Modicon M262

IIoT-ready logic/motion controller for performance machines
Discover **Modicon**

Edge control for Industrial IoT

Modicon IIoT-native edge controllers manage complex interfaces across assets and devices or directly into the cloud, with embedded safety and cybersecurity. Modicon provides performance and scalability for a wide range of industrial applications up to high-performance multi-axis machines and high-available redundant processes.

**Explore our offer**

- Modicon HVAC Controllers
- Modicon PLC
- Modicon Motion Controllers
- Modicon PAC
- Modicon I/O
- Modicon Networking
- Modicon Power Supply
- Modicon Wiring
- Modicon Safety
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- Characteristics, Dimensions and drawings, Mounting and clearance, Connections and schemas, Performance curves
- Product image, Instruction sheet, User guide, Product certifications, End of life manual

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<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Modicon® M262</td>
<td></td>
</tr>
<tr>
<td>IIoT-ready logic/motion controller for performance machines</td>
<td></td>
</tr>
<tr>
<td>Introduction to EcoStruxure Machine</td>
<td>2</td>
</tr>
<tr>
<td>Selection guide: controllers for industrial machines</td>
<td>4</td>
</tr>
<tr>
<td>Machine automation</td>
<td>6</td>
</tr>
<tr>
<td><strong>Presentation</strong></td>
<td></td>
</tr>
<tr>
<td>- Digitization, Flexibility and scalability</td>
<td>8</td>
</tr>
<tr>
<td>- Efficiency, Motion, Protection</td>
<td>9</td>
</tr>
<tr>
<td>- Targeted applications</td>
<td>10</td>
</tr>
<tr>
<td>- Embedded I/O</td>
<td>10</td>
</tr>
<tr>
<td>- Extended I/O with modular I/O systems</td>
<td>10</td>
</tr>
<tr>
<td>- Equipment</td>
<td>10</td>
</tr>
<tr>
<td>- Performance</td>
<td>11</td>
</tr>
<tr>
<td>- Certifications and Standards</td>
<td>11</td>
</tr>
<tr>
<td>- Environmental characteristics</td>
<td>11</td>
</tr>
<tr>
<td>- Power supply characteristics</td>
<td>11</td>
</tr>
<tr>
<td>- Programming</td>
<td>11</td>
</tr>
<tr>
<td>- Housing</td>
<td>12</td>
</tr>
<tr>
<td>- Connecting a Modicon M262 controller</td>
<td>12</td>
</tr>
<tr>
<td>- to devices</td>
<td>12</td>
</tr>
<tr>
<td>- to Modicon TM3 optimized I/O system</td>
<td>12</td>
</tr>
<tr>
<td>- to Modicon TM5 and Modicon TM7 High-performance I/O systems</td>
<td>13</td>
</tr>
<tr>
<td>- to Modicon TM5 and Modicon TM7 safety I/O systems</td>
<td>13</td>
</tr>
<tr>
<td>- Embedded communication (Ethernet services)</td>
<td>14</td>
</tr>
<tr>
<td>- Additional communication (Smart communication modules)</td>
<td>15</td>
</tr>
<tr>
<td>- Motion centric machine application development</td>
<td>16</td>
</tr>
<tr>
<td>- Scalable safety</td>
<td>17</td>
</tr>
<tr>
<td><strong>Selection guide for Modicon M262 controllers</strong></td>
<td>18 and 19</td>
</tr>
<tr>
<td><strong>Description</strong></td>
<td></td>
</tr>
<tr>
<td>- Modicon M262 logic/motion controllers</td>
<td>20</td>
</tr>
<tr>
<td>- Modicon TMS Smart communication modules</td>
<td>20</td>
</tr>
<tr>
<td><strong>References</strong></td>
<td></td>
</tr>
<tr>
<td>- Modicon M262 logic/motion controllers</td>
<td>21</td>
</tr>
<tr>
<td>- Modicon TMS smart communication modules</td>
<td>21</td>
</tr>
<tr>
<td>- Accessories</td>
<td>21</td>
</tr>
<tr>
<td>- Related product offers</td>
<td>21</td>
</tr>
<tr>
<td><strong>Architectures</strong></td>
<td></td>
</tr>
<tr>
<td>- with Modicon M262 logic controller</td>
<td>22</td>
</tr>
<tr>
<td>- with Modicon M262 motion controller</td>
<td>22</td>
</tr>
<tr>
<td><strong>Regulated power supply for industrial use, rail mounting</strong></td>
<td>23</td>
</tr>
<tr>
<td><strong>Product reference index</strong></td>
<td>24</td>
</tr>
</tbody>
</table>
To be competitive in today’s digital era, machine builders must be innovative. Smart machines, those that are better connected, more flexible, more efficient, and safe, are enabling machine builders to innovate in ways never before possible.

EcoStruxure, Schneider Electric’s open, IoT-enabled architecture and platform, offers powerful solutions for the digital era. As part of this, EcoStruxure Machine brings powerful opportunities for machine builders and OEMs, empowering them to offer smart machines and compete in the new, digital era.

EcoStruxure Machine brings together key technologies for product connectivity and edge control on premises, and cloud technologies to provide analytics and digital services. EcoStruxure Machine helps you bring more innovation and added value to your customers throughout the entire machine life cycle.

Innovation at Every Level for Machines is full systems across three layers:

- **Connected products**
  Our connected products for measuring, actuating, device level monitoring, and control adhere to open standards to provide unmatched integration opportunities and flexibility.
- **Edge Control**
  We are IIoT-ready with a proven set of tested and validated reference architectures that enable the design of end-to-end open, connected, and interoperable systems based on industry standards. Ethernet and OPC UA facilitates IT/OT convergence meaning machine builders reap benefits from web interfaces and cloud.
- **Apps, Analytics & Services**
  Seamless integration of machines to the IT layer allows the collection and aggregation of data ready for analysis – for machine builders and end users alike this means increased uptime and the ability to find information faster for more efficient operations and maintenance.

These levels are completely integrated from shop floor to top floor. And we have cloud offers and end-to-end cybersecurity wrapped around.

