

SpaceLogic PIBCV DN10-250

Pressure and Flow Verification

About this document and SpaceLogic PIBCV Operation

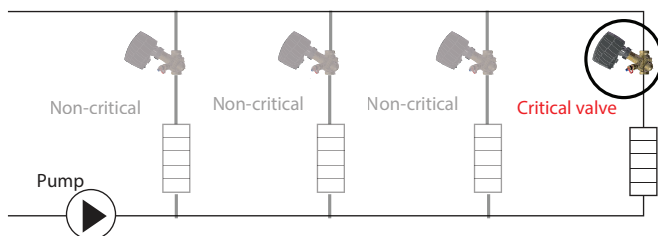
This document covers how to measure the pressure and verify the flow through the complete program of **SpaceLogic** PIBCV valves.

There are two differing styles of operation covering the complete PIBCV family. Two alternative methods of pressure measurement and flow verification exist, depending on whether the situation calls for two test points as on the DN10-32 valve sizes or the three test points on the DN40-250 sizes.

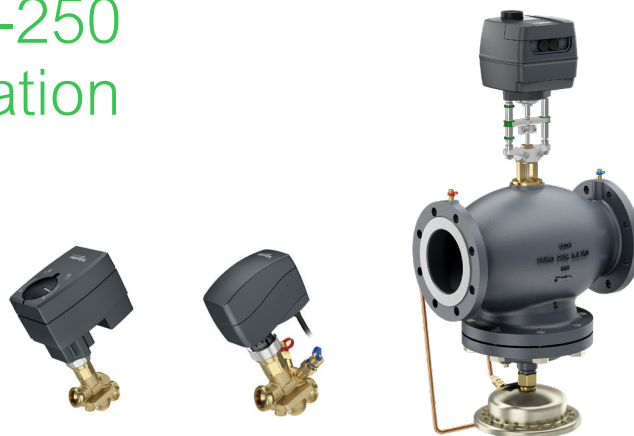
To fully appreciate the how PIBCV provides a steady and measurable flow rate within the operating range of the valve, and how the pressure and flow tables detailed within apply, it is suggested to read the Theory and Design section (page 8 of this document F-28105).

Pressure and Flow Verification

Flow verification is based on the measurement and check that valves are operating within the design range of the working pressure differential. Verification should start with the most critical valve(s): those furthest from the pump with the highest flow resistance of pipe length, pipe direction turns, and reductions in pipe size. The most critical valve circuit is called the "index circuit"- commonly the valve furthest from the pump.



PIBCV valves provide accurate constant flow regardless of system pressures when they are operated between their normal differential pressure ranges as detailed in Table 1.



The PIBCV maintains a constant differential pressure across its internal control valve and any excess pressure is automatically reduced. If there is not enough minimum differential pressure the PIBCV will not be able to reach its set flow level. Min. Pres. at Q_{nom} (kPa) is the minimum pressure across valve inlet and outlet Points to operate and deliver the stated flow rate through a valve at 100%.

Valves set below a flow setting of 100% will have a slightly lower minimum pressure differential and valve(s) capable of settings over 100% (Up to Q_{max}) will have a higher minimum pressure differential.

After confirming there is sufficient minimum pressure at the critical valves, valves closer to the pump with less resistance may not need to be checked that they are operating above the minimum pressure needed as inherently they will be subject to a higher differential pressure from the system.

System Requirements for Flow testing

To verify system pressure and flow rates within the full network of valves, make sure all the units are operating with all valve actuators commanded fully open, which is the worse case condition in respect to the minimum pressure in the index valve, especially the most critical valve(s). Testing worse-case scenarios assures valves will function well when the PIBCVs are operating under normal conditions with higher pressures present.

Pressure and Flow Verification Requirements

The following must be completed:

PIBCV Valves	Valve actuators input signals commanded fully open.
Pump Operation	Per manufacturers and project specification requirements and verified.
Piping system	PT test points installed at appropriate locations as required to measure the key pressure values in the main circuits, shutoff valves open, bypass valves closed, strainers clear, manual balancing valves (if installed) full open, system cleanliness in accordance to BSRIA Application Guide, AG 1/2001.1 Pre-Commissioning Cleaning of Pipework systems or equivalent.
Coils	Fans in working order with clean coils and filters.
Water/glycol	Proper mix of water/glycol and normal operating temperature, air purged, normal system pressure.
Procedures/ installation	In compliance with project specifications and local codes, balancing, procedures, and for Testing, Adjusting, and Balancing of Environmental Systems

Pump Head Optimization

How to Ensure Sufficient Flow at the Most Critical Valve: Saving Energy

If all of the most critical valves(s) have a pressure differential more than double their minimum required values, energy can be saved by reducing the pump head pressure.

