**Construction**

The load bank equipment is housed within a 30ft ISO style container. Container structure is made from carbon steel, the roof from 4.5mm and the floor from inverted 6mm MS chequer plate.

To minimise condensation the roof is internally lined with 50mm, 45kg/m³, mineral wool, held in place with 22SWG pre galvanised perforated sheet. The 8850 is fitted with standard ISO lifting points at 20ft and 30ft pitch.

The resistive load is located in the top and the inductive in the bottom.

Formed from 2mm Galvatite steel the double skinned, vertical discharge duct with aluminised steel heat shield contains the resistive load elements and cooling fans below equipped with hot-dipped galvanised air inlets to provide protection to IP1X.

Roof mounted stainless steel mesh screens for hot air discharge provide protection against hazardous parts to IP1X.

Side and end louvers with steel mesh grills allow air inlet and protection to IP1X.

The side personnel doors allows entry to the walk-in control rooms where full access can be gained to the control and switchgear cabinets and if specified the power circuit breakers. The left control room is for high voltage control and the right for low voltage control. Internal cabinets are manufactured from 2mm `Zintec’ steel.

The power termination enclosure forms a convenient table-top for the PC software. All electrical enclosures are to IP54.

Full height end double doors and small access doors on the sides provide easy access for routine maintenance.

**Finish**

Container

All surfaces are degreased and shot blasted to S.A. 2.5 for excellent paint adhesion. All surfaces excluding the floor are applied with a primer to 75 microns D.F.T and top coat two-pack epoxy/acrylic 40 microns D.F.T. Standard top coat colour is white (RAL9001). Other colours are available on request. The floor is painted internally with Red Oxide 50 microns D.F.T and the exterior underside with Mercasol 3ART4 100 microns D.F.T.

Internal Control Room Cabinets

High quality two-pack industrial acrylic paint system applied to an electro-plated zinc base and low-bake finish. Standard colour is white (RAL9001). Other colours are available on request.

**Warranty**

The equipment is covered by a 12-month warranty as detailed in our Conditions of Trade.
Resistor Elements

The 8850 load banks use replaceable, non-finned sheeted elements. The outer sheath is made from stainless steel to give good corrosion resistance. The heating element is an 80/20 nickel-chrome wire embedded in compacted magnesium oxide powder, giving good thermal and insulation properties.

The elements are very conservatively rated and there is no need for cooling fins to dissipate the heat into the airflow. This ensures that foreign matter or a loosely fitting fin cannot possibly cause hot spots and therefore ensures high reliability.

The elements are designed to operate continuously at up to 800°C (red/orange). The actual temperature is below 500°C (dull red). This gives a wide margin of safety and very long life.

Load tolerance is within 2½ % of total capacity.

Inductors

Three phase inductors are used that will also allow single-phase operation.

Fuse failure of one phase only leaving the inductor energized by two phases will not cause any damage to the load inductor. All inductors are iron cored and vacuum impregnated with insulating varnish. Each inductor is fitted with a thermal trip device to protect against overheating.

The 8850 inductive load banks will operate continuously without ill effects, when absorbing power with the voltage harmonics generated by typical AC generators complying with current standards.

Load tolerance is within 3% of total capacity.

Voltage Rating (LV side)

Resistive elements and inductors are con-tinuously rated at the specific voltage and frequency stated on our quotation document.

Short-term tests with fluctuations up to 10% above rated voltage are permissible.

Tests at lower voltages, with a corresponding reduction in overall rating, may be carried out. Power is proportional to voltage squared. Inductors rated at 50Hz can also be used on 60Hz, but not vice versa. Resistive elements are suitable for both 50 and 60Hz operation.

Transformer

The 8850 has an integrated HV transformer within the 30ft enclosure. The transformer type is specified as oil filled and hermetically sealed. The transformer is oil cooled and located in a forced air cooled enclosure with over temperature warning and trip levels. The enclosure incorporates a bund in the event of an oil leak with level warnings and drainage plug.

For further specification on the HV transformer please contact your local ASCO representative.

Safety Features

An emergency stop/disconnect switch gives full isolation of the fan and control supply. A 110 Volt AC control circuit transformer provides isolation and operator safety.

Stop/start buttons ensure the load bank will not automatically restart. On static load banks provision is also made for the connection of remote stop/start buttons.

The fan motor is fully protected with fuses and a thermal overload. Movable load banks are also fitted with phase rotation detection to automatically ensure correct airflow direction. Single phasing protection is provided by the overload.

Thermal detectors are fitted to protect against overheating in the resistive ducts, inductors and switchgear compartments.

Over voltage protection for the control and load circuit is provided by SIGMA load control.

