

Product End-of-Life Instructions

Product Range: Pragma

Marketing Model/Name: (List of multiple models if applicable)

PRA10267

Purpose:

The product family must be disposed according to the legislation of the country. This document is intended for use by end of life recyclers or treatment facilities. It provides the basic information to assure an appropriate end of life treatment for the components and materials of the product.

Note :

This product family is not in the scope of EU directive 2002/96/EC, Waste Electrical and Electronic Equipment (WEEE).



Size in mm:

H x L x D in mm: 600 x 550 x 173

Weight in kg:

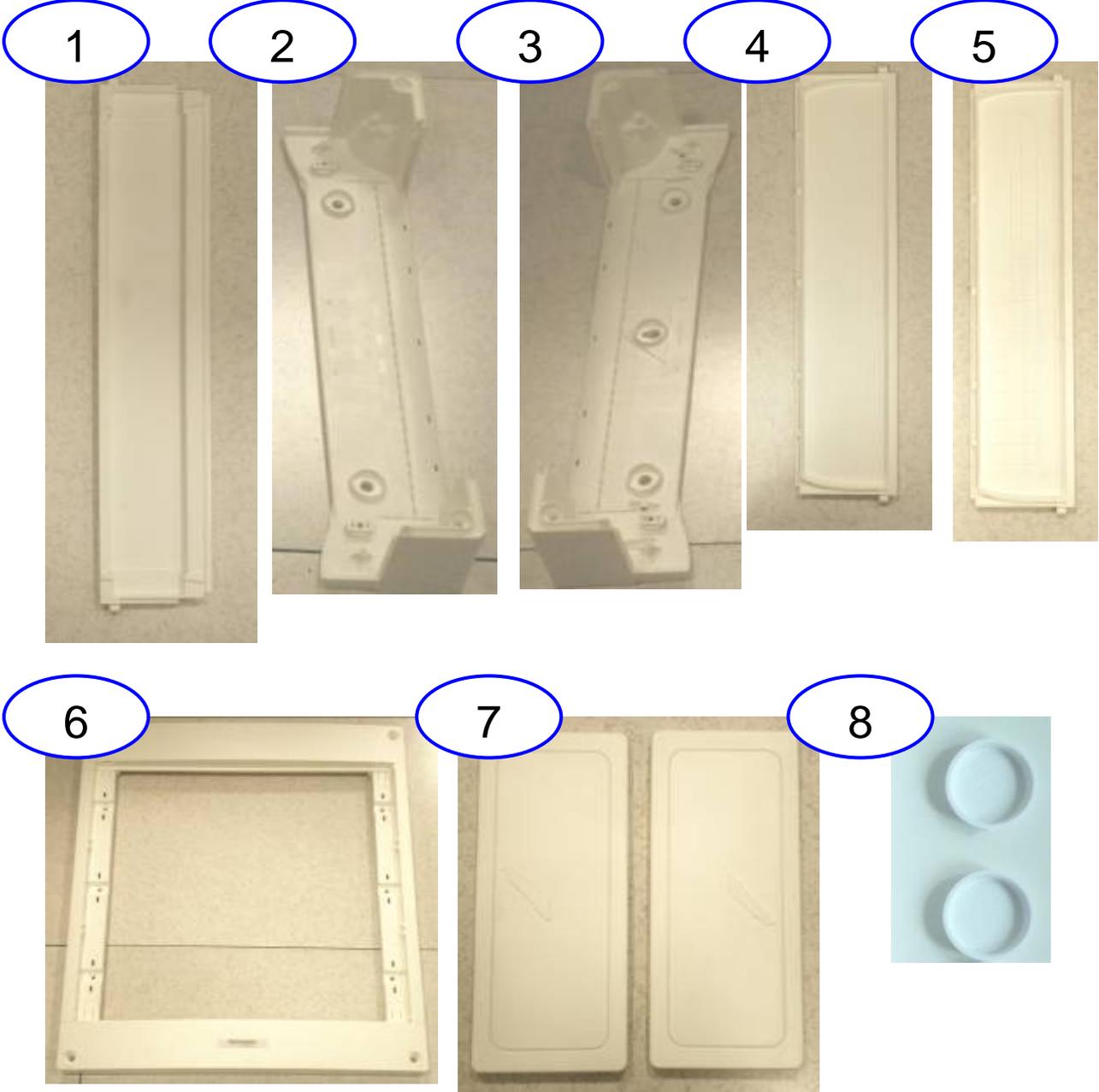
Between 2,55 and 19,5

Operations recommended for the end of life treatment

There are several steps to process the products at the end of life so as to recover components, materials or energy :
Reuse → Separation for special treatment → Other dismantling → Shredding.

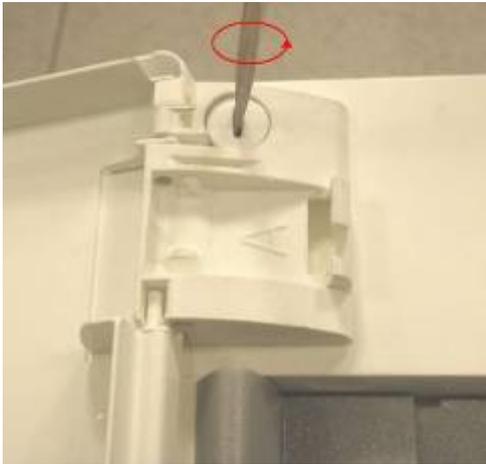
The components of the products that optimize the recycling performances are listed, identified and located hereunder.

Element of separation for special treatment:



Process of dismantling:

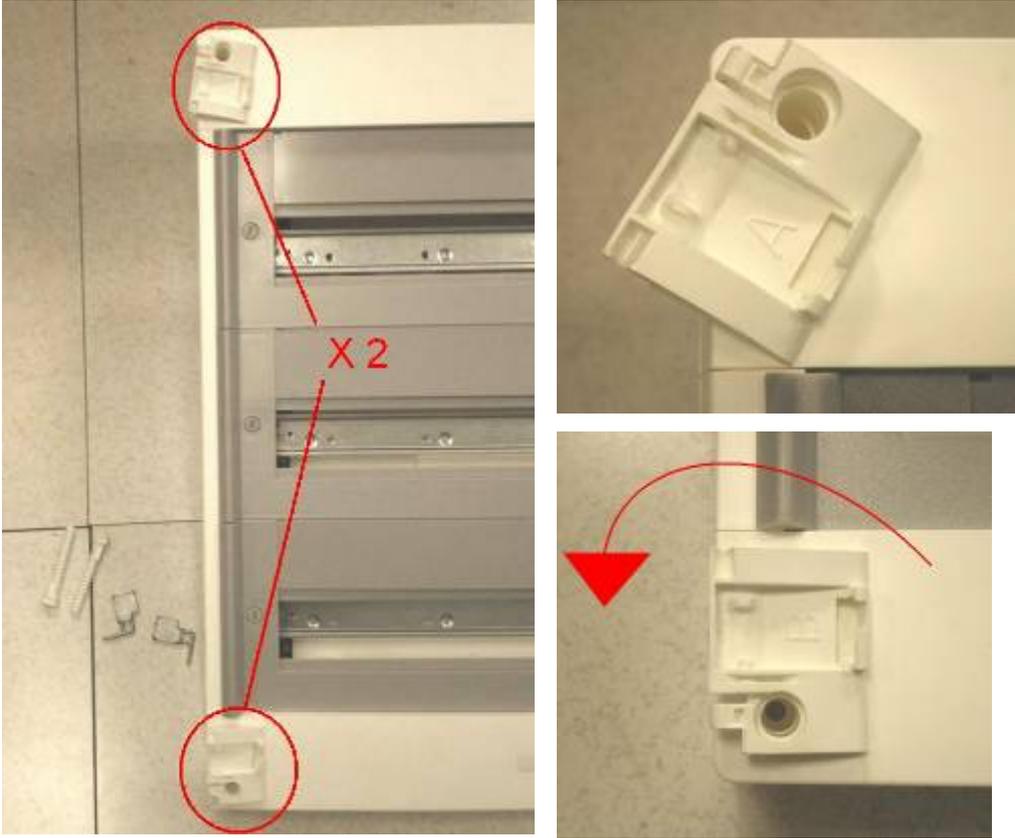
1) remove the two zippers and the plastic screw with the appropriate screwdriver