EcoStruxure Machine makes it easier for OEMs/machine builders to offer their customers smarter machines. The advent of smart machines is driven by the changing needs of end users:

- **Evolving workforce**
- **Reducing costs**
- **Dynamic markets**
- **Shorter life cycles**
- **Prioritizing safety and cybersecurity**

EcoStruxure Machine provides one solution for the whole machine life cycle:

- **With Smart Design & Engineering the time to market is reduced by up to 30% using our automated engineering and the simulation capabilities**
- **During Commissioning & Operation of the machine, resources such as energy, material and loss can be improved, and with seamless integration to the IT world efficiency can be improved by up to 40%**
- **Smart Maintenance & Services reduces the time for corrective actions up to 50%**

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**Modicon M262**

IIoT-ready logic/motion controller for performance machines
Controllers for industrial machines

<table>
<thead>
<tr>
<th>Applications</th>
<th>Logic controller</th>
<th>Logic/motion controller</th>
<th>Motion controller</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>For hardwired architectures</td>
<td>For performance-demanding applications</td>
<td>IIoT ready for performance machines</td>
</tr>
<tr>
<td></td>
<td>For modular and distributed architectures</td>
<td></td>
<td>For automating machines/lines with 0 - 130 servo or robot axes</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Performance</th>
<th>0.2 µs/inst</th>
<th>22 µs/inst</th>
<th>22 µs/inst</th>
<th>3...5 µs/inst</th>
<th>0.5...2 µs/inst</th>
</tr>
</thead>
<tbody>
<tr>
<td>Memory</td>
<td>540 KB RAM, 2 MB Flash</td>
<td>64 MB RAM, 128 MB Flash</td>
<td>64 MB RAM, 128 MB Flash</td>
<td>192 MB RAM, 256 MB Flash</td>
<td>128 MB to 256 KB NAV RAM, 512 MB DDR2 to 1 GB DDR3L</td>
</tr>
<tr>
<td>Supply voltage</td>
<td>24 V ± or 100...240 V ~</td>
<td>24 V ± or 100...240 V ~</td>
<td>24 V ±</td>
<td>24 V ±</td>
<td>24 V ±</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Communication fieldbus and networks</th>
<th>Embedded</th>
<th>Optional</th>
<th>Embedded I/O</th>
<th>Synchronized axes</th>
<th>Configuration software</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethernet/IP</td>
<td>Modbus TCP</td>
<td>RS 232/RS 485 Serial Line</td>
<td>USB mini-B programming port</td>
<td>Server (encrypted)</td>
<td>EcoStruxure Machine Expert-Basic</td>
</tr>
<tr>
<td>OPC Unified Architecture (OPC UA)</td>
<td>Server</td>
<td>Ethernet</td>
<td>4 fast digital inputs</td>
<td>Up to 24 synchronized axes</td>
<td>EcoStruxure Machine Expert</td>
</tr>
<tr>
<td>Embedded I/O</td>
<td>Input types</td>
<td>Output types</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Up to 40 logic inputs 2 analog inputs</td>
<td>Up to 16 relay outputs up to 16 transistor outputs</td>
<td>Up to 16 transistor outputs</td>
<td>–</td>
<td>Up to 24 synchronized axes</td>
</tr>
<tr>
<td></td>
<td>4 fast digital inputs</td>
<td>4 fast digital outputs</td>
<td>–</td>
<td>–</td>
<td>Up to 130 synchronized axes</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Controller range</th>
<th>Modicon M221/M221 Book</th>
<th>Modicon M241</th>
<th>Modicon M251</th>
<th>Modicon M262</th>
<th>PacDrive LMC Eco, LMC Pro2</th>
</tr>
</thead>
<tbody>
<tr>
<td>More details on our website</td>
<td>DIA3ED2140106EN</td>
<td>DIA3ED2140107EN</td>
<td>DIA3ED2140108EN</td>
<td>DIA3ED2140109EN</td>
<td>DIA7ED2160303EN</td>
</tr>
</tbody>
</table>

Try the configuration tool

Modicon PLC configurator

> Select your architecture of controller and I/O by
- Usage and application
- Connectivity services and IIOT (Protocols, Web and communication services)
- I/O and power supply
**Modicon M262**

IloT-ready logic/motion controller for performance machines

Machine Automation

- From basic to motion- and robot-centric machines with the PacDrive 3 offer, Modicon controllers and solutions bring a consistent and scalable response to achieving flexibility, performance, productivity and digitization.

- Modicon TM3 Optimized I/O system for more compact and modular machines
- Modicon TM5 for more performance-demanding machines, with Modicon TM7 for harsh environments: Both Performance I/O ranges (Modicon TM5 and Modicon TM7) allow safety functions to be implemented using Modicon TM5CSLC safety logic controller

- Embedded Safety provides holistic solutions to Modicon M262 and PacDrive 3 LMC controllers, increasing overall safety demand in Machine Automation

- Harmony XPS Universal safety modules cover a wide range of safety functions, suitable for small applications with 4-5 safety functions, with diagnostic information provided to controllers via a single wire connection
- Modicon TM3 safety functional modules are suitable for small applications covering E-Stop functions and diagnostics via TM3 I/O bus
- Modicon MCM modular safety controllers are suitable for medium size applications with up to 64 dual channel safety functions and diagnostics via Modbus TCP, Modbus RTU, EtherNet/IP, CANopen, EtherCAT and Profinet

- All of those devices are managed within a single software, EcoStruxure Machine Expert, a powerful and collaborative engineering environment.

- EcoStruxure Machine Expert – Safety: an optional addon for programming safety logic controllers
- EcoStruxure Machine Expert – Basic: a software for programming Modicon M221 logic controllers, an intuitive standalone environment accessible to basic skilled technicians
- EcoStruxure Machine Advisor: a cloud-based services platform designed for machine builders to track machines in operation worldwide, monitor performance data and resolve exceptional events, while reducing support costs by up to 50%
Modicon M262
IIoT-ready logic/motion controller for performance machines
Machine Automation

Comprehensive Schneider offers for machine builders

> Lexium servo drives, motors and robotics are designed to control applications ranging from a single independent axis up to high-performance synchronized multi-axis machines requiring high-speed and precise positioning and movements

Robotics  Integrated drives  Servo Drives & Motors  Steppers Drives & Motors

> The Lexium offer is designed for a broad range of motion-centric machines in applications such as Packaging, Material Handling, Material Working, Food and Beverage and Electronics

> Schneider Electric has developed Tested Validated & Documented Architectures (TVDA) applicable for generic machine control applications as well as for dedicated segment applications such as Packaging, Material Working, Material Handling, Hoisting, Pumping, or generic Machine Control applications

Choose Schneider Electric to help secure your investment and benefit from worldwide services at every step of your project

> From planning and inception to modernization, we help ensure optimal technical and business performance. Our field service engineers combine 30+ years of manufacturer-level experience with the latest technology to bring innovation to every level of our offer and every step of your project.

> Our machine control dedicated services empower you to maximize your business infrastructure and face increasingly stringent demands on productivity, safety, equipment availability and performance optimization.
Modicon M262, the IIoT-ready logic/motion controller for performance machines

As a Machine Builder, manufacturing machines with logic or motion control and moving into the Industry 4.0 era, you are looking for a controller with embedded cloud connectivity that offers cybersecurity capabilities and supports monitoring, analytics and predictive maintenance.

