

V341 can be used in a wide range of applications, such as heating, cooling, air handling and domestic hot water systems.

If the valve is used for media at temperatures below 0 °C, it should be equipped with a stem heater in order to prevent ice formation on the valve stem.

The valve can handle the following types of media:

- Hot and chilled water.
- Water containing phosphate or hydrazine additives.
- Water with antifreeze additives such as glycol.

TECHNICAL SPECIFICATION

Design three-way plug valve
 Pressure class PN 16
 Flow characteristics A - AB EQM
 Flow characteristics B - AB complementary
 Stroke 20 mm
 Rangeability $K_v/K_{v_{min}}$ see table
 Leakage A - AB up to 0,02% of K_v
 Leakage B - AB up to 0,05% of K_v
 ΔP_m 600 kPa, water
 Max. temperature of medium: 150 °C
 Min. temperature of medium: -20 °C

Connections

Valve external pipe thread according to ISO 228/1
 Connection sets see tables

Materials:

Body Bronze Rg5
 Plug and seat stainless steel SS 2346
 Stem stainless steel SS 2346

Average characteristic pressure ratio, $X_{tz} = 0,6$ at 25% K_v ,

$$\text{where } X_{tz} = \frac{\Delta p_k}{p_1 - p_v}$$

Δp_k : differential pressure at the beginning of cavitation

p_1 : absolute upstream pressure

p_v : absolute vapour pressure

Item no.s (connections are ordered separately, see p. 4):

Conn. DN	Kvs m ³ /h	Item number excl. connection	Kv/ Kv _{min}
15	1,6	731-4121-000	> 50
15	2,5	731-4125-000	> 50
15	4,0	731-4129-000	> 50
20	6,3	731-4133-000	> 100
25	10	731-4137-000	> 100
32	16	731-4141-000	> 100
40	25	731-4145-000	> 100
50	38	731-4149-000	> 100

Key:

- The rangeability is the ratio of K_v and $K_{v_{min}}$.
- K_v is the flow through the valve in m³/h at the specified valve lift and at a pressure drop of 100 kPa across the valve.
- $K_{v_{min}}$ is the minimum controllable flow (m³/h) at a pressure drop of 100 kPa within the range in which the valve characteristics conform to the slope requirements of IEC 534-1.
- ΔP_m is the maximum pressure drop across the fully open valve.

DESIGN AND CHARACTERISTICS

The design of the V341 gives good resistance against solid particles in the fluid. The plug is guided throughout the lift, which reduces the risk for vibrations.

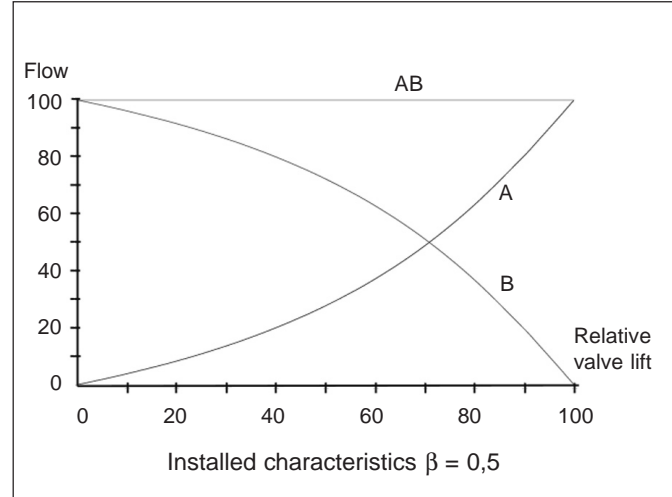
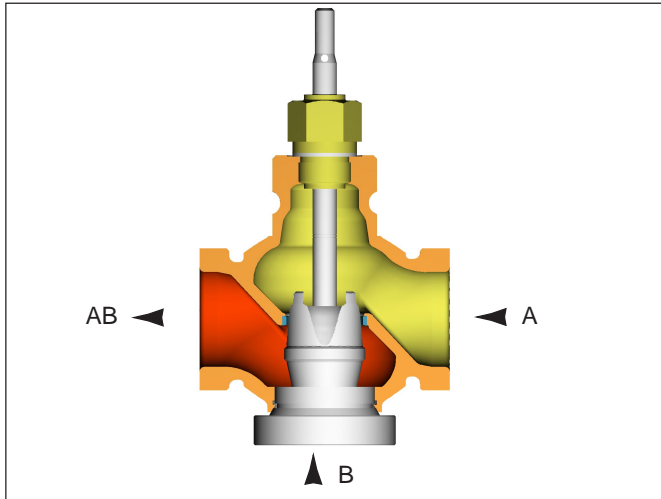
The V341 is designed to be used as a mixing valve.