Each element group and its associated contactor are protected by an HRC fuse. This is very important when testing large capacity power supplies, due to the possible high fault currents.

The load contactors are interlocked with the fan controls to ensure load can be applied only when the fan is running.

Internal Access is restricted by key operated door catches. Polycarbonate screens behind the doors prevent accidental contact with live parts.

Ambient Temperature and Humidity

Standard load banks are rated at 35°C, when protected from solar radiation. Load banks rated at 50°C are also available.

Ambient humidity may be up to 90% RH, non-condensing.

Power Terminals, Cable Entry & Earthing

Power terminals are located on the Ring main unit (RMU) in the transformer compartment. The Protective Earth (PE) point is also located in this area.

M12 earth bonding points are located externally adjacent to all four corners.

Static load banks are fitted with a blank non-ferrous gland plate(s).

Moveable load banks are fitted with a pre-punched, non-metallic gland plate(s) with a flexible pvc cable sock, to enable safe temporary power connections to be easily made in a controlled test environment.

A blank non-ferrous gland plate is also supplied to enable a fully compliant installation to IP54 if necessary.

There is one gland plate side access points. The size of this opening is 216 x 300mm.

Three Phase Auxiliary Supply

The fan and control circuit may be powered from an external auxiliary supply or from the supply on test, provided it is of the correct voltage and frequency. Lower voltages and other frequencies must be tested using the external supply.

An IEC 60309-2 plug and socket with a three-position switch enables quick and easy connection.

Single Phase Auxiliary Supply

This provides power for the anti-condensation, internal lighting and single phase sockets detailed below.

An IEC 60309-2 plug and socket with a three-position switch enables quick and easy connection.

International load banks require a 220-240V 1ph 50Hz supply. Load banks to North America require 120V 1ph 60Hz supply.

Anti-Condensation Heaters

Anti-condensation heaters are fitted within the control and switch gear cabinets and controlled by thermostats.

An additional heater is located in the control cabinet and powered from the isolated 110-120V control circuit supply.

Internal Lighting

Bulkhead fittings are provided to give ilumi-nation inside the containers. Lights are sited in the control room and the HV power connection area/Transformer compartment.

As this equipment is often utilised for hire and often night-time working the supplied lighting makes the working environment user friendly.

Power for the lighting is supplied from either the single-phase auxiliary supply or from the fan and control circuit supply. A three-position switch enables quick and easy selection on moveable load banks and an on/off switch is fitted to static.

Internal Single Phase Socket Outlets

The control room is equipped with single-phase socket outlets. These may be used to power a PC to operate the load bank.

International load banks are fitted with two sockets. One is a 13 amp square pin, the other a European round pin socket. One 5 amp RCD protection device backs both units.

Load banks to North American specification are supplied with one US type 2 flat blade and earth socket backed by a RCD protection device.

Options

Ring Main Unit (RMU)

An RMU complying to IEC standards allow the integrated transformer to be fully isolated from the supply on test.

The RMU provides short circuit and time delay fault protection.

A shunt trip facility is also fitted to allow tripping from a remote location.

For further information on the RMU please contact your local ASCO representative.

Air Inlet Louvre Covers

Metal hinged covers may be fitted over the louvers on the sides and ends of the container to prevent rain and road dirt from entering in harmful quantities during long-distance transportation.

Top hinged when closed they are secured
shut by key operated latches. For load bank operation all covers must be opened and are held in position by gas struts.

The overall dimensions of the standard ISO container are maintained.

Documentation – Operator Handbook
A comprehensive illustrated operator’s manual is supplied. Sections cover safety, installation, commissioning, operation, calibration, maintenance and fault finding.

Testing and Standards
Functional operation and load tests are completed on all load banks, before despatch, in line with our ISO 9001:2008 procedures.

ASCO load banks comply with international standards and are CE marked to confirm compliance with both the EMC and Low Voltage Directives.

Weight and Dimensions
Measurements: mm/in. and kg/lbs.

<table>
<thead>
<tr>
<th>Model</th>
<th>8850</th>
</tr>
</thead>
<tbody>
<tr>
<td>Length</td>
<td>9125/359.25</td>
</tr>
<tr>
<td>Width</td>
<td>2440/96.06</td>
</tr>
<tr>
<td>Height</td>
<td>2590/101.97</td>
</tr>
<tr>
<td>Weight</td>
<td>Dependent on capacity</td>
</tr>
</tbody>
</table>

Additional Information
An extensive range of resistive, inductive, capacitive or combined load banks of varying capacities are also available. For further information on this model or any other 8000 SERIES load bank, please contact a member of our sales team.

All dimensions are in millimeters.
Specifications subject to change without notice.