2) Detach the door from the front face



3) Rotate and remove the blocks indicated in the picture:

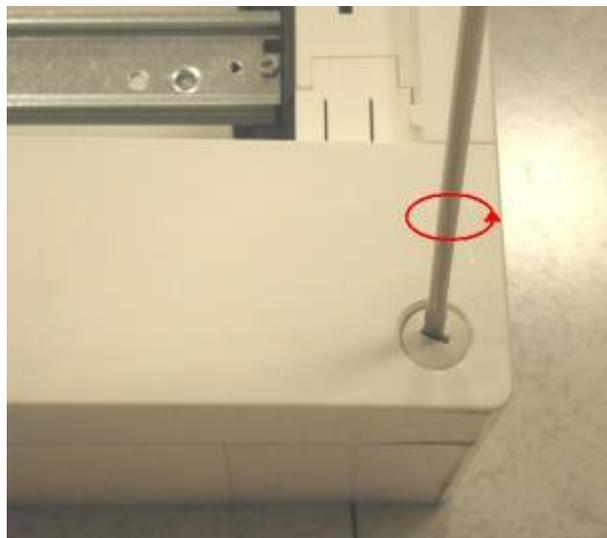
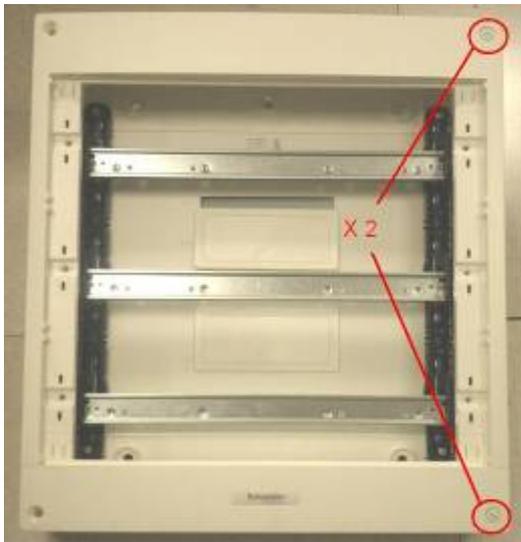


4) Remove the plastrons:

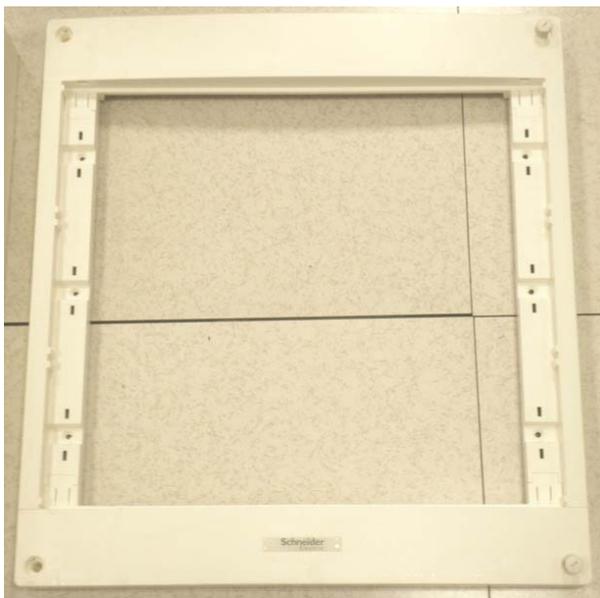




5) Remove the two screws indicated :



