

A Framework for Data Center Efficiency: Power Usage Effectiveness (PUE)

Phatphong Phetkaewna

DC Consulting, Solution, PMO & Governance

East Asia Japan, India, Middle East Africa, South America



Global Challenge on Data Center



6-12
months

Is the average time to deploy
a **data center**.

*Survey of Multiple Colocation
Providers (2023)*

80%



of data centers have
experienced **some type
of outage, preventable**.

Uptime Institute



Cybersecurity

Ranked **#1** business concern.

Allianz Risk Barometer

40%+



By 2023, 1 in 2 companies
will generate more than
40% of their revenue from
digital products and services,
compared to 1 in 3 in 2020.

IDC



53%

of data center operators
reported difficulty **finding
qualified employees**.

Network World

Up to
50%



Energy expenses.

IDC

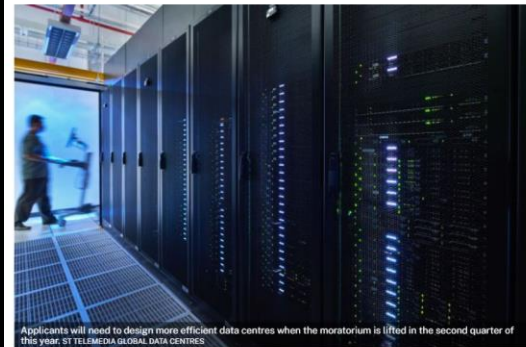


Global Concern on Data Center

New data centres in Singapore to meet higher standards when moratorium lifts in Q2 2022

THU JAN 27, 2022 - 8:28 PM | UPDATED THU JAN 27, 2022 - 9:09 PM

YONG JUN YUAN | junyuan@sph.com.sg | @JunYuanBT



Applicants will need to design more efficient data centres when the moratorium is lifted in the second quarter of this year. ST TELEMEDIA GLOBAL DATA CENTRES

Dutch government halts hyperscale data centers, pending new rules

After a nine month moratorium, new facilities will need a license

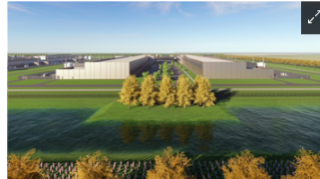
February 17, 2022 | By: Peter Judge | Comment



The Dutch government has announced it will impose stricter rules for hyperscale data centers - and has banned new projects for nine months, while the new rules are worked out.

The ban will not affect Facebook's effort to [build in Zeewolde](#), though this currently [faces difficulties](#) due to a government land sale. Other previously approved plans will go ahead, and projects such as [Google's Groningen project](#), and others in Middenmeer will be allowed to go ahead because these areas are exempt from the ban.

"Our space is limited, so we have to make the right choices," said housing and planning minister Hugo De Jonge in a letter to the House of Representatives, according to a report on the [Netherlands government website](#). "Hyperscale data centers take up a lot of space and consume a disproportionate amount of available renewable energy. That is why the cabinet wants to prevent hyperscale data centers being built throughout the Netherlands."



— Zeewolde Municipality

Dublin and data centers: The end of the road?

Ireland was all set to be a major hub. Then data center power demands came up against the limitations of the grid

May 24, 2022 | By: Dan Swinhoe | Comment



• How respond to market trends





Key Area of Impact to Sustainability



Energy

Data Centers consume 1 - 2% of global energy



GHG emissions

Scope 1, 2 and 3 emissions have direct impact on climate change



Water

Data center cooling systems and power plants use significant amounts of water



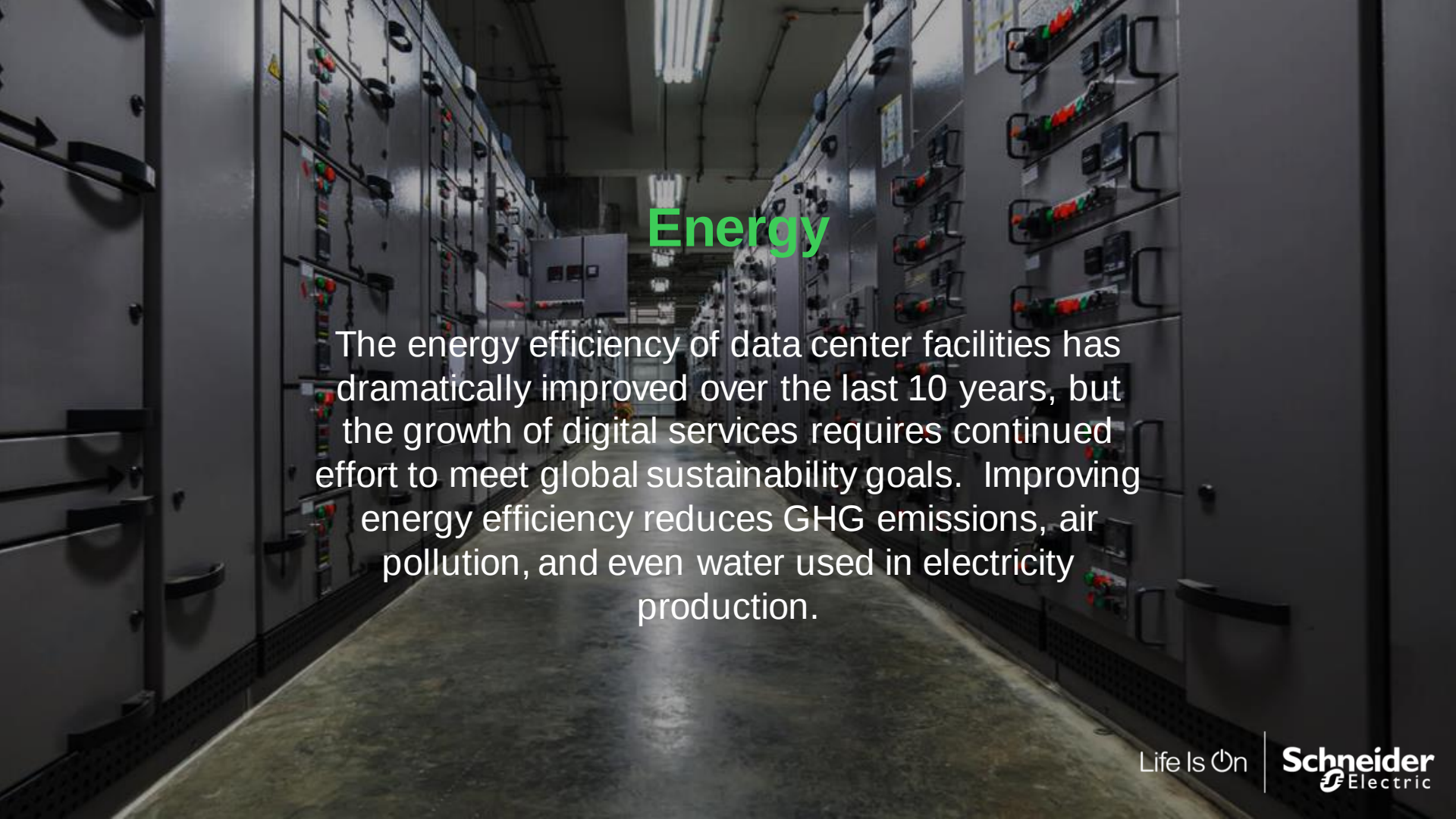
Waste

Waste is generated during construction and operations



Land and biodiversity

Data center facilities and upstream value chain have impact on the ecosystem



Energy

The energy efficiency of data center facilities has dramatically improved over the last 10 years, but the growth of digital services requires continued effort to meet global sustainability goals. Improving energy efficiency reduces GHG emissions, air pollution, and even water used in electricity production.

Life Is On

Schneider
Electric

Energy: What to Measure

Metric / KPI	Units	Definition or Rationale	Framework / Standard
Total energy consumption	kWh	The total energy consumed to operate the data center(s). This is typically the electrical energy drawn from the utility grid but would also include any energy production onsite from generators, solar, or wind. Energy imported in the form of natural gas, steam, or chilled water should also be counted.	SASB
Power usage effectiveness (PUE)	ratio	Total load of a data center divided by the IT load. It indicates data center facility efficiency and is a well-understood metric used by most data center operators.	ISO/IEC 30134-2
Total renewable energy consumption	kWh	Total renewable energy that is owned, controlled, or purchased for use at a data center facility. Data center operators can reduce their Scope 2 emissions by increasing the proportion of renewable energy they consume.	RE100
Renewable energy factor (REF)	ratio	Renewable energy owned and controlled by a data center organization divided by the total energy consumption of the data center.	ISO/IEC 30134-3
Energy reuse factor (ERF)	ratio	The ratio of reused energy to total data center energy consumption	ISO/IEC 30134-6

Energy: Areas of Opportunity – Cooling System

Design / Build

Beginning

- Specify VFD control for pumps and fans.
- Design for expanded relative humidity range.
- Use air containment.

Advanced

- Specify air-economizer systems or trim chiller solutions.
- Design system for higher chilled water (CW) temperatures, > 20C.
- Make accommodations for liquid cooling.
- Leverage design tools like CFD to optimize layout and airflow.

Leading

- Export energy via district heating or other uses.
- Locate data centers in climates that maximize free cooling.

Operate and Maintain

Beginning

- Digitally monitor cooling system to quickly detect performance degradation (e.g., filter changes, etc.).
- Implement procedures to maintain tight air containment during white space changes.
- Automate CRAH units to ensure no demand fighting.

Advanced

- Leverage predictive maintenance intelligence tools.

Leading

- Use digital twin of the system for off-line simulation, evolution and optimization.
- Automate free cooling controls to maximize free cooling hours.
- Orchestrate IT demand during periods of free cooling.

Energy: Areas of Opportunity – Electrical System

Design / Build

Beginning

- Specify high-efficiency equipment, for example:
 - High efficiency UPSs with eco modes
 - High efficiency power supplies
 - High efficiency transformers
 - LED lighting.
- Specify a thorough monitoring system to identify inefficiencies early.

Advanced

- Use and develop a simulation tool for optimization.
- Adhere to good electrical design practices, including use of 415V distribution in NAM.
- Design electrical architectures around UPS efficiency curves.
- Move from 2N to distributed redundant designs.

Leading

- Bring MV as close as possible to the IT space.
- Leverage opportunities for MV or HV grid connection.

