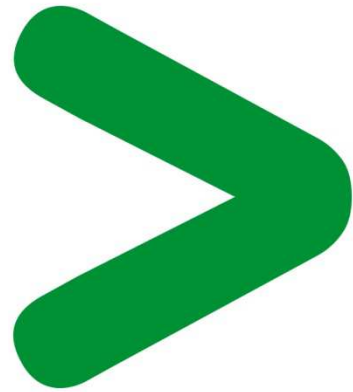


Product End-of-Life Instructions

Medium Voltage Motor Controllers
Motorpact™ RVAT



Product End-of-Life Instructions – EoLI

Product overview

Product Range: Medium Voltage Motor Controllers

Marketing Model/Name: The representative product used for the analysis is Motorpact RVAT (without fuses and protection relay).

This range consists of: up to 7.2 kV (Ur), 200/400 A (Ir), 50 kA 3 s (Ik/tk), and 25kA/1s, 40kA/0.5s & 50kA/0.25s Internal arc withstand at 50/60 Hz.

- RVAT

Size: H x L x D (mm): 2300 x 1125 x 950

Weight in kg = 1200

Purpose

The product family must be disposed according to the legislation of the country. This document is intended for use by end of life recyclers or treatment facilities. It provides the basic information to assure an appropriate end of life treatment for the components and materials of the product.

Note:

This product family is in the scope of European Union directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE).

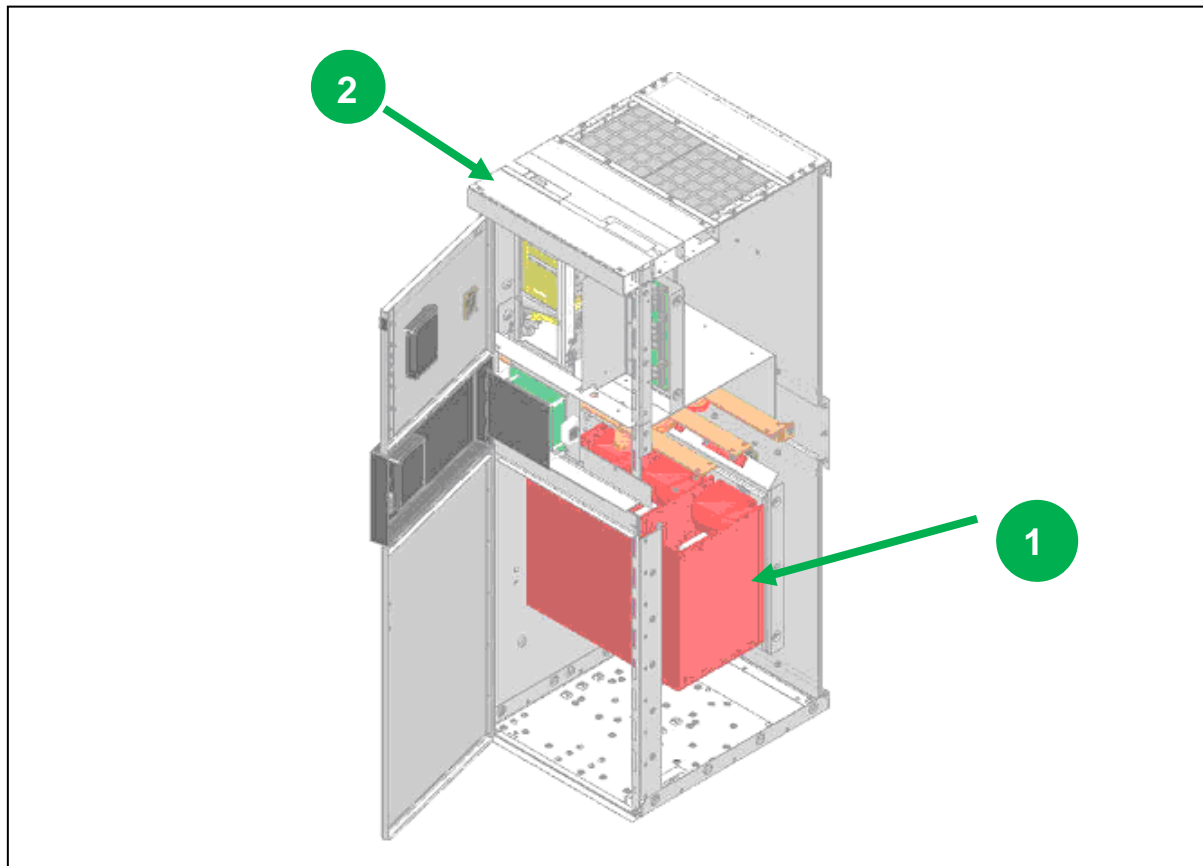
Product End-of-Life Instructions – EoLI

Operations recommended for the end of life treatment

There are several steps to process the products at the end of life so as to recover components, materials or energy :

Reuse → Separation for special treatment → Other dismantling → Shredding

The components of the products that optimize the recycling performances are listed, identified and located hereunder.



Recommendation	Number on drawing	Components	Weight (in g)	Comment
Special treatment	1	Soft Star Base Unit	≈125000	Contain electronic cards and SCR's
Other dismantling	2	Rest of device	≈970000	-EoLI MV recycling SERED111099EN

EoLI achieved with Schneider-Electric TT03 V5 procedure

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