The ASCO Model 3103 are resistive, AC load banks designed for static or moveable installation when up to 1100 kW of electrical load is required.

LOAD BANK RATINGS
Standard capacity rating up to:
• 1100 kW
Standard load step resolution:
• 1 kW
Standard voltage ratings:

<table>
<thead>
<tr>
<th>Voltage*</th>
<th>Hz</th>
<th>Max. Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>380</td>
<td>50</td>
<td>1000 kW</td>
</tr>
<tr>
<td>400</td>
<td>50</td>
<td>1050 kW</td>
</tr>
<tr>
<td>415</td>
<td>50</td>
<td>1090 kW</td>
</tr>
<tr>
<td>440</td>
<td>60</td>
<td>1070 kW</td>
</tr>
<tr>
<td>480</td>
<td>60</td>
<td>1100 kW</td>
</tr>
</tbody>
</table>

*NOTE: Other voltages are available. Please contact sales for further information.

Airflow and Noise Level
Forced-air cooling is by a single axial metal-bladed aerofoil fan, giving vertical discharge. Fan motor rated at 50Hz (DOL), 4.5kW at 3 phase and airflow is 8 m$^3$/s (16,951 CFM).

Typical noise level is 73dBA at 50Hz. Measurements are taken 3 metres from the load bank and at 90° to the airflow direction. Noise readings are subject to a tolerance of ±3dBA.

Load Control
The load contactors are actuated by the specified load control system. Options range from simple switches to the comprehensive SIGMA system, please see separate data sheet and system layout diagram for further details.

Construction
The frame of the load bank is constructed from 2mm ‘Zintec’ steel, folded and welded to form a monocoque construction.

Double skinned recessed doors allow easy access to the separate enclosures for control, switch gear and power connections.

The double skinned, vertical discharge duct with aluminised steel heat shield contains the resistive load elements and the cooling fan below.

Stainless steel mesh screens on the main air outlet provide protection against access to hazardous parts to IP1X.

All electrical enclosures are to IP54.

The frame contains four lifting points and the base has fixing points for permanent installation.

Finish
High quality two-pack industrial acrylic paint system applied to an electro-plated zinc base and low-bake finish. Standard colour is grey (RAL7042). Other colours are available on request. Stainless steel construction is also available as an option.

Warranty
The equipment is covered by a 12-month warranty as detailed in our Conditions of Trade.
Model 3103 Specifications

Resistor Elements
The 3103 load banks use replaceable, non-finned sheathed elements. The outer sheath is made from stainless steel to give good corrosion resistance. The heating element is an 80/20 nickel-chrome wire embedded in compacted magnesium oxide powder, giving good thermal and insulation properties.

The elements are very conservatively rated and there is no need for cooling fins to dissipate the heat into the airflow. This ensures that foreign matter or a loosely fitting fin cannot possibly cause hot spots and therefore ensures high reliability.

The elements are designed to operate continuously at up to 800°C (red/orange). The actual temperature is below 500°C (dull red). This gives a wide margin of safety and very long life.

Load tolerance is within 2½ % of total capacity.

Elements are continuously rated at the specific voltage. Short-term tests with fluctuations up to 10% above rated voltage are permissible. Tests at lower voltages, with a corresponding reduction in overall rating, may be carried out. Power is proportional to voltage squared.

Safety Features
An emergency stop/disconnect switch gives full isolation of the fan and control supply.
A 110 Volt AC control circuit transformer provides isolation and operator safety.
Stop/start buttons ensure the load bank will not automatically restart. On static load banks provision is also made for the connection of remote stop/start buttons.

The fan motor is fully protected with fuses and a thermal overload. Movable load banks are fitted with a blank non-ferrous gland plate.
Moveable load banks are fitted with a pre-punched, non-metallic gland plate with a flexible rubber shutter, to enable safe temporary power connections to be easily made in a controlled test environment. A blank non-ferrous gland plate is also supplied to enable a fully compliant installation to IP54 if necessary.

The gland plate opening size is 350 x 220mm.

Auxiliary Supply
The fan and control circuit may be powered from an external auxiliary supply or from the supply on test, provided it is of the correct voltage and frequency. Lower voltages and other frequencies must be tested using the external supply.
On static load banks, connection is by internal terminals.
On movable load banks, an IEC 60309-2 plug and socket with a three-position switch enables quick and easy connection.

Optional Accessories
- Anti-Condensation Heater
- Dual 50/60Hz Fan & Control Circuit
- Special Paint Finish

Please see system layout diagram for further details.

Documentation – Operator Handbook
A comprehensive illustrated operator’s manual is supplied. Sections cover safety, installation, commissioning, operation, calibration, maintenance and fault finding.

Testing and Standards
Functional operation and load tests are completed on all load banks, before despatch, in line with our ISO 9001:2008 procedures.

ASCO load banks comply with international standards and are CE marked to confirm compliance with both the EMC and Low Voltage Directives.

Weight and Dimensions
Measurements: mm/in. and kg/lbs.

<table>
<thead>
<tr>
<th>Model</th>
<th>3103</th>
</tr>
</thead>
<tbody>
<tr>
<td>Length (over buffers)</td>
<td>1700/66.93</td>
</tr>
<tr>
<td>Width across airflow</td>
<td>1710/67.32</td>
</tr>
<tr>
<td>Height on forklift base for shipping (lifiting eyes removed)</td>
<td>2250/88.58</td>
</tr>
<tr>
<td>Approximate weight</td>
<td>1500/3306</td>
</tr>
</tbody>
</table>

Additional Information
An extensive range of resistive, inductive, capacitive or combined load banks of varying capacities are also available. For further information on this model or any other 3000 SERIES load bank, please contact a member of our sales team.