Operate and Maintain

Beginning

- Use power monitoring software tools to maintain efficient operations
 - Quickly identify underperforming equipment
 - Maintain phase balancing
 - Updated firmware to take advantage of new efficiency features
 - Track setting changes
 - Maintain documentations and guidelines
- Use the green / eco mode in UPSs
- Schedule appropriate preventative maintenance to identify problems, for example:
 - Infrared scans / filter changes, etc/

Life Is On

Schneider
Electric

Energy: Areas of Opportunity - IT

Design / Build

Beginning

- Specify high efficiency IT PSUs.

Advanced

- Leverage efficient rack architectures with centralize PSUs, such as Open Compute Project (OCP) and Open19.
- Leverage liquid cooling architectures (reduces IT fan energy and leakage current)

Operate and Maintain

Beginning

- Decommission underutilized IT.
- Leverage architectures such as virtualization and containers to fully load installed IT.

Metrics to measure energy

Metric Categories	Key metrics	Units	Recommendations		
			Beginning	Advanced	Leading
 Energy	Total energy consumption	kWh	✓	✓	✓
	Power usage effectiveness (PUE)	Ratio	✓	✓	✓
	Total renewable energy consumption	kWh	✓	✓	✓
	Renewable energy factor (REF)	Ratio		✓	✓
	Energy reuse factor (ERF)	Ratio			✓



The PUE derby



Typical data center



Extreme PUE claims

Source ...

- Google
- Microsoft “data lab”
- Microsoft Generation 4 data centers (PUE target)
- A veteran designer of large-scale data centers

PUE reported ...

1.12

1.24

1.12

1.08

1.06

1.046

***Great-
Lets
do it!***



Five key PUE concepts

What are reasonable
PUE expectations?

1

PUE is **based on math**

It is “knowable” using reasonable methods and standardized guidelines

2

PUE **comparisons are difficult**

Valid PUE comparisons are critically dependent on common terminology and assumptions

3

Shared building systems should be included for a real PUE

Often overlooked, these need to be fairly allocated to data center operations

4

Redundancy worsens PUE

Redundancy of power and cooling systems (an availability choice you make) reduces PUE because of lowered load across the redundant devices

5

Your **electric bill** and **efficiency (PUE)** are not the same thing

One can get better while the other gets worse, for legitimate design decisions you might make



Compare “apples to apples” and don’t overlook
hidden electrical losses

Life Is On

Schneider
Electric



“The devil is in the details”

PUE



Total Facility Power

Total IT Power



***The
simple
story***

***But to get
The
WHOLE
story
you need
to ask
questions ...***

- What is included? (What's IN, what's OUT?)
- Annualized average or point-in-time snapshot?
- At what % load? (PUE degrades at lower loading)
- In what geographical location? (e.g., access to “free cooling”)

***When comparing
PUE, always
make sure
it's “apples to
apples”***

Life Is On

Schneider
Electric



PUE less than 1.10? Unrealistic for ordinary data centers in ordinary places with ordinary budgets

Very large, purpose built examples may be closing in on impressive PUEs, but they have flexibility and resources you may not have:

- Choice of geographic location (for free-cooling opportunities)
- An extensive fault-tolerant system architecture (so equipment failure doesn't matter)
- Nonstandard servers (e.g., NEBS carrier grade) that are more tolerant of Spartan conditions

AND ...

- A very large budget to meet green initiatives !

No UPS

Little or no power redundancy

“Free cooling” only

No air conditioning fans



These extreme strategies are rarely suitable or fundable for the typical enterprise data center

Life Is On

Schneider
Electric



The big question: What's in, what's out?

Cooling subsystems are sometimes forgotten in the PUE calculation

Shared building-wide system power must be prorated for the data center's share of use

Items often omitted
from the PUE
calculation



Excerpted from Table 1
in APC White Paper 158

Data center subsystem	In the PUE formula, is it part of ...		
	IT load?	Physical infrastructure?	Not included?
Cooling tower basin heaters		✓	
Water treatment		✓	
Pipe freeze protection		✓	
Air compressors		✓	
Condensate pumps		✓	
Make-up air / fresh air system power		✓	
Unit heaters		✓	
Well pumps		✓	



Leaving these out will falsely improve PUE

Life Is On

Schneider
Electric



PUE vs. the electric bill

Be careful of using PUE as your only metric
It may not tell the whole story !

APC White paper 118 efficiency effects of virtualization
APC White paper 138 efficiency effects of increased inlet temperature

Data center design upgrade	Electric bill	PUE
Virtualization / consolidation	BETTER (lower) <i>Because of optimized use of server capacity</i>	WORSE (higher) <i>Unless power and cooling are downsized to align with lower IT load *</i>
Higher server inlet temperature	WORSE (higher) <i>If increased server fan power exceeds cooling system savings</i>	BETTER (lower) <i>Because of higher efficiency of cooling system</i>



Beware of “Cause and Effect”

Life Is On

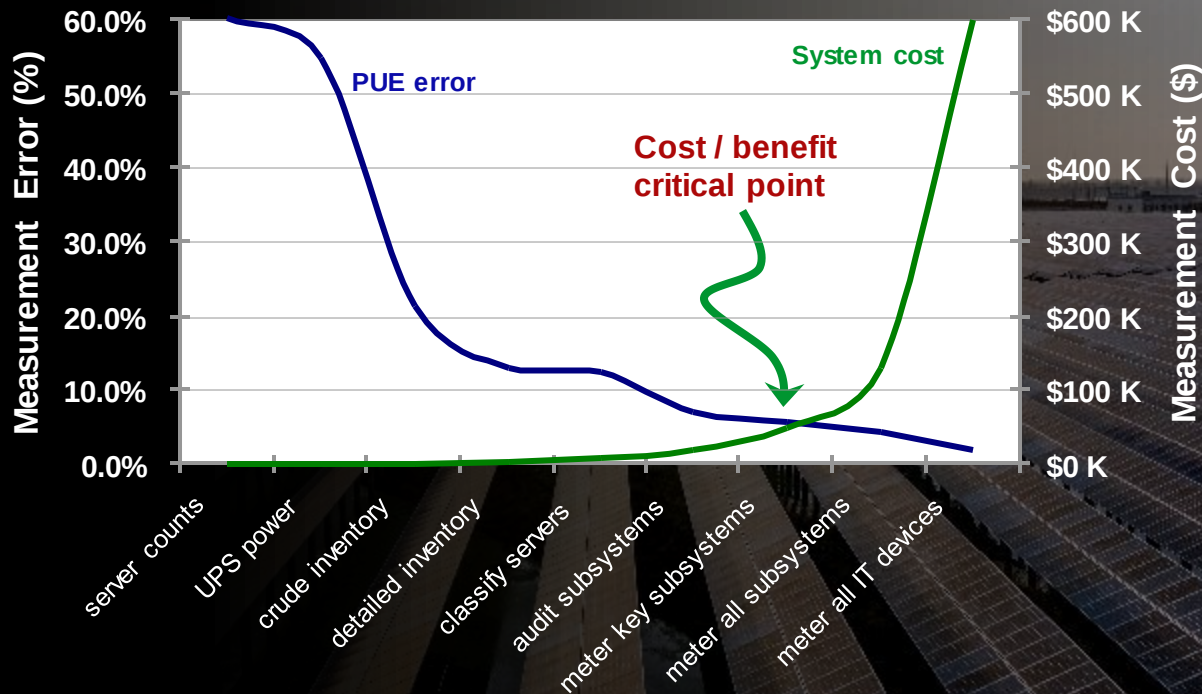
Schneider
Electric



How many meters?

Cost/benefit tradeoff for data collection

APC White Paper
#161 - Allocating
data center
energy costs and
carbon to IT users



**Metering for PUE has diminishing returns,
but metering has other benefits**

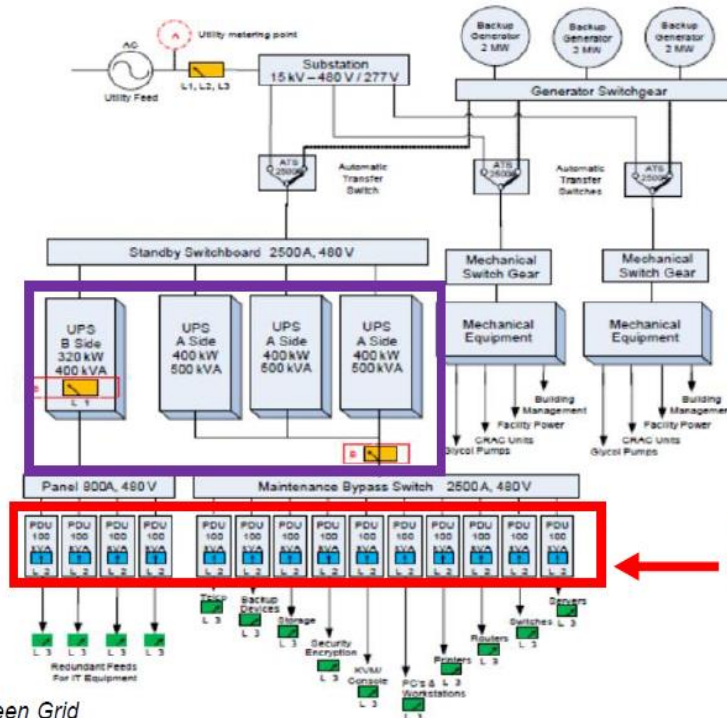
Life Is On

Schneider
Electric



PUE Measurement Category

PUE Cat 1
[After UPS]
Current



Source: The Green Grid

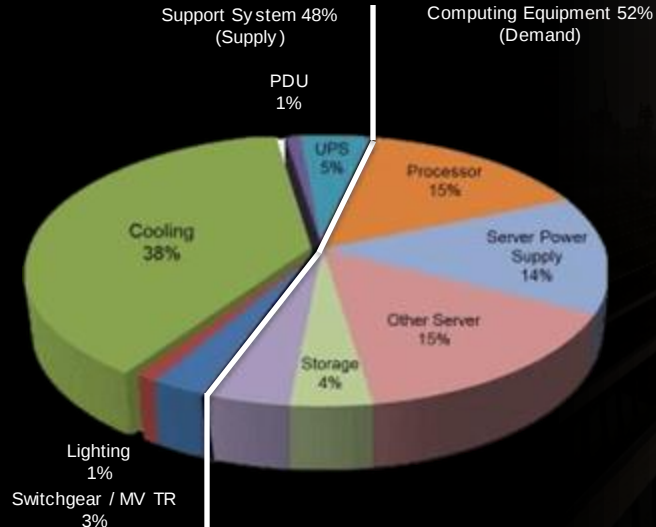
- Three types of PUE Measurement Categories depending on Accuracy requirement & cost budget
- **PUE Category 1**, ICT electrical energy usage measured at UPS Output
- **PUE Category 2**, ICT electrical energy usage measured at PDU Output
- **PUE Category 3**, ICT electrical energy usage measured at ICT equipment electrical system

