

Product End-of-Life Instructions

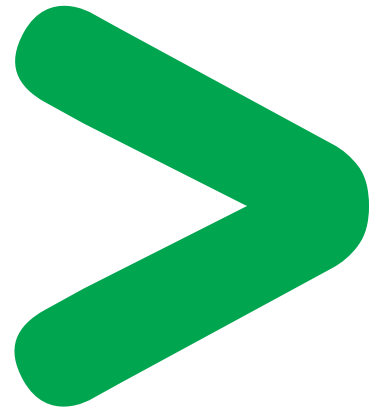
ATV320 - 0.75kW 1PH 200V COMPACT CONTROL

Product Range

ATV320 – Size1 Compact Control

Marketing Model

ATV320U02M2C, ATV320U04M2C, ATV320U06M2C, ATV320U07M2C, ATV320U02M3C, ATV320U04M3C, ATV320U06M3C, ATV320U07M3C



Size in mm:

H x L x D : 72 x 138 x 130

Weight in g:

998



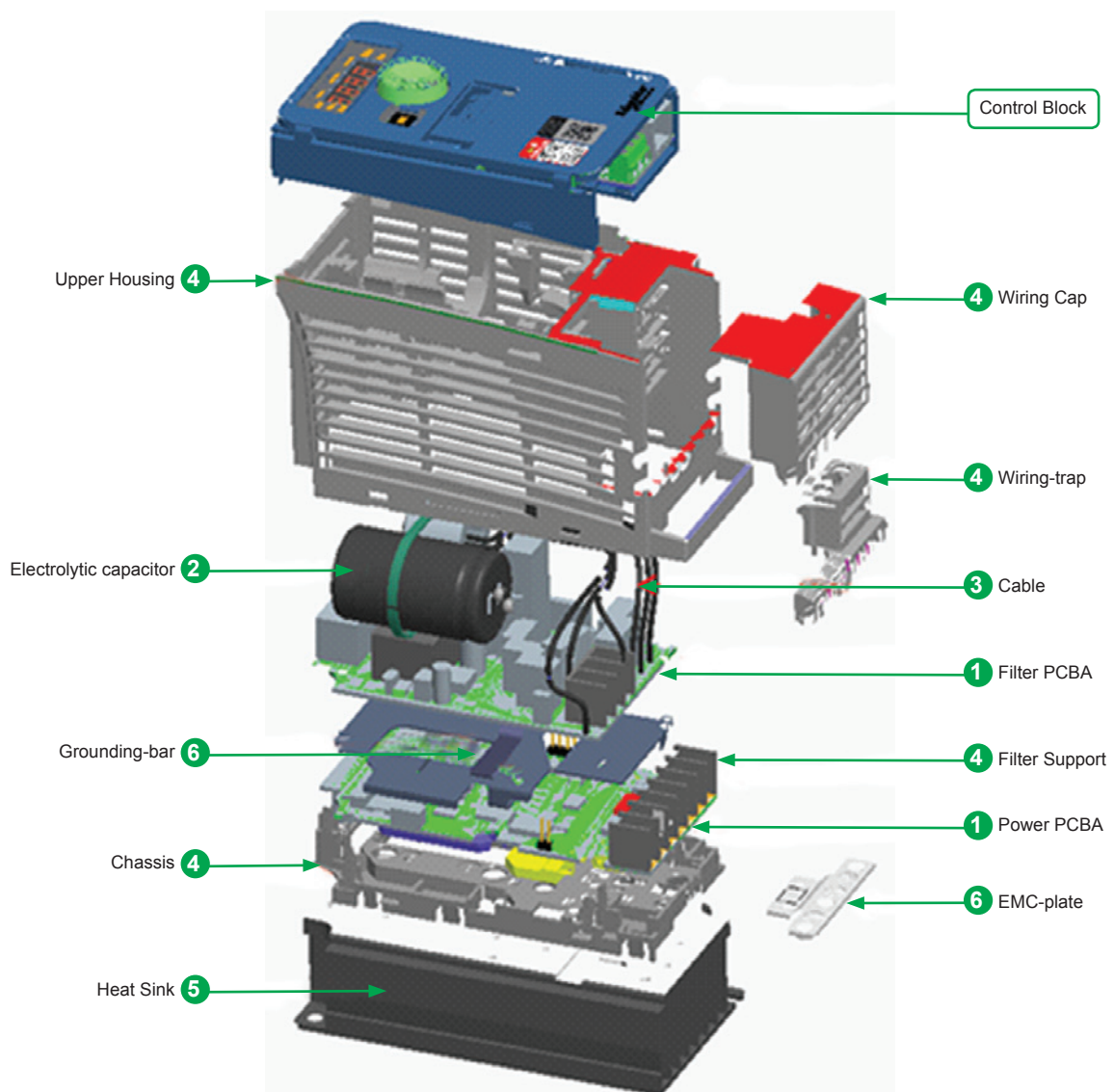
Operations recommended for the end of life treatment

