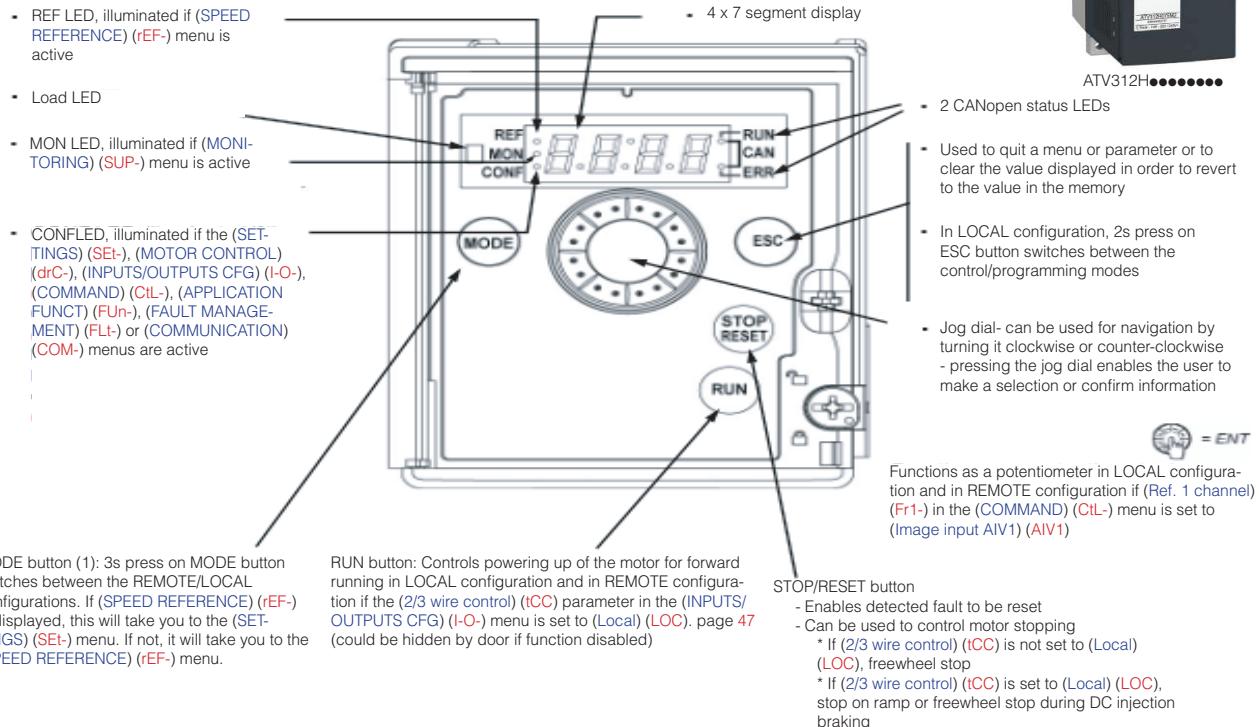


Note: Please refer to the Altivar 312 Installation Manual (BBV46391) and the Altivar 312 Programming Manual (BBV46385) for complete installation and programming instructions.