Life Is On

Schneider
Electric



Key Efficiency Metric

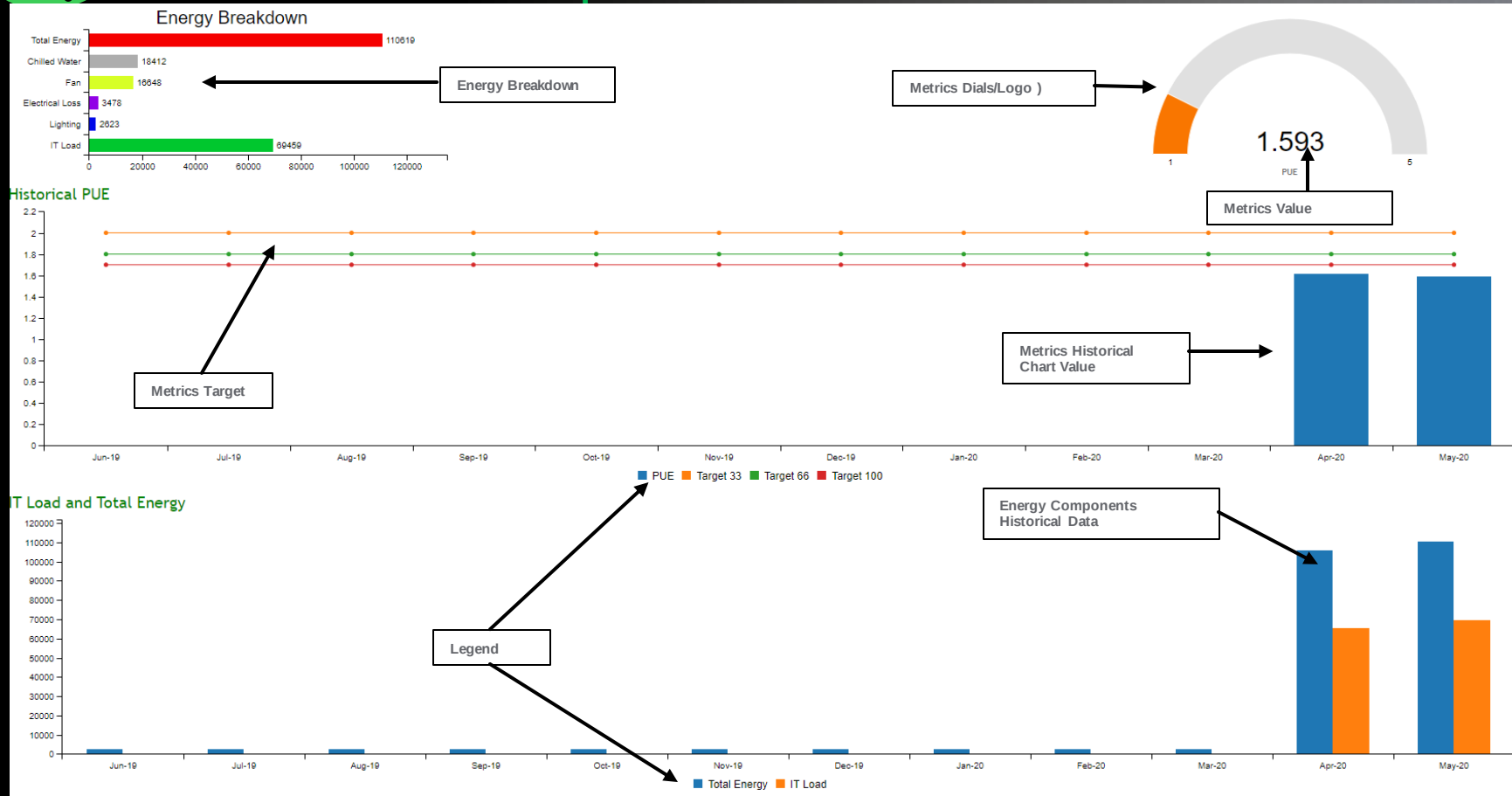


Electrical and Mechanical System

- Power utilization for cooling system is a major component in Data Center operation
- UPS efficiency losses contribute to increase PUE for Data Center
- Focus on high efficiency equipment to minimize losses for reducing Data Center PUE

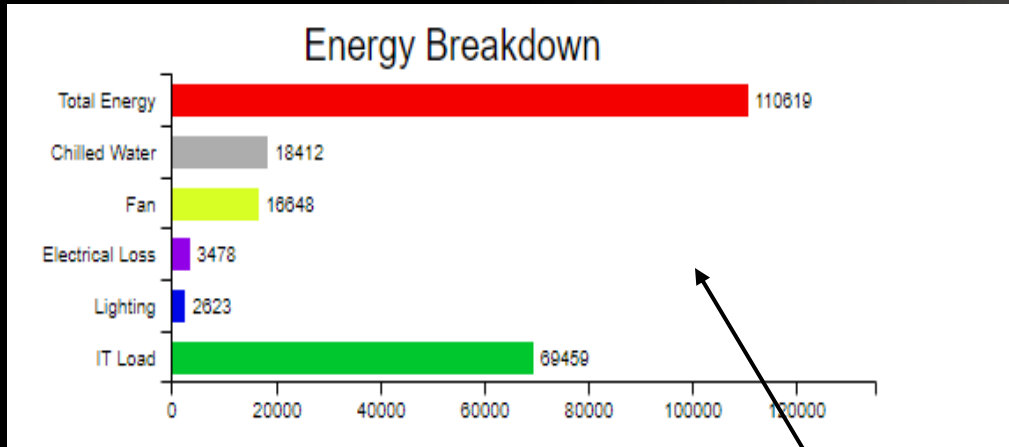


Dashboard Components





PUE- Energy Breakdown



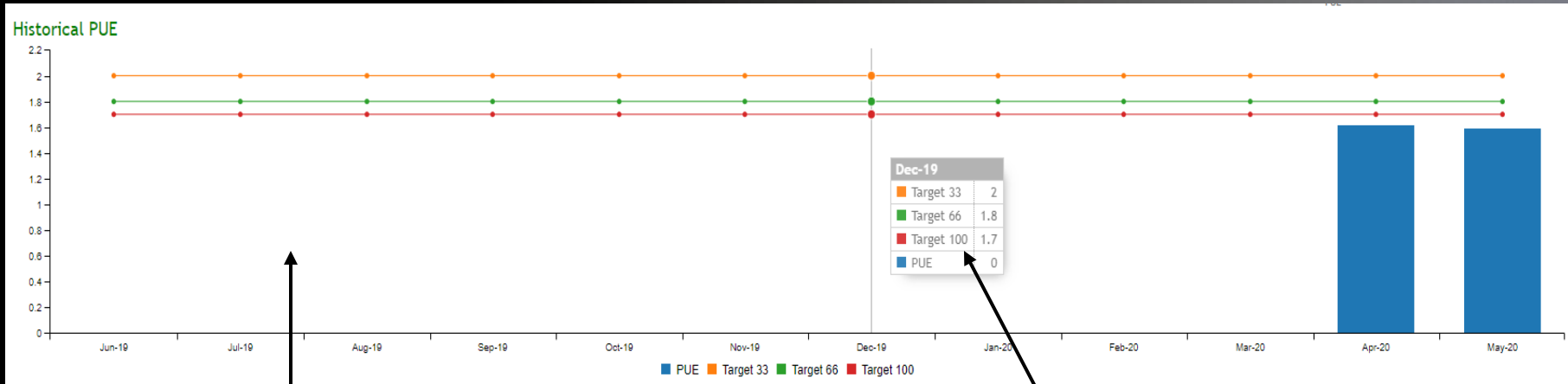
These sets of metrics include metrics used to reflect the distribution of energy consumption of identified significant energy usages (other than ICT equipment usage). It typically consists of the following factors, although the organisation shall define the corresponding factors appropriately according to its operation condition and status, so as to effectively represent the contributions of its data centre's significant energy usages.

- (a) Fan Energy Consumption Factor FEC
- (b) Cooling System Energy Consumption Factor CEC
- (c) Electrical System Dissipation Factor EEC
- (d) Lighting Energy Consumption Factor LEC

- Requirement from SS564:2013 of Energy Distribution Factors
- Important graph determine the Significant Energy Usage (SEU) i.e. areas that have high energy consumption
- The Sum of IT Load plus all energy consumption should be much less or nearly equal to Total Energy



Historical Chart & Target



This metric shall be measured at regular intervals (annually at a minimum). Annual data should be used if the organisation has built-in continuous measurement capabilities of the relevant parameters. However an organisation which engages professional energy audit/consultancy service for its regular metric measurement can consider defining a measurement period, during which the parameters are measured. Care shall be taken to ensure that the defined period is representative of the data centre operation (subject to any practical constraints in a specific data centre setup, e.g. the lack of historical data during initial measurement, limitation due to disruption to critical ICT systems and services, etc), and should be consistent across the year to ensure comparability.

In the case of a new data centre with no or low loading, some green data centre metrics (e.g. PUE) may not be very useful for future energy planning due to the extremely low utilisation of the data centre and its equipment/facilities. In such cases, besides measuring the metrics, the organisation should, if possible, also capture in the energy review the designed-in value of the metrics (e.g. through calculation of design parameters and equipment specifications) when the data centre is under the following loading conditions:

- (a) 100% loading
- (b) 66% loading, and
- (c) 33% loading.

5.4.7 Objectives, targets and action plans

The organisation shall establish, implement and maintain its documented green data centre objectives and targets, inclusive of those for the green data centre metrics, at relevant functions and levels within the organisation.

