



# **TeSys** Switching **TeSys** D, **TeSys** K contactors

Introduction

# **TeSys** D, **TeSys** K contactors: S335 series for **electrodomestic applications**



#### **TeSys** Switching **TeSys** D, **TeSys** K contactors

Introduction

- Used in professional machines as electrical ovens, dishwashers, fridges, washing achines, driers, heating machines, high pressure cleaners, etc.
- TeSys D and TeSys K S335 series contactors are designed for machine power switching and controlling applications, while complying with the electrodomestic EN60335 standards.



## **TeSys** Switching **TeSys** D, **TeSys** K contactors

Introduction

#### TeSys D, TeSys K contactors: S335 series

Schneider Electric introduces their contactor ranges for easing electro-domestic machine certification.

Made with dedicated plastic materials, TeSys D and TeSys K S335 series contactors are fully compliant with EN 60335-1 standard.

They have been successfully submitted to:

- Glow Wire Test at 850 °C,
- Ball Pressure Test at 125 °C on all parts,
- IRC test validation at 250 V,

to resist to harshest electro-domestic environments.

Naturally, the standard ranges advantages are fully preserved:

- TeSys D longest electrical lifetime on the market,
- TeSys K high compactness.

# **TeSys** Switching **TeSys** D, **TeSys** K contactors

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## **TeSys** Switching **TeSys** D S335 - Contactors for electrodomestic applications

Introduction





#### TeSys D - S335 series

Made of dedicated material, fully EN 60335 compliant, with unchanged commercial reference.

#### Applications:

- AC-3, up to 95 Amps
- AC-1, up to 125 Amps
- control circuits, up to 10 Amps.

# **TeSys** D, the highest choice \_ for demanding or wide power range applications

Range of 46 contactors for motors (AC-3), resistive loads (AC-1), control circuits:

#### 3P, 4P contactors:

- AC-3 ratings / 3 poles: 9, 12, 18, 25, 32, 38, 40, 50, 65, 80, 95 A
- AC-1 ratings / 4 poles: 20, 25, 32, 40, 60, 80, 125 A
- 1 NO + 1 NC embedded auxiliary contact on all ratings (except on 60, 80, 125 A 4-pole contactors).

#### **Contactors for control circuits:**

- 5 NO or 3 NO + 2 NC
- 10 A

#### Common features:

- Connection by screw clamp terminals
- 24, 230 V AC coils for contactors up to 40 A contactors
- 220, 230 V AC coils for contactors above 40 A.

> See TeSys D S335 contactor selection tables for available combinations of features.

#### **TeSys** Switching TeSys K S335 - Contactors for electrodomestic applications

Introduction





New range of EN 60335 compliant mini contactors:

- width: 45 mm - height: 58 mm - depth: 57 mm - weight: 0.235 kg.



- AC-3, up to 16 Amps
- AC-1, up to 20 Amps
- control circuits, up to 10 Amps.



#### Simple, robust, and compact, \_ **TeSys** K is optimized for common applications

Range of 26 contactors for motors (AC-3), resistive loads (AC-1), control circuits:

#### 3P. 4P contactors:

- AC-3 ratings / 3 poles: 6, 9, 12, 16 A
- AC-1 rating / 4 poles: 20 A
- 1 NO or 1 NC embedded auxiliary contact

#### **Contactors for control circuits:**

- 4 NO or 2 NO + 2 NC or 3 NO + 1 NC

#### Common features:

- connection by screw clamps terminal
- 24 or 230 V AC coils

> See TeSys K S335 contactor selection tables for available combinations of features.

#### **TeSys** Switching **TeSys** D S335 - Contactors for electrodomestic applications

#### Product references



LC1D09





LC1D80





LC1D4000



LC1D6500, LC1D8000

| 3-ро               | le coi  | ntacto | ors fo | r Mot | or co          | ntrol   |                           |   |   |                                   |                               |       |
|--------------------|---|--------|--------|-------|----------------|---|---------------------------|---|---|-----------------------------------|-------------------------------|-------|
| of 3-ph<br>in cate | Standard power ratings of 3-phase motors 50-60 Hz in category AC-3 $(\theta \le 60$ °C) |        |        |       |                | Rated Instan-<br>opera- taneous<br>tional auxiliary<br>current contacts |                           |   | Commercial reference Replace dots by contract (see chart below) |                                   | Weight                        |       |
| 220 V<br>230 V     | 380 V<br>400 V  | 415 V  | 440 V  | 500 V | 660 V<br>690 V | 1000 V  | in AC-3<br>440 V<br>up to | 1 | Ļ   | coil with surge<br>suppressor (1) | Coil without surge suppressor |       |
| kW                 | kW  | kW     | kW     | kW    | kW             | kW  | Α                         |   |   |                                   |                               | kg    |
| 2.2                | 4   | 4      | 4      | 5.5   | 5.5            | -   | 9                         | 1 | 1   | LC1D09eeS335                      | -                             | 0.320 |
| 3                  | 5.5   | 5.5    | 5.5    | 7.5   | 7.5            | _   | 12                        | 1 | 1   | LC1D12eeS335                      | -                             | 0.325 |
| 4                  | 7.5   | 9      | 9      | 10    | 10             | -   | 18                        | 1 | 1   | LC1D18eeS335                      | -                             | 0.330 |
| 5.5                | 11  | 11     | 11     | 15    | 15             | _   | 25                        | 1 | 1   | LC1D25eeS335                      | -                             | 0.370 |
| 7.5                | 15  | 15     | 15     | 18.5  | 18.5           | _   | 32                        | 1 | 1   | LC1D32eeS335                      | -                             | 0.375 |
| 9                  | 18.5  | 18.5   | 18.5   | 18.5  | 18.5           | _   | 38                        | 1 | 1   | LC1D38eeS335                      | -                             | 0.380 |
| 11                 | 18.5  | 22     | 22     | 22    | 30             | 22  | 40                        | 1 | 1   | -                                 | LC1D40 •• S335                | 1.400 |
| 15                 | 22  | 25     | 30     | 30    | 33             | 30  | 50                        | 1 | 1   | -                                 | LC1D50eeS335                  | 1.400 |
| 18.5               | 30  | 37     | 37     | 37    | 37             | 37  | 65                        | 1 | 1   | -                                 | LC1D65eeS335                  | 1.400 |
| 22                 | 37  | 45     | 45     | 55    | 45             | 45  | 80                        | 1 | 1   | -                                 | LC1D80eeS335                  | 1.590 |
| 25                 | 45  | 45     | 45     | 55    | 45             | 45  | 95                        | 1 | 1   | -                                 | LC1D95eeS335                  | 1.610 |