## KEYPAD OPERATION



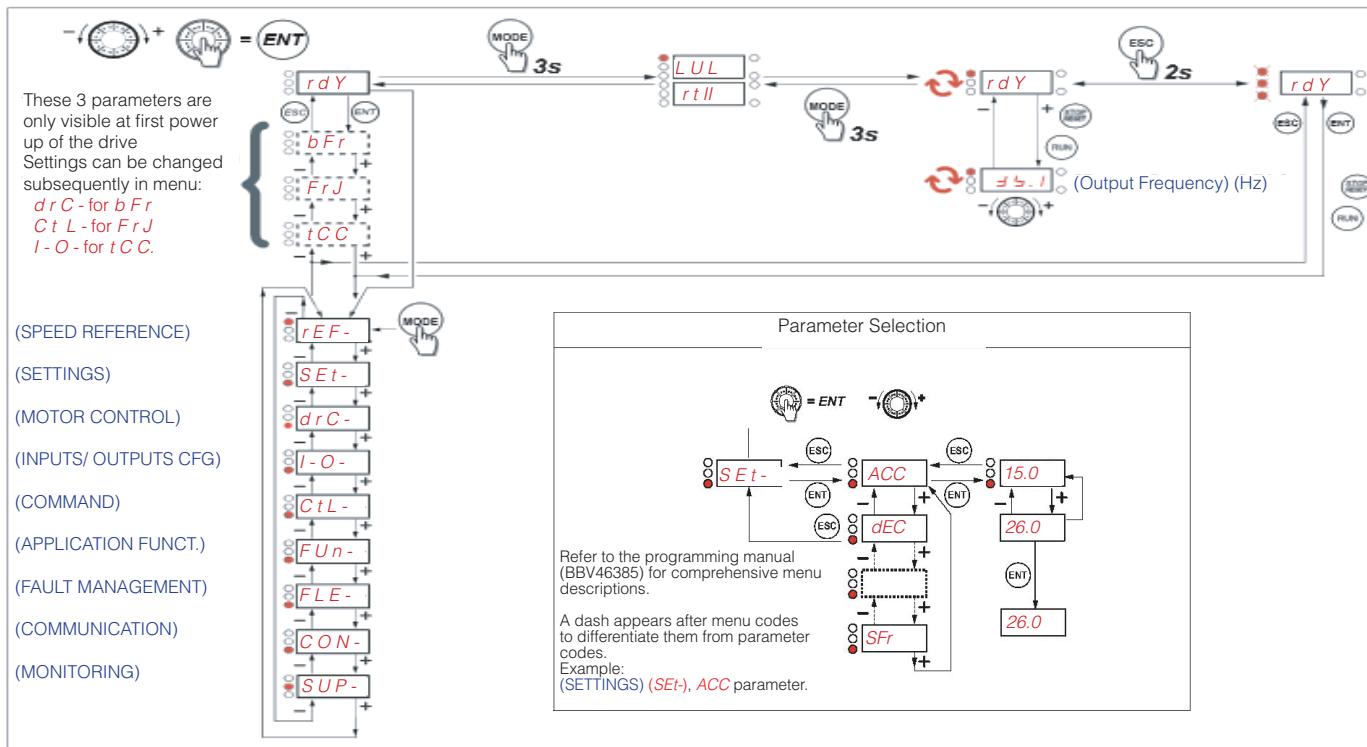
MODE button (1): 3s press on MODE button switches between the REMOTE/LOCAL configurations. If (SPEED REFERENCE) (rEF-) is displayed, this will take you to the (SETTINGS) (SET-) menu. If not, it will take you to the (SPEED REFERENCE) (rEF-) menu.

RUN button: Controls powering up of the motor for forward running in LOCAL configuration and in REMOTE configuration if the (2/3 wire control) (ICC) parameter in the (INPUTS/OUTPUTS CFG) (I-O-) menu is set to (Local) (LOC). page 47 (could be hidden by door if function disabled)

STOP/RESET button

- Enables detected fault to be reset
- Can be used to control motor stopping
  - \* If (2/3 wire control) (ICC) is not set to (Local) (LOC), freewheel stop
  - \* If (2/3 wire control) (ICC) is set to (Local) (LOC), stop on ramp or freewheel stop during DC injection braking

## ACCESS TO MENUS



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## rEF- SPEED REFERENCE Menu

Parameter		Code	Factory Setting
Standard Motor Frequency	-Hz	bFr	50hz
Ref. 1 Channel (analog input source)		Fr1	AI1
2/3 Wire control		tcc	2C
HMI Freq. Reference (trim of input)	-Hz	LFr	0-500hz
Image Input-Jog Dial adjustment	-%	A1U1	0-100%
Freq. Ref (read only)	-Hz	FrH	LSP to HSP Hz