The valve closes port A with the stem up.

The flow characteristics A - AB of the V341 is equal percentage modified. This characteristic makes it possible to control low flow rates down to almost closed position.

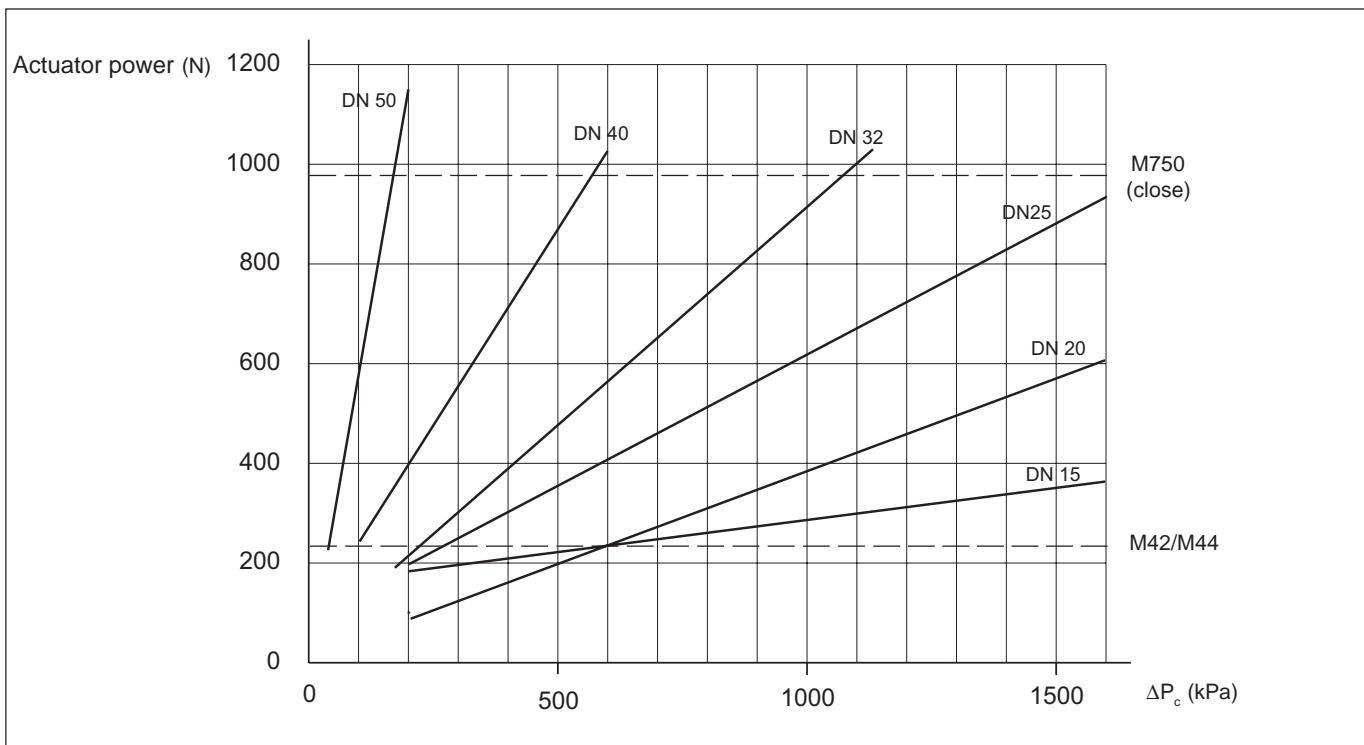
This is particularly important for achieving good control performance in systems with wide load variations.

