Product End-of-Life Instructions

ALTIVAR 32 0.18 – 4 kW

Product Range
ALTIVAR 32 0.18 – 4 kW

Marketing Model
ATV32HU15N4, ATV32H018M2, ATV32H037M2, ATV32H055M2, ATV32H075M2, ATV32H037N4, ATV32H055N4,
ATV32H075N4, ATV32HU11N4, ATV32HU15N4, ATV32HU11M2, ATV32HU15M2, ATV32HU22M2, ATV32HU22N4,
ATV32HU30N4, ATV32HU40N4

Size in mm (or m):
W x H x D: 45 x 270 x 232

Weight (excluding packaging) in kg (or g):
1745 g
Operations recommended for the end of life treatment

There are several steps to process the products at the end of life so as to recover components, materials or energy:

Reuse $\Rightarrow$ Depollution $\Rightarrow$ Dismantling $\Rightarrow$ Shredding

The components of the products that are recommended to be depolluted (according to the WEEE 2002/96/EC list) or that are recommended to be re-used or dismantled so as to improve the material recovery or that lead to some hazards are listed, identified and located hereunder.

This ATV32 contains electrolytic capacitors which may cause electrical shock during the end of life treatment process. BEFORE SERVICING, REMOVE ALL POWER and WAIT 15 MINUTES.

Exploded view with the main materials families
CONTROL BLOCK
<table>
<thead>
<tr>
<th>Types of Components</th>
<th>Number on drawing</th>
<th>Components description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components listed for operating hazards</td>
<td>2</td>
<td>Electrolytic capacitors</td>
</tr>
<tr>
<td>Components listed for reuse</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Components listed for depollution</td>
<td>1</td>
<td>Printed Circuit Board Assembly (PCBA)</td>
</tr>
<tr>
<td>Components listed for dismantling operation which improves the recycling performance</td>
<td>3</td>
<td>Plastic parts &gt; PC FR &lt;</td>
</tr>
<tr>
<td></td>
<td>4</td>
<td>Aluminium heatsink</td>
</tr>
<tr>
<td></td>
<td>5</td>
<td>Steel</td>
</tr>
</tbody>
</table>

**Appliance safety setting**

Before servicing (in order to clean up or to disassemble the product), remove all power and wait 15 minutes (current storage in it). Do not drill capacitors.

**Appliance depollution**

Components considered as pollutant are those listed in WEEE directive. It concerns PCBA's (greater than 10 square centimeters) and electrolytic capacitors.

**Recommendations**

**End of life’s ways**

This product is heavy enough to be disassembled. This is an advice, but the final decision depends on end of life specialists’ judgment.

**Advised tools**

It indicates essential tools useful to dismantle the product. As disassembly can be destructive, tools aren’t necessarily the same as on assembly lines.

Tools necessary to realize dismantling of the product are:

- a pneumatic or electric screw driver tooled up with Philips or hexalobular heads,
- a flat tip screwdriver,

**Assembly / disassembly duration**

No data.

**Main Materials**

A major part of plastic parts have been designed in Polycarbonate. They are marked: > PC - FR <