## SEt- SETTINGS Menu

Parameter		Code	Factory Setting
Speed ref. from remote	-Hz	LFr	
Internal PI regulator ref.	-Hz	rPI	0 Hz
<b>Acceleration ramp time</b>	<b>-s</b>	<b>ACC</b>	<b>3 s</b>
Acceleration ramp time 2	-s	AC2	5 s
Deceleration ramp time 2	-s	dE2	5 s
<b>Deceleration ramp time</b>	<b>-s</b>	<b>dEC</b>	<b>3 s</b>
Start custom accel. Ramp	-%	tA1	10%
End custom accel. Ramp	-%	tA2	10%
Start custom decel. Ramp	-%	tA3	10%
End custom decel. Ramp	-%	tA4	10%
<b>Low speed</b>	<b>-Hz</b>	<b>LSP</b>	<b>0 Hz</b>
<b>High speed</b>	<b>-Hz</b>	<b>HSP</b>	<b>50 hz</b>
Drive Thermal current	-A	ItH	Drive nameplate
IR compensation	-%	UFr	20%
Gain	-%	FLG	20%
Stability	-%	StA	20%
Slip comp.	-%	SLP	100%
DC injection curr	-A	IdC	0.7 In
DC injection time	-s	tdC	0.5 s
Auto. DC injection time	-s	tdC1	0.5 s
Auto. DC injection curr	-A	SdC1	0.7 In
Auto. DC injection time 2	-s	tdC2	0 s
Auto. DC injection curr 2	-A	SdC2	0.5 In
Skip freq.	-Hz	JPF	0 Hz
Skip freq. 2	-Hz	JF2	0 Hz
Jog operating freq.	-Hz	JGF	10 Hz
PI regulator prop. gain		rPG	1
PI regulator int. gain	/s	rIG	1/s
PID coeff		FbS	1
PID inversion		PIC	nO
2nd preset PI reference	-%	rP2	30%

Note: The key drive settings to monitor are highlighted in yellow. Refer to the Altivar™ 312 programming manual for additional programming instructions.

## SEt- SETTINGS Menu Cont.

Parameter		Code	Factory Setting
3rd preset PI reference	-%	rP3	60%
4th preset PI reference	-%	rP4	90%
Preset speed 2	-Hz	SP2	10 Hz
Preset speed 3	-Hz	SP3	15 Hz
Preset speed 4	-Hz	SP4	20 Hz
Preset speed 5	-Hz	SP5	25 Hz
Preset speed 6	-Hz	SP6	30 Hz
Preset speed 7	-Hz	SP7	35 Hz
Preset speed 8	-Hz	SP8	40 Hz
Preset speed 9	-Hz	SP9	45 Hz
Preset speed 10	-Hz	SP10	50 Hz
Preset speed 11	-Hz	SP11	55 Hz
Preset speed 12	-Hz	SP12	60 Hz
Preset speed 13	-Hz	SP13	70 Hz
Preset speed 14	-Hz	SP14	80 Hz
Preset speed 15	-Hz	SP15	90 Hz
Preset speed 16	-Hz	SP16	100 Hz
Current limit	-A	CL1	1.5 In
Current limit 2	-A	CL2	1.5 In
Low speed oper. Time	-s	tLS	0 -no time limit
Restart error threshold		rSL	0
Motor 2 IR compen.	-%	UFr2	20%
Motor 2 freq. loop gain	-%	FLG2	20%
Motor 2 freq. loop stabil.	-%	StA2	20%
Motor 2 slip compen.	-%	SLP2	100%
Frequency Lev.Att	-Hz	Ftd	bFr
Thermal Level Att.	-%	ttd	100%
Current Level Att.	-A	Ctd	In
Display para. scale factor		SdS	30
Sw. Freq	-kHz	SFr	4 kHz

## drC- DRIVE CONTROL Menu

Parameter		Code	Factory Setting
<b>Standard Motor frequency</b>	<b>-Hz</b>	<b>bFr</b>	<b>50 Hz</b>
<b>Nom. motor volt</b>	<b>-V</b>	<b>UnS</b>	<b>Varies w/ rating</b>
<b>Nom. motor frequency</b>	<b>-Hz</b>	<b>FrS</b>	<b>50 Hz</b>
<b>Nom. motor current</b>	<b>-A</b>	<b>nCr</b>	<b>Varies w/ rating</b>
<b>Nom. motor speed</b>	<b>-RPM</b>	<b>nSP</b>	<b>Varies w/ rating</b>
<b>Motor CosPhi motor power factor</b>		<b>CoS</b>	<b>Varies w/ rating</b>
Cool state stator resistance		rSC	nO
<b>Auto tuning</b>		<b>tUn</b>	<b>nO</b>
Auto tuning status		tUS	tAb
Voltage/frequency ratio		UFt	n

