Open Frame 2 - Post NetShelter™ Rack Installation

AR200, AR201

Inventory

NOTE: The mounting hardware is enclosed in a separate bag, located inside one of the packaging inserts glued to the main carton.

Tools Required (not provided)

Crescent Wrench  
Hex Socket Torque Wrench
Installation

1. Place the Upright Rails 1 onto their narrow edge, approximately 20 in. apart. Orient the Upright Rails 1 so the flanges are facing inward (toward one another), and the wider flat faces are outward.

2. Place a Bottom Angle 2 onto the base of the Upright Rails 1 (two tapped 3/8 in. holes in the flange identify the base).

3. On the small face of the Bottom Angle 2, align the 3/8 in. holes with the two 3/8 in. holes in each Upright Rail 1.

4. Insert a 3/8 in. Split Lock Washer 3 followed by a Hex Head bolt 4 as shown above, into each holes and finger tighten.

5. Place a Top Angle 5 on the other side of the Upright Rails 1.

6. Align the holes on the flange of the Top Angle 5 with the 3/8 in. tapped holes (1 on each side) of the Upright Rails 1.

7. Insert a 3/8 in. Split Lock Washer 3 followed by a Hex Head bolt 4 (see step 4), through the Top Angle 5 and into each Upright Rail 1, and finger tighten.

8. Turn the assembly over, and repeat steps 2 - 7 with the remaining Top Angle 5 and Bottom Angle 2.

9. Tighten all screws, and using a Torque Wrench, torque the fasteners to 27 N•m (20 lb-ft).

10. Stand the rack upright and place it in the desired location.

   Note: Secure the rack to the floor (rack stabilizing hardware not included).

Dimensions

- Mounting Hole Width
- Minimum Inside Equipment Clearance Width

NOTICE

- Do not over-torque fasteners.
- Do not install equipment unless the rack is stabilized and secured to the floor.

Customer support and warranty information is available at [www.schneider-electric.com](http://www.schneider-electric.com).
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