1. Decrease the pump head until no more than minimal required pressure plus a 20% margin is available on the worse case most critical valve(s).
2. Verification can be done with electronic or gauge manometers.
3. The pump head should also be checked not to exceed the maximum differential pressure across any valve. This is usually verified at the least critical valve(s): those closest to the pump with the lowest flow resistance of least pipe length, fewest pipe directions turns, and fewest reductions in pipe size.

DN10 to DN32 PIBCV Pressure Verification

Measuring Pressure Across the Valve Inlet and Outlet

1. After completing the Pressure and Flow Verification Requirements, the minimum pressure(s) for the critical valve(s) to operate typically are checked by measuring the differential pressure across the valves' inlets and outlets using PT Points, which would be between Port A and Port B as shown in Figure 1.

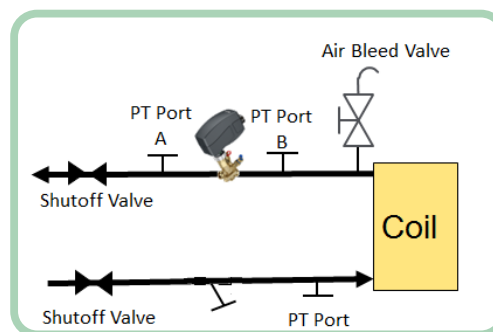


Figure 1. Typical Valve Installation with Field Installed PT Points
 ΔP Port B-A must be $>$ Min. Pres. at Q_{nom} (Table 1) for the Critical Valve(s)

2. These pressures should be compared to Table 1 to confirm they are equal to or higher than the Min. Pres. at Q_{nom} (kPa).
3. If a particular valve is capable of a Q_{max} setting so is set above Q_{nom} at 100% the pressure differential across the valve should be compared to the Min. Pres. at Q_{max} (kPa) value.
4. For example, the VP228E-20BQSNT valve body should have a minimum differential pressure of 16 kPa for typical flow setting of up to 100% and should have a minimum differential pressure of 18 kPa for flow setting of 120%.
5. If a DN15 to DN32 valve, such as the VP228E-20BQS, is equipped with two integrated PT Points, the blue Port P3 on the valve can be used instead of a field installed Port A as shown in Figure 2 (pressure measured between PT Port P3 {blue} and PT Port B).

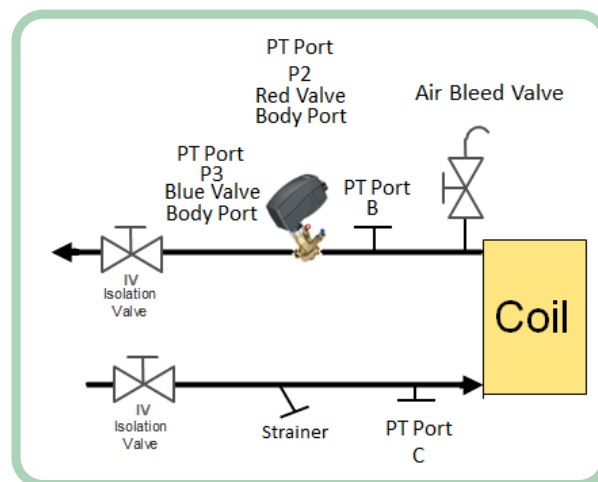


Figure 2. Typical Valve Installation with Field Installed PT Points and DN10 to DN32 PIBCV with PT Points
 ΔP Port B-P3 must be $>$ Min. Pres. at Q_{nom} (Table 1) for the Critical Valve(s)
 Or alternately
 ΔP Port P2-P3 (ΔP_{cv}) must be $>$ Valve Body Setting High Value (Table 2) for the Critical valve(s)

The red (balance) P2 Port on the valve provides the internal pressure between the valve's pressure regulator and control valve such that P2 (red) to P3 (blue) is the differential pressure across the PIBCV's control valve or ΔP_{cv} . Figure 3 shows the Typical DN10 to DN32 Valve PT test point operation. Refer to the following page on how to use the valve's integrated flow Points for verification.