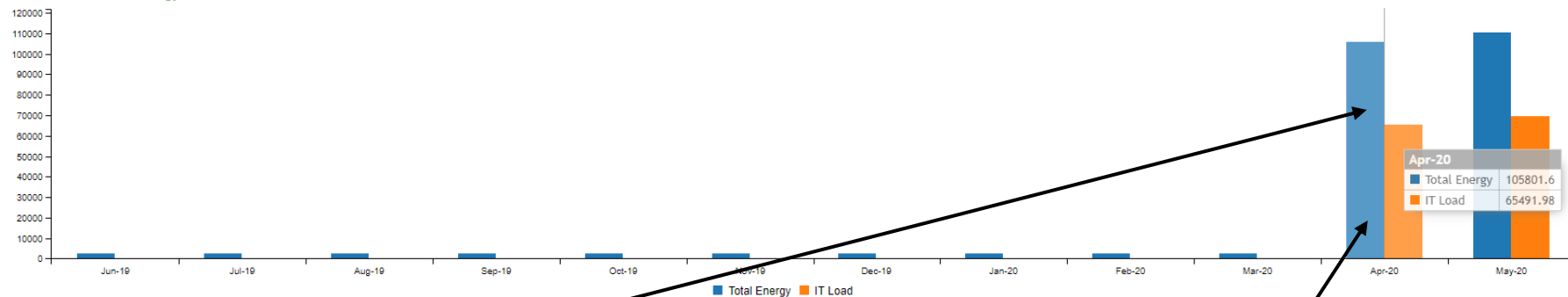
The objectives and targets shall be measurable, where practicable, and consistent with the green data centre policy, while targets shall be consistent with the objectives. They shall include the commitments to improvement in energy performance of the data centre(s) by adopting the best practices in the following areas:

- (a) Management of mechanical systems;
- (b) Management of electrical systems;
- (c) Management of ICT equipment; and
- (d) Design of data centres.



Historical Component Data

IT Load and Total Energy



5.6 Checking performance

5.6.1 Monitoring, measurement and analysis

The organisation shall document, monitor and/or measure, at regular intervals, the key characteristics of its data centre operations that can affect the effectiveness of the energy and environmental management system. Measurement needs shall be defined and periodically reviewed. A measurement plan, including the plan for energy measurement, shall be maintained and implemented.

The key characteristics shall include, at a minimum:

- (a) the results of the energy review;

19
COPYRIGHT

by SPRING Singapore to JOYCELYN LONGUEMISS, SCHNEIDER ELECTRIC IT SINGAPORE PTE LTD
eShop Order No: 680023763/Downloaded 2013-07-24
for licence only, copying and networking prohibited

SS 564 : Part 1 : 2013

- (b) significant energy usage;
- (c) energy performance metrics;
- (d) the relevant factors or variables related to significant energy usage;
- (e) evaluation of actual versus expected energy consumption; and
- (f) effectiveness of the action plans in achieving objectives and targets.

5.4.3 Energy review

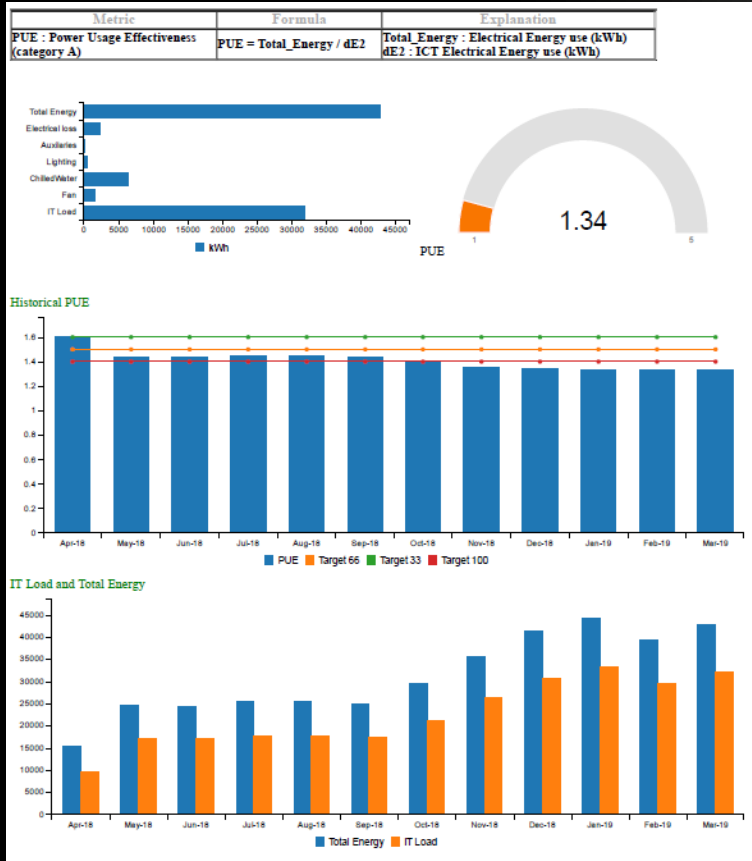
The organisation shall define and document the process, methodology and criteria for conducting energy review of its data centre. It shall conduct the energy review at regular intervals and when there are major changes to the data centres affecting its location, facilities, equipment, systems or processes. Records of the energy review shall be retained.

The energy review shall include:

- (a) Energy usage and consumption analysis:
 - (i) identify existing energy sources;
 - (ii) evaluate the trend of energy usage and their consumption (based on measurement and other data); and
 - (iii) project future energy usage and their consumption;
- (b) Identification of significant energy usages including the facilities, equipment, systems and processes that significantly affect energy usage and consumption of the data centre;
- (c) Determination of current energy performances of the identified significant energy usages;
- (d) Identification of personnel and other factors that may affect significant energy usages and
- (e) Identification and prioritisation of any opportunities for energy performance improvement.



Power Usage Effectiveness –PUE



Category A Metrics

- Overall Measure of Data Center Efficiency
- Total Energy Consumption/ICT Energy Consumption
- Measured in regular Monthly Interval
- Lower the PUE value, Better Data Center Efficiency
- Lowest PUE value is 1.0 which means Total Energy Consumption = ICT Energy Consumption
- Important to maintain PUE < 2.0



Example of Efficiency Savings & Return On Investment

		PUE	Power Consumed (kW)	Energy Consumed (kWh)	Annual Energy Bill (ZAR)			
	Current Situation	2.16	1984.4	17,384,000	39,287,053	In South Africa		
STEP	Actions	PUE	Power Saved	Energy Saved	Energy Savings		Investment	ROI
			kW	kWh	ZAR	%	ZAR	
P1	Air management Improvement of Server & Network Room	2.07	84.4	739,355	1,670,942	4%	840,000	0.5
P2	Air management Improvement of Support Room (Energy Centre 1 & 2)	2.02	43.2	378,677	855,811	2%		0
P3	Power management and improvement	1.9	109.5	959,080	2,167,520	6%	6,739,200	3.1
	Combined impact (P1, P2, P3)	1.9	237.1	2,077,112	4,694,273	12%	7,579,200	1.6
P5	Cooling Optimization with AI & ML	1.45	413	3,618,176	8,177,078	21%	31,028,400	3.8
	Combined impact (P1, P2, P3, P5)	1.45	650.1	5,695,288	12,871,351	33%	38,607,600	3

Life Is On

Schneider
Electric



Example of PUE & CO2 Reduction Roadmap Calculations

		PUE	Power Consumed (kW)	Annual Power Consumed (kWh)	Annual Energy Bill (MYR)
	Current Situation	1.79	757	6,632,897	2,586,830

In Malaysia

STEP	Energy Conservation Measures <i>Click on each measure for detailed calculations</i>	PUE	Power Saved (kW)	Annual Energy Saved (kWh)	Annual Cost Energy Saving (MYR)	Annual Energy Saving (%)	CO ₂ Savings (Metric Tons)	Budgetary Investment (MYR)	ROI (%)	Payback Period (Years)
1	Replacement of Old UPS to New GVL 300 kW	1.61	85.87	752,221	293,366	11%	492	814,000	36%	2.8
2	Replacement of Old CRAH units with high efficiency CRAH units and airflow improvement*	1.51	42.3**	370,811	144,616	6%	242	2,129,000	7%	14.6
3	Cooling Optimization for new CRAH units for SW Car Room & Car Room 1	1.44	29.6	259,296	101,125	4%	169	1,544,944	7%	15.3
	Combined Impact (1, 2 & 3)	1.44	157.8	1,382,328	539,108	21%	903	4,158,944	12%	8.3

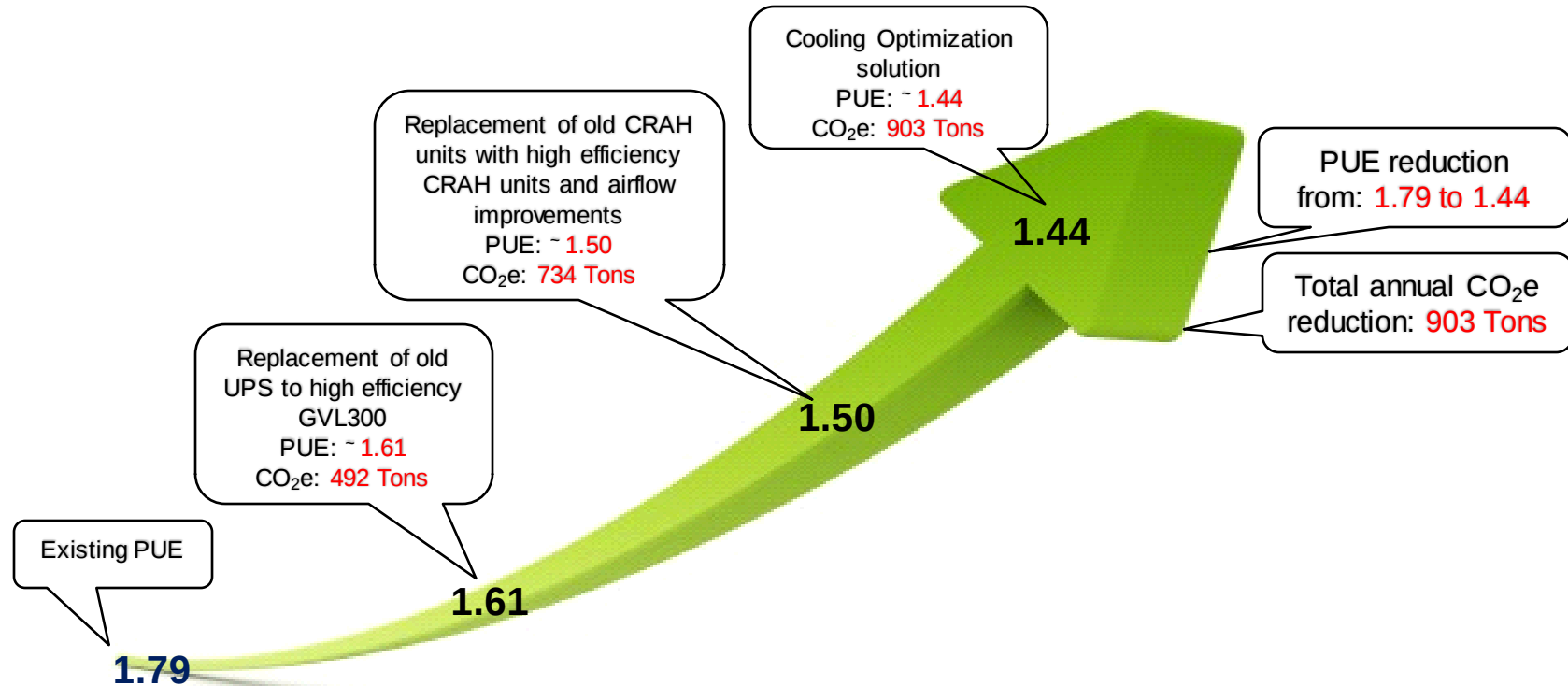
Final Emissions Factor = 0.65352 kgCO₂e/kWh

