Product Environmental Profile – PEP

Product overview

The main purpose of Step Down Transformers is to convert high voltage (208 or 200 VAC) output into low voltage (120 or 100 VAC) output for powering low voltage alternating current (AC) equipment. In data center applications, step down transformers are typically placed upstream of the uninterruptible power supplies (UPSs) to avoid inrush current and saturation eliminating the need to oversize transformer in the UPS.

The functional unit is the conversion of a 208V voltage to a 120V voltage for a max input current of 30 A, max output current of 24 A, for a period of 10 years.

The product range consists of a number of products that manage the most common voltage conversions necessary for the use of Schneider Electric Uninterruptible Power Supply (UPS) products. These products include the: AP9621X215, AP9626, AP9627, AP9628, FJTF2J, FJTF2JQ, RWRT003, SRT10KRMTF, SRT5KRMTF, SRT5KT, SRT5KTFJ, SURT003, SURT003Q, SURT004, SURT004Q, SYTF2J, SYTF3J, APTF10KJ01, APTF10KT01, and SYRM-NECCON2W.

The representative product used for the analysis is the AP9626 Step-Down Transformer RM 2U 208V IN 120V OUT; w/5-20 Receptacles.

The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.

The environmental analysis was performed in conformity with ISO 14040.

Constituent materials

The mass of the product range is from 48,113 g and 125,000 g including packaging. It is 48,113 g for the AP9626 Step-Down Transformer. The constituent materials are distributed as follows:

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Polyamide 0.1%
Cables and connectors 3.8%
Switches 0.5%
Suites 0.4%

Cardboard 4.9%
Wood 2.7%

Diverse Thermosetting Plastics 0.1%

PA Polyamide 0.1%

Wood 2.7%

Steel 65.3%

PPE Acrylonitrile Butadiene Styrene 4.5%

Copper 16.3%

Polystyrene expanded 1.1%

Polyethylene film 0.3%

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Substance assessment

Products of this range are designed in conformity with the requirements of the European RoHS Directive 2011/65/EU and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive.

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website (http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page)
Manufacturing
The Step-Down Transformers product range is manufactured at a Schneider Electric production site on which an ISO14001 certified environmental management system has been established.

Distribution
The weight and volume of the packaging have been optimized, based on the European Union's packaging directive. The AP9626 Step-Down Transformer packaging weight is 4,515 g. It consists of 2,362g of cardboard, 1,287g of wood, 541g of expanded polystyrene, 177g of paper and 148g of polyethylene.

The product distribution flows have been optimized by setting up local distribution centers close to the market areas.

Use
The products of the Step-Down Transformer range do not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use.

The dissipated power depends on the conditions under which the product is implemented and used. This dissipated power is between 72.60 W and 86.01 W for the Step-Down Transformer product range. It is 84.36 W at 30% load for 100% of the time for the referenced AP9626 Step-Down Transformer product. This thermal dissipation represents less than 8% of the power which passes through the product.

The product range does not require special maintenance operations.

End of life
At end of life, the products in the Step-Down Transformer range have been optimized to decrease the amount of waste and allow recovery of the product components and materials.

This product range contains an external power cable, and a 150g capacitor that should be depolluted, as well as a sizable steel and copper toroid and large steel parts that should be dismantled and separated from the stream of waste so as to optimize end-of-life treatment by special treatments. The location of these components and other recommendations are given in the End of Life Instruction document which is available for this product range on the Schneider-Electric Green Premium website (http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page).

The recyclability potential of the products has been evaluated using the “ECO DEEE recyclability and recoverability calculation method” (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

According to this method, the potential recyclability ratio without packaging is: 86%.
As described in the recyclability calculation method this ratio includes only metals and plastics which have proven industrial recycling processes.

Environmental impacts
Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modeling hypothesis and method:
- The calculation was performed on the AP9626 Step-Down Transformer product.
- Product packaging is included.
- Installation components: no special components included.
- Scenario for the Use phase: the service lifetime of this product is modeled as 10 years given it closely tied to other products that have a 10 year lifetime. The use scenario is based on a 30% loading rate operating 100% of the time.
- The geographical representative area for the assessment is Europe and the electrical power model used for calculation is an European model, ELCD_Electricity_mix_<1kV_EU-27.
- End of life impacts are based on a worst case transport distance to the recycling plant (1000km)