Table 1. DN10 to DN32 SpaceLogic PIBCV Operating Pressure and Flow Rate

Size	Part Number	Differential Pressure (P1 to P3)			P2 Test Point (Valve Balance Port)	P3 Test Point (Valve Outlet)	ΔP_{cv} Differential Pressure over Control Valve (P2 to P3)	Q_{min} Flow Rate (l/s)	Q_{nom} Flow Rate (100%) (l/s)	Q_{max} Flow Rate (l/s)
		Min. ΔP at Q_{nom} (kPa)	Min. ΔP at Q_{max} (kPa)	Max. (kPa)*						
DN10	VP228E-10BQLNT	16	18	600				0.01	0.04	0.05
DN10	VP228E-10BQSNT	16	18					0.02	0.08	0.09
DN15	VP228E-15BQLNT	16	18					0.02	0.08	0.09
DN15	VP228E-15BQSNT	16	18					0.03	0.13	0.15
DN15	VP229E-15BQHNT	35	40					0.06	0.32	0.35
DN20	VP228E-20BQSNT	16	18					0.05	0.25	0.30
DN20	VP229E-20BQHNT	35	40					0.09	0.47	0.52
DN25	VP229E-25BQSNT	20	25					0.09	0.47	0.52
DN25	VP229E-25BQHNT	35	40					0.15	0.76	0.83
DN32	VP229E-32BQSNT	20	25					0.18	0.89	0.98
DN32	VP229E-32BQHNT	35	40					0.22	1.10	1.21
DN10	VP228E-10BQL	16	18		Red	Blue	P2-P3	0.01	0.04	0.05
DN10	VP228E-10BQS	16	18					0.02	0.08	0.09
DN15	VP228E-15BQL	16	18					0.02	0.08	0.09
DN15	VP228E-15BQS	16	18					0.03	0.13	0.15
DN20	VP228E-20BQS	16	18					0.05	0.25	0.30
DN25	VP229E-25BQS	20	25					0.09	0.47	0.52
DN32	VP229E-32BQS	20	25					0.18	0.89	0.98

* 400 kPa is recommended for normal duty. Operation between 400 and 600 kPa is possible if consideration has been made to the flow velocity, cavitation and noise. For application usage, please consult product support.

Note: Valves ending with Part Numbers 'NT' have no test points for differential pressure measurement

DN10 to DN32 PIBCV Pressure Verification Using Integrated P2-P3 Test Points (Table 1).

As shown in Table 1 some of the DN10 to DN32 valve bodies are equipped with two PT test points P2 (red) - P3 (blue) across the control valve portion of the PIBCV (ΔP_{cv}). These PT test points are used to verify there is adequate differential pressure to reach their set flow levels, especially for the index circuit valve.

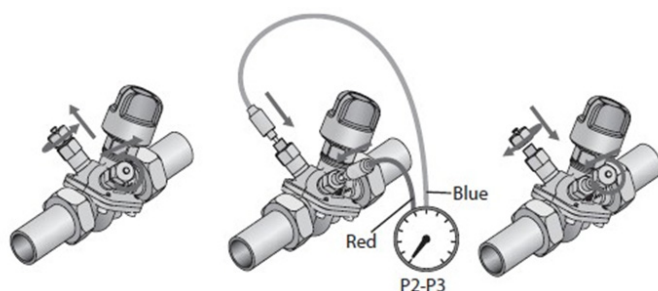


Figure 3. Typical DN10 to DN32 Valve PT test point operation

Confirm Minimum Pressure Differential DN10 to DN32 PIBCV (Flow set in field) (Table 2).

1. Measure the ΔP_{cv} pressure across the P2 and P3 test points and compare to the low and high values for the subject valve in Table 2.
2. If the measured pressure across the ΔP_{cv} is **above** the high value there is enough pressure for the PIBCV to regulate at the proper flow rate.
3. If the measured pressure across the ΔP_{cv} is **between** the Low and the High values, the flow through the flow regulator portion of the valve is operating, but there may be a reduced accuracy in the flow rate.
4. If the measured pressure across ΔP_{cv} is **below** the Low Value there is not enough differential pressure for the PIBCV to regulate flow.

For example, a VP228E-20BQS valve body with a flow rate setting of 50% and a ΔP_{cv} measurement across P2-P3 pressure of **greater than** 16.89 kPa is working with its normal flow accuracy.