> As the latest polyvalent controller for logic and motion with cloud protocols (MQTT(s), HTTP(s), JSON, OPC UA (Client/Server) and encryption (TLS), Modicon M262 is ready for you

> Modicon controllers are a key part of our EcoStruxure Machine that provides complete architectures from Connected Products, Edge Control to Apps, Analytics and services

> Modicon M262 controllers embed Industrial Internet of Things (IIoT) protocols and encryption to provide direct cloud connectivity and digital services

Digitization

Integrate your machine in any cloud and on-premise environment

> Easily integrate machines into the production line and plant, thanks to open protocols
> Allow direct communication with the IT system: Connect to SCADA, MES, ERP, CMMS, Web browser, etc.
Vía OPC UA, SQL, FTPs, HTTPs, SNMP, SNTP and PackML

Machine to Machine
> Improve machine interaction with bi-directional exchange between machines
OPC UA Client/Server, NVL with Machine Expert protocol

Machine to Human
> Improve and reduce commissioning and maintenance times
Web visu and Machine Assistant running on the Web server

Machine to Device
> Connect to large number of devices thanks to open protocols
EtherNet/IP, Modbus TCP, Sercos, Modbus SL and CANopen

Direct Machine to Cloud
> Without additional gateway, benefit from cloud apps, analytics and services with EcoStruxure Machine Advisor
> MQTT and HTTP protocols, JSON and TLS encryption allow connection to other Schneider platforms or third-party cloud platforms
Use HTTPs Methods (API) to exchange with cloud apps and take advantage of IT capabilities such as email exchange, event management in calendar, interaction with social networks, weather information and much more

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Flexibility and scalability

> Structured networking with up to 5 separate Ethernet ports (2 embedded in Modicon M262 and up to 3 additional ports with TMSES4) to allow easy integration into your plant, production line or cloud based solution, keeping networks separated and safe.

> Scalable performance – Manage logic applications, synchronized motion, embedded safety and cloud connectivity in one controller
> I/O system adjusted to your needs, Optimized (Modicon TM3) for just enough architecture, or Performance (Modicon TM5) with high resolution, hot swap capability, etc.
Modicon M262, the IIoT-ready logic/motion controller for performance machines

**Efficiency**

Through smart engineering design

- Harmony ST6W using EcoStruxure Machine Expert software, for WebVisu service
- Optimized I/O with Modicon TM3: Distributed I/O on Ethernet with TM3 I/O bus coupler

Benefit from real-time automation fieldbus with Sercos for fast motion control, safety functions and openness to other devices

One cable simplifies the architecture and fieldbus wiring. Manage EtherNet/IP and Sercos devices on the same cable

Simplified commissioning and diagnostics without software installation – “Machine Assistant”

**Motion**

Overview of Modicon M262 motion controllers for CNC applications

- 3D / G-code editor according to DIN 66025 for motion design with parallel textual and graphical display and DXF import
- CNC library with all function blocks for CNC editing
- Interpolation functions from linear to spline
- Path processing, including tool radius compensation, loop suppression, and angle rounding
- Different speed profiles: Trapezoidal, Sigmoidal, Quadratic (Jerk-limited, S profile)
- Definition of necessary path velocity (feed) and limits for acceleration, deceleration, and jerk
- Online visualization for operating CNC machine tools
- Solution available on Modicon M262 motion controllers: TM262M05MESS8T, TM262M15MESS8T, TM262M25MESS8T and TM262M35MESS8T

**Protection**

Embedded safety and security functions: Help to protect people, machines, data and the environment

- Meet safety regulations with embedded safety: Motion controller and safety logic controller
- Cybersecurity, including encrypted communications, network separation, Achilles certification, user access/ rights management, etc.
- Green Premium certified, our ecolabel compliant with environmental regulations. Find more information on our website

(1) Only 1 robot is allowed on M262
Modicon M262 logic/motion controller offer is designed for performance-demanding machines; M262 controllers are IIoT-ready (MQTT, HTTP, OPC UA, TLS, etc.) and combine logic, motion and safety control applications.

> TM262L for the logic control of multiple input and output arrangements
> TM262M for the motion control of up to 24 synchronized axes, embedding a safety control application according to SIL3

**Targeted applications**

Modicon M262 logic/motion controllers are the ideal solution for industrial control processes in many fields of application, including the following:

> Food & Beverage: From compact to modular – complete automation solutions for food and beverage machinery including robotics
> Packaging: Schneider Electric has automated more than 100,000 machines worldwide with benchmark Modicon controllers and PacDrive platforms
> Material handling: Complete solutions far beyond basic technologies – from logic, motion and drive controllers to Cartesian solutions
> Textile: Proven technology for automating high-speed processes in textile production
> Hoisting: Proven architectures according to EN ISO 13849-1 and technology-specific function blocks enhance productivity in industrial and construction cranes
> Semiconductor: A wide range of automation and digitization solutions enables machine builders to develop new machines and lines faster and with more flexibility
> General purpose: For machines requiring IIoT embedded connectivity or encrypted communication

**Embedded I/O**

> Modicon M262 logic/motion controllers embed 4 fast digital inputs and 4 fast digital outputs, connected to the controller via removable spring terminal blocks on the controller front face (1):
  - Input types:
    - Sink/Source, 24 VDC, 8.1 mA, filtered
    - Digital: Raise an event task in 20 µs on rising or falling edge or both, latch, capture position on encoder
  - Output types:
    - Source, 24 VDC, 50 to 200 mA, 3 µs
    - Fallback
  - All inputs and outputs have status LEDs.
> Modicon M262 motion controllers (TM262M) embed an encoder input (SSI or incremental)
  - 5 VDC or 24 VDC configurable power supply, 150 mA
  - SSI 100 or 200 kHz, 5 VDC

**Extended I/O with modular I/O systems**

Modicon M262 logic/motion controllers can be combined with Modicon TM3, Modicon TM5 and Modicon TM7 offers, allowing:

- An increased number of I/O: with Modicon TM3 expansion module offer, in local and remote I/O configurations
- Distributed I/O on communication networks:
  - Optimized distributed I/O islands on Ethernet, CANopen, Modbus Serial Line with Modicon TM3
  - Performance distributed I/O islands on Ethernet or Sercos III with Modicon TM5 and Modicon TM7

**Equipment**

Modicon M262 logic/motion controllers are equipped with:

- an integrated RTC
- a Run/Stop switch
- a NC alarm relay contact 24 VDC/2 A

(1) Removable spring terminal blocks are supplied with the controllers.
Modicon M262