The flow characteristics B - AB is complement to A - AB for constant sum of flow at $\beta = 0,5$.



SPECIFICATION OF ACTUATOR

Use the diagram below to select actuator motor for the V341 to close required ΔP_c . A suitable actuator is selected, using the data sheet F-10-6.



INSTALLATION

The valve should be mounted with flow direction in accordance with the valve marking.

If possible, the valve should be installed in the return pipe, in order to avoid exposing the actuator to high temperatures.

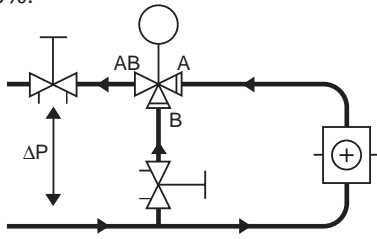
The valve must not be installed with the actuator mounted below the valve.

To ensure that suspended solids will not become jammed between the valve plug and seat, a filter should be installed upstream of the valve, and the

pipe system should be flushed before the valve is installed.

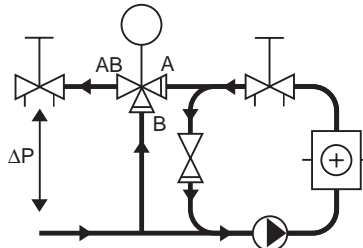
A Circuit without local circulating pump.

To obtain good function the pressure drop across the valve should be no less than half of the available pressure drop (ΔP). This will give a valve authority of 50%.



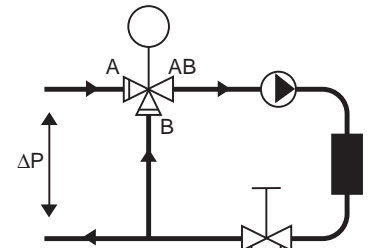
B Circuit with local circulating pump.

The K_V value of the valve to be selected so that the entire available pressure drop, ΔP , falls across the control valve.