Table 2. DN10 to DN32 Valve Body P2-P3 Flow Verification ΔP_{cv} (kPa)

Flow Setting %	DN10/15						DN20		DN25		DN32	
	VP228E-10BQL		VP228E-10BSQ/-15BQL		VP228E-15BQS		VP228E-20BQS		VP229E-25BQS		VP229E-32BQS	
	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High
20	18.5	21.79	19.37	21.65	17.03	17.03	16.62	17.51	17.03	18.00	15.03	16.00
22.5	18.5	21.79	19.17	21.44	16.89	16.96	16.48	17.44	16.75	17.72	14.75	15.72
25	18.5	21.72	19.03	21.24	16.75	16.89	16.41	17.37	16.48	17.51	14.48	15.51
27.5	18.5	21.72	18.89	21.03	16.62	16.82	16.27	17.31	16.27	17.24	14.27	15.24
30	18.4	21.65	18.75	20.82	16.48	16.75	16.13	17.24	16.00	17.03	14.00	15.03
32.5	18.4	21.65	18.55	20.68	16.41	16.69	16.00	17.17	15.72	16.75	13.72	14.75
35	18.4	21.58	18.41	20.41	16.27	16.62	15.86	17.10	15.51	16.48	13.51	14.48
37.5	18.3	21.58	18.27	20.27	16.13	16.55	15.72	17.03	15.24	16.27	13.24	14.27
40	18.3	21.51	18.13	20.06	16.00	16.48	15.72	17.17	15.03	16.00	13.03	14.00
42.5	18.3	21.44	18.06	19.99	15.72	16.41	15.44	17.10	14.75	15.86	12.76	13.86
45	18.2	21.44	18.06	19.93	15.51	16.41	15.17	17.03	14.48	15.72	12.48	13.72
47.5	18.1	21.37	18.00	19.86	15.24	16.34	14.96	16.96	14.27	15.65	12.27	13.65
50	18.1	21.30	17.93	19.79	15.03	16.27	14.69	16.89	14.00	15.51	12.00	13.51
52.5	18.0	21.24	17.93	19.72	14.75	16.20	14.41	16.82	13.72	15.38	11.72	13.38
55	17.9	21.17	17.86	19.65	14.48	16.13	14.20	16.75	13.51	15.24	11.51	13.24
57.5	17.9	21.17	17.79	19.58	14.27	16.06	13.93	16.69	13.24	15.10	11.24	13.10
60	17.8	21.10	17.79	19.51	14.00	16.00	14.20	16.82	13.03	15.03	11.03	13.03
62.5	17.6	20.96	17.72	19.37	13.72	15.72	13.93	16.55	12.62	14.62	10.48	12.48
65	17.4	20.82	17.65	19.31	13.51	15.51	13.72	16.34	12.27	14.27	10.00	12.00
67.5	17.2	20.68	17.65	19.17	13.24	15.24	13.44	16.06	11.86	13.86	9.51	11.51
70	17.0	20.48	17.58	19.03	13.03	15.03	13.17	15.79	11.51	13.51	9.03	11.03
72.5	16.8	20.34	17.51	18.96	12.76	14.75	12.96	15.58	11.10	13.10	8.48	10.48
75	16.6	20.20	17.44	18.82	12.48	14.48	12.69	15.31	10.76	12.76	8.00	10.00
77.5	16.5	20.06	17.37	18.68	12.27	14.27	12.41	15.10	10.41	12.41	7.52	9.51
80	16.3	19.93	17.37	18.62	12.00	14.00	12.27	14.48	10.00	12.00	7.03	9.03
82.5	16.1	19.72	17.17	18.48	11.72	13.72	12.00	14.20	9.65	11.65	6.76	8.76
85	15.9	19.58	16.96	18.34	11.51	13.51	11.79	13.93	9.24	11.24	6.48	8.48
87.5	15.7	19.44	16.82	18.20	11.24	13.24	11.51	13.72	8.89	10.89	6.27	8.27
90	15.5	19.24	16.62	18.13	11.03	13.03	11.24	13.44	8.48	10.48	6.00	8.00
92.5	15.3	19.10	16.48	18.00	10.76	12.76	11.03	13.17	8.14	10.14	5.72	7.72
95	15.1	18.89	16.27	17.86	10.48	12.48	10.76	12.96	7.72	9.72	5.52	7.52
97.5	15.0	18.75	16.13	17.79	10.27	12.27	10.55	12.69	7.38	9.38	5.24	7.24
100	14.8	18.55	15.93	17.65	10.00	12.00	10.62	12.55	7.03	9.03	5.03	7.03

N.B. Valves ending with Part Numbers 'NT' have no test points for differential pressure measurement.