## drC- DRIVE CONTROL Menu Cont.

Parameter		Code	Factory Setting
Noise reduction		nrd	YES
Switching frequency	-kHz	SFr	4 kHz
Maximum frequency	-Hz	tFr	60 hz
Suppress speed loop filter		SrF	nO
Save the configuration		SCS	nO
Macro Configuration		CFG	Std
Return to factory settings		FCS	nO

Varies w/ rating- means it is dependent on the drive rating

## I-O - Input Output Menu

Parameter		Code	Factory Setting
Terminal strip config		tCC	2C
Type 2 wire		tCt	trn (transition)
Reverse assignment		rrS	LI2
AI3 low speed	-mA	CrL3	4 mA
AI3 high speed	-mA	CrH3	20 mA
Analog output AO1 config.		AOIt	oA
Analog output Logic source		dO	nO
Relay R1		r1	FLt (No fault detected)
Relay R2		r2	nO
Save the configuration		SCS	nO
Macro Configuration		CFG	Std
Return to factory settings		FCS	nO

## CTL- Control Menu

Parameter		Code	Factory Setting
Function access level		LAC	L1
Ref. 1Channel (analog input source)		Fr1	AI1
Ref. 2 config (analog in adjustment)		Fr2	nO
Ref switching		rFC	Fr1
Separate ctrl/ref channels		CHCF	SIM
Ctrl channel 1 config.		Cd1	tEr
Ctrl channel 2 config.		Cd2	Mdb
Ctrl channel switching		CCS	Cd1
Copy channel 1 to channel 2		COP	nO
Control via keypad		LCC	nO
Stop button on keypad priority		PSt	YES
Rotational Direction on keypad Run		rOt	dFr
Save the configuration		SCS	nO
Macro Configuration		CFG	Std
Return to factory settings		FCS	nO

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FUu- APPLICATION FUNCTIONS Menu		
Parameter	Code	Factory Setting
<b>rPC (ramp adj) submenu</b>		
Ramp type	rPt	lIn
Start CUS accel ramp	-%	tA1
End CUS accel ramp	-%	tA2
Start CUS decel ramp	-%	tA3
End CUS decel ramp	-%	tA4
Ramp Increment	Inr	0.1
Accel. ramp time	-s	ACC
Decel. ramp time	-s	dEC
Ramp switching		rPS
Ramp switch. Thresh	-Hz	Frt
Accel. ramp time 2	-s	AC2
Decel. ramp time 2	-s	dE2
Decel. ramp adaptation	brA	YES
<b>StC (Stop mode) submenu</b>		
Type of stop	Stt	rMP
Fast stop	FSt	nO
Ramp Divider	dCF	4
DC injection stop	dCI	nO
DC injection current	-A	IdC
DC injection time	-s	tdC
Freewheel stop	nSt	nO
<b>AdC (auto dc inj) submenu</b>		
Auto DC injection (standstill ini)	Adc	YES
Auto inject. time	-s	tdC1
Auto inject. level	-A	SdC1
Auto inject. time 2	-s	tdC2
Auto inject. level 2	-A	SdC2
<b>SAI (summing input) submenu</b>		
Summing input 2	SA2	AI2
Summing input 3	SA3	nO
<b>PSS (Preset spd) submenu</b>		
2 preset speeds	PS2	LI3
4 preset speeds	PS4	LI4
8 preset speeds	PS8	nO
16 preset speeds	PS16	nO
If presets selected then SP2 thru SP16 allow values to be adjusted		
<b>JOG submenu</b>		
Jog operation	JOG	nO
Jog Frequency	-Hz	JGF
<b>UPd submenu</b>		
Plus speed	USP	nO
Minus speed	dSP	nO
Save spd reference on power down	Str	nO
<b>PI regulator submenu</b>		
PI feedback assignment (source)	PIF	nO
PI regul. proport. Gain (response)	rPG	1
PI regul. integral gain (stability)	rIG	1
PI feedback scale factor	FbS	1
Reverse PI of signal	PIC	nO
2 preset PI references	Pr2	nO
4 preset PI references	Pr4	nO

