



NOTES:

1. MATERIAL: PC FR WHITE (LEXAN 945 - WH5185)
2. FINISH: SURFACE FINISH TO BE SP1 NO. C-3
3. THIS DRAWING IS FOR REFERENCE AND CHECKING PARTS ONLY.
4. MOLD MUST PRODUCE PARTS THAT CONFORM TO THE PART'S ELECTRONIC DATABASE.
5. PART DRAFT TYPICALLY DECREASES THE MATERIAL THICKNESS.
6. DO NOT USE MOLD RELEASE AGENTS CONTAINING SILICONE.
7. PART TO BE CLEAN AND FREE OF ALL FOREIGN MATTER.
8. LOCATION CAVITY NO. SUBJECT AND NOTES TO ENGINEERING APPROVAL AND TO BE CLEARLY MARKED ON PART WHERE INDICATED. MARKING TO BE RAISED .01 INCHES MAXIMUM
9. LOCATION OF SPRUES, GATES, PARTING LINES AND KNOCKOUT PINS ARE SUBJECT ENGINEERING APPROVAL.
10. PART MUST BE FREE OF ALL MOLD OR MOLDING DEFECTS THAT MAY DETRACT FROM THE FUNCTION OR APPEARANCE OF THE PART.
11. EJECTOR PIN MARKS AND KNOCKOUTS TO BE FLUSH TO .10 INCHES BELOW SURFACE.
12. UP TO 25% REGRIND PERMISSABLE

DUAL DIMENSIONS: INCHES
MILLIMETERS

PPL NQ/NF SE LINE BARRIER



DWG# PPLLC
NO.