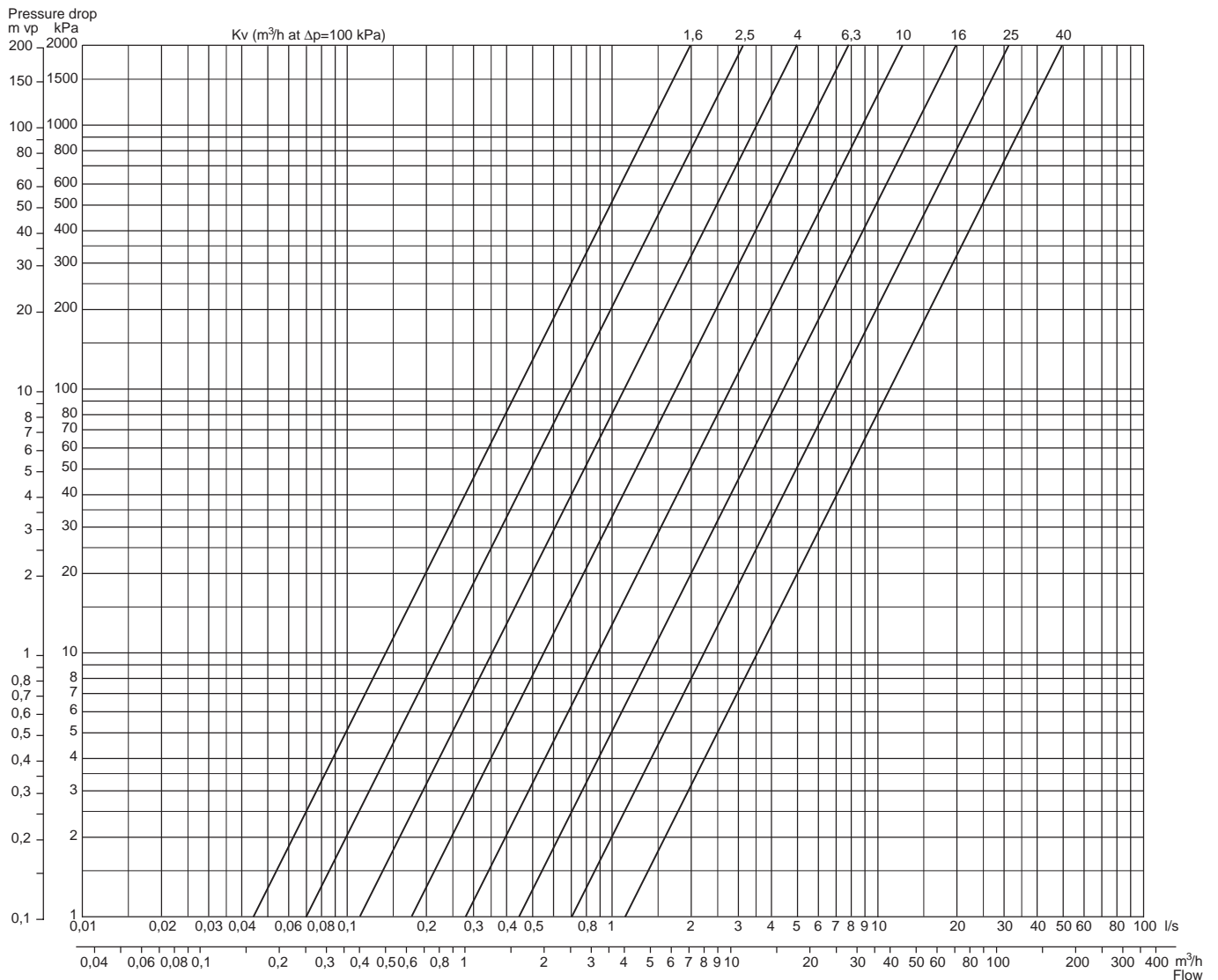


C Circuit with local circulating pump.

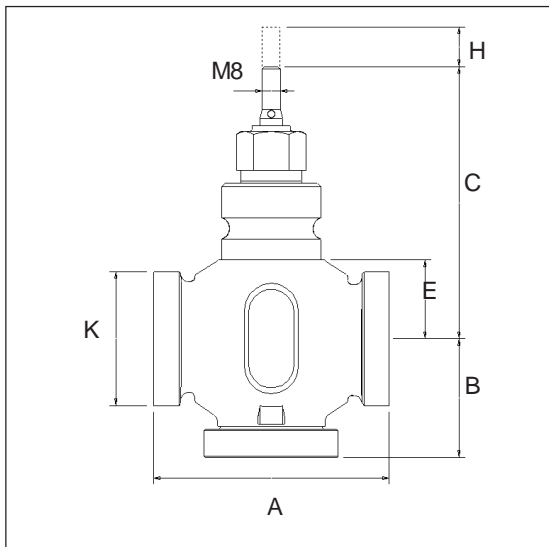
The K_V value of the valve to be selected so that the pressure drop across the control valve becomes equal to or greater than ΔP .