FUu- APPLICATION FUNCTIONS Menu Cont.		
Parameter	Code	Factory Setting
Preset Ref PID 2	rP2	30%
Preset Ref PID 3	rP3	60%
Preset Ref PID 4	rP4	90%
PID wakeup threshold	rSL	0%
PID Acting Internal reference	PII	nO
Internal PID Reference	rP1	0%
<b>bLC brake logic submenu</b>		
Brake assignment	bLC	nO
Brake release freq.	-Hz	brL
Release current thresh.	-A	lbr
Brake release time	-s	brt
Low Speed		LSP
Brake engagement freq. thresh.		bEn
Brake engage time	-s	bEt
Brake release pulse		blP
<b>LC2 submenu</b>		
Current limit 2 switching	LC2	nO
Current limit 2	-A	CL2
<b>Motor switching submenu</b>		
CHP Motor Switching	CHP	nO
Nominal Motor 2 Voltage	-V	UnS2
Nominal Motor 2 Frequency	-Hz	FrS2
Nominal Motor 2 Current	-A	nCr2
Nominal Motor 2 speed		nSP2
Motor 2 CosPhi		COS2
V/F Motor 2 selection		UFt2
IR compensation motor 2	-%	UFr2
Frequency Loop gain motor 2	-%	FLG2
Frequency Loop Stability motor 2	-%	StR2
Slip Compensation Motor 2	-%	SLP2
<b>Limit Switch submenu</b>		
Stop Forward Limit Switch	LRF	nO
Stop Reverse Limit Switch	LRr	nO
Stop Type for Limit Switch input	LRs	nSt
ATV31 emulation (not312)	RrE	nO
Save the configuration	SCS	nO
Macro Configuration	CFG	Std
Return to factory settings	FCS	nO

FLT- FAULT Management Menu		
Parameter	Code	Factory Setting
Automatic restart	Atr	nO
Max restart time for detected fault	tAr	5 min
Reset fault (assignable to LIX)	rSF	nO
Catch on fly	FLr	nO

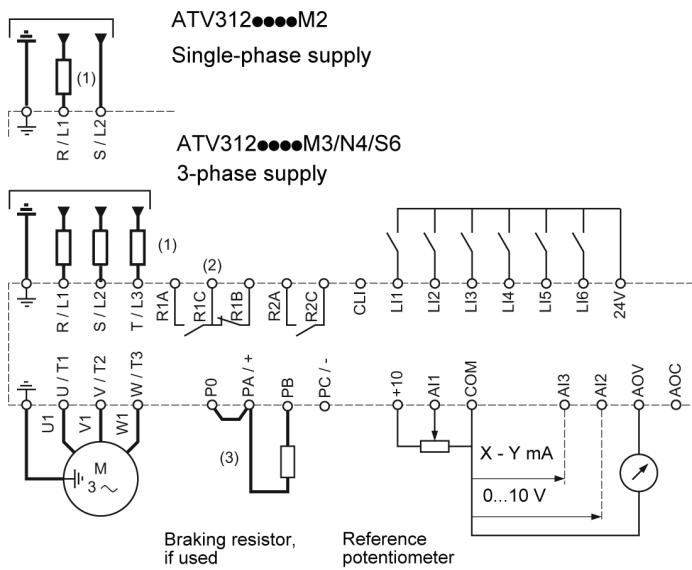
FLT- FAULT Management Menu Cont.		
Parameter	Code	Factory Setting
External fault input assign	Etf	nO
External fault type config.	Let	HIG (Active high)
External fault stop mode	EPL	Yes (Free-wheel)
Motor phase loss fault config.	OPL	YES
Line phase loss fault config.	IPL	YES
Drive overheat fault stop mode	OHL	YES
Mtr overload fault stop mode	OLL	YES
Modbus serial link fault stop	SLL	YES
CANopen serial link fault stop	COL	YES
Auto-tune fault config.	TnL	YES
4-20ma loss fault stop options	LFL	Yes (Free-wheel)
Fallback speed with input loss	-Hz	LFF
Undervoltage derated oper.	drn	nO
Undervoltage drive response	StP	nO
Fault inhibit assignment	InH	nO
Reset oper. time to zero	rPr	nO
Product Reset	rP	nO