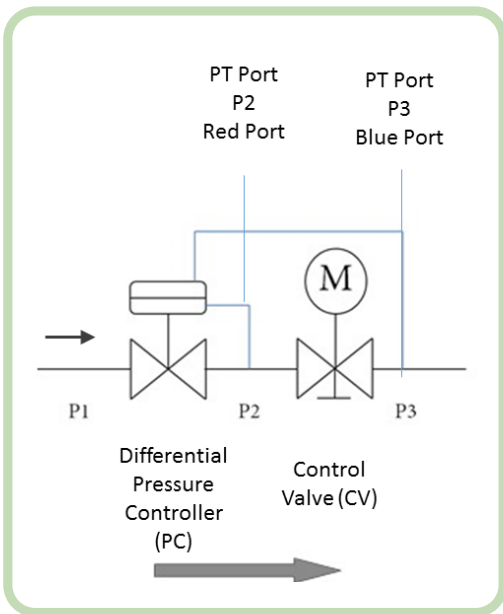


Figure 4. DN10 to DN32 PIBC Valves with PT Points

Table 3. DN40 to DN250 SpaceLogic PIBC Valve Operating Pressures and Flow rates

Size	Part Number	Differential Pressure (P1 to P3)			P1 Valve Inlet Port	P2 Valve Balance Port	P3 Valve Outlet Port	Control Valve Differential Measurement Across Valve Ports		Q _{min} Flow Rate (l/s)	Q _{nom} Flow Rate (at 100% flow setting) (l/s)
		Min. ΔP at Q _{nom} (kPa)	Min. ΔP at Q _{max} (kPa)	Max. ΔP (kPa)				ΔP _{cv}	ΔP		
DN40	VP220E-40CQS	30	-	600	Red	Blue	Blue	P1-P2	P1-P3	0.83	2.08
DN50	VP220E-50CQS	30								1.39	3.47
DN50	VP220F-50CQS	30								1.39	3.47
DN65	VP220F-65CQS	30								2.22	5.56
	VP220F-65CQH	60								2.78	6.94
DN80	VP220F-80CQS	30								3.11	7.78
	VP220F-80CQH	60								4.44	11.11
DN100	VP220F-100CQS	30								4.20	10.60
	VP220F-100CQH	60								6.56	16.39
DN125	VP221F-125CQS	40	60							9.97	24.92
DN125	VP221F-125CQH	60	80							12.24	30.60
DN150	VP221F-150CQS	40	60							16.15	40.38
DN150	VP221F-150CQH	60	80							20.95	52.36
DN200	VP222F-200CQS	45	65							22.21	55.52
DN200	VP222F-200CQH	60	80							29.97	74.95
DN250	VP222F-250CQS	45	65							33.31	83.28
DN250	VP222F-250CQH	60	80							41.13	102.84

Figure 6 details the P1-P2-P3 test points locations

* 400 kPa is recommended for normal duty. Operation between 400 and 600 kPa is possible if consideration has been made to the flow velocity, cavitation and noise. For application usage, please consult product support.

Flow Verification and Measurement Using the PT Pressure Test points, PIBCV sizes DN40 to DN250

As shown in Table 3 all of the DN40 and larger valve bodies and assemblies are equipped with two PT test points across the control valve portion of the PIBCV plus a third PT test point to measure the total differential pressure across the PIBCV.

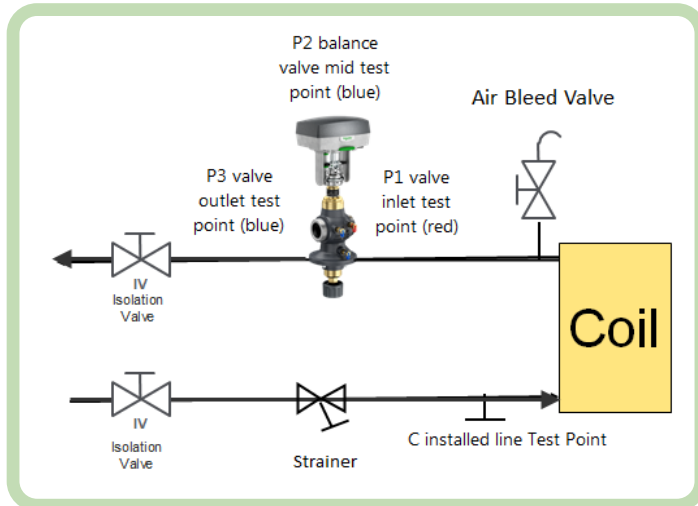


Figure 5. Typical DN40 and Larger Valve Installation

ΔP Port P1-P3 must be > Min. Pres. at Q_{nom} (Table 3) for the Critical Valves

The minimum pressures for the DN40 and larger valve bodies to operate are confirmed by measuring the differential pressure across the valves' inlets and outlets using the P1 (red) and P3 (blue outlet) test points as shown in Figures 5 and 7. The pressures should be compared to Table 3 to confirm that they are equal to or greater than the Min. Pres. at Q_{nom} (kPa).