IoT-ready logic/motion controller for performance machines

Modicon M262 logic/motion controllers

**Performance**

- Modicon M262 logic/motion controllers embed a dual-core processor:
  - Core 1 is dedicated to manage program tasks and offers maximum resources for real-time execution of the application code.
  - Core 2 is dedicated to execute communication tasks, which then have no further impact on the application execution performance.
- They have a minimum cycle time of 500 µs, a 256 MB RAM memory that can store data and applications (32 MB for applications) and a 1 GB Flash memory for application and data backup. A SD card (up to 32 GB) can also be used in addition to embedded memories.
- Performance of Modicon M262 controllers: 3 to 5 ns/instruction

**Certifications and standards**

- Modicon M262 controllers meet the requirements of the following certifications:
  - CE, cULus HazLoc, RCM, EAC, Achilles L2, EU RO Mutual (Marine certification) (1), UKCA
- Modicon M262 controllers conform to the following standards:
  - UL 61010-1, – 2-201
  - CSA C22.2 No. 61010-1, CSA C22.2 No. 61010-2-201, CSA C22.2 No. 213
  - ANSI/ISA 12-12-01
  - EN 61131-2

**Environmental characteristics**

- Ambient operating temperature:
  - Horizontal mounting: - 20…60 °C (-4…140 °F)
  - Vertical mounting: - 20…50 °C (-4…122 °F)
- Storage temperature: - 40…85 °C (-40…185 °F)
- Relative humidity: 5…95% (non-condensing)
- Operating altitude: 0…2000 m (0…6,562 ft)
- Storage altitude: 0…3000 m (0…9,842 ft)

**Power supply characteristics**

Modicon M262 controllers are powered with a non-isolated 24 V DC power supply and have built-in overload protection.
- Voltage limit: 20.4…28.8 V c
- Immunity to micro-cuts (class PS-2): < 10 µs
- Max. consumption of controller during operation is 82 W

**Programming**

- EcoStruxure Machine Expert is the machine builder’s solution software for developing, configuring and commissioning machine controllers such as Modicon M262 and the entire machine in a single software environment, including logic control, motion control, remote I/O systems, safety control, motor control, HMI design and related network automation functions.
- This software environment covers the entire engineering life-cycle with:
  - Collaborative team work and version management
  - IoT and standard libraries integration
  - Automatic testing (ETEST) and simulation
  - Code quality control (Machine Code Analysis)
  - Deployment and commissioning
  - Diagnostics and remote services
- In addition, EcoStruxure Machine Expert interacts with various engineering tools via open interfaces.
  - IEC 61131-3 programming languages: Instruction List (IL), Ladder Diagram (LD), Function Block Diagram (FBD), Sequential Function Chart/Grafoet (SFC), Structured Text (ST) and CFC (Continuous Function Chart)
  - Integrated fieldbus configurators
  - Expert diagnostic and debugging functions
  - Motion design, according to PLCopen Motion Control, as well as multiple capabilities for commissioning, maintenance and visualization

(1) EU RO Mutual (Marine certification) is not available for TM262L01MESE8T and TM262M05MESS8T controllers.
Housing
> With compact dimensions, Modicon M262 logic/motion controllers optimize the size of wall-mounted and floor-standing control system enclosures. Format (w x d x h): 125 x 90 x 100 mm (4.92 x 3.54 x 3.93 in.)
> Modicon M262 logic/motion controllers can be mounted on DIN rail (1.) or panel (1).
> A QR code, printed on the front face of controllers and Smart communication modules, gives a link to the product’s SE maintenance page and its unique serial number (S/N).
> For easier identification in the field, the product’s commercial reference is printed on the front of the controller.
> A slot for an industrial memory card is available on the controller’s front face: SD card up to 2 GB or SDHC card up to 32 GB. **TMASD** industrial SD memory cards are available for backing up and transferring applications, data logging and firmware updates.

Connecting a Modicon M262 controller to devices
> Connecting a PC to the USB Mini-B isolated port for programming (with Machine Expert, FTP, HTTP and Modbus protocols)
> Connecting of up to three Smart communication modules via the Smart communication bus, assembled by simple interlocking on the left-hand side of the controller. The Smart communication bus embeds the power supply for the Smart communication modules. Two types of Smart communication module are available for CANopen and Ethernet connections.

Connecting a Modicon M262 controller to Modicon TM3 I/O system
> A TM3 I/O bus port located on the right-hand side of Modicon M262 controller allows connection of any of Modicon TM3 expansion modules for local or remote I/O configurations. Modicon TM3 can be also used in distributed architecture.

1. Modicon M262 logic/motion controller
2. Modicon TM3 Expert counter module (event management available on first two slots after M262 controller only)
3. Modicon TM3 Digital I/O modules
4. Modicon TM3 Analog I/O modules
5. Modicon TM3 Expert module for controlling TeSys motor starters
6. Modicon TM3 Functional safety modules
7. TM3 I/O bus expansion modules (transmitter and receiver) and bus expansion cable
8. Modicon TM3BCEIP bus coupler module (several bus coupler are allowed)

(1) For vertical or flat mounting, Consult our Customer Care Center.
(2) With TM262L10MESE8T and TM262M15MESS8T: 64x TM3 I/O bus coupler (EtherNet/IP) and up to 16x TM3 I/O bus coupler (Modbus/TCP). With TM262L20MESE8, TM262M25MESS8T and TM262M35MESS8T: 64x TM3 I/O bus coupler (EtherNet/IP) and up to 32x TM3 I/O bus coupler (Modbus/TCP).
**Modicon M262**

IIoT-ready logic/motion controller for performance machines

Modicon M262 logic/motion controllers

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**Connecting a Modicon M262 controller to Modicon TM5 and Modicon TM7 I/O systems**

> On the embedded Ethernet ports of the Modicon M262 logic/motion controller, to extend its capacity with distributed I/O systems that provide flexibility and scalability for machines:

- With Modicon TM5, IP20 Performance range of I/O designed for complex machines
- With Modicon TM7, IP67 Performance range of I/O designed to work in harsh environments

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**Connecting a Modicon M262 motion controller to Modicon TM5 and Modicon TM7 safety I/O systems**

> On the embedded Sercos port of Modicon M262 motion controller: Embedded safety with Modicon TM5CSLC safety logic controller, Modicon TM5 safety I/O and Modicon TM7 safety I/O.