Life Is On

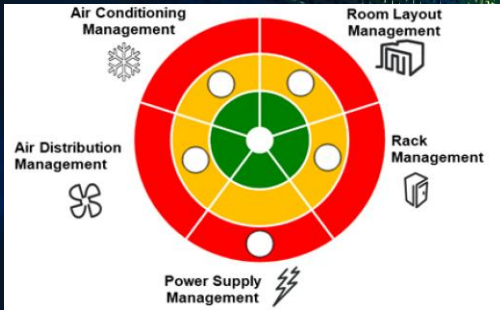
Schneider
Electric



Example of PUE & CO2 Reduction Roadmap



Major Co-Location DC Provider



Customer Background & Challenges

- Co-location DC with 700 racks, 2MW IT load
- 14-year-old data center
- Single Point of Failure (downstream)
- Equipment aging issues
- High PUE and energy bill

Schneider executed Data Center Audit to

- Analyze gaps with respect to Tier standards
- Single Point of Failures (SPoF) mitigation
- PUE & efficiency of UPS systems & Cooling
- 3D thermal analysis of data halls
- Analysis with respect to ASHRAE standards
- Data hall space optimization
- Data Center Operations Maturity

Audit Outcome

- ✓ PUE 2.16, potential to bring down to 1.45
- ✓ UPS energy efficiency improvement opportunity
- ✓ Air management improvement opportunity
- ✓ Power Factor improvement opportunity
- ✓ SPoF mitigation measures implementation
- ✓ Dynamic cooling optimization

Summary of recommendations

1. **UPS efficiency improvement** from 78% to 97% - **energy savings of 6%**
2. **Air management optimization** – Aisle containment, auto-sequencing, plug leakages & recirculation, increase set-points – **energy savings of 6%**
3. **PF correction panels** to be added for improved power factor saving **4% in total energy bill**
4. Re-evaluate and consolidate the IT equipment, potential to approximately **free more than 150 racks**
5. **Rack ATS** for racks having single source devices
6. **Dynamic cooling optimization** giving further **savings of 20% in HVAC**

Major Bank Primary Data Center, Dubai

Customer Challenge

- 13-year-old data center
- Aging equipment with low energy efficiency
- Not compliant with Uptime Institutes Tier III
- Ineffective monitoring systems

Multi-Domain Consultancy - Walkthrough

- Measurement, Performance & Safety (MPS)
 - identified vulnerabilities in the Electrical System
 - no predictive analytics
- Data Center Audit identified:
 - Gaps with respect to Tier III
 - Single Point of Failures (SPoF)
 - Lack of digitization
 - Low Efficiency of UPS systems (88%)
 - PUE – 2.06

Customer Benefits

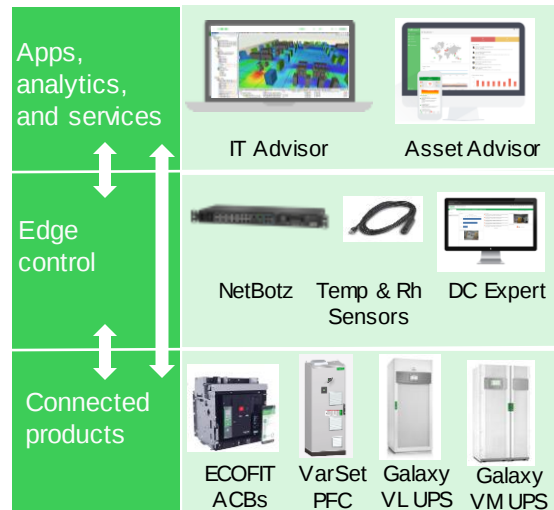
- ✓ Comply with Tier III requirements
- ✓ Eliminated risk with high reliability ACBs
- ✓ Improved Power Factor correction
- ✓ High reliability & efficient UPS system
- ✓ PUE improvement from 2.06 to 1.8
- ✓ Full visibility of utility performance
- ✓ Digital Twin data hall environment with power, cooling, space management

Equipment Upgrade & Digitization

ACB, PFC Panels, UPS Systems with Lithium Ion, Predictive analytics, data hall digital twin for full visualization & simulation

EcoStruxure™
Innovation At Every Level

for Data Center



Life Is On

Schneider
Electric



Base Strategy to DC Sustainability



Improve IT Efficiency, Utilization & Operation



Reduce Electrical Distribution Losses



High Efficiency Cooling



Reduce GreenHouse Gas (GHG)



IT System Efficiency



ENERGY STAR® is a joint program of the Environmental Protection Agency (EPA) and the Department of Energy (DOE). Its goal is to help consumers, businesses, and industry save money and protect the environment through the adoption of energy-efficient products and practices.

Data Center Equipment

- Enterprise Servers
- Uninterruptible Power Supplies
- Data Center Storage
- Large Network Equipment



Enterprise Servers



Schneider Electric Galaxy UPS



Network Equipment



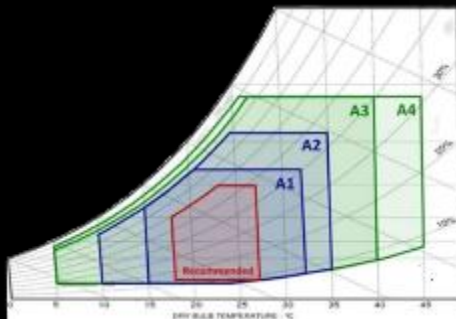
Data Center Storage

Life Is On





Industry Wide Drive for Sustainability



ASHRAE Recommended Temperature range

Hewlett Packard Enterprise Standard Operating Support					
Operating temperature range (°C)	Ambient temperature range (°C)	Maximum ambient temperature (°C)	Maximum relative humidity (%)	Maximum altitude (m)	Available operating environment
10°C to 35°C (14°F to 95°F)	10°C to 35°C (50°F to 95°F)	35°C (95°F)	90% (non-condensing)	3,000 m (9,842 ft)	Full operating product performance for servers and storage
1°C to 35°C (Applicable to Servers, Networking and Storage equipment)					
* All above ambient temperature conditions are not available.					
Hewlett Packard Enterprise Extended Ambient A01C Operating Support (SAS-RRR Class A01 compliant)					
Operating temperature range (°C)	Relative humidity range (24hrs)	Maximum relative humidity (°C)	Maximum altitude (m)	Altitude derating (%)	Available operating environment
0°C to 40°C (32°F to 104°F)	10% to 90%	24°C (75°F) non-condensing	3,000 m (9,842 ft)	1.0% (1.0% to 100%)	Full operating product performance for servers and storage
5°C to 40°C (Applicable for network equipment with configuration restrictions for servers)					
* Servers and storage products are not supported in this range.					
* Network equipment is supported in general when the HP Enterprise Storage Battery (P7770-B0-B01, P7770-B0-B01, P7770-B0-B01) are installed in 30°C (86°F) or below at available maximum ambient temperature.					
Hewlett Packard Enterprise Extended Ambient A51C Operating Support (SAS-RRR Class A5 compliant)					
Operating temperature range (°C)	Relative humidity range (24hrs)	Maximum relative humidity (°C)	Maximum altitude (m)	Altitude derating (%)	Available operating environment
0°C to 40°C (32°F to 104°F)	10% to 90%	24°C (75°F) non-condensing	3,000 m (9,842 ft)	1.0% (1.0% to 100%)	Full operating product performance for servers and storage
5°C to 45°C (with configuration restrictions for servers)					
* Servers and storage products are not supported in this range.					
* The maximum relative humidity for servers is 90% at 30°C (86°F). The application of configuration restrictions is dependent on the type and model of equipment used.					

Server with broader operating temperature



Liquid Cooling IT Server System

Life Is On

Schneider
Electric



Investing in Technology for Sustainability

High Efficiency
Iso TX



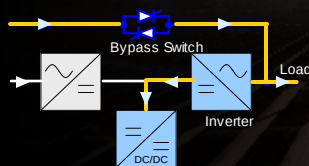
98.5% Efficiency

High Efficiency
UPS



97% Efficiency

E-Conversion



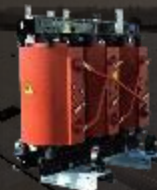
99% Efficiency

Li-Ion Battery



Small Footprint
Long Lifespan
Less Heat

High Efficiency
MV TX



99% Efficiency

SF6 Free
MV SWG



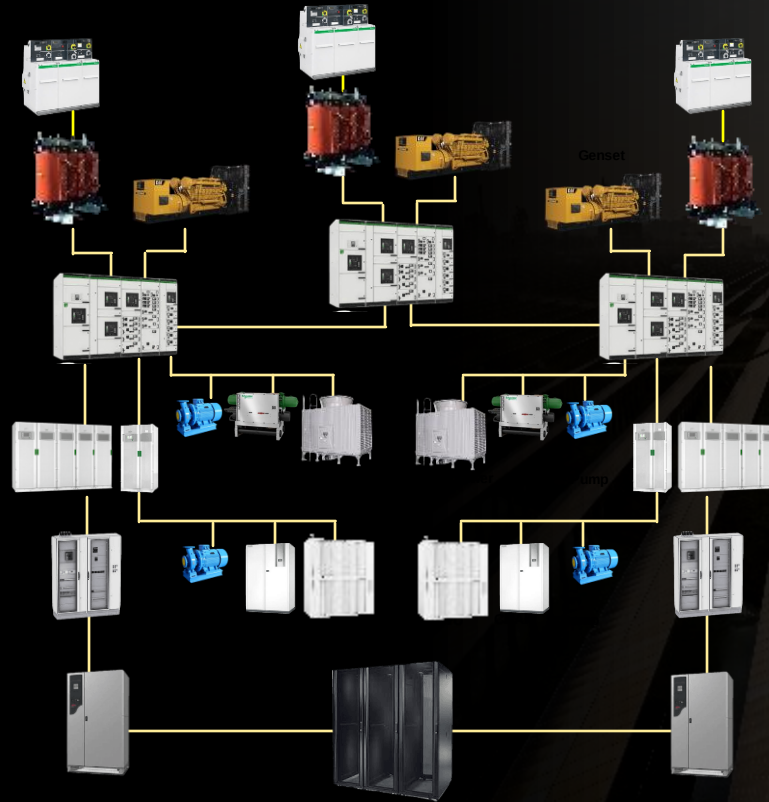
No Sulfur
Hexafluoride

Life Is On

Schneider
Electric



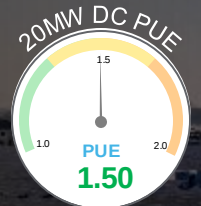
Investing in Technology for Sustainability