| 4-pole contactors   |        |              |     |                                |   |                                  |        |
|---|--------|--------------|-----|--------------------------------|---|----------------------------------|--------|
| Non inductive loads maximum current $(\theta \le 60  ^{\circ}\text{C})$ utilisation category AC-1 |        | nber<br>oles | aux | an-<br>eous<br>iliary<br>tacts | Commercial reference<br>Replace dots by coil<br>(see chart below) | ••                               | Weight |
|   | /1     | 7            |     | <u> </u>                       | coil with surge<br>suppressor (1)                                 | Coil without<br>surge suppressor |        |
| A   |        |              |     |                                |   |                                  | kg     |
| <b>Contactors for Resistive I</b>   | oad co | ntrol        |     |                                |   |                                  |        |
| 20  | 4      | -            | 1   | 1                              | LC1DT20 •• S335   | -                                | 0.365  |
| 25  | 4      | -            | 1   | 1                              | LC1DT25 •• S335   | _                                | 0.365  |
| 32  | 4      | _            | 1   | 1                              | LC1DT32••S335   | _                                | 0.425  |
| 40  | 4      | _            | 1   | 1                              | LC1DT40eeS335   | -                                | 0.425  |
| 60  | 4      | -            | -   | _                              | _   | LC1D40004eeS335                  | 1.440  |
|   | 2      | 2            | _   | _                              | _   | LC1D40008 •• S335                | 1.440  |
| 80  | 4      | _            | _   | _                              | _   | LC1D65004 •• S335                | 1.440  |
|   | 2      | 2            | _   | _                              | _   | LC1D65008 •• S335                | 1.450  |
| 125   | 4      | _            | _   | _                              | _   | LC1D80004 •• S335                | 1.440  |
|   | 2      | 2            | _   | _                              | _   | LC1D80008 •• S335                | 1.450  |

<sup>(1)</sup> A suppressor diode (Transil TM) in parallel with the coil helps to prevent upstream sensitive components from damage by high transient voltage during the coil switching.

| Coil voltage codes |   |    |    |    |     |     |     |     |     |     |
|--------------------|---|----|----|----|-----|-----|-----|-----|-----|-----|
| AC Volts           |   | 24 | 42 | 48 | 110 | 220 | 230 | 240 | 380 | 400 |
| 50 - 60 Hz         | LC1D09 to LC1D38 and LC1DT20 to LC1DT40   | B7 | -  | -  | -   | -   | P7  | -   | -   | -   |
|                    | LC1D40 to LC1D95 and LC1D4000 to LC1D8000 | -  | -  | -  | -   | M7  | P7  | -   | -   | -   |

Life Is On

# **TeSys** Switching **TeSys** D S335 - Contactors for electrodomestic applications

#### Product references



CAD32

| Rated max operating current (le) | Com        | position | Commercial reference<br>Replace dots by coil voltage code<br>(see chart below) |  |  |  |  |  |  |
|----------------------------------|------------|----------|--|--|--|--|--|--|--|
|                                  |            | <u> </u> | coil with surge suppressor   |  |  |  |  |  |  |
| A                                |            |          |  |  |  |  |  |  |  |
| 5-pole contactors for co         | ntrol circ | uits     |  |  |  |  |  |  |  |
| 0                                | 3          | 2        | CAD32••S335  |  |  |  |  |  |  |
|                                  | 5          | _        | CAD50eeS335  |  |  |  |  |  |  |

| Coil voltage codes             |    |    |    |     |     |     |     |     |     |
|--------------------------------|----|----|----|-----|-----|-----|-----|-----|-----|
| AC Volts                       | 24 | 42 | 48 | 110 | 220 | 230 | 240 | 380 | 400 |
| U 0.81.1 Uc at 50 Hz<br>U 0.85 | В7 | -  | -  | -   | -   | P7  | -   | -   | -   |

#### **TeSys** Switching **TeSys** K S335 - Contactors for electrodomestic applications

#### Product references



| L | С | 1 | ŀ | < | 1 | 2 |
|---|---|---|---|---|---|---|
|   |   |   |   |   |   |   |

| 3-pole   | contact        | ors for Mot               | or control                        | - conn | ectio  | n by lugs        |       |
|--|----------------|---------------------------|-----------------------------------|--------|--|------------------|-------|
| Standard power ratings<br>of 3-phase motors 50-60 Hz<br>in category AC-3 |                | Rated operational current | Instanta<br>auxiliary<br>contacts | 1      | Commercial reference<br>Replace dots by coil voltage code<br>(see chart below) | Weight           |       |
| 220 V<br>230 V   | 380 V<br>415 V | 440/500 V<br>660/690 V    | in AC-3<br>440 V<br>up to         |        | 7  |                  |       |
| kW   | kW             | kW                        | Α                                 |        |  |                  | kg    |
| 1.5  | 2.2 3          |                           | 6                                 | 1 -    | -  | LC1K0610 •• S335 | 0.235 |
|  |                |                           |                                   |        | 1  | LC1K0601••S335   | 0.235 |
| 2.2  | 4              | 4                         | 9                                 | 1 -    | _  | LC1K0910 • S335  | 0.235 |
|  |                |                           |                                   |        | 1  | LC1K0901••S335   | 0.235 |
| 3  | 5.5            | 5.5 (≤ 440)               | 12                                | 1 -    | -  | LC1K1210 • S335  | 0.235 |
|  |                | 4 (≥ 480)                 |                                   |        | 1  | LC1K1201 • S335  | 0.235 |
| 4  | 7.5            | 4 (≤ 440)                 | 16                                | 1 -    | -  | LC1K1610 • S335  | 0.235 |
|  |                | 5.5 (440)                 |                                   |        | 1  | LC1K1601 • S335  | 0.235 |



LC1KT

| Non inductive loads Category AC-1 Maximum current at $(\theta \le 50  ^{\circ}\text{C})$ | Num<br>of po |   | Instar<br>auxilia<br>conta | • | Commercial reference<br>Replace dots by coil voltage code<br>(see chart below) |       |
|--|--------------|---|----------------------------|---|--|-------|
| A  |              |   |                            |   |  |       |
| 20   | 4            | - | -                          | - | LC1KT20 • S335   | 0.235 |
|  | 2            | 2 | _                          | _ | LC1K098••S335  | 0.235 |



CAK

| 4-pole contactors for Control circuit - connection by lugs |                    |  |       |  |  |  |  |  |  |
|--|--------------------|--|-------|--|--|--|--|--|--|
| Control circuit consumption                                | Auxiliary contacts | Commercial reference<br>Replace dots by coil voltage code<br>(see chart below) |       |  |  |  |  |  |  |
|  |                    |  |       |  |  |  |  |  |  |
| Ith = 10 A   | 4 –                | CAK40 • • S335   | 0.235 |  |  |  |  |  |  |
|  | 3 1                | CAK31••S335  | 0.235 |  |  |  |  |  |  |
|  | 2 2                | CAK22••S335  | 0.235 |  |  |  |  |  |  |

| Coil voltage codes |    |    |    |     |     |     |     |     |     |  |
|--------------------|----|----|----|-----|-----|-----|-----|-----|-----|--|
| AC Volts           | 24 | 42 | 48 | 110 | 220 | 230 | 240 | 380 | 400 |  |
| II0.8 1.15 IIc     | B7 | _  | _  | _   | _   | P7  | _   | _   | _   |  |