---

**Diagram Notes:**

1. Modicon M262 logic/motion controller: EtherNet/IP network masters
2. Modicon TM5 EtherNet/IP interface module (a) + TMS modules (b) + TM5SBET1 (c1)/ Modicon TM5 (c2) transmitter modules
3. Modicon TM5 receiver module (d) + TMS I/O modules (b)
4. Modicon TM5 expansion bus: TCSXCNXNX100 remote I/O connection cable
5. Modicon TM7 blocks (digital or analog I/O) (e) + TM7CSXCNEbus expansion cable (f)

---

**Diagram Notes:**

1. a Modicon M262 motion controller: Sercos bus master
   b Modicon TM5CSLC safety logic controller: Sercos bus slave
2. Modicon TM5 interface module (a) + TMS safety I/O modules (b) + TM5SBET1 (c1)/TM5SBET7 (c2) transmitter modules
3. Modicon TM5 receiver module (d) + Modicon TM5 safety I/O modules (b)
4. Modicon TM5 expansion bus: TCSXCNXNX100 remote I/O connection cable
5. Modicon TM7 safety I/O blocks (e) + TM7CSXCNEbus expansion cable (f)
**Presentation (continued)**

**Modicon M262**

IIoT-ready logic/motion controller for performance machines

**Embedded communication**

> Modicon M262 logic/motion controllers embed:

- Two Ethernet-based networks:
  - Ethernet 1 with one RJ45 connector: 100 Mbit/s with EtherNet/IP, Modbus/TCP; plus Sercos III on motion controllers
  - Ethernet 2 with 2x RJ45 connectors: 1 Gbit/s with EtherNet/IP, Modbus/TCP allowing RSTP (1) ring topology
- One isolated serial port with one RJ45, 0.3 to 115 kBauds, RS232 or RS485, with Modbus, ASCII and Machine Expert protocols
- One Smart communication bus, for Modicon TMS Smart communication modules (Ethernet and CANopen)
- One TM3 communication bus
- Eight digital I/O (Input/Output)

> Modicon M262 motion controllers embed one encoder connector for SSI incremental or absolute encoders. VW3M4701 cable can be used (to be ordered separately, see page 21).

> Modicon M262 controllers are designed in accordance with the standard IEC 62443.

> Modicon M262 controllers are compliant with a part of the 2019 standard.

---

**Available Ethernet services on Modicon M262 logic/motion controllers**

| Communication type | Protocol | Service (1)                  | TM262 L01MEST | TM262 L01MEST | TM262 L02MEST | TM262 M05MEST | TM262 M15MEST | TM262 M25MEST | TM262 M35MEST |
|--------------------|----------|------------------------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| IP                | TCP/UDP  | MQTT Client (Sign, Encrypt)  | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | OPC UA Client (Sign, Encrypt) | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | OPC UA Server (Sign, Encrypt) | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | HTTP/1.1 Method (API)        | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | TLS 1.2 and 1.3 (Encryption) | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | DHCP Client                  | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | DHCP Server                  | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | DNS Server                   | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | POP3s Client (Receive email) | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | RSTP – Ring Topology         | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | SMTPs Client (Send email)    | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | SNMP Agent                   | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | SNMP Manager                 | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | SNTP                         | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | NTP (Client / Server)        | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | SQL Remote access            | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   |          | WebServer including Machine Assistant (Commissioning and Maintenance) | ☑️ | ☑️ | ☑️ | ☑️ | ☑️ | ☑️ | ☑️ | ☑️ |
|                   |          | WebVisu (Customizable pages) | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
| EtherNet/IP        | Adapter  | ☑️                           | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   | Scanner  | ☑️                           | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
| Modbus TCP        | Client   | ☑️                           | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   | IO Scanner | ☑️                   | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   | Server   | ☑️                           | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   | NVL      | ☑️                           | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
| Machine Expert protocol | Symbol configuration | ☑️ | ☑️ | ☑️ | ☑️ | ☑️ | ☑️ | ☑️ | ☑️ |
| FTP               | FTP Client | ☑️                 | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
|                   | FTPs Server | ☑️                     | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |
| Sercos            | Sercos III Master | ☑️               | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             | ☑️             |


**Note:** All protocols and services may not be available at the same time. Please check with the User Guide or consult Schneider Electric support. For Ethernet cables and accessories, Consult catalog ref. UA3ED2160105EN.
Modicon M262
IIoT-ready logic/motion controller for performance machines
Additional communication

Additional communication

Modicon M262 controllers benefit from optional connections with the use of Smart communication modules:

- One CANopen master connection
- Up to three additional Ethernet networks (1)

- Modicon TMSCO1 Smart communication module adds a Sub-D9 port for CANopen master communication.
  - The link can be configured between 20 kbps and 1 Mbit/s and supports up to 63 slaves.
  - Architectures based on CANopen are used to distribute I/O modules as close to the sensors and actuators as possible, thus reducing wiring costs and times and to communicate with different devices such as variable speed drives, servo drives, etc.
  - The CANopen configurator is integrated in the EcoStruxure Machine Expert software and can also be used to import standard description files in EDS format.
  - For CANopen connection cables and accessories, Consult catalog ref. DA3ED2160104EN.

- Modicon TMSES4 Smart communication module allows up to 3 additional Ethernet networks (1):
  - 4x RJ45 switched ports as hub
  - IIoT-ready
  - Network isolation
  - Ethernet Gigabyte exchange

Certifications and Standards

- Modicon TMS Smart communication modules meet the requirements of the following certifications:
  - cULus HazLoc
  - RCM
  - EAC
  - EU RO Mutual (Marine certification)
  - UKCA

- Modicon TMS Smart communication modules conform to the following standards:
  - UL 61010-1, UL 61010-2-201
  - CSA C22.2 No. 61010-1, CSA C22.2 No. 61010-2-201, CSA C22.2 No. 213
  - ANSI/ISA 12-12-01
  - EN 61131-2

(1) Except for TM262L01MSE8T and TM262M05MESH8T controllers, with which TMSES4 is incompatible.

(2) EcoStruxure Machine Advisor is a digital cloud-based services platform enabling machine builders to provide new services to machine operators for each installed machine in any production site worldwide. More information on our website.
Modicon M262
IIoT-ready logic/motion controller for performance machines

Motion centric machine application development

Positioning
> Based on PLC Open standard

Velocity control
> Move axis with velocity control instead of position control

Torque control
> Move axis with torque control instead of position control (Expected within 2021)

Cam motion
> Graphical cam diagram editor and direct access to cam segment data through data structures
> An axis in cam mode is synchronized to a position source (as a function of master’s position), like axis or encoders
> Cam segment types:
  - Straight
  - Simple sinus
  - Standard 5th degree polynomial
  - User defined cam profile
> Different master and slave start modes
> Active cam can be changed on the fly

