

This instruction is valid for below part numbers with version number (last digits) as shown, or higher.

1-001-0820-0 Stuffing Box V2x2 65-100 Spare
1-001-0821-0 StuffingBox V2x2 125-150 Spare
1-001-0823-0 StuffingBox V321 125-150 Spare

PTFE V-ring unit (pos.1) consisting of:
1 backing ring
4 sealing rings
1 cover ring

Owing to the installed compression spring this stem packing is self-adjusting. If the stem starts leaking, the ring pack is worn out and must be replaced.



Hot media hazard. Before removing actuator from valve or opening the valve, ensure that the valve control medium is isolated and relieve the pressure. Work should only be carried out by a competent engineer.

- Remove actuator
(Refer to the operating instructions for actuator)
- When replacing PTFE-V-ring unit (pos.1), make sure that the parts are installed in the correct order and positions.
- Check valve stem for deposits and damage.
If possible, remove with fine polishing linen.
- Gasket (pos.3) and bushing (pos.2) must be replaced.
- Torque of the screw joint 80...100 Nm.