# contactors

# Technical Data for Designers

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#### **TeSys** Switching **TeSys** D S335 - Contactors for electrodomestic applications

| Contactor type                                       |                                |    | LC1D09 | LC1D12 | LC1D18 | LC1D25 | LC1D32 | LC1D38 | LC1D40 | LC1D50 | LC1D65 | LC1D80 | LC1D95 |
|--|--------------------------------|----|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|  |                                |    |        |        |        |        |        |        |        |        |        |        |        |
| Rated operational                                    | In AC-3,<br>θ ≤ 60 °C          | Α  | 9      | 12     | 18     | 25     | 32     | 38     | 40     | 50     | 65     | 80     | 95     |
| current (Ie)<br>(Ue ≤ 440 V)                         | In AC-1,<br>θ ≤ 60 °C          | Α  | 25     | 25     | 32     | 40     | 50     | 50     | 60     | 80     | 80     | 125    | 125    |
| Rated operational voltage (Ue)                       | Up to                          | V  | 690    | 690    | 690    | 690    | 690    | 690    | 1000   | 1000   | 1000   | 1000   | 1000   |
| Frequency limits                                     | Of the operational current     | Hz | 25400  | 25400  | 25400  | 25400  | 25400  | 25400  | 25400  | 25400  | 25400  | 25400  | 25400  |
| Conventional thermal current (Ith)                   | θ ≤ 60 °C                      | A  | 25     | 25     | 32     | 40     | 50     | 50     | 60     | 80     | 80     | 125    | 125    |
| Rated making capacity (440 V)                        | Conforming<br>to IEC 60947     | Α  | 250    | 250    | 300    | 450    | 550    | 550    | 800    | 900    | 1000   | 1100   | 1100   |
| Rated breaking capacity (440 V)                      | Conforming<br>to IEC 60947     | Α  | 250    | 250    | 300    | 450    | 550    | 550    | 800    | 900    | 1000   | 1100   | 1100   |
| Permissible short time rating                        | For 1 s                        | Α  | 210    | 210    | 240    | 380    | 430    | 430    | 720    | 810    | 900    | 990    | 1100   |
| No current flowing for preceding                     | For 10 s                       | Α  | 105    | 105    | 145    | 240    | 260    | 310    | 320    | 400    | 520    | 640    | 800    |
| 15 minutes with<br>θ ≤ 40 °C                         | For 1 min                      | Α  | 61     | 61     | 84     | 120    | 138    | 150    | 165    | 208    | 260    | 320    | 400    |
|  | For 10 min                     | Α  | 30     | 30     | 40     | 50     | 60     | 60     | 72     | 84     | 110    | 135    | 135    |
| Fuse protection against short-                       | Without type 1 thermal         | Α  | 25     | 40     | 50     | 63     | 63     | 63     | 80     | 100    | 160    | 200    | 200    |
| circuits<br>(U ≤ 690 V)                              | overload type 2 relay, gG fuse | Α  | 20     | 25     | 35     | 40     | 63     | 63     | 80     | 100    | 125    | 160    | 160    |
| Average<br>impedance per<br>pole                     | At Ith and 50 Hz               | mΩ | 2.5    | 2.5    | 2.5    | 2      | 2      | 2      | 1.5    | 1.5    | 1      | 0.8    | 0.8    |
| Power<br>dissipation                                 | AC-3                           | w  | 0.20   | 0.36   | 0.8    | 1.25   | 2      | 3      | 2.4    | 3.7    | 4.2    | 5.1    | 7.2    |
| per pole for<br>the above<br>operational<br>currents | AC-1                           | w  | 1.56   | 1.56   | 2.5    | 3.2    | 5      | 5      | 5.4    | 9.6    | 6.4    | 12.5   | 12.5   |

# **TeSys** Switching **TeSys** D S335 - Contactors for electrodomestic applications

| Contactor type                                       |                                |    | LC1D098<br>LC1DT20 | LC1D128<br>LC1DT25 | LC1D188<br>LC1DT32 | LC1D258<br>LC1DT40 | LC1C40004<br>LC1C40008 | LC1C65004<br>LC1C65008 | LC1C80004<br>LC1C80008 |
|--|--------------------------------|----|--------------------|--------------------|--------------------|--------------------|------------------------|------------------------|------------------------|
| Rated operational                                    | In AC-3,<br>θ ≤ 60 °C          | Α  | 9                  | 12                 | 18                 | 25                 | 40                     | 65                     | 80                     |
| current (Ie)<br>(Ue ≤ 440 V)                         | In AC-1,<br>θ ≤ 60 °C          | Α  | 20                 | 25                 | 32                 | 40                 | 60                     | 80                     | 125                    |
| Rated operational voltage (Ue)                       | Up to                          | V  | 690                | 690                | 690                | 690                | 1000                   | 1000                   | 1000                   |
| Frequency limits                                     | Of the operational current     | Hz | 25400              | 25400              | 25400              | 25400              | 25400                  | 25400                  | 25400                  |
| Conventional thermal current (Ith)                   | θ ≤ 60 °C                      | A  | 20                 | 25                 | 32                 | 40                 | 60                     | 80                     | 125                    |
| Rated making capacity (440 V)                        | Conforming<br>to IEC 60947     | Α  | 250                | 250                | 300                | 450                | 800                    | 1000                   | 1100                   |
| Rated breaking capacity (440 V)                      | Conforming<br>to IEC 60947     | Α  | 250                | 250                | 300                | 450                | 800                    | 1000                   | 1100                   |
| Permissible short time rating                        | For 1 s                        | Α  | 210                | 210                | 240                | 380                | 720                    | 900                    | 990                    |
| No current<br>flowing for                            | For 10 s                       | Α  | 105                | 105                | 145                | 240                | 320                    | 520                    | 640                    |
| preceding<br>15 minutes with<br>θ ≤ 40 °C            | For 1 min                      | Α  | 61                 | 61                 | 84                 | 120                | 165                    | 260                    | 320                    |
|  | For 10 min                     | Α  | 30                 | 30                 | 40                 | 50                 | 72                     | 110                    | 135                    |
| Fuse protection against short-                       | Without type 1 thermal         | Α  | 25                 | 40                 | 50                 | 63                 | 80                     | 160                    | 200                    |
| circuits<br>(U ≤ 690 V)                              | overload type 2 relay, gG fuse | Α  | 20                 | 25                 | 35                 | 40                 | 80                     | 125                    | 160                    |
| Average<br>impedance per<br>pole                     | At Ith and 50 Hz               | mΩ | 2.5                | 2.5                | 2.5                | 2                  | 1.5                    | 1                      | 0.8                    |
| Power<br>dissipation                                 | AC-3                           | w  | 0.20               | 0.36               | 0.8                | 1.25               | 2.4                    | 4.2                    | 5.1                    |
| per pole for<br>the above<br>operational<br>currents | AC-1                           | w  | 1.56               | 1.56               | 2.5                | 3.2                | 5.4                    | 6.4                    | 12.5                   |