CON- COMMUNICATION Menu		
Parameter	Code	Factory Setting
Modbus drive address	Add	1
Modbus transmission speed	tbr	19200
Modbus commun. format	tFO	8E1
Modbus timeout	-s	ttO
CANopen drive address	AdCO	0
CANopen transmission speed	bdCO	125
CANopen error registry	ErCO	
Forced local input assignment	FLO	nO
Forced local analog reference	FLOC	AI1

SUP- Monitoring and Display Menu		
Parameter	Code	Factory Setting
Speed reference from HMI	LFr	
Internal PI feedback reference	rPI	
Freq. ref before ramp	-Hz	FrH
Output freq. at motor	-Hz	rFr
Output value in cust. units (function of SdS in Set Menu)	SPd1	
(you select which value d1, d2, d3)	SPd2	
Current in motor est.	-A	LCr
Motor power calculated	-%	OPr
Line voltage coming to drive	-V	ULn
Motor thermal state	-%	tHr
Drive thermal state	-%	tHd
Last fault	Lft	
Motor torque	-%	Otr
Operating time		rtH
PIN Code 1		COd
Autotuning State		tUS
Drive Software Version		UpD

Denotes a 2 second hold requirement to change value

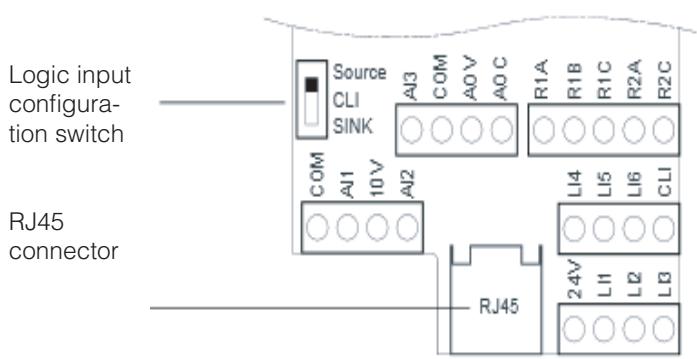
## General Wiring Diagram



- (1) Line choke, if used (single phase or 3-phase)
- (2) Fault relay contacts, for remote indication of the drive status
- (3) If a braking resistor is connected, set (Dec ramp adapt.) (brA) parameter to (No) (nO) (refer to the programming manual).

Note: This diagram is for the standard ATV 312 products. Optional communication cards may change the control wiring of the product. See the associated documentation for the option cards for details.