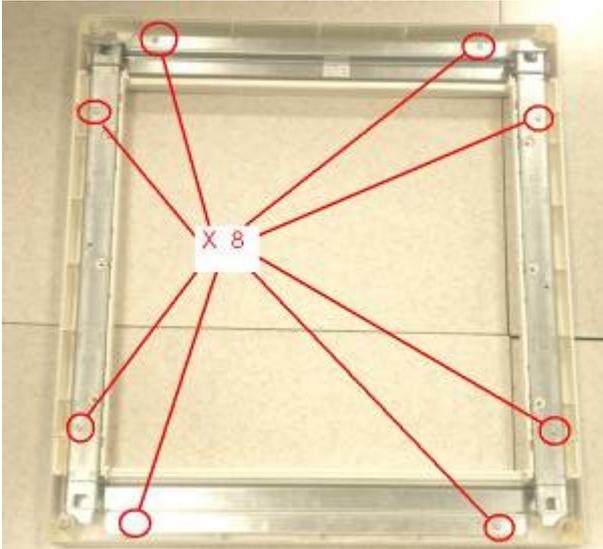
6) Separate the front face from the base:



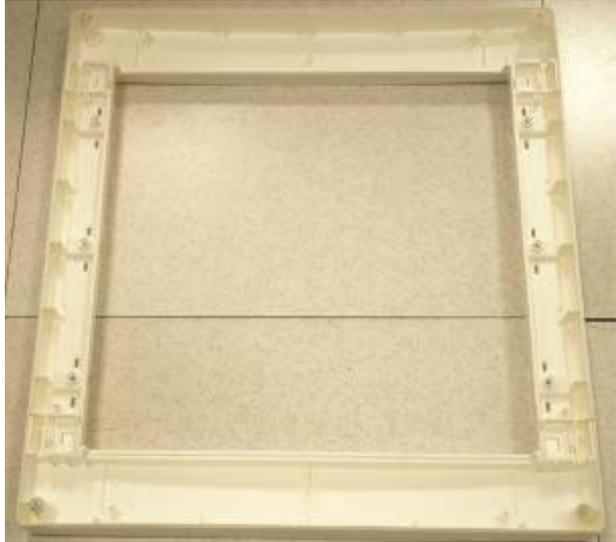
7) Keep and rotate the front face:



8) Unscrew as indicated in these pictures:



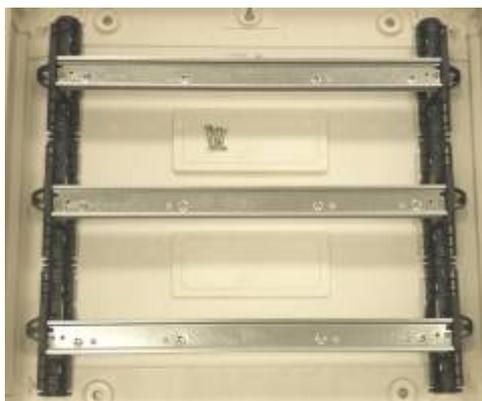
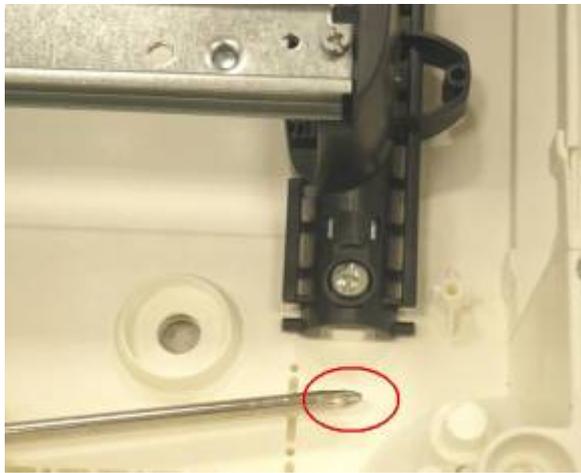
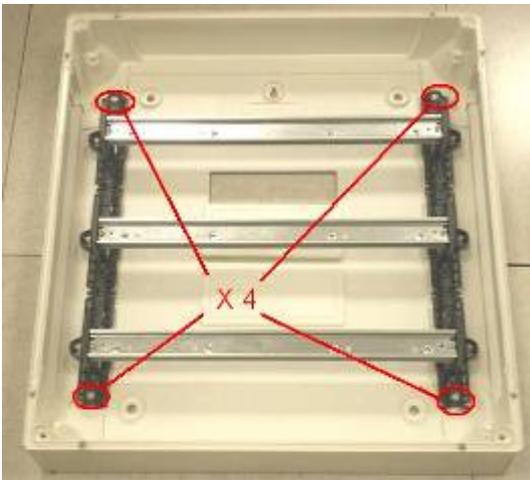
9) Separate the metal skeleton from the plastic front face:



10) Keep and rotate the front face; remove the plastic screw:



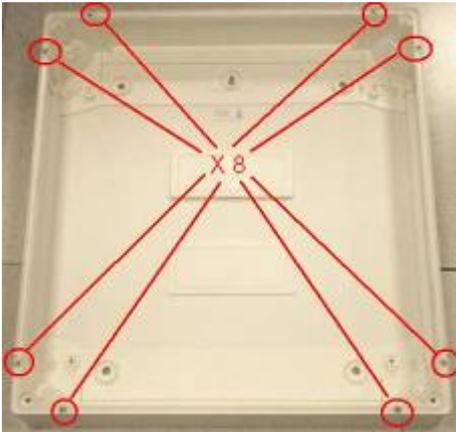
11) Take the base and remove the rail din block:



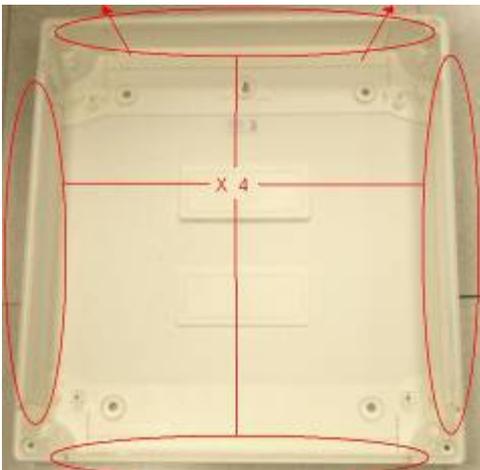
12) Separate the rail din block from the base:



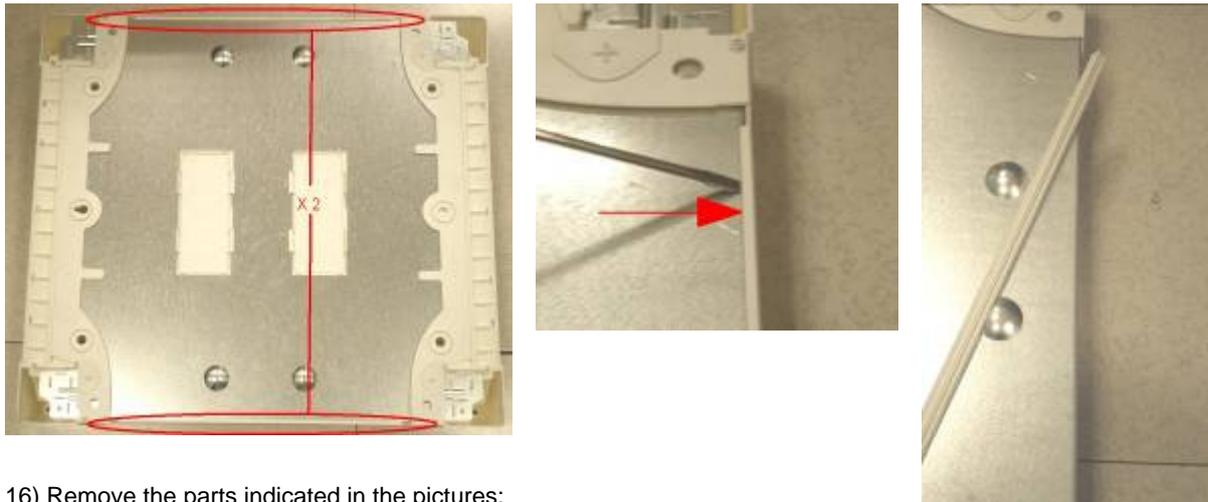
13) Keep the base and unscrew as indicated in the picture:



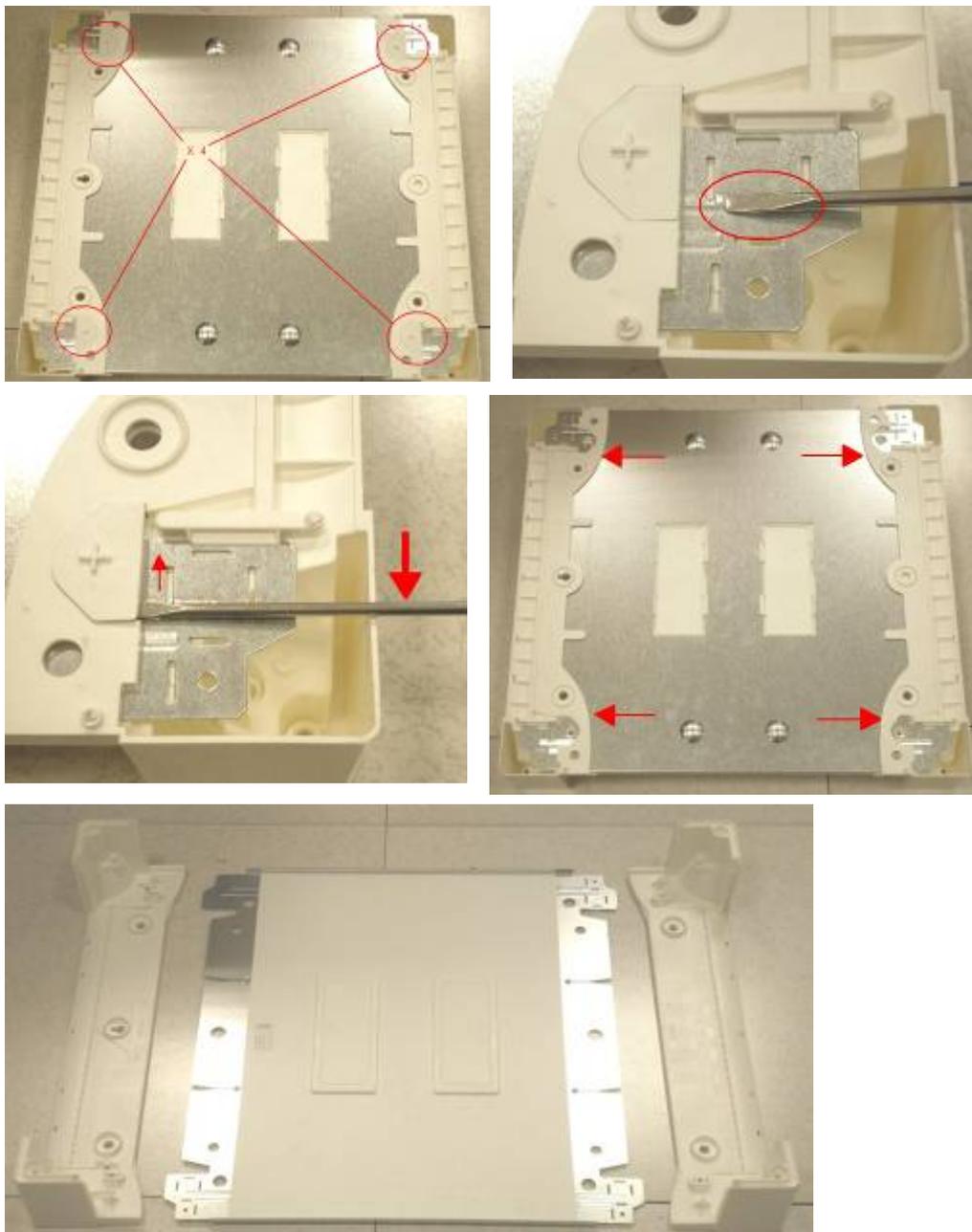
14) Remove the lateral blocks:



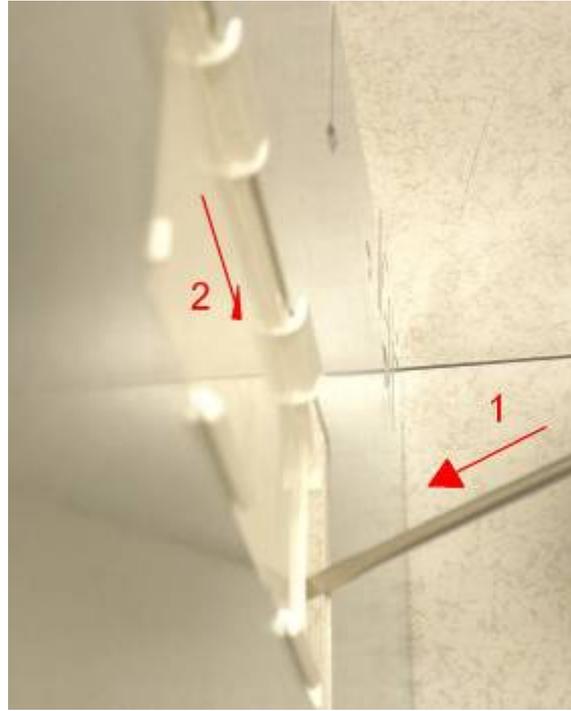
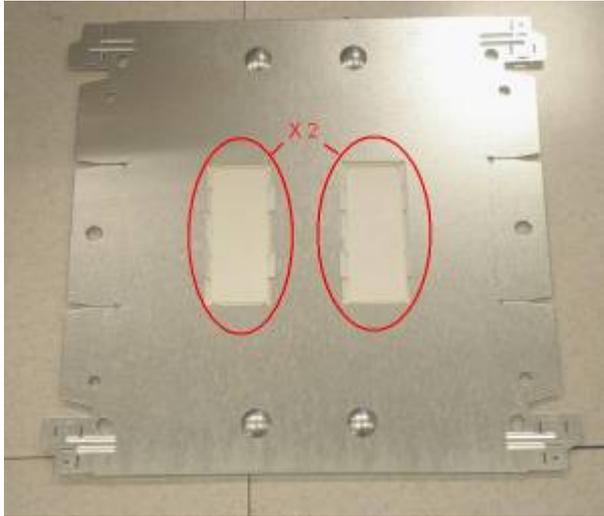
15) Rotate the base and remove the insulating extruded plastic parts:



16) Remove the parts indicated in the pictures:

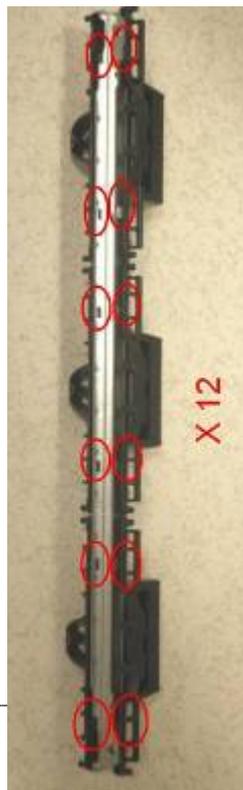
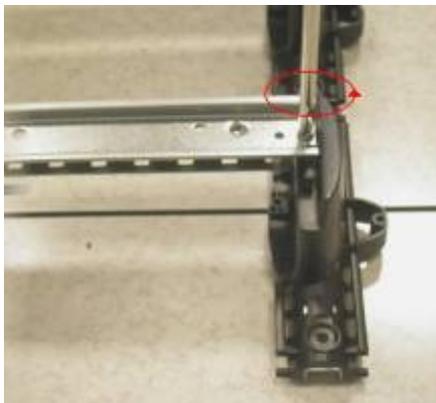
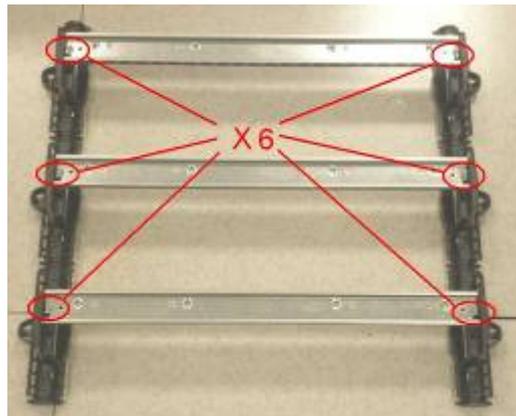


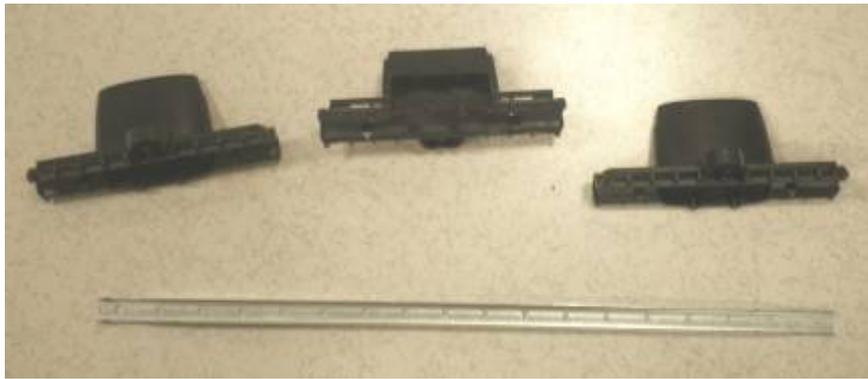
17) Keep and rotate the central block, remove the plastic part in the middle of that one:



Other dismantling:

2) Separate the plastic and metal part of the rail din





Recommendation	Number on drawing	Components	Weight (g)	Comment
Special treatment	1	LATERAL PLATE (X 2)	379	Bromide flame retardant AAV16746
	7	PLENKING PLATE (X 2)	80	Bromide flame retardant GHV12178
	6	LOWER PANNEL WALL	388	Bromide flame retardant AAV16723
	6	UPPER PANNEL WALL	392	Bromide flame retardant AAV16718
	6	LATERAL PANNEL (X 2)	459	Bromide flame retardant AAV16745
	8	DOUBLE ISOLATION CORK (X 2)	8	Bromide flame retardant GHV12674
	5	RETTANGULAR PREFRATCTURE PLATE	140	Bromide flame retardant AAV16712
	3	UPPER HEADER WALL MOUNTING	371	Bromide flame retardant AAV16719
	4	RETTANGULAR SMOTH PLATE	146	Bromide flame retardant AAV16722
	2	LOWER HEADER WALL MOUNTING	371	Bromide flame retardant AAV16720
Other dismantling		RAIL DIN		

Schneider Electric SA
 43-45, boulevard Franklin Roosevelt
 F-92500 Rueil-Malmaison Cedex (France)
 Tel.: +33 (0) 1 41 29 70 00
 www.schneider-electric.com

The version of the Guide used to create the document: End of Life
 Instruction Drafting Guide of Schneider Electric version V3

ENVEOLI111230EN

Publication date : 09/11/2011