#### **TeSys** Switching **TeSys** D S335 - Contactors for electrodomestic applications

| Environment Contactor type                 |   |                | LC1D09D18,                        | LC1D25D38,                        | LC1D40D95.   |
|--|---|----------------|-----------------------------------|-----------------------------------|--|
| ,,   |   |                | LC1D09D18,<br>LC1DT20 and LC1DT25 | LC1DZ5D38,<br>LC1DT32 and LC1DT40 | LC1D40D95,<br>LC1D40004, LC1D40008,<br>LC1D65004, LC1D65008,<br>LC1D80004, LC1D80008 |
| Rated insulation voltage (Ui)              | Conforming to IEC 60947-4-1, overvoltage category III, degree of pollution: 3     | V              | 690                               |                                   | 1000   |
| Rated impulse withstand voltage (Uimp)     | Conforming to IEC 60947   | kV             | 6                                 |                                   | 8  |
| Conforming to standards                    |   |                | IEC/EN 60947-4-1, IEC/EN          | 60947-5-1, EN60335                |  |
| Product certifications                     |   |                | IEC, CCC, EAC, UA, TR             |                                   | IEC, CCC, UL   |
| Degree of protection                       | Conforming to IEC 60529   |                |                                   |                                   |  |
| (front face)                               | Power circuit connections   |                | Protection against direct fir     | nger contact IP20                 |  |
|  | Coil connection   |                | Protection against direct fir     | nger contact IP20                 |  |
| Protective treatment                       | Conforming to IEC 60068-2-30  |                | "TH"                              |                                   |  |
| Ambient air temperature around the device  | Storage   | °C             | -60+80                            |                                   |  |
|  | Operation   | °C             | -40+70                            |                                   | -25+60   |
| Maximum operating altitude                 | Without derating  | m              | 3000                              |                                   |  |
| Operating positions (1)                    | Without derating in the following positions (other positions: please contact us). | DF510743_1.eps | 30°                               | DFE37812_1 eps                    | 8  |
| Flame resistance                           | Conforming to UL 94   |                | V0                                |                                   |  |
|  | Conforming to IEC 60695-2-1   | °C             | 850                               |                                   |  |
| Shock resistance (2) 1/2 sine wave = 11 ms | Contactor open  |                | 10 gn                             | 8 gn                              | 8 gn   |
|  | Contactor closed  |                | 15 gn                             | 15 gn                             | 10 gn  |
| Vibration resistance (2)<br>5300 Hz        | Contactor open  |                | 2 gn                              |                                   |  |
|  | Contactor closed  |                | 4 gn                              | 4 gn                              | 3 gn   |

<sup>(1)</sup> When mounting on a vertical rail, use a stop.
(2) Shock does not cause change of power pole state, in the most unfavourable direction (coil energised at Ue).