PRESSURE DROP CHART



DIMENSIONS AND WEIGHTS



Conn. DN	Dimensions in mm (except K)						Weight kg
	A	B	C	E	H	K	
15	100	50	109,5	23,5	20	1"	1,1
20	100	50	116	30	20	1¼"	1,3
25	105	52,5	120	34	20	1½"	1,6
32	105	52,5	121	35	20	2"	2,0
40	130	65	128,5	42,5	20	2¼"	2,9
50	150	75	139	53	20	2¾"	4,6

SPARE PARTS

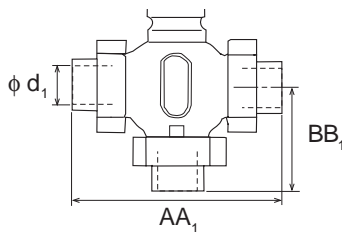
Stuffing box

Standard type S max 150 °C

Item number 1-001-0800-0

CONNECTIONS

Internal thread connection



Valve DN	φ d ₁ mm	AA ₁ mm	BB ₁ mm	Item no. for connection, <i>one</i> pkg/port	
				w/Packing, std	w/Packing, spec.*
15	R ½"	146	73	911-2100-015	911-2103-015
20	R ¾"	146	73	911-2100-020	911-2103-020
25	R 1"	159	79,5	911-2100-025	911-2103-025
32	R 1¼"	169	84,5	911-2100-032	911-2103-032
40	R 1½"	197	98,5	911-2100-040	911-2103-040
50	R 2"	222	111	911-2100-050	911-2103-050

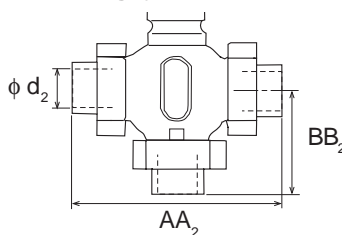
Materials Union nut malleable iron casting, galv.
Union end ... malleable iron casting, galv.

Packing, standard Klingersil C4400

or Packing, spec Klingersil Top chem 1,5 mm

* The accessory combination "w/Packing, special" is intended for the primary circuit of district heating connections.

Soldering type connection



Valve DN	φ d ₂ mm	AA ₂ mm	BB ₂ mm	Item no. for connection, <i>one</i> pkg/port	
				w/Packing, std	w/Packing, spec.*
15	15	136	68	911-2101-015	911-2104-015
20	22	146	73	911-2101-020	911-2104-020
25	28	155	77,5	911-2101-025	911-2104-025
32	35	163	81,5	911-2101-032	911-2104-032
40	42	200	100	911-2101-040	911-2104-040
50	54	232	116	911-2101-050	911-2104-050

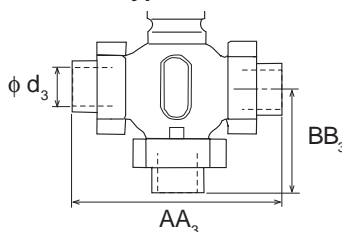
Materials Union nut malleable iron casting, galv.
Union end Bronze, SS 5204

Packing, standard Klingersil C4400

or Packing, spec Klingersil Top chem 1,5 mm

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Welded type connection



Valve DN	φ d ₃ mm	AA ₃ mm	BB ₃ mm	Item no. for connection, <i>one</i> pkg/port	
				w/Packing, std	w/Packing, spec.*
15	21,3	182	91	911-2102-015	911-2105-015 ¹⁾
20	26,9	182	91	911-2102-020	911-2105-020 ¹⁾
25	33,7	187	93,5	911-2102-025	911-2105-025 ¹⁾
32	42,4	197	98,5	911-2102-032	911-2105-032 ¹⁾
40	48,3	232	116	911-2102-040	911-2105-040
50	60,3	262	131	911-2102-050	911-2105-050

Materials Union nut

.... malleable iron casting, galv. (except 1)

Union end Steel SS 2172, SS 2174

Packing, standard Klingersil C4400

or Packing, spec Klingersil Top chem 1,5 mm

* The accessory combination "w/Packing, special" is intended for the primary circuit of district heating connections.

¹⁾ Material Union nut Brass SS 5252

TAC AB, Jägershillgatan 18, SE-213 75 MALMÖ, SWEDEN, +46 40 38 68 50 (switchboard)