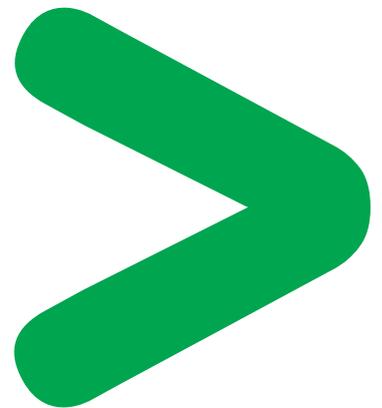


Product Environmental Profile

Rollarc Range



Product Environmental Profile - PEP

Product Overview

The main function of the Rollarc product range is to provide insulation and circuit breaking. This range consists of: fixed and withdrawable ranges.

The representative product used for the analysis is Rollarc withdrawable R400 - 7.2 kV 60 kV 10 kA 400 A.

The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with the similar technology.

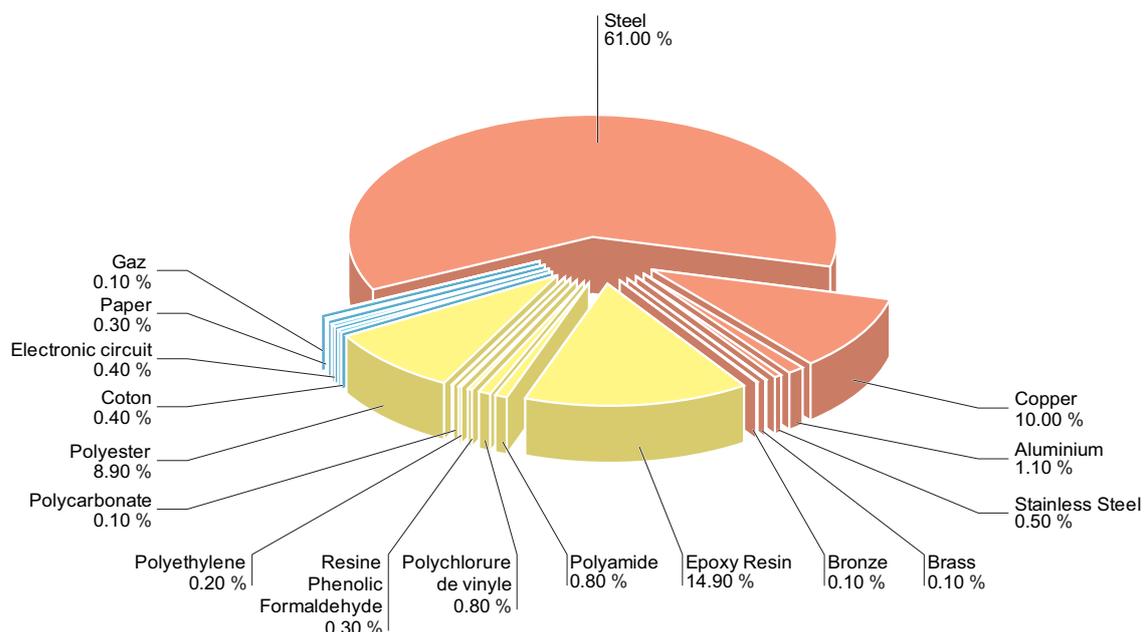
The extrapolation rules are described in the following chapters.

The environmental analysis was performed in conformity with ISO 14040.

This analysis takes the stages of the life cycle of the product into account.

Constituent materials

The mass of the product range is from 35 kg to 90 kg not including packaging. It is 86 kg for the analysed Rollarc Withdrawable . The constituent materials are distributed as follows:



Substance assessment

Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2002/95/EC of 27 January 2003) and do not contain, or in the authorised proportions, lead, mercury, cadmium, chromium hexavalent, flame retardant (polybromobiphenyles PBB, polybromodiphenylthers PBDE) as mentioned in the Directive.

Manufacturing

The Rollarc product range is manufactured at a Schneider Electric production site on which an ISO 14001 certified environmental management system has been established.

Distribution

The weight and volume of the packaging have been reduced, in compliance with the European Union's packaging directive. The Rollarc packaging weight is 6 kg. It consists of wood and cardboard. The weight of recycled materials used is 3.5 % of total packaging mass. The product distribution flows have been optimised by setting up local distribution centres close to the market areas.

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Utilization

The products of the Rollarc range do not generate environmental pollution requiring special precautionary measures (noise, emissions, and so on) in using phase.
 The dissipated power depends on the conditions under which the product is implemented and used.
 This dissipated power spreads out between 2 W and 4 W for the Rollarc product range.
 This thermal dissipation represents less than $4.5 \cdot 10^{-7}$ % of the power which passes through the product.