# **TeSys** Switching **TeSys** D S335 - Contactors for electrodomestic applications

#### Characteristics

| Connection by                            | cable             |             |                 |       |  |            |        |            |            |                           |                             |                                     |                                    |
|--|-------------------|-------------|-----------------|-------|--|------------|--------|------------|------------|---------------------------|-----------------------------|-------------------------------------|------------------------------------|
| Contactor type                           |                   |             |                 |       | LC1D09<br>and<br>LC1D12<br>LC1DT20<br>and<br>LC1DT25 | LC1<br>D18 | LC1D25 | LC1<br>D32 | LC1<br>D38 | LC1DT32<br>and<br>LC1DT40 | LC1D40<br>LC1D4000          | LC1D50<br>LC1D65<br>and<br>LC1D6500 | LC1D80<br>and<br>LC1D95<br>LC1D800 |
| Tightening                               |                   |             |                 |       | Screw cla  | mp termi   | nals   |            |            | 2 input connector         | Screw<br>clamp<br>terminals | 1 input connector                   |                                    |
| Flexible cable                           |                   | 1 cond      | uctor           | mm²   | 14   | 1.56       | 1.510  | 2.51       | 0          | 2.510                     | 2.525                       | 2.525                               | 450                                |
| without cable end                        |                   | 2 cond      | uctors          | mm²   | 14   | 1.56       | 1.56   | 2.51       | 0          | 2.510                     | 2.516                       | 2.516                               | 425                                |
| Flexible cable                           |                   | 1 cond      | uctor           | mm²   | 14   | 16         | 16     | 110        | -          | 2.510                     | 2.525                       | 2.525                               | 450                                |
| with cable end                           |                   | 2 cond      | uctors          | mm²   | 12.5   | 14         | 14     | 1.56       |            | 2.510                     | 2.510                       | 2.510                               | 416                                |
| Solid cable                              |                   | 1 cond      | uctor           | mm²   | 14   | 1.56       | 1.56   | 1.51       |            | 2.516                     | 2.525                       | 2.525                               | 450                                |
| without cable end                        |                   | 2 cond      | uctors          | mm²   | 14   | 1.56       | 1.56   | 2.51       | 0          | 2.516                     | 2.516                       | 2.516                               | 625                                |
| Screwdriver                              |                   | Philips     |                 |       | N° 2   | N° 2       | N° 2   | N° 2       |            | N° 2                      | -                           | -                                   | -                                  |
|  |                   | Flat sc     | rewdriver Ø     |       | Ø6   | Ø6         | Ø6     | Ø6         |            | Ø6                        | Ø6Ø8                        | Ø6Ø8                                | Ø6Ø8                               |
| Hexagonal key                            |                   |             |                 |       | -  | -          | -      | _          |            | _                         | -                           | -                                   | 4                                  |
| Tightening torque                        |                   |             |                 | N.m   | 1.7  | 1.7        | 2.5    | 2.5        |            | 1.8                       | 5                           | 5                                   | 9                                  |
| <b>Control circ</b>                      | uit conr          | nectio      | ns              |       |  |            |        |            |            |                           |                             |                                     |                                    |
| Connection by                            | cable (tig        | htening     | yia screw cla   | amps) |  |            |        |            |            |                           |                             |                                     |                                    |
| Flexible cable                           |                   | 1 cond      | uctor           | mm²   | 14   |            |        |            |            |                           | 14                          |                                     |                                    |
| without cable end                        |                   | 2 cond      | uctors          | mm²   | 14   |            |        |            |            |                           | 14                          |                                     |                                    |
| Flexible cable                           |                   | 1 cond      | uctor           | mm²   | 14   |            |        |            |            |                           | 12.5                        |                                     |                                    |
| with cable end                           |                   | 2 cond      | uctors          | mm²   | 12.5   |            |        |            |            |                           | 12.5                        |                                     |                                    |
| Solid cable                              |                   | 1 conductor |                 |       | 14   |            |        |            |            |                           | 14                          |                                     |                                    |
| without cable end                        |                   | 2 cond      | uctors          | mm²   | 14   |            |        |            |            |                           | 14                          |                                     |                                    |
| Screwdriver                              |                   | Philips     |                 |       | N° 2   |            |        |            |            |                           | N° 2                        |                                     |                                    |
|  |                   | Flat sc     | rewdriver Ø     |       | Ø6   |            |        |            |            |                           | Ø6                          |                                     |                                    |
| Tightening torque                        |                   |             |                 | N.m   | 1.7  |            |        |            |            |                           | 1.2                         |                                     |                                    |
| Control circ                             | uit char          | acteri      | stics, a.c. s   | vlqqu | TeSys [  | )          |        |            |            |                           |                             |                                     |                                    |
| Contactor type                           |                   |             |                 |       | LC1D09<br>LC1DT20                                    |            |        |            |            |                           | LC1D406<br>LC1D4000         |                                     | LC1D80.<br>D95<br>LC1D80           |
| Rated control circuit                    | t voltage (U      | lc)         | 50/60 Hz        | v     | 24, 230  |            |        |            |            |                           | 220, 230                    |                                     | •                                  |
| Control voltage<br>limits                | 50/60 Hz<br>coils | Operation   | n               |       | 0.81.1 U<br>0.851.1<br>at 60 °C                      |            |        |            |            |                           |                             | c on 50 Hz a<br>Jc on 60 Hz         | ind                                |
|  |                   | Drop-out    |                 |       | 0.30.6 เ   | Jc at 60 ° | ,C     |            |            |                           | 0.30.6 U                    | c at 55 °C                          |                                    |
| Average                                  | $\sim$ 50 Hz      | Inrush      | 50 Hz coil      | VA    | -  |            |        |            |            |                           | 200                         |                                     |                                    |
| consumption                              |                   |             | Cos φ           |       | 0.75   |            |        |            |            |                           | 0.75                        |                                     |                                    |
| at 20 °C and at Uc                       |                   |             | 50/60 Hz coil   | VA    | 70   |            |        |            |            |                           | 245                         |                                     |                                    |
|  |                   | Sealed      | 50 Hz coil      | VA    | -  |            |        |            |            |                           | 20                          |                                     |                                    |
|  |                   |             | Cos φ           |       | 0.3  |            |        |            |            |                           | 0.3                         |                                     |                                    |
|  |                   |             | 50/60 Hz coil   | VA    | 7  |            |        |            |            |                           | 26                          |                                     |                                    |
|  | $\sim$ 60 Hz      | Inrush      | 60 Hz coil      | VA    | -  |            |        |            |            |                           | 220                         |                                     |                                    |
|  |                   |             | Cos φ           |       | 0.75   |            |        |            |            |                           | 0.75                        |                                     |                                    |
|  |                   |             | 50/60 Hz coil   | VA    | 70   |            |        |            |            |                           | 245                         |                                     |                                    |
|  |                   | Sealed      | 60 Hz coil      | VA    | -  |            |        |            |            |                           | 22                          |                                     |                                    |
|  |                   |             | Cos φ           |       | 0.3  |            |        |            |            |                           | 0.3                         |                                     |                                    |
|  |                   |             | 50/60 Hz coil   | VA    | 7.5  |            |        |            |            |                           | 26                          |                                     |                                    |
| Heat dissipation                         | 50/60 Hz          |             |                 | w     | 23   |            |        |            |            |                           | 610                         |                                     |                                    |
| Operating time (2)                       |                   | Closing '   | 'C"             | ms    | 1222   |            |        |            |            |                           | 2026                        |                                     | 2035                               |
| -  |                   | Opening     |                 | ms    | 419  |            |        |            |            |                           | 812                         |                                     | 620                                |
| Mechanical durabiling millions of operat |                   |             | z coil on 50 Hz |       | 15   |            |        |            |            |                           | 6                           |                                     | 4                                  |
|  |                   |             | ting cycles per |       | 3600   |            |        |            |            |                           | 3600                        |                                     | 3600                               |

References: Dimensions, schemes: pages 8 and 9 page 15

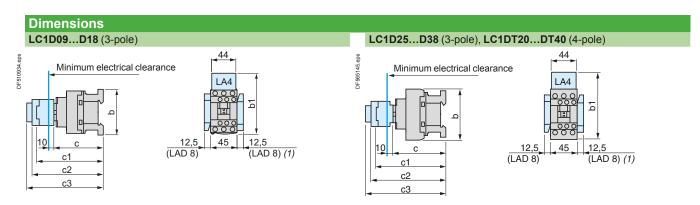
#### **TeSys** Switching **TeSys** D S335 - Contactors for electrodomestic applications

| Characteristics of auxiliary contacts incorporated in the contactor |                                 |   |   |  |  |  |  |  |  |
|---|---------------------------------|---|---|--|--|--|--|--|--|
| Mechanically linked contacts  | ,                               |   | Each TeSys D NO/NC embedded auxilliary contacts are certified 'mechanicaly linked'.               |  |  |  |  |  |  |
| Mirror contact  | Conforming to IEC 60947-4-1     |   | All TeSys D NC auxilliary contacts are 'miror' certified and can be connected to a safety module. |  |  |  |  |  |  |
| Rated operational voltage (Ue)                                      | Up to                           | V | 690   |  |  |  |  |  |  |
| Rated insulation voltage<br>(Ui)                                    | Conforming to IEC 60947-1       | V | 690   |  |  |  |  |  |  |
| Conventional thermal current (Ith)                                  | For ambient temperature ≤ 60 °C | Α | 10  |  |  |  |  |  |  |