If the Differential pressure across P1 and P3 are within the operating range of the PIBCV as detailed in Table 4, the differential pressure measurement in the control valve portion of the PIBCV (ΔP_{cv}) can be used to calculate the flow rate at any given flow setting utilising P1 and P2 pressure test points in reference to the Kvs Table 4.

Since the measurements across the PT test points are influenced by dynamic turbulences, flow patterns, fluctuations, accuracy of the measuring equipment, measurement tolerances, and other factors, the calculated flows should be used for general reference only, and not be considered to be more accurate than the control accuracy of the PIBCV valve bodies.

Figure 6 shows the Typical DN40 and larger Valve P1-P2 PT Pressure test point.

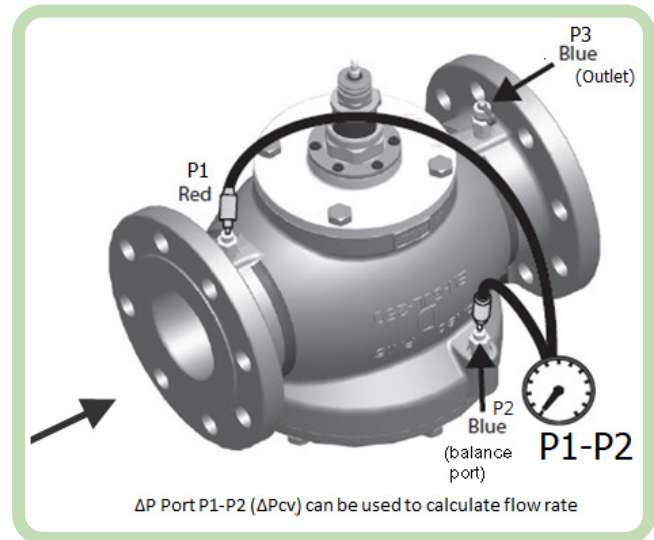


Figure 6. Typical DN40 and larger Valve P1-P2 PT Port operation.

ΔP Port P1 (red)-P2 (blue Balance) (ΔP_{cv} as shown above) can be used to calculate flow rate. ΔP Port P1 (red)-P3 (blue outlet) must be > Min. Pres. Q_{nom} (Table 4) for the Critical Valve(s)

Nominal Check of Flow

To nominally check the flow of a DN40 and larger valve body use the formula below (refer to Table 4):

$$Q = K_{v_{cv}} \times \sqrt{\Delta P_{cv}}$$

Q = Nominal Valve Flow in m^3/h

$K_{v_{cv}}$ = Effective Kv of the Control Valve in m^3/h

$K_{v_{cv}}$ figures found from Table 4

ΔP_{cv} = ΔP across PIBCV control valve (ΔP P1-P2) for calculations always use bar and m^3/h as a units of measurement

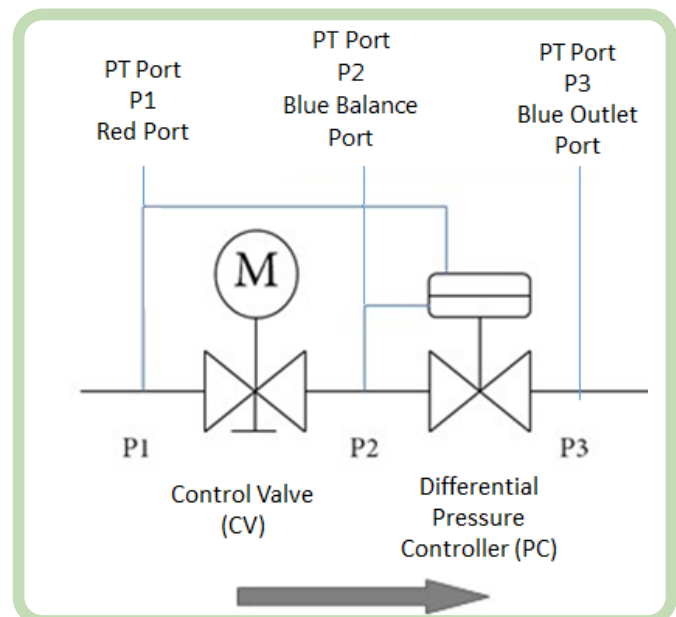


Table 4. Effective Kvs ($K_{v_{cv}}$ in m^3/h) Values, DN40 to DN250 (P1 - P2 Control Valve)