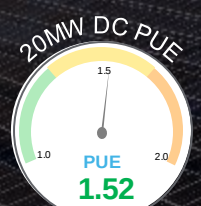
Typical System Losses

Ring Main Unit	0.02%
MV Cabling	0.01%
MV Transformer	2%
LV Cabling/Busway	0.15%
LV Main Switchboard	0.25%
LV Cabling	0.15%
UPS	6%
LV Cabling	0.08%
UPS Output Switchboard	0.25%
LV Cabling	0.25%
PDU + Iso Transformer	2.5%
LV Cabling	0.25%

11.91%



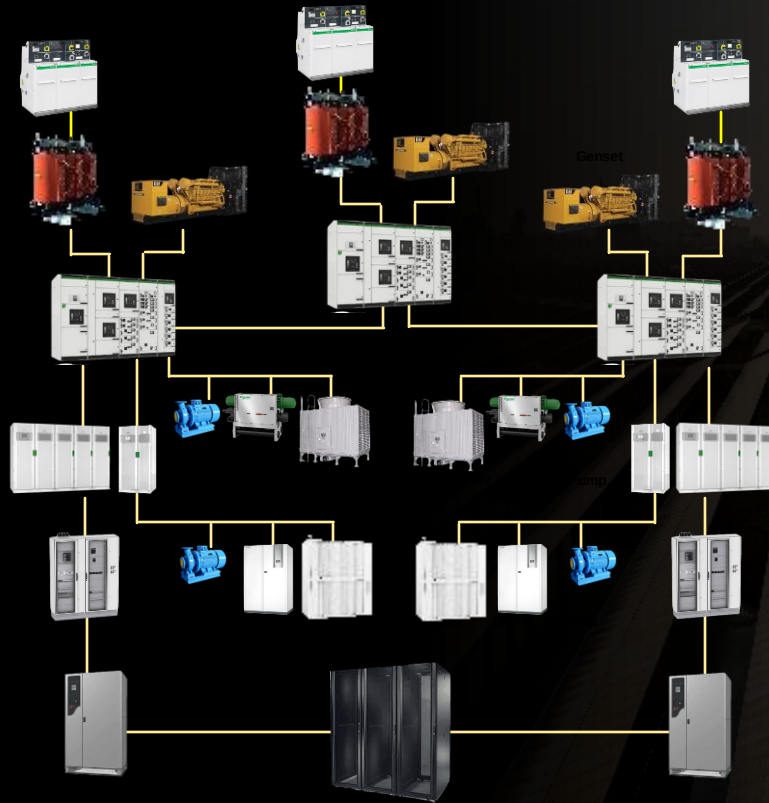
Estimated PUE Based on Water cooled System and Singapore Ambient Condition.



Estimated PUE Based on Air cooled System and Singapore Ambient Condition.



Investing in Technology for Sustainability



Typical System Losses

Ring Main Unit	0.02%
MV Cabling	0.01%
MV Transformer	2%
LV Cabling/Busway	0.15%
LV Main Switchboard	0.25%
LV Cabling	0.15%
UPS	6%
LV Cabling	0.08%
UPS Output Switchboard	0.25%
LV Cabling	0.25%
PDU + Iso Transformer	2.5%
LV Cabling	0.25%

High Efficiency MV TX

EConversion Mode

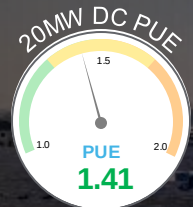
High Efficiency Iso Tx

Optimized System Losses

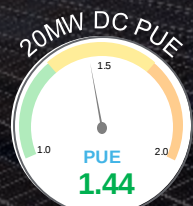
0.02%
0.01%
1%
0.15%
0.25%
0.15%
1%
0.08%
0.25%
0.25%
1.5%
0.25%

11.91%

7% Reduction Life Is On
4.91%



Estimated PUE Based on Water cooled System and Singapore Ambient Condition.



Estimated PUE Based on Air cooled System and Singapore Ambient Condition.



SS 530:2014 Distribution Transformers Efficiency

Minimum energy requirements set out for distribution transformers manufactured imported into developed country must comply with SS 530:2014 requirements which are set out in SS 530-2014 & tested to IEC 60076-11.

Table 8 – Minimal Efficiency Requirements for Distributions Transformers

Table 8 – Minimal efficiency requirement for distribution transformers					
Transformer type	Rating (kVA)	Liquid-immersed	Dry-type		
		Efficiency (%) at 50 % load	Efficiency (%) at 50% load Um = 12 kV	Efficiency (%) at 50% load Um = 24 kV	Efficiency (%) at 50% load Um =36 kV
Single phase (and SWER*)	10	98.42	97.53	97.32	96.87
	16	98.64	97.83	97.55	97.11
	25	98.80	98.11	97.78	97.37
	50	99.00	98.50	98.10	97.74
Three phase	25	98.50	97.42	97.42	96.92
	63	98.82	98.01	98.01	97.30
	100	99.00	98.28	98.28	97.58
	200	99.11	98.64	98.60	98.26
	315	99.19	98.82	98.74	98.44
	500	99.26	98.97	98.87	98.62
	750	99.32	99.08	98.98	98.77
	1000	99.37	99.14	99.04	98.87
	1500	99.40	99.21	99.12	98.99
	2000	99.40	99.24	99.17	99.00
	2500	99.40	99.27	99.20	99.00
	3150	99.40	99.27	99.20	99.00

≥ 98% Efficient

≤ 2%

≥ 99% Efficient

1%

Distribution Transformers Efficiency Levels



Trihal Cast Resin Distribution Transformers 500-3150kVA



A high efficiency transformer corresponds to equipment designed for low level of losses to ensure reduced cost of ownership for end user.

The losses can be divided into two categories: load losses, which are proportional to the transformer load (square of current); and no-load losses, which are caused by the magnetization of the core as long as the transformer is energized, and are constant - independent of the transformer load.

The energy efficiency of a transformer is linked with the following influencing factors:

- the losses (load and no-load);
- transformer lifespan;
- mission profile (application).

Description	Transformer Electrical Data				
Rated kVA	1000	1600	2000	2500	3150
No Load Losses (NLL) - w	1395	1980	2340	2790	3420
Load Losses (LL) -w	9000	13000	16000	19000	22000
Power Factor 1.0	1.0	1.0	1.0	1.0	1.0
Eff % @Full Load	98.97	99.07	99.09	99.14	99.20

1%

≥ 99% Efficient

Based on PFC: 0.85

Description	Transformer Electrical Data				
Rated kVA	1000	1600	2000	2500	3150
No Load Losses (NLL) - w	1395	1980	2340	2790	3420
Load Losses (LL) -w	9000	13000	16000	19000	22000
Power Factor 0.85	0.85	0.85	0.85	0.85	0.85
Eff % @Full Load	98.79	98.91	98.93	98.98	99.06

1%

≥ 99% Efficient

Ref: Distribution Transformers-ECO Design Tier 2: Main Electrical Characteristics: pages 31/71

Life Is On

Schneider
Electric

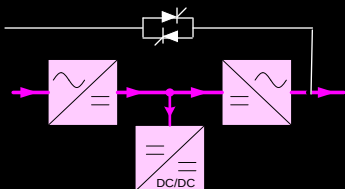


The Econversion Technology

- A patented high-efficiency protection mode developed by Schneider Electric for Galaxy V Series 3-Phase UPSs
- Takes the best of Double Conversion and ECO mode to provide highest efficiency and no-break transfer

Double Conversion

Load is supplied through the double conversion path requiring high electricity use

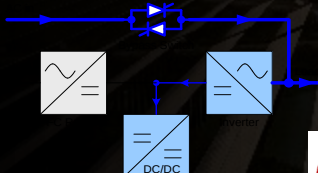


Regulate Voltage	***
Regulate frequency	***
Recharge batteries	***
No transfer time	***
R1 Pf Corr.	***

Efficiency **96-97%**

eConversion

Load is supplied through the static switch but inverter is kept operating in parallel providing batteries recharge, power factor correction, and harmonics compensation



Regulate Voltage	**
Regulate frequency	**
Recharge batteries	***
No transfer time	***
R1 Pf Corr.	***

Efficiency **99%**

Highest Power Efficiency

- eConversion is IEC62040-3 Class 1
- 99% efficiency = 3x electricity savings

99%

eConversion Benefits

- **Ultra-high efficiency** up to **99%**
- **No break transfer**: Compliant with IEC 62040-3 Class 1 output voltage of UPS standard, **third-party certified**: the highest protection category
- Input **power factor correction** and no harmonics
- Continuously **charged batteries**

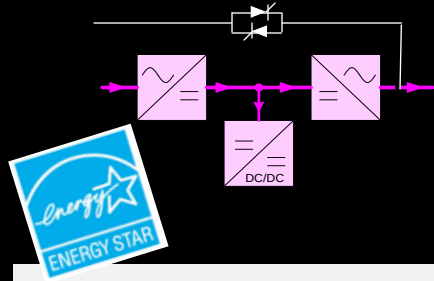
Life Is On

Schneider
Electric



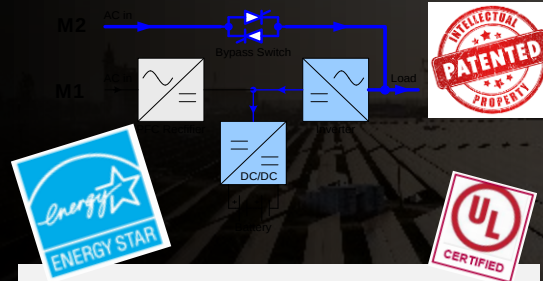
The Econversion Technology

Double Conversion



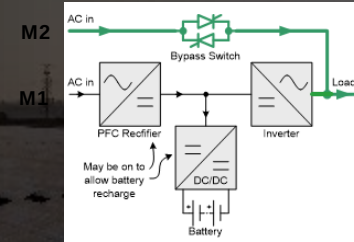
Voltage fluctuation	***
Frequency fluctuation	***
Recharge batteries	***
No transfer time	***
PF Correction	***
Protection class	1
Efficiency :	96-97%

eConversion



Voltage fluctuation	**
Frequency fluctuation	**
Recharge batteries	***
No transfer time	***
PF Correction	***
Protection class	1
Efficiency :	99%