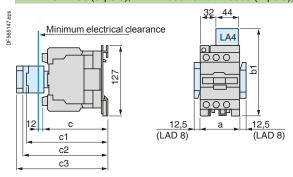
#### **TeSys** Switching

#### TeSys D S335 - Contactors for electrodomestic applications

Dimensions and schemes



#### LC1D40...D95 (3-pole), LC1D40004 and D40008 (4-pole), LC1D65004 and D65008 (4-pole), LC1D80004 and D80008 (4-pole)



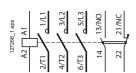
| L  | 21                                 | D09D18             | D25D38  | DT20 and DT25 | DT32 and DT40 | D40D65 | D80<br>D95 | D40004<br>D65004 | D40008<br>D65008 | D80004 | D80008 |
|----|------------------------------------|--------------------|---------|---------------|---------------|--------|------------|------------------|------------------|--------|--------|
| а  |                                    | _                  | _       | _             | _             | 75     | 85         | 85               | 85               | 96     | 96     |
| b  | without add-on blocks              | 77                 | 85      | 85            | 91            | _      | -          | -                | -                | -      | _      |
| b1 | with LAD 4BB                       | 94                 | 98      | 98            | _             | _      | 135        | -                | -                | -      | -      |
|    | with LA4 D●2                       | 110 (1)            | 114 (1) | 114           | _             | 135    | 135        | 135              | 135              | 135    | 135    |
|    | with LA4 DF, DT                    | 119 <sup>(1)</sup> | 123 (1) | 129           | _             | 142    | 142        | 142              | 142              | 142    | 142    |
|    | with LA4 DW, DL                    | 126 (1)            | 130 (1) | 190           | _             | 150    | 150        | 150              | 150              | 150    | 150    |
| С  | without cover or add-on blocks     | 84                 | 90      | 90            | 97            | 114    | 125        | 114              | 125              | 125    | 140    |
|    | with cover, without add-on blocks  | 86                 | 92      | 92            | 99            | 119    | 130        | _                | -                | _      | -      |
| c1 | with LAD N or C (2 or 4 contacts)  | 117                | 123     | 123           | 131           | 147    | 158        | 147              | 147              | 158    | 158    |
| c2 | with LA6 DK10, LAD 6K10            | 129                | 135     | 135           | 143           | 159    | 170        | 159              | 159              | 170    | 170    |
| сЗ | with LAD T, R, S                   | 137                | 143     | 143           | 151           | 167    | 178        | 167              | 167              | 178    | 178    |
|    | with LAD T, R, S and sealing cover | 141                | 147     | 147           | 155           | 171    | 182        | 171              | 171              | 182    | 182    |

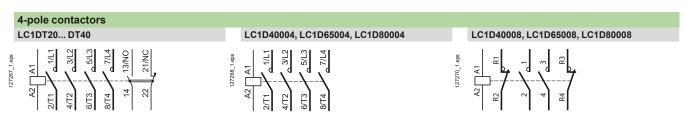
(1) Including LAD 4BB.

#### **Schemes**

3-pole contactors

LC1D09 ... LC1D95





# **TeSys** Switching **TeSys** K S335 - Contactors for electrodomestic applications

| <b>Environment charac</b>               | teristics   |              |   |  |  |
|---|---|--------------|---|--|--|
| Conforming to standards                 |   |              | IEC 60947, NF C 63-110, VI  | DE 0660, BS 5424   |  |
| Product certifications                  | LC● and LP● K06 to K12                                    |              | UL, CSA   |  |  |
| Operating positions                     |   |              | Vertical axis Horiz   | ontal axis   |  |
|   |   | DF511522.eps |   | sse objection of the contactor point derating Contactor point    | ull-in voltage: 0.85 Uc                        |
| Connection                              |   | -            | Min.  | Max.   | Max. to IEC 60947                              |
| Screw clamp                             | Solid conductor   | mm²          | 1 x 1.5   | 2 x 4  | 1 x 4 + 1 x 2.5                                |
| terminals                               | Flexible conductor without cable end                      | mm²          | 1 x 0.75  | 2 x 4  | 2 x 2.5  |
|   | Flexible conductor with cable end                         | mm²          | 1 x 0.34  | 1 x 1.5 + 1 x 2.5  | 1 x 1.5 + 1 x 2.5                              |
| Solder pins for printed circuit board   |   |              | With locating device between Recommended minimum witrack: 4 mm x 35 microns | n power and control circuits p<br>dth and thickness layer for po | oins lenght 5 mm<br>ower printed circuit board |
| Tightening torque                       | of screw-clamp terminals only<br>Philips head n° 2 and Ø6 | N.m          | 0.8   |  |  |
| Terminal referencing                    | Conforming to standards<br>EN 50005 and EN 50012          |              | Up to 5 contacts, depending   | on model   |  |
| Rated insulation voltage                | Conforming to IEC 60947                                   | V            | 690   |  |  |
| (Ui)                                    | Conforming to VDE 0110 gr C                               | ٧            | 750   |  |  |
|   | Conforming to BS 5424,<br>NF C 20-040                     | V            | 690   |  |  |
|   | Conforming to CSA 22-2 n° 14,<br>UL 508                   | V            | 600   |  |  |
| Rated impulse withstand voltage         | e (Uimp)  | kV           | 8   |  |  |
| Protective treatment                    | Conforming to IEC 60068<br>(DIN 50016)                    |              | "TC" (Klimafest, Climatepro   | of)  |  |
| Degree of protection                    | Conforming to VDE 0106                                    |              | Protection against direct fing  | ger contact  |  |
| Ambient air temperature around          | Storage   | °C           | -50+80  |  |  |
| the device                              | Operation   | °C           | -25+50  |  |  |
| Maximum operating altitude              | Without derating  | m            | 2000  |  |  |
| Vibration resistance                    | Contactor open  | 1            | 2 gn  |  |  |
| 5 300 Hz                                | Contactor closed  |              | 4 gn  |  |  |
| Flame resistance                        | Conforming to UL 94                                       |              | Self-extinguishing materials  | V1   |  |
|   | Conforming to NF F 16-101 and 16-102                      |              | Conforming to requirement   | 2  |  |
| Shock resistance (1/2 sine wave, 11 ms) | Contactor open  |              | On X axis: 6 gn<br>On Y and Z axes: 10 gn                                   |  |  |
|   | Contactor closed  |              | On X axis: 10 gn<br>On Y and Z axes: 15 gn                                  |  |  |
| Separation of circuits                  | Conforming to VDE 0106<br>and IEC 60536                   |              | Up to 400 V   |  |  |