End of life

At end of life, the products in the Rollarc have been optimized to decrease the amount of waste and valorise the components and materials of the product in the usual end of life treatment process. The design and information have been achieved so as components are able to enter the usual end of life treatment processes as appropriate: depollution if recommended, reuse and/or dismantling if recommended so as to increase the recycling performances and shredding for separating the rest of materials.
 The potential of recyclability of the products has been evaluated using the Codde "recyclability and recoverability calculation method" (version V1, 20 Sep. 2008) and published by ADEME (French Agency for Environment and Energy Management).
 According this method, the potential recyclability ratio is: 68.7 %.

Environmental impacts

The environmental impacts were analysed for the Manufacturing (M) phases, the Distribution (D) and the Utilization (U) phases.
 This product range is included in the category 1, Energy passing product (assumed lifetime service is 30 years and using scenario 20 years: loading rate is 30 % and uptime percentage is 100 %).
 The EIME (Environmental Impact and Management Explorer) software, version 4.0, and its database, version BDD 10.0 were used for the life cycle assessment (LCA).
 The calculation has been done on Rollarc withdrawable R400 - 7.2 kV 60 kV 10 kA 400 A.
 The electrical power model used is China.

Presentation of the environmental impacts

Environmental indicators	Unit	Range Rollarc 12 kV			
		S = M + D + U	M	D	U
Raw Material Depletion	Y-1	$3.29 \cdot 10^{-12}$	$3.29 \cdot 10^{-12}$	$1.15 \cdot 10^{-15}$	$7.78 \cdot 10^{-16}$
Energy Depletion	MJ	$2.57 \cdot 10^4$	$1.94 \cdot 10^4$	$8.44 \cdot 10^2$	$4.53 \cdot 10^3$
Water depletion	dm ³	$1.79 \cdot 10^4$	$1.73 \cdot 10^4$	80.11	$4.83 \cdot 10^2$
Global Warming	g _≈ CO ₂	$1.55 \cdot 10^6$	$1.02 \cdot 10^6$	$6.65 \cdot 10^4$	$4.56 \cdot 10^5$
Ozone Depletion	g _≈ CFC-11	$4.37 \cdot 10^{-1}$	$3.78 \cdot 10^{-1}$	$4.72 \cdot 10^{-2}$	$1.23 \cdot 10^{-2}$
Air Toxicity	m3	$8.08 \cdot 10^8$	$6.75 \cdot 10^8$	$1.26 \cdot 10^7$	$1.20 \cdot 10^8$
Photochemical Ozone Creation	g _≈ C ₂ H ₄	$5.68 \cdot 10^2$	$4.49 \cdot 10^2$	57.11	62.38
Air acidification	g _≈ H ⁺	$7.04 \cdot 10^2$	$5.93 \cdot 10^2$	8.52	$1.03 \cdot 10^2$
Water Toxicity	dm ³	$2.86 \cdot 10^5$	$2.67 \cdot 10^5$	$8.35 \cdot 10^3$	$1.05 \cdot 10^4$
Water Eutrophication	g _≈ PO ₄	42.91	40.80	1.11	1.01
Hazardous waste production	kg	15.06	2.75	$2.48 \cdot 10^{-2}$	12.29

The life cycle analysis shows that the M phase (M, D or U phase) is the life cycle phase which has the greatest impact on the majority of environmental indicators.

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System approach

As the product of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction within an assembly or an installation submitted to this Directive.

N.B.: please note that the environmental impacts of the product depend on the use and installation conditions of the product.

Impacts values given above are only valid within the context specified and cannot be directly used to draw up the environmental assessment of the installation.

Glossary

Raw Material Depletion (RMD)

This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.

Energy Depletion (ED)

This indicator gives the quantity of energy consumed, whether it be from fossil, hydroelectric, nuclear or other sources.

This indicator takes into account the energy from the material produced during combustion. It is expressed in MJ.

Water Depletion (WD)

This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm³.

Global Warming (GW)

The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth's surface being absorbed by certain gases known as "greenhouse-effect" gases. The effect is quantified in gram equivalent of CO₂.

Ozone Depletion (OD)

This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.

Photochemical Ozone Creation (POC)

This indicator quantifies the contribution to the "smog" phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of ethylene (C₂H₄).

Air Acidification (AA)

The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests.

The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H⁺.

Hazardous Waste Production (HWP)

This indicator calculates the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.

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