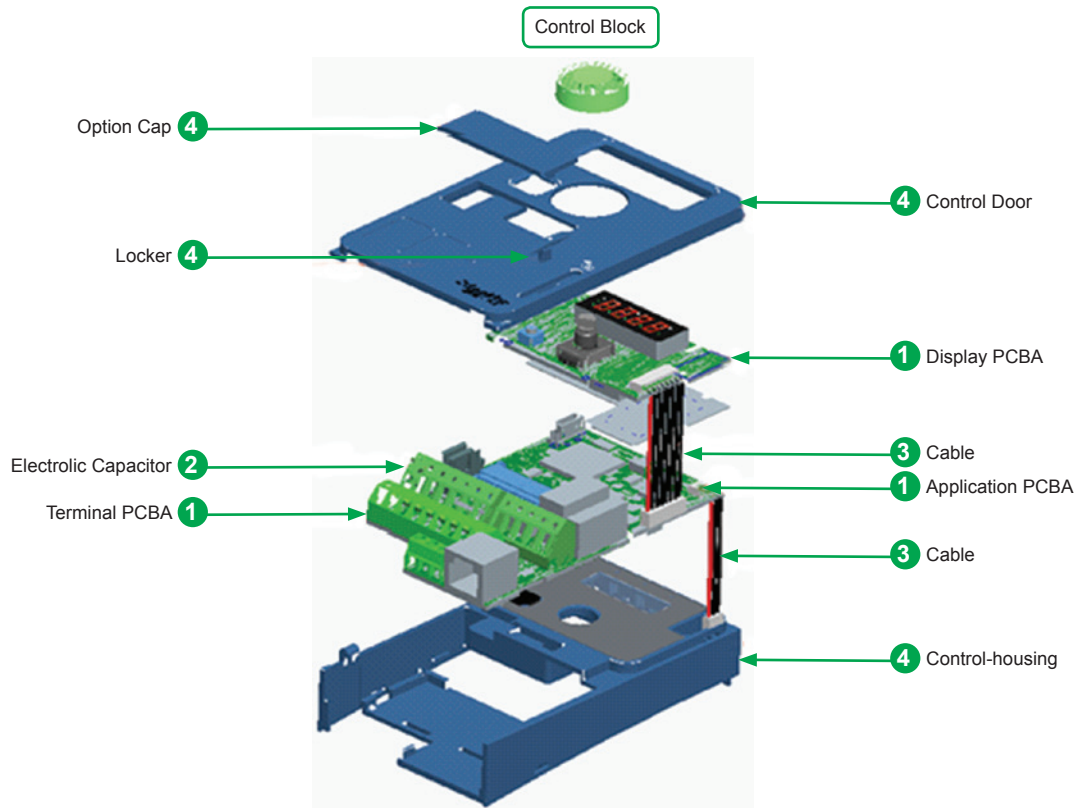
There are several steps to process the products at the end of life so as to recover components, materials or energy :

Reuse ⇒ Separation for special treatment ⇒ Other Dismantling ⇒ Shredding

The components of the products that optimize the recycling performances are listed, identified and located hereunder.

CAUTION: The product contains 5 printed circuit boards, 5 External cables which are recommended to be treated separately during the End of Life operations. Also electrolytic capacitors which may cause electrical shock during the end of life treatment process. **BEFORE SERVICING, REMOVE ALL POWER, WAIT 15 MINUTES.** The components of the products that optimize the recycling performances are listed, identified and located hereunder.





Recommendation	Number on drawing	Components	Weight (g)	Comment
Operating hazards	2	Electrolytic Capacitor	124.40	In Terminal PCBA and Power PCBA
Reuse				
Special treatment	1	Printed Circuit Board Assembly (PCBA)	369.04	5 PCBAS Power PCBA Display PCBA Application PCBA Terminal PCBA Filter PCBA
	3	Cable	6.30	Power Flat Cable 8 Ways Phx Red Capa Wire Cable 8 Ways Ctrl Cable 3 Ways Ctrl Power Cable 4 Ways
Other dismantling	4	PC FR	187.73	Control-Knob Control support Wiring Trap 7P Upper Housing Control-door PCB Insulation Control-com-option-cap_TSB Control-door-lock Wiring Cap 3P PCBA Support
	5	Aluminium	307.31	Heatsink
	6	Steel	75.78	Ground plate Ground Bar EMC plate Clamp

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