| References |
|------------|
| page 10    |

#### **TeSys** Switching **TeSys** K S335 - Contactors for electrodomestic applications

#### Characteristics

| Pole characteristics                              |                                       | LC•              |              | K06           | K09                | K12         |      | K16       |             |  |  |
|---|---------------------------------------|------------------|--------------|---------------|--------------------|-------------|------|-----------|-------------|--|--|
| Type  | Corombi                               |                  |              |               | K09                | K12         |      | K16       |             |  |  |
| Conventional thermal current (Ith)                | For ambient temp<br>≤ 50 °C           | erature          | Α            | 20            |                    |             |      |           |             |  |  |
| Rated operational frequency                       |                                       |                  | Hz           | 50/60         |                    |             |      |           |             |  |  |
| Frequency limits of the operation                 | nal current                           |                  | Hz           | Up to 400     | Up to 400          |             |      |           |             |  |  |
| Rated operational voltage (Ue)                    |                                       |                  | V            | 690           |                    |             |      |           |             |  |  |
| Rated making capacity                             | I rms conforming                      |                  | Α            | 110           | 110                | 144         |      | 160       |             |  |  |
| Rated breaking capacity                           | I rms conforming                      |                  | Α            | 110           | 110                |             |      |           |             |  |  |
| rated breaking capacity                           | to NF C 63 110                        | 380/400 V        | A            | 110           | 110                |             |      | +         |             |  |  |
|   | and IEC 60947                         | 415 V            | Α            | 110           | 110                |             |      |           |             |  |  |
|   |                                       | 440 V            | Α            | 110           | 110                | 110         |      | 110       | <del></del> |  |  |
|   |                                       | 500 V            | Α            | 80            | 80                 | 80          |      | 80        |             |  |  |
|   |                                       | 660/690 V        | Α            | 70            | 70                 | 70          |      | 70        |             |  |  |
| Permissible short                                 | In free air for a                     | 1 s              | Α            | 90            | 90                 | 115         |      | 115       |             |  |  |
| time rating                                       | time "t" from cold                    | 5 s              | Α            | 85            | 85                 | 105         |      | 105       |             |  |  |
|   | state (θ ≤ 50 °C)                     | 10 s             | Α            | 80            | 80                 | 100         |      | 100       |             |  |  |
|   |                                       | 30 s             | Α            | 60            | 60                 | 75          |      | 75        |             |  |  |
|   |                                       | 1 min            | Α            | 45            | 45                 | 55          | 55   |           | ,           |  |  |
|   |                                       | 3 min            | Α            | 40            | 40                 | 50          |      | 50        |             |  |  |
|   |                                       | ≥ 15 min         | Α            | 20            | 20                 | 25          |      | 25        |             |  |  |
| Short-circuit protection                          | gG fuse U ≤ 440 \                     | Α                | 25           |               |                    |             |      |           |             |  |  |
| A   | (aM fuse, see pag                     | 0                |              |               |                    |             |      |           |             |  |  |
| Average impedance per pole                        | At Ith and 50 Hz                      |                  | mΩ           | 3             |                    |             |      |           |             |  |  |
| Use in category AC-1 resistive circuits, heating, | Maximum rated o<br>current for a temp | Α                | 20           |               |                    |             |      |           |             |  |  |
| lighting (Ue ≤ 440 V)                             | Maximum rated o<br>current for a temp | Α                | 16 for Ue on | lly           |                    |             |      |           |             |  |  |
|   | Rated operationa                      |                  | On-load fact | tor           |                    | 90 %        | 60 % | 30 %      |             |  |  |
|   | in relation to the o                  |                  | Α            | 300 operatir  | ng cycles/hour     | 13          | 15   | 18        |             |  |  |
|   | and operating free                    | quency           | Α            | 120 operatir  | ng cycles/hour     |             | 15   | 18        | 19          |  |  |
|   |                                       | Α                | 30 operating | g cycles/hour | 19                 | 20          | 20   |           |             |  |  |
|   | Increase in rated current by paralle  |                  |              |               | llowing coefficien |             |      |           |             |  |  |
|   | ,,                                    |                  |              |               | arallel: K = 1.60  |             |      |           |             |  |  |
|   |                                       |                  |              |               | arallel: K = 2.25  |             |      |           |             |  |  |
|   |                                       |                  |              |               | arallel: K = 2.80  |             |      |           |             |  |  |
| Use in category AC-3                              | Operational                           |                  | kW           | 0.37          | 0.55               | -           |      |           |             |  |  |
| squirrel cage motors                              | power according                       | 220 V single-ph. | kW           | 0.75          | 1.1                | -           |      | _         |             |  |  |
|   | to the voltage.<br>Voltage 50 or      | 220/230 V 3-ph.  | kW           | 1.5           | 2.2                | 3           |      | 4         |             |  |  |
|   | 60 Hz                                 | 380/415 V 3-ph.  | kW           | 2.2           | 4                  | 5.5         |      | 7.5       |             |  |  |
|   |                                       | 440/480 V 3-ph.  | kW           | 3             | 4                  | 5.5/4 (480) |      | 5.5/4 (48 | 30)         |  |  |
|   |                                       | 500/600 V 3-ph.  |              | 3             | 4                  | 4           |      | 4         |             |  |  |
|   |                                       | 660/690 V 3-ph.  | kW           | 3             | 4                  | 4           |      | 4         |             |  |  |
|   |                                       | осолосо тор      |              |               | <b>I</b>           |             |      |           |             |  |  |
|   | Maximum operati                       | ·                |              | Op. cycles/h  | 1                  |             | 600  | 900       | 1200        |  |  |

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#### **TeSys** Switching **TeSys** K S335 - Contactors for electrodomestic applications

| Control circuit char   | acteristics                  |     |                           |
|--|------------------------------|-----|---------------------------|
| Rated control circuit voltage (Ud                              | c)                           | VAC | 24 or 230                 |
| Control voltage limits (≤ 50 °C) single voltage coil           | Operation                    |     | 0.81.15 Uc <sup>(1)</sup> |
|  | Drop-out                     |     | ≥ 0.20 Uc                 |
| Average consumption at 20 °C and at Uc                         | Inrush                       | VA  | 30                        |
|  | Sealed                       | VA  | 4.5                       |
| Heat dissipation   |                              | w   | 1.3                       |
| Operating time at 20 °C and at I                               | Úc                           |     |                           |
| Between coil energisation                                      | opening of the N/C contacts  | ms  | 515                       |
| and:   | closing of the N/O contacts  | ms  | 1020                      |
| Between coil de-energisation                                   | opening of the N/O contacts  | ms  | 1020                      |
| and:   | closing of the N/C contacts  | ms  | 1525                      |
| Maximum immunity to microbre                                   | eaks                         | ms  | 2                         |
| Maximum operating rate   | In operating cycles per hour |     | 3600                      |
| Mechanical durability at Uc<br>In millions of operating cycles | 50/60 Hz coil                |     | 10                        |

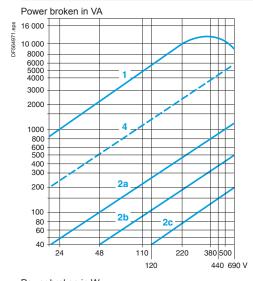
<sup>(1)</sup> LC1K12, LC1K16...: 0.85...1.15 Uc.