ECO mode



Voltage fluctuation	**
Frequency fluctuation	**
Recharge batteries	No
No transfer time	No
PF Correction	***
Protection class	3
Efficiency :	99%



Investing in Technology for Sustainability

Fan Wall
Cooling



High Capacity
High Efficiency
Consistent Rack Temp

Increase CW
Temperature



Improve efficiency

TurboCor
Compressor



Low kW/RT
Low Start Current

Green Refrigerant



No HFC &
HCFC

Free Cooling



Utilize Ambient
Cooling

Adiabatic
System



Improve Chiller
Efficiency

AI &
Machine Learning



Improve CRAC
& FWU operation

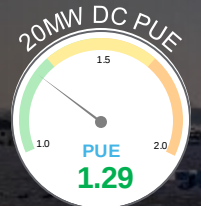
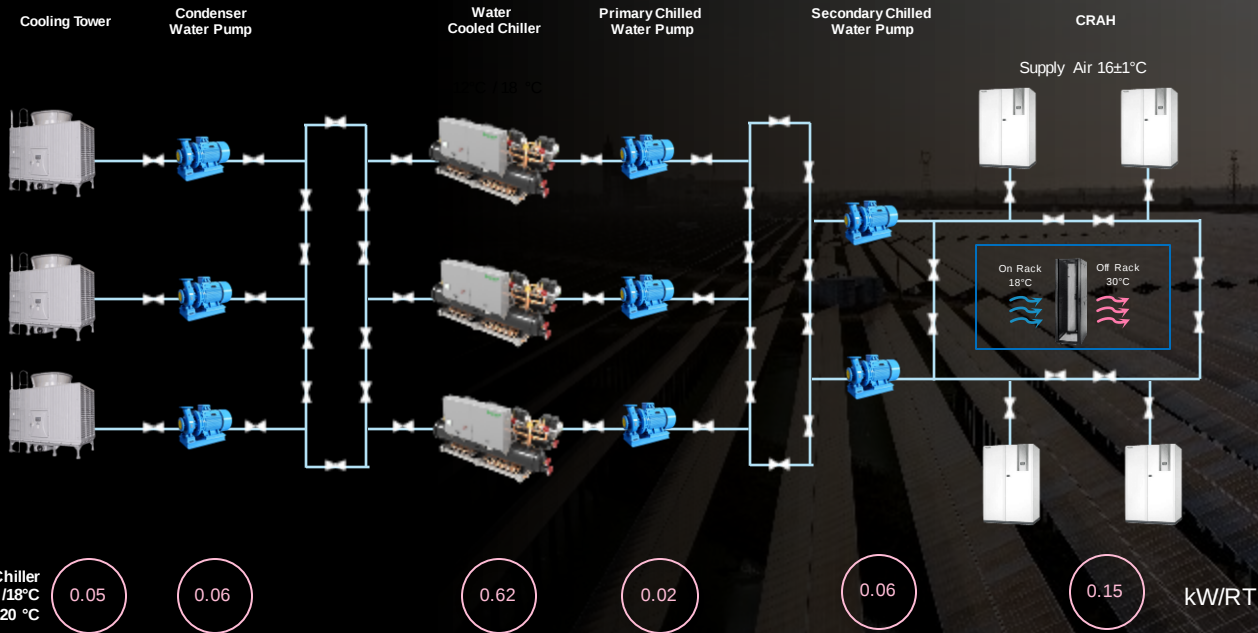


Life Is On

Schneider
Electric



Investing in Technology for Sustainability



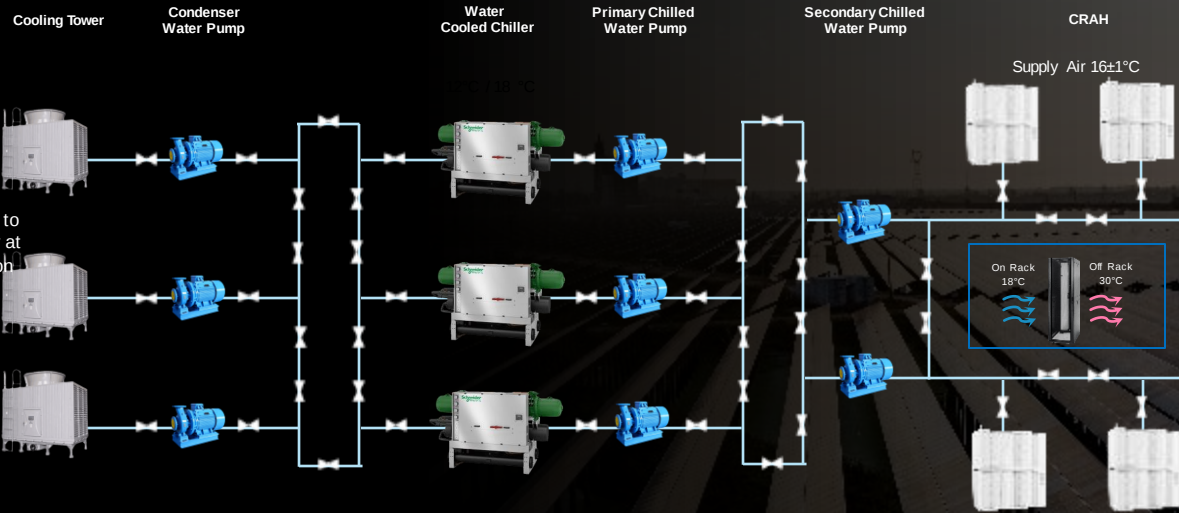
Estimated PUE
Based on Water cooled
System and Singapore
Ambient Condition.

Life Is On

Schneider
Electric



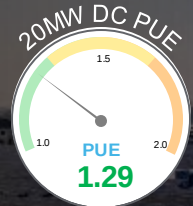
Investing in Technology for Sustainability



Utilize TurboCor Technology Chiller to improve efficiency at all loading condition

Optimize by supply air control at 25°C and return air 37°C / 30%RH.
Improve CRAH Sensible heat ratio & overall refrigeration cycle

Increase FWU/CRAH operating setpoint allow higher chiller operation temp and Cooling Tower operation