### Presentation of the product environmental impacts

**Environmental indicators** | **Unit** | **For Step-Down Transformer RM 2U 208V IN 120V OUT; w/5-20 Receptacles, Commercial reference AP9626**
--- | --- | ---
Air Acidification (AA) | g H\(^+\) eq | \(S = M + D + I + U + E\) | 1.01E+03 | 6.62E+01 | 6.69E-01 | 0.00E+00 | 9.43E+02 | 6.22E-01
Air toxicity (AT) | m³ | 1.23E+09 | 1.39E+08 | 9.94E+05 | 0.00E+00 | 1.09E+09 | 9.26E+05
Energy Depletion (ED) | MJ | 9.46E+04 | 6.07E+03 | 5.07E+01 | 0.00E+00 | 8.84E+04 | 4.47E+01
Global Warming Potential (GWP) | g CO\(_2\) eq | 4.55E+06 | 1.77E+05 | 3.60E+03 | 0.00E+00 | 4.37E+06 | 3.17E+03
Hazardous Waste Production (HWP) | Kg | 5.96E+00 | 5.21E+00 | 4.46E-06 | 0.00E+00 | 7.49E-01 | 3.92E-06
Ozone Depletion Potential (ODP) | g CFC-11 eq | 1.01E+00 | 1.65E-02 | 6.82E-06 | 0.00E+00 | 9.95E-01 | 6.00E-06
Photochemical Ozone Creation Potential (POCP) | g C\(_2\)H\(_4\) eq | 3.21E+02 | 5.00E+01 | 8.03E-01 | 0.00E+00 | 2.70E+02 | 7.89E-01
Raw Material Depletion (RMD) | Y-1 | 1.23E+12 | 1.17E-12 | 7.36E-17 | 0.00E+00 | 5.89E-14 | 6.48E-17
Water Depletion (WD) | dm³ | 1.46E+04 | 3.19E+03 | 3.74E-01 | 0.00E+00 | 1.14E+04 | 3.29E-01
Water Eutrophication (WE) | g PO\(_4\) ^- eq | 5.74E+01 | 1.58E+01 | 6.69E-03 | 0.00E+00 | 4.15E+01 | 5.89E-03
Water Toxicity (WT) | m³ | 2.02E+03 | 6.84E+01 | 1.54E+00 | 0.00E+00 | 1.94E+03 | 1.35E+00

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 5 and with its database version 2015-04.

The Use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators.

This product range benefits from an eco-design process which is utilized in the design of all products. A design scorecard is generated for all new products to assist engineers in deploying eco-design and then comparing the design features of the new product against the previous version of the product, which help reduce its impacts on the environment.

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range. For the Hazardous Waste Production and Raw Material Depletion impact categories the impacts of other products in this family may be proportional extrapolated based on the ratio of the product mass to that of the reference product mass. For the remaining categories the impacts may be proportional extrapolated based on the ratio of the product electricity use to that of the reference product. The impacts for installation are zero across all products in the family.

### System approach

As the products of the range are designed in accordance with the European RoHS Directive 2011/65/EU, they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.
**Glossary**

<table>
<thead>
<tr>
<th><strong>Air Acidification (AA)</strong></th>
<th>The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H⁺.</th>
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</thead>
<tbody>
<tr>
<td><strong>Air Toxicity (AT)</strong></td>
<td>This indicator represents the air toxicity in a human environment. It takes into account the usually accepted concentrations for several gases in the air and the quantity of gas released over the life cycle. The indication given corresponds to the air volume needed to dilute these gases down to acceptable concentrations.</td>
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<tr>
<td><strong>Energy Depletion (ED)</strong></td>
<td>This indicator gives the quantity of energy consumed, whether it is from fossil, hydroelectric, nuclear or other sources. It takes into account the energy from the material produced during combustion. It is expressed in MJ.</td>
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<tr>
<td><strong>Global Warming (GW)</strong></td>
<td>The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth’s surface being absorbed by certain gases known as &quot;greenhouse-effect&quot; gases. The effect is quantified in gram equivalent of CO₂.</td>
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<tr>
<td><strong>Hazardous Waste Production (HWP)</strong></td>
<td>This indicator quantifies the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.</td>
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<tr>
<td><strong>Ozone Depletion (OD)</strong></td>
<td>This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.</td>
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<tr>
<td><strong>Photochemical Ozone Creation (POC)</strong></td>
<td>This indicator quantifies the contribution to the &quot;smog&quot; phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of ethylene (C₂H₄).</td>
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<tr>
<td><strong>Raw Material Depletion (RMD)</strong></td>
<td>This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.</td>
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<td><strong>Water Depletion (WD)</strong></td>
<td>This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm³.</td>
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<tr>
<td><strong>Water Eutrophication (WE)</strong></td>
<td>Eutrophication is a natural process defined as the enrichment in mineral salts of marine or lake waters or a process accelerated by human intervention, defined as the enrichment in nutritive elements (phosphorus compounds, nitrogen compounds and organic matter). This indicator represents the water eutrophication of lakes and marine waters by the release of specific substances in the effluents. It is expressed in gramm-equivalency of PO₄³⁻-(phosphate).</td>
</tr>
<tr>
<td><strong>Water Toxicity (WT)</strong></td>
<td>This indicator represents the water toxicity. It takes into account the usually accepted concentrations for several substances in water and the quantity of substances released over the life cycle. The indication given corresponds to the water volume needed to dilute these substances down to acceptable concentrations.</td>
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</tbody>
</table>

PEP achieved with Schneider-Electric TT01 V10 and TT02 V22 procedures in compliance with ISO14040 series standards.