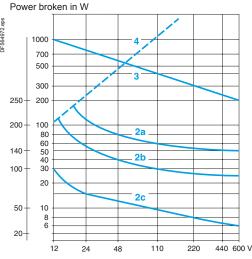
#### TeSys Switching

#### **TeSys** K S335 - Contactors for electrodomestic applications

#### Characteristics

| Number of auxiliary contacts          | On LC● K                           |              |    | 1         |  |  |  |
|---------------------------------------|------------------------------------|--------------|----|-----------|--|--|--|
| Rated operational voltage (Ue)        | Up to                              |              | V  | 690       |  |  |  |
| Rated insulation voltage (Ui)         | Conforming to BS                   | 5424         | V  | 690       |  |  |  |
|                                       | Conforming to IEC                  | 60947        | V  | 690       |  |  |  |
|                                       | Conforming to VDE                  | 0110 group C | V  | 750       |  |  |  |
|                                       | Conforming to CSA                  | C 22-2 n° 14 | V  | 600       |  |  |  |
| Conventional<br>thermal current (Ith) | For ambient temperature ≤ 50 °C A  |              | A  | 10        |  |  |  |
| Frequency of the operational current  |                                    |              | Hz | Up to 400 |  |  |  |
| Minimum switching capacity            | U min (DIN 19 240)                 | )            | ٧  | 17        |  |  |  |
|                                       | l min                              |              | mA | 5         |  |  |  |
| Short-circuit protection              | Conforming to IEC and VDE 0660, gG |              | Α  | 10        |  |  |  |
| Rated making capacity                 | Conforming to<br>IEC 60947         | Irms         | Α  | 110       |  |  |  |
| Short-time rating                     | Permissible for                    | 1 s          | Α  | 80        |  |  |  |
|                                       |                                    | 500 ms       | Α  | 90        |  |  |  |
|                                       |                                    | 100 ms       | Α  | 110       |  |  |  |
| Insulation resistance                 |                                    |              | ΜΩ | > 10      |  |  |  |
| Non-overlap distance                  |                                    |              | mm | 0.5       |  |  |  |





#### Operational power of contacts conforming to IEC 60947 a.c. supply, category AC-15

Electrical durability (valid for up to 3600 operating cycles/hour) on an inductive load such as the coil of an electromagnet: making current ( $\cos \varphi$  0.7) = 10 times the power broken ( $\cos \varphi$  0.4).

| Operating cycles            | ٧  | 24   | 48   | 110/<br>127 | 220/<br>230 | 380/<br>400 | 440   | 600/<br>690 |
|-----------------------------|----|------|------|-------------|-------------|-------------|-------|-------------|
| 1 million operating cycles  | VA | 48   | 96   | 240         | 440         | 800         | 880   | 1200        |
| 3 million operating cycles  | VA | 17   | 34   | 86          | 158         | 288         | 317   | 500         |
| 10 million operating cycles | VA | 7    | 14   | 36          | 66          | 120         | 132   | 200         |
| Occasional making capacity  | VA | 1000 | 2050 | 5000        | 10000       | 14000       | 13000 | 9000        |

#### d.c. supply, category DC-13

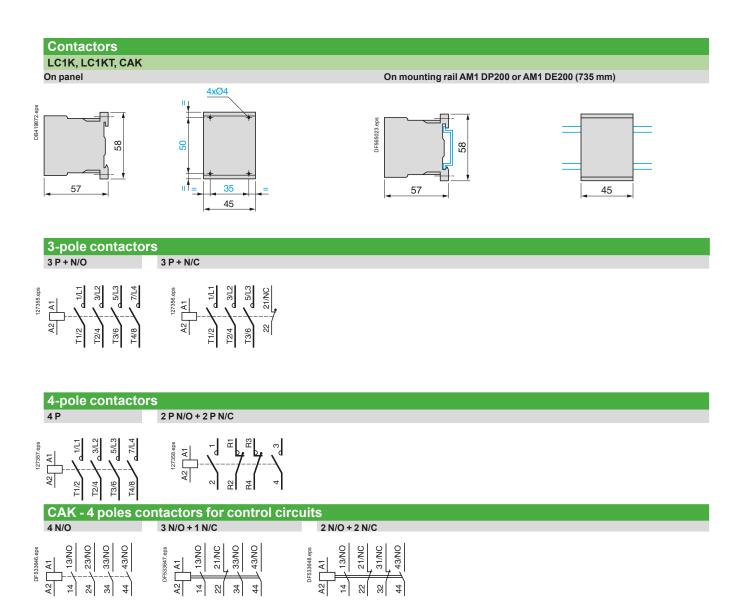
Electrical durability (valid for up to 1200 operating cycles/hour) on an inductive load such as the coil of an electromagnet, without economy resistor, the time constant increasing with the load.

| Operating cycles            |   |     |     |     |     |     |     |
|-----------------------------|---|-----|-----|-----|-----|-----|-----|
|                             | V | 24  | 48  | 110 | 220 | 440 | 600 |
| 1 million operating cycles  | W | 120 | 80  | 60  | 52  | 51  | 50  |
| 3 million operating cycles  | W | 55  | 38  | 30  | 28  | 26  | 25  |
| 10 million operating cycles | W | 15  | 11  | 9   | 8   | 7   | 6   |
| Occasional making capacity  | W | 720 | 600 | 400 | 300 | 230 | 200 |

- 1. Breaking limit of contacts valid for:
  - maximum of 50 operating cycles at 10 s intervals (power broken = making current x cos  $\varphi$  0.7).
- 2. Electrical durability of contacts for:
  - 1 million operating cycles (2a)
  - 3 million operating cycles (2b)
  - 10 million operating cycles (2c).
- 3. Breaking limit of contacts valid for:
  - maximum of 20 operating cycles at 10 s intervals with current passing for 0.5 s per operating cycle.
- Thermal limit.

# **TeSys** Switching **TeSys** K S335 - Contactors for electrodomestic applications

Dimensions and schemes





An industry leading portfolio of offers delivering sustainable value



More than 75% of our product sales offer superior transparency on the material content, regulatory information and environmental impact of our products:

- RoHS compliance
- REACh substance information
- Industry leading # of PEP's\*
- · Circularity instructions

The Green Premium program stands for our commitment to deliver customer valued sustainable performance. It has been upgraded with recognized environmental claims and extended to cover all offers including Products, Services and Solutions.

#### CO<sub>2</sub> and P&L impact through... Resource Performance

Green Premium brings improved resource efficiency throughout an asset's lifecycle. This includes efficient use of energy and natural resources, along with the minimization of  $CO_2$  emissions.

#### Cost of ownership optimization through... Circular Performance

We're helping our customers optimize the total cost of ownership of their assets. To do this, we provide IoT-enabled solutions, as well as upgrade, repair, retrofit, and remanufacture services.

#### Peace of mind through... Well-being Performance

Green Premium products are RoHS and REACh compliant. We're going beyond regulatory compliance with step-by-step substitution of certain materials and substances from our products.

#### Improved sales through... Differentiation

Green Premium delivers strong value propositions through third-party labels and services. By collaborating with third-party organizations we can support our customers in meeting their sustainability goals such as green building certifications.



Discover what we mean by green
Check your products!



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