## Control Terminals



Terminal	Function	Electrical Characteristics
R1A R1B R1C	Common point C/O contact (R1C) of programmable relay R1	<ul style="list-style-type: none"> <li>Min. switching capacity: 10 mA for 5 Vdc</li> <li>Max. switching capacity on resistive load (<math>\cos \varphi = 1</math> and <math>L/R = 0</math> ms): 5 A for 250 Vac and 30 Vdc</li> <li>Max. switching capacity on inductive load (<math>\cos \varphi = 0.4</math> and <math>L/R = 7</math> ms): 1.5 A for 250 Vac and 30 Vdc</li> <li>Sampling time 8 ms</li> <li>Service life: 100,000 operations at max. switching power 1,000,000 operations at min. switching power</li> </ul>
R2A R2C	N/O contact of programmable relay R2	<ul style="list-style-type: none"> <li>Analog input 0 + 10 V (max. safe voltage 30 V)           <ul style="list-style-type: none"> <li>Impedance 30 kΩ</li> <li>Resolution 0.01 V, 10-bit converter</li> <li>Precision ± 4.3%, linearity ± 0.2%, of max. value</li> <li>Sampling time 8 ms</li> <li>Operation with shielded cable 100 m max.</li> </ul> </li> </ul>
COM	Analog I/O common	0 V
AI1	Analog input voltage	<ul style="list-style-type: none"> <li>Analog input 0 + 10 V (max. safe voltage 30 V)           <ul style="list-style-type: none"> <li>Impedance 30 kΩ</li> <li>Resolution 0.01 V, 10-bit converter</li> <li>Precision ± 4.3%, linearity ± 0.2%, of max. value</li> <li>Sampling time 8 ms</li> <li>Operation with shielded cable 100 m max.</li> </ul> </li> </ul>
10V	Power supply for reference potentiometer	+10 V (+ 8 - 0%), 10 mA max, protected against short-circuits and overloads
AI2	Analog input voltage	<ul style="list-style-type: none"> <li>Bipolar analog input 0 ± 10 V (max. safe voltage ± 30 V)           <ul style="list-style-type: none"> <li>The + or - polarity of the voltage on AI2 affects the direction of the setpoint and therefore the direction of operation.</li> <li>Impedance 30 kΩ</li> <li>Resolution 0.01 V, 10-bit + sign converter</li> <li>Precision ± 4.3%, linearity ± 0.2%, of max. value</li> <li>Sampling time 8 ms</li> <li>Operation with shielded cable 100 m max.</li> </ul> </li> </ul>
AI3	Analog input current	<ul style="list-style-type: none"> <li>Analog input X - Y mA. X and Y can be programmed from 0 to 20 mA           <ul style="list-style-type: none"> <li>Impedance 250 Ω</li> <li>Resolution 0.02 mA, 10-bit converter</li> <li>Precision ± 4.3%, linearity ± 0.2%, of max. value</li> <li>Sampling time 8 ms</li> </ul> </li> </ul>
COM	Analog I/O common	0 V
A0V A0C	Analog output voltage AOV or Analog output current AOC or Logic output voltage AOC	<ul style="list-style-type: none"> <li>Analog output 0 to 10 V, min. load impedance 470 Ω or</li> <li>Analog output X - Y mA, X and Y can be programmed from 0 to 20 mA, max. load impedance 800 Ω           <ul style="list-style-type: none"> <li>Resolution 8 bits (1)</li> <li>Precision ± 1% (1)</li> <li>Linearity ± 0.2% (1)</li> <li>Sampling time 8 ms</li> </ul> </li> <li>This analog output can be configured as a 24 V logic output on AOC, min. load impedance 1.2 kΩ.</li> <li>(1) Characteristics of digital/analog converter.</li> </ul>
24 V	Logic input power supply	+ 24 V protected against short-circuits and overloads, min. 19 V, max. 30 V Max. customer current available 100 mA
L11 L12 L13 L14 L15 L16	Logic inputs	<ul style="list-style-type: none"> <li>Programmable logic inputs           <ul style="list-style-type: none"> <li>+ 24 V power supply (max. 30 V)</li> <li>Impedance 3.5 kΩ</li> <li>State 0 if &lt; 5 V, state 1 if &gt; 11 V (voltage difference between L<sup>+</sup> and CLI)</li> <li>Sampling time 4 ms</li> </ul> </li> </ul>
CLI	Logic input common	See page 19 of Installation Manual
RJ45	Communication port	Connection for SoMove software, Modbus, and CANopen network, remote display, configuration loader tools,

Terminal	Function	For Altivar 312
—	Ground terminal	All ratings
R/L1 - S/L2	Power Supply	ATV312****M2
R/L1 - S/L2 - T/L3		ATV312****M3 ATV312****N4 ATV312****S6
PO	DC bus + polarity	All ratings
PA/+	Output to braking resistor (+ polarity)	All ratings
PB	Output to braking resistor	All ratings
PC/-	DC bus - polarity	All ratings
U/T1 - V/T2 - W/T3	Outputs to the motor	All ratings