Flow Setting %	Valve Size								
	DN40	DN50	DN65	DN80	DN100	DN125	DN150	DN200	DN250
40	8.80	12.20	14.40	29.00	39.00	73.00	108.00	132.00	189.00
42.5	9.48	13.15	15.68	30.69	41.44	77.00	115.00	141.00	202.00
45	10.20	14.10	16.95	32.38	43.88	82.00	122.00	151.00	215.00
47.5	10.83	15.05	18.23	34.06	46.31	86.00	129.00	160.00	227.00
50	11.50	16.00	19.50	35.75	48.75	90.00	136.00	170.00	240.00
52.5	12.18	16.95	20.78	37.44	51.19	94.00	143.00	179.00	253.00
55	12.90	17.90	22.05	39.13	53.63	98.00	150.00	188.00	266.00
57.5	13.53	18.85	23.33	40.81	56.06	102.00	157.00	198.00	279.00
60	14.20	19.80	24.60	42.50	58.50	106.00	163.00	207.00	292.00
62.5	14.88	20.75	25.88	44.19	60.94	110.00	170.00	217.00	304.00
65	15.55	21.70	27.15	45.88	63.38	114.00	177.00	226.00	317.00
67.5	16.26	22.65	28.43	47.56	65.81	119.00	184.00	235.00	330.00
70	16.90	23.60	29.70	49.25	68.25	123.00	191.00	245.00	343.00
72.5	17.58	24.55	30.98	50.94	71.81	127.00	198.00	254.00	356.00
75	18.25	25.50	32.25	52.63	75.38	131.00	205.00	264.00	369.00
77.5	18.93	26.45	33.53	54.31	78.94	135.00	212.00	273.00	381.00
80	19.60	27.40	34.80	56.00	82.50	139.00	219.00	283.00	394.00
82.5	20.28	28.35	36.08	57.69	86.06	143.00	225.00	292.00	407.00
85	20.95	29.30	37.35	59.38	89.63	147.00	232.00	301.00	420.00
87.5	21.63	30.25	38.63	61.06	93.19	152.00	239.00	311.00	433.00
90	22.30	31.20	39.90	62.75	96.75	156.00	246.00	320.00	446.00
92.5	22.98	32.15	41.18	64.44	100.31	160.00	253.00	330.00	458.00
95	23.65	33.10	42.45	66.13	103.88	164.00	260.00	339.00	471.00
97.5	24.33	34.05	43.73	67.81	107.44	168.00	267.00	348.00	484.00
100	25.00	35.00	45.00	69.50	111.00	172	274	358	497.00
102.5						176	281	367	510
105						180	287	377	523
107.5						184	294	386	535
110						189	301	396	548

Figure 7. DN40 to DN250 PIBCV Valves with three PT test points

For example, the VP220E-50CQS valve body with a flow setting of 80% to establish its maximum flow rate of 10 m^3/h (2.775 l/s) Using Table 4 provides a $K_{v_{cv}}$ of 27.4 which can be used with the measured differential pressure from P1-P2 to indicate the current flow rate.

$$Q = K_{v_{cv}} \times \sqrt{\Delta P_{cv}} \quad (\text{units in } m^3/h \text{ and Bar})$$

$$\text{Rearranged: } \Delta P_{cv} = (Q/K_{v_{cv}})^2$$

$$\Delta P_{cv} = (10/27)^2$$

$$\Delta P_{cv} = (0.3704)^2$$

$$\Delta P_{cv} = 0.137 \text{ bar} = 13.7 \text{ kPa}$$

We would therefore expect to be measuring around 13.7 kPa across P1 to P2 for a flow of 10 m^3/h (2.775 l/s)

Theory and Design

A **SpaceLogic** PIBCV valve consists of two parts:

1. Differential Pressure Controller
2. Control valve

1. Differential Pressure Controller (ΔP_{cv})

The differential pressure controller maintains a constant differential pressure across the control valve. The pressure difference ΔP_{cv} (P2-P3 for the DN10 to DN32 valves and P1-P2 for the DN40 and larger valves) on the membrane is balanced with the force of the spring. Whenever the differential pressure across the control valve changes (due to a change in available pressure, or movement of the control valve) the hollow cone is displaced to a new position. This brings a new equilibrium and therefore keeps the differential pressure at a constant level.

2. Control Valve (CV)

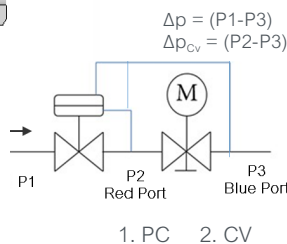
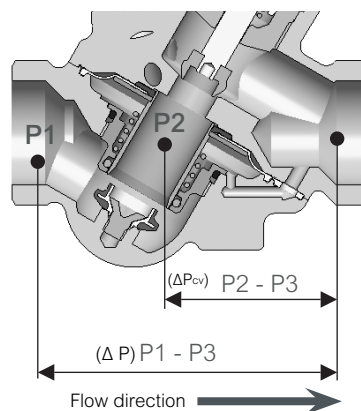
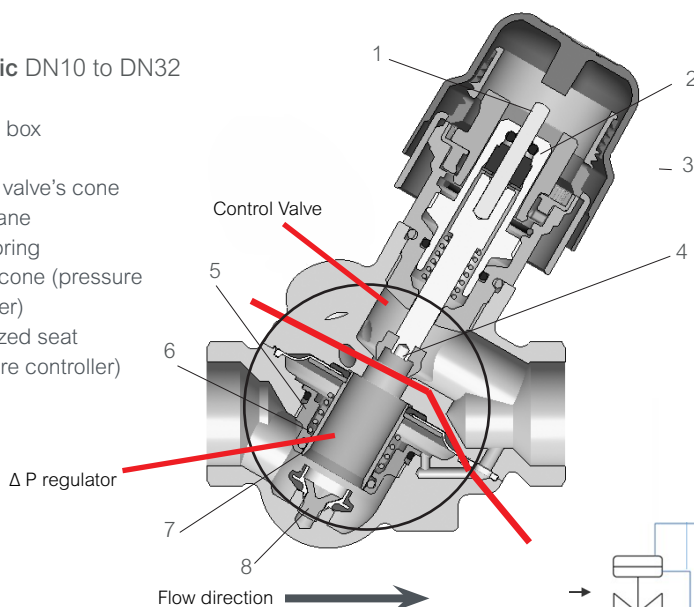
The control valve has a linear characteristic. It features a stroke limitation that allows adjustment of the value. The scale on the valve and the pointer it is set to will be a direct percentage of the valves nominal flow rate which is stated on all valves either on the valve ID plate or the green marker. Changing the stroke limitation is done by adjusting the valve body's maximum flow % setting without the actuator installed.

PT Port Functionality

The two optional PT Points available on the DN10 to DN32 PIBCV valves have different functions than the three PT Points than are included as standard on the DN40-DN250 valves. In the DN10 to DN32 PIBCV size valves the Red port serves to measure the Balance port and Blue is the Outlet port. With the DN40 through DN250 size PIBCV valves the Red port serves as the valve inlet pressure, one mid blue port serving as the P2 Balance port and another Blue port serving to measure the Valve outlet pressure (P3).

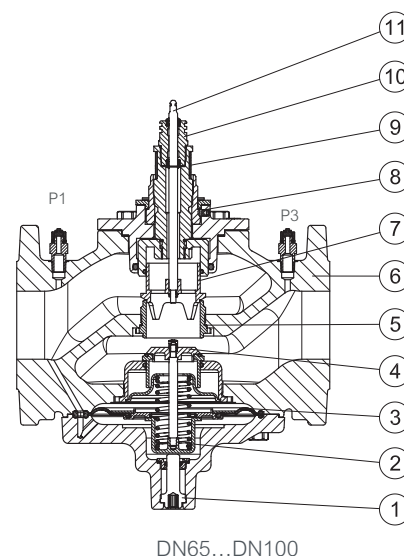
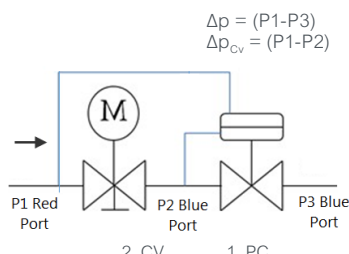