PLCopen MC
> Function blocks conforming to PLCopen MC are available:
  > Multi-axis
    - MC_CamIn
    - MC_GearIn
    - MC_PhasingAbsolute
    - MC_Superimposed
  > Single axis
    - MC_Power
    - MC_Reset
    - MC_Home
    - MC_SetPosition
    - MC_MoveAbsolute
    - MC_MoveAdditive
    - MC_MoveRelative
    - MC_MoveVelocity
    - MC_Stop
    - MC_Halt
    - MC_TouchProbe

G-code
> G-code for CNC application
  - 3D / G-code editor according to DIN 66025 for motion design with parallel textual and graphical display and DXF import
  - CNC library with all function blocks for trajectory manipulation
  - Interpolation functions from linear to spline
  - Path processing, incl. tool radius compensation, loop suppression, and angle rounding
  - Different speed profiles: Trapezoidal, sigmoidal, quadratic (jerk-limited, S profile)
  - Definition of necessary path velocity (feed) and limits for acceleration and deceleration
  - Online visualization for operating CNC machine tools

Robotics
> Static point to point movement
> Supported kinematics:
  - Portal/Cartesian robots
  - 2-axis delta robots
  - 3-axis delta robots
  - Articulated robots
  - Scara robots
  - Custom transformation for non-standard robots
  - Additional axis possible (e.g. rotary axis)
  - Additional wrist transformation possible
> Different interpolations: linear, circular, spline. Blending of segments possible
Scalable safety
Safe and reliable machines: Whether it's a simple, complex, or specialized machine, Schneider Electric offers comprehensive, scalable solutions in a one-stop-shop.

With Modicon TM5CSLC safety logic controller
> Modicon M262 motion controllers embed the Sercos protocol on their Ethernet 1 port, so that they can manage Modicon TM5CSLC safety logic controllers, set as slaves on Sercos, Modicon TM5 safety I/O modules and Modicon TM7 safety I/O blocks.

With Modicon MCM modular safety controllers
> Modicon MCM modular safety controllers on EtherNet/IP network (or Modbus RTU, Modbus/TCP, EtherCAT, CANopen and Profinet fieldbus);

With Modicon TM3 functional safety modules
> Modicon M262 logic/motion controllers embed a TM3 I/O bus for managing Modicon TM3 functional safety modules, locally, in remote or distributed.
## Modicon M262

IIoT-ready logic/motion controller for performance machines

### Modicon M262 controllers

<table>
<thead>
<tr>
<th>Applications</th>
<th>Logic control</th>
<th>Motion control</th>
</tr>
</thead>
<tbody>
<tr>
<td>- Motion with independent axes in EtherCAT/IP</td>
<td>- Motion with synchronized axes and embedded safety</td>
<td></td>
</tr>
</tbody>
</table>

### Embedded I/O

<table>
<thead>
<tr>
<th></th>
<th>4 fast digital inputs</th>
<th>4 fast digital inputs</th>
<th>4 fast digital inputs</th>
<th>4 fast digital inputs</th>
<th>4 fast digital inputs</th>
<th>4 fast digital inputs</th>
<th>4 fast digital inputs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Encoder input</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>Incremental/SSI, 5 VDC/24 VDC</td>
<td>Incremental/SSI, 5 VDC/24 VDC</td>
<td>Incremental/SSI, 5 VDC/24 VDC</td>
<td>Incremental/SSI, 5 VDC/24 VDC</td>
</tr>
<tr>
<td>Synchronized axes</td>
<td>5 ns/inst</td>
<td>5 ns/inst</td>
<td>3 ns/inst</td>
<td>4 (1 ms)</td>
<td>4 (1 ms)</td>
<td>8 (2 ms)</td>
<td>24 (4 ms)</td>
</tr>
</tbody>
</table>

### Certifications

- CE, cULus HazLoc, RCM, EAC, UKCA, Achilles L2, EU RO Mutual (Machine certification) (1)

### Standards

- UL 61010-1, UL 61010-2-201
- CSA C22.2 No. 61010-1, CSA C22.2 No. 61010-2-201, CSA C22.2 No. 213
- ANSI/ISA 12.12-01, EN 61131-2

### Ambient air temperature for operation

- Horizontal mounting: -20 °C…60 °C (4…140 °F)
- Vertical mounting: -20 °C…50 °C (4…122 °F)
- Flat mounting: -20 °C…45 °C (4…113 °F)

### Embedded communication

- Ethernet: 1 with one RJ45 port; 100 Mbps with EtherCAT/IP and Modbus/TCP
- Ethernet 2 with two RJ45 ports: 1 Gbit/s with EtherCAT/IP, Modbus/TCP and Service Ethernet RSTP
- Serial line: One isolated serial link (RJ45): RS232 or RS485 (configurable), with RTU, Modbus SL, ASCII and Machine Expert protocols

### Additional communication

- Ethernet: Up to 3 additional Ethernet networks (EtherCAT/IP Adapter and Modbus/TCP Server) with 3x TMS454 Smart communication module:
  - 4 switched RJ45 ports as hub
  - IIoT ready
  - Network isolation with management from M062
  - Ethernet Gigabit exchange

### CANopen

- One Sub-D9 port for CANopen master communication with 1x TMSC01 Smart communication module

### Compatible I/O systems

- Motion TM5
  - Expert modules (upcounting, downcounting, allow event (TMX/PSHC)) on 2 first slots
  - Analog modules
  - Digital modules
  - Embedded safety with TM5 functional safety modules

### Configuration software

- EcoStruxure Machine Expert software (Consult catalog ref. DIA3ED2140170EN)

### Type of controller

<table>
<thead>
<tr>
<th></th>
<th>TM262L01MESE8T</th>
<th>TM262L10MESE8T</th>
<th>TM262L20MESE8T</th>
<th>TM262M05MESSST</th>
<th>TM262M15MESSST</th>
<th>TM262M25MESSST</th>
<th>TM262M35MESSST</th>
</tr>
</thead>
</table>

(1) EU RO Mutual (Machine certification) is not available for TM262L01MESE8T and TM262M05MESSST controllers.
**Modicon M262**

IIoT-ready logic/motion controller for performance machines

Modicon M262 controllers, Modicon TMS Smart communication modules

---

### Description

**Modicon M262 controllers**

1. SD card slot marked CN4 (behind a protective cover)
2. USB Mini-B programming port marked CN5 (behind a protective cover)
3. Clip-on lock for 35 mm (1.38 in.) DIN rail
4. RJ45 port marked CN6 for Serial line
5. Removable spring terminal connector marked CN8 for inputs/outputs **(1)**
6. On right side of the controller: TM3 I/O bus connector
7. I/O status LEDs
8. On TM262M: type Sub-D15 connector marked CN9 for encoder
9. Removable spring terminal connector marked CN7 (provided with the controller) for 24 VDC power supply input/alarm relay **(1)**
10. QR code: link to SE product maintenance page and unique serial number (S/N)
11. Run/Stop switch (with relief protecting unsolicited switching)
12. Modicon M262 MAC address written on front face
13. 2x Ethernet switched ports (type RJ45) marked Eth2 (CN2 and CN3)
14. On TM262M logic controllers: 1 Ethernet port (type RJ45) marked Eth1 (CN1)
   On TM262M motion controllers: 1 Ethernet/Sercos port (type RJ45) marked Eth1 (CN1)
15. Status LEDs
16. On left side of controller: Smart communication bus connector