Estimated PUE Based on Water cooled System and Singapore Ambient Condition

Total Chiller Plant Efficiency

kW/RT

0.96

>35% More Efficient

kW/RT

0.63

Schneider Electric

Screw Water Cooled Chiller
CW Temp to 12°C / 18°C
FWU/CRAH supply air 20 °C

0.05

0.06

0.62

0.02

0.06

0.15

Use TurboCor Chiller
Raise CW Temp to 22°C / 32°C
FWU/CRAH supply air 25 °C

0.03

0.04

0.39

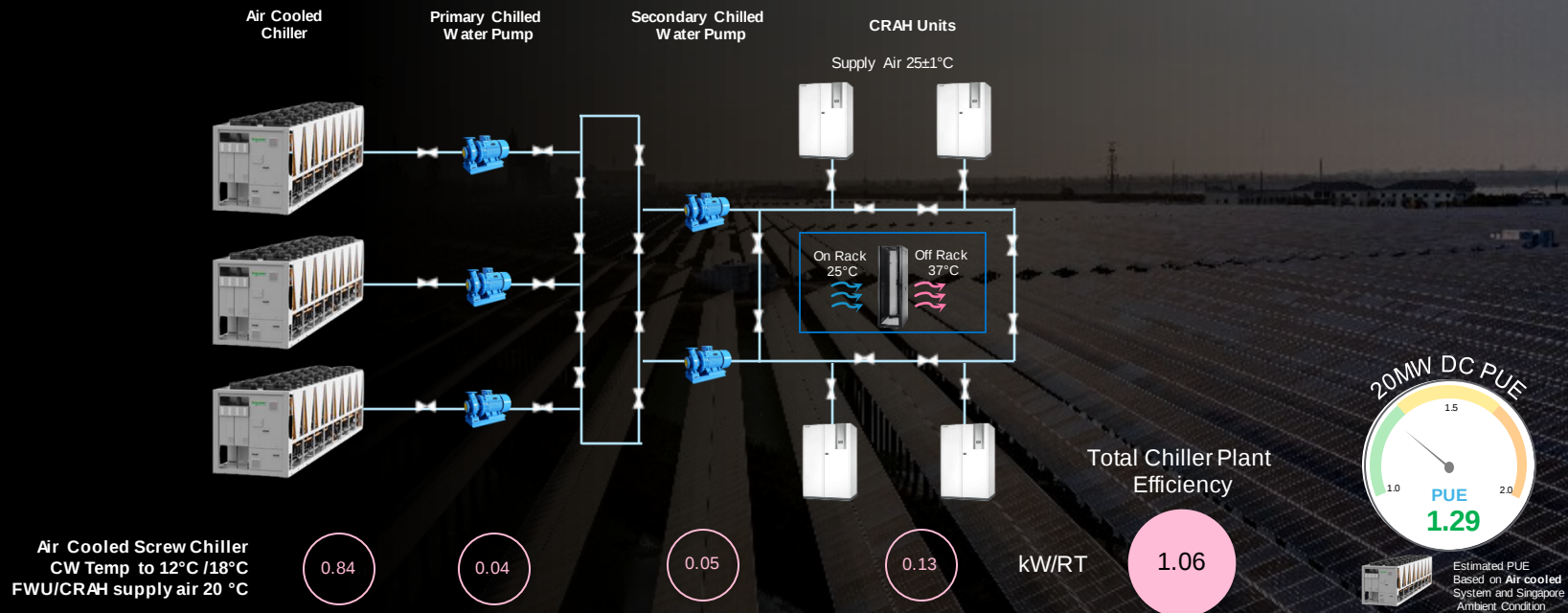
0.018

0.03

0.12



Investing in Technology for Sustainability

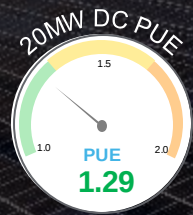
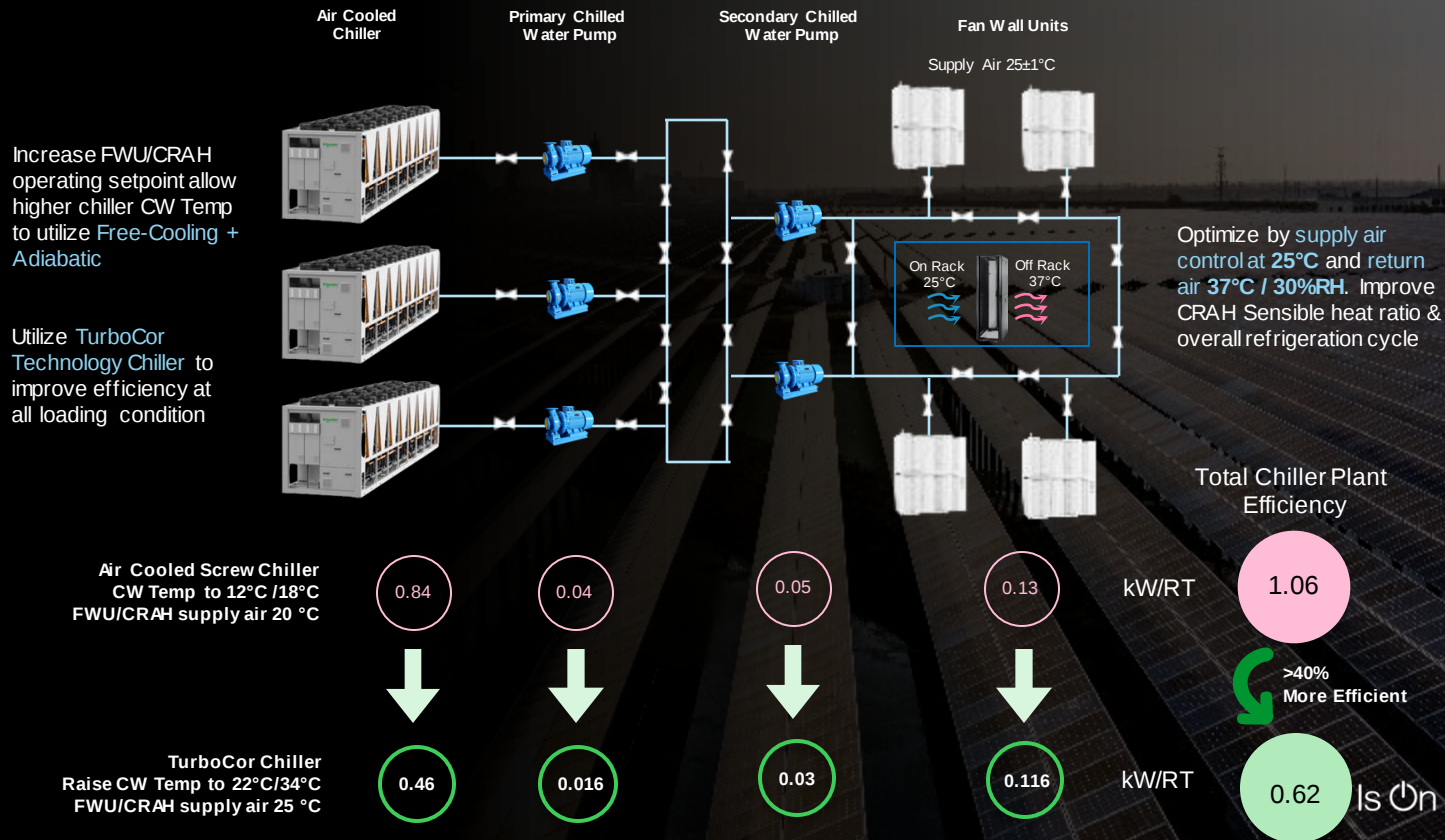


Life Is On

Schneider
Electric



Investing in Technology for Sustainability



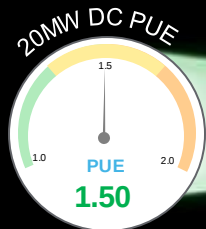
Estimated PUE
Based on Air cooled
System and Singapore
Ambient Condition



Investing in Technology for Sustainability

Cooling Optimization

Typical DC System



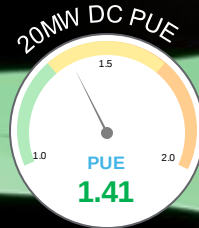
System Description

- N+1 / 2N / Distributed Redundant Electrical
- N+1 Water Cooled Screw Chiller
- Typical MV Tx and Iso Tx

Operation Parameter

- UPS on Double Conversion
- IT On-Rack 20°C
- FWU/CRAH Off-Coil 16°C
- CW Temp 12°C / 18°C

Electrical Optimization

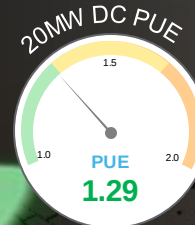


System Description

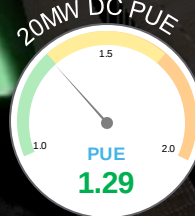
- N+1 / 2N / Distributed Redundant Electrical
- N+1 Water Cooled Screw Chiller
- High Efficient MV Tx and Iso Tx

Operation Parameter

- UPS on **eConversion Mode**
- IT On-Rack 20°C
- FWU/CRAH Off-Coil 16°C
- CW Temp 12°C / 18°C



Estimated PUE based on air cooled system and average Ambient Condition



Estimated PUE based on air cooled system and average Ambient Condition

System Description

- N+1 / 2N / Distributed Redundant Electrical
- N+1 **Water Cooled TurboCor Chiller**
- **High Efficient** MV Tx and Iso Tx

Operation Parameter

- UPS on **eConversion Mode**
- IT On-Rack **25°C**
- FWU/CRAH Off-Coil **25°C**
- CW Temp **22°C / 34°C**



System Description

- N+1 / 2N / Distributed Redundant Electrical
- N+1 **Air-Cooled TurboCor Chiller**
- **Adiabatic & Free-Cooling**
- **High Efficient** MV Tx and Iso Tx

Operation Parameter

- UPS on **eConversion Mode**
- IT On-Rack **25°C**
- FWU/CRAH Off-Coil **25°C**
- CW Temp **22°C / 34°C**



Life Is On

Schneider
Electric



Investing in Technology for Sustainability



Air-Cooled CW Plant



Water-Cooled CW Plant

Notes

Estimated PUE	1.29	1.29	
Estimated WUE	0.2	2.0	
Water Usage	35,211 m ³ /yr	351,261 m ³ /yr	
Annual Water Cost	\$ 55,634	\$ 554,993	Based on industrial water price \$1.58/m ³ from 1 Jul 2018
Refrigerant	R1234ze	R1234ze	R1234ze with GWP<15 compliant to Singapore (NEA & SCDF) regulatory requirement
Technology	TurboCor Oil Free Centrifugal Adiabatic Spray Free-Cooling	TurboCor Oil Free Centrifugal	Adiabatic & Free-cooling may earn GM points under Green features and innovation
Capex Cost	Lower or equivalent	Higher	Additional consideration for WC chiller condensing water equipment & piping works
Opex Cost	Lower	Higher	Maintenance for WC chiller Cooling tower, makeup water, condensing pump may add opex

Life Is On

Schneider
Electric

How Schneider Electric can help



Resilient & Safe



Reduce vulnerability to unplanned downtime



Efficient



Improve operational efficiency and reduce energy and water consumption



Adaptive



Future-proof designs to accommodate new technologies



Sustainable



Sustainable supply chain, consulting services, and procurement services to support your corporate goals



Workforce Optimization



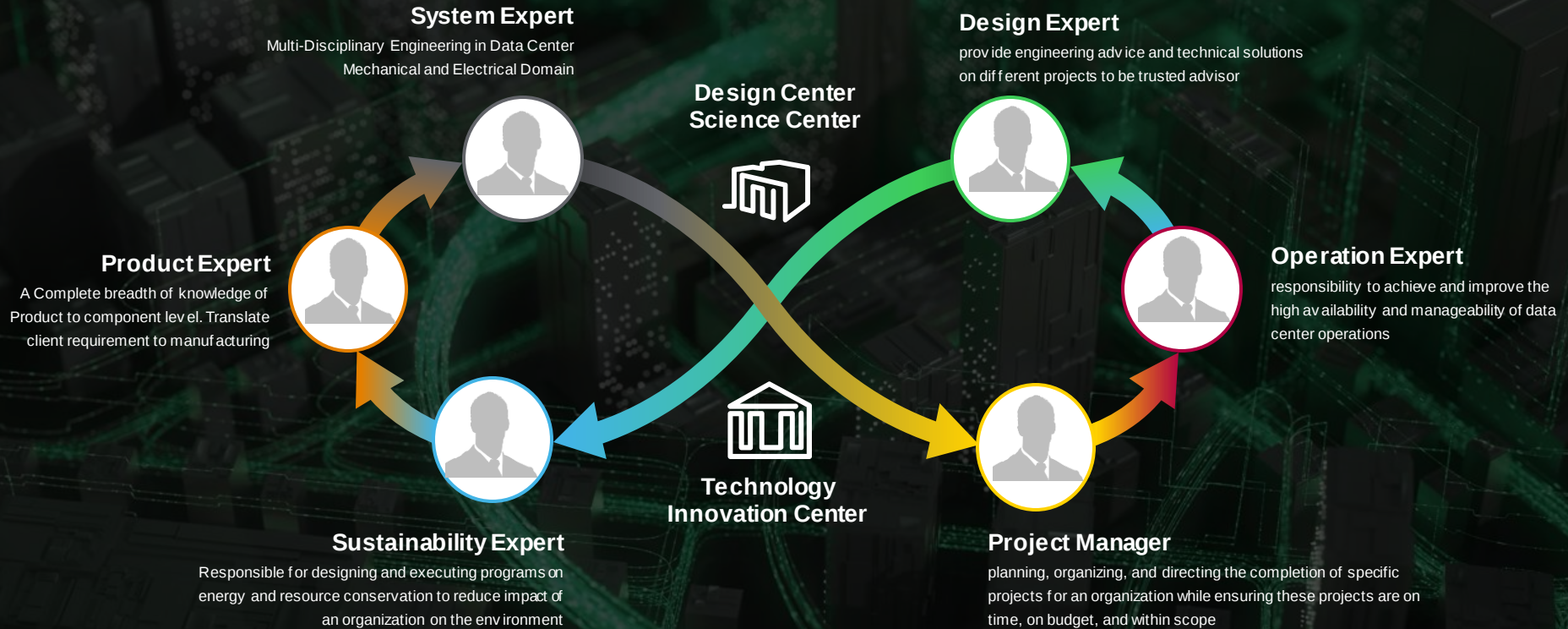
Standardized, digitized solutions that help enable efficient operations.

Addressing service provider challenges with infrastructure digitalization

Life Is On

Schneider
Electric

The **Schneider Electric** EcoSystem



Life Is On

Schneider
Electric

The **Schneider** Value

Electric



Life Is On

Schneider
Electric

Life Is On