---

### Modicon TMS Smart communication modules

1. Clip-on lock for 35 mm (1.38 in.) DIN rail
2. On TMSES4: 4x Ethernet switched ports, type RJ45 (10 BASE-T – 100-1000 BASE-TX)
   On Modicon TMSCO1: 1 CANopen port, type Sub-D9
3. Functional ground connector
4. QR code: link to SE product maintenance page and unique serial number (S/N)
5. Status LEDs
6. Smart communication bus connector:
   - on both sides of TMSES4 Ethernet Smart communication module
   - on right side of TMSCO1 CANopen Smart communication module only

---

*(1) Modicon M262 controllers are supplied with removable spring terminal blocks for connecting the I/O and power supply.*

*Note: It is advisable to use the TM2XMTGB grounding plate, which simplifies connection of the analog sensor and actuator cable shielding. This shielding must be connected to the device's functional ground.*
Modicon M262
IoT-ready logic/motion controller for performance machines

Modicon M262 controllers, Modicon TMS Smart communication modules, Accessories, Related products

References

Modicon M262 controllers

<table>
<thead>
<tr>
<th>I/O</th>
<th>Execution speed ns/Boolean instructions</th>
<th>Max. no. of synchronized axes</th>
<th>Embedded communication networks</th>
<th>Compatibility with Smart communication module</th>
<th>Reference</th>
<th>Weight (kg/lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Logic controllers</td>
<td>4 fast digital inputs and 4 fast digital outputs</td>
<td>5 – 2 – 1</td>
<td>TMSC01</td>
<td>TM262L01MESE8T</td>
<td>0.665</td>
<td>1.466</td>
</tr>
<tr>
<td>Motion controllers</td>
<td>4 fast digital inputs and 4 fast digital outputs + 1 encoder input (incremental/SSI, 5 VDC/24 VDC)</td>
<td>5</td>
<td>4 axes</td>
<td>TMSC01</td>
<td>TM262M05MESE8T</td>
<td>0.670</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>(5)</td>
<td></td>
</tr>
</tbody>
</table>

Modicon TMS Smart communication modules for Modicon M262 controllers

<table>
<thead>
<tr>
<th>Designation</th>
<th>Description</th>
<th>Compatibility with controllers</th>
<th>Reference</th>
<th>Weight (kg/lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethernet Smart communication module</td>
<td>To add an Ethernet network</td>
<td>Equipped with 4x RJ45 switched ports (IoT-ready, Network isolation, Ethernet Gigabyte exchange)</td>
<td>TM262L10MESE8T, TM262L20MESE8T, TM262M15MESS8T, TM262M25MESS8T, TM262M35MESS8T</td>
<td>TMSES4</td>
</tr>
<tr>
<td>CANopen Smart communication module</td>
<td>To add a CANopen master network</td>
<td>Equipped with a Sub-D9 connector</td>
<td>TM262L01MESE8T, TM262L10MESE8T, TM262L20MESE8T, TM262M15MESS8T, TM262M25MESS8T, TM262M35MESS8T</td>
<td>TMSCO1</td>
</tr>
</tbody>
</table>

Accessories for Modicon M262 controllers

<table>
<thead>
<tr>
<th>Designation</th>
<th>Description</th>
<th>Reference</th>
<th>Weight (kg/lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mounting kit</td>
<td>2 attachment parts to mount the controller and TMS Smart communication modules directly to a flat, vertical panel</td>
<td>TMAM3</td>
<td>–</td>
</tr>
<tr>
<td>Set of terminal blocks</td>
<td>For connecting I/O and power supply</td>
<td>Screw terminal blocks</td>
<td>TMA262SET8S</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Spring terminal blocks</td>
<td>TMA262SET8G</td>
</tr>
<tr>
<td>Secure Digital card</td>
<td>Application backup and program transfer</td>
<td>Capacity: 256 MB</td>
<td>TMA5D1</td>
</tr>
<tr>
<td>Grounding plate</td>
<td>Support equipped with 10 male Faston connectors for connecting the cable shielding (via 6.35 mm (0.25 in.) connectors, not supplied) and the functional ground (FG)</td>
<td>TM2XMTGB</td>
<td>0.045/0.099</td>
</tr>
<tr>
<td>Programming cables</td>
<td>To link the PC (USB port) to Modicon M262 controller (USB Mini-B port)</td>
<td>3 m (0.98 ft)</td>
<td>TCSXCNAMUM3P</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1.8 m (5.90 ft)</td>
<td>BMXXCAUSBH018</td>
</tr>
<tr>
<td>Cable for master encoder input</td>
<td>To link the Incremental or SSI serial absolute encoders (1 stripped end) to Modicon M262 motion controller (Sub-D9 connector marked CNS)</td>
<td>1 m (3.28 ft)</td>
<td>VW3M4701</td>
</tr>
</tbody>
</table>

Related product offers

<table>
<thead>
<tr>
<th>Designation</th>
<th>Consult catalog ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Modicon TM3</td>
<td>DIA3ED2140109EN</td>
</tr>
<tr>
<td>Modicon TM5</td>
<td>DIA3ED2131204EN</td>
</tr>
<tr>
<td>Modicon TM7</td>
<td>DIA3ED214005EN</td>
</tr>
<tr>
<td>EcoStruxure Machine Expert (programming software)</td>
<td>DIA3ED2180701EN</td>
</tr>
<tr>
<td>Modicon Power supply for industrial use, rail mounting</td>
<td>DIA3ED2170401EN</td>
</tr>
</tbody>
</table>

(1) Modicon M262 controllers are supplied with removable spring terminal blocks for the I/O and power supply connections.
(2) Ethernet embeds EtherNet/IP and Modbus/TCP; only one Master allowed, in combination with Sercos, Eth. 1 allows EtherNet/IP, Modbus/TCP, and Sercos on same port and cable (one-cable).
(3) OPC UA Client service is available on this model with EcoStruxure Machine Expert.
(4) Maximum configuration: 2x TMSES4 and 1x TMSC01, or 3x TMSES4.
(5) See Ethernet services on page 14.
(6) Unshielded, non-grounded cable. For use on temporary connections only. For permanent connections, use cable reference BMXXCAUSBH018.
Presentation

Modicon M262
IIoT-ready logic/motion controller for performance machines
Architectures with Modicon M262 logic/motion controllers

Architecture with Modicon M262 logic controller

Architecture with Modicon M262 motion controller

Solution breakdown

1. EcoStruxure Machine Advisor: Digital Services for machines
2. EcoStruxure Augmented Operator Advisor: Augmented reality for instant diagnosis and contactless maintenance
3. EcoStruxure Machine Expert Software
5. Harmony iPC: Touchscreen display and IIoT Edge Box
6. Modicon TMSES4 Smart communication module
7. Modicon M262 logic/motion controller
8. Modicon TM5: Expansion modules (digital, analog and Expert I/O)
9. TeSys Island: Digital multifunctional load management solution
10. PowerLogic: Power Meter
11. Modicon Switch: Managed switch
12. Modicon TM3 Ethernet bus coupler
13. Lexium 32: Servo drives and BMH/BSH servo motors
15. Altivar Machine ATV320: Variable speed drive
16. Modicon MCN: Modular safety controller
17. Modicon TMS: Ethernet interface module
18. Telemecanique: Photoelectric Sensors
19. Harmony XB5: Plastic pushbutton and Emergency stop
20. Modicon TMS: Safety logic controller
21. Modicon TMS: Sercos interface module and I/O modules (digital, analog and safety I/O)
22. Lexium 28: Servo drives and BCH2 servo motors
Modicon M262
IIoT-ready logic/motion controller for performance machines
Regulated power supply for industrial use, rail mounting

Regulated power supply for industrial use, rail mounting

The Modicon switch mode power supply offer is designed to provide the DC voltage necessary for the automation system equipment control circuits. Those regulated switch mode power supplies, available in 3 types: ABLM Modular, ABLS Optimized, and ABL8RP/WP Universal.

- They are fully electronic with a regulated output voltage. The use of electronics makes it possible to significantly improve the performance of these power supplies, which offer:
  - Compact dimensions
  - Integrated overload, short-circuit, overvoltage, and undervoltage protection
  - Wide input voltage range
  - High degree of output voltage stability
  - Efficiency
  - Diagnostics via LEDs on the front panel
  - Remote diagnostics via relay contact with ABL8RP/WP Universal

- They deliver a stabilized DC output voltage that is precise to less than 3%, whatever the load from an AC line supply, within the following ranges:
  - 100 to 240 Vac for phase-to-neutral (N-L1) or phase-to-phase (L1- L2) connections for the ABLM Modular, ABLS Optimized and ABL8RPM universal types
  - 100 to 500 Vac for phase-to-neutral (N-L1) or phase-to-phase (L1- L2) connections for the ABL8RPS Universal types
  - 380 to 500 Vac for 3-phase connections (L1-L2-L3) for the ABL8WP Universal types
- They comply with IEC standards and are certified to comply with the major certifications bureau standards (1).

- Power supplies with 24 Vdc output and power output equal or lower than 90 W are also NEC Class 2 and Limited Power Source compliant (1)
- The harmonic pollution is reduced to a minimum level across the entire Modicon power supply types, ensuring compliance with the requirements of standard IEC/EN 61000-3-2

- Modicon power supplies incorporate:
  - An output voltage adjustment potentiometer to help compensate for any line voltage drops in installations with long cable runs (1)
  - Direct mounting on 35 mm (1.37 in) omega rail

Modicon ABLM Modular power supply

- The ABLM Modular type meets the needs of simple automation systems with power ratings from 10 to 60 W and an output voltage of 5, 12 or 24 Vdc
- The shape and compact nature of the housing mean that it can be mounted directly on a panel, in a modular distribution panel or on a omega rail in a cabinet
- Modicon ABLM Modular power supply conform to the Overvoltage Category III and therefore can be directly connected to central distribution boards. In the event of an overload the power supply protection interrupts power; when the source of the overload has been corrected, the power supply reverts to its nominal state (automatic reset)

Modicon ABLS Optimized power supply

- The ABLS Optimized type offers competitive functionality for applications supplied with 12, 24 or 48 Vdc and with power ratings from 50 W up to 480 W.

Modicon ABL8RP/WP Universal power supply

- The ABL8RP/WP Universal type covers power ratings from 72 to 960 W in 24 Vdc and adapts to the majority of power distribution networks used throughout the world. The same power supply can thus be connected phase-to-neutral (N-L1) or phase-to-phase (2 or 3 phases) for line supplies ranging from 100 Vac to 500 Vac nominal
- The ABL8RP/WP Universal type offers:
  - Diagnostic functions (local or remote)
  - User choice of operating mode in the event of an overload (automatic or manual reset)
  - Functional modules to help continuity of service, for protection against microbreaks or prolonged outages, for paralleling and redundancy functions and for discriminating protection against application overloads
  - A power reserve (boost function) for absorbing the transient current peaks required by the application
- With ABL8RP/WP Universal power supplies, it is possible to meet the need for auxiliary voltage (5 to 15 Vdc) using DC/DC converter modules

(1) Depending on model. Consult detail for each power supply in product data sheet.
Modicon M262
IIoT-ready logic/motion controller for performance machines
Product reference index

<table>
<thead>
<tr>
<th>Product Code</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>BMXXCAUSBH018</td>
<td>21</td>
</tr>
<tr>
<td>TCSXCNAMUM3P</td>
<td>21</td>
</tr>
<tr>
<td>TM262L01MESE8T</td>
<td>21</td>
</tr>
<tr>
<td>TM262L10MESE8T</td>
<td>21</td>
</tr>
<tr>
<td>TM262L20MESE8T</td>
<td>21</td>
</tr>
<tr>
<td>TM262M05MESS8T</td>
<td>21</td>
</tr>
<tr>
<td>TM262M15MESS8T</td>
<td>21</td>
</tr>
<tr>
<td>TM262M25MESS8T</td>
<td>21</td>
</tr>
<tr>
<td>TM262M35MESS8T</td>
<td>21</td>
</tr>
<tr>
<td>TM2XMTGB</td>
<td>21</td>
</tr>
<tr>
<td>TMA262SET8G</td>
<td>21</td>
</tr>
<tr>
<td>TMA262SET8S</td>
<td>21</td>
</tr>
<tr>
<td>TMAM3</td>
<td>21</td>
</tr>
<tr>
<td>TMASD1</td>
<td>21</td>
</tr>
<tr>
<td>TMSCO1</td>
<td>21</td>
</tr>
<tr>
<td>TMSES4</td>
<td>21</td>
</tr>
<tr>
<td>VW3M4701</td>
<td>21</td>
</tr>
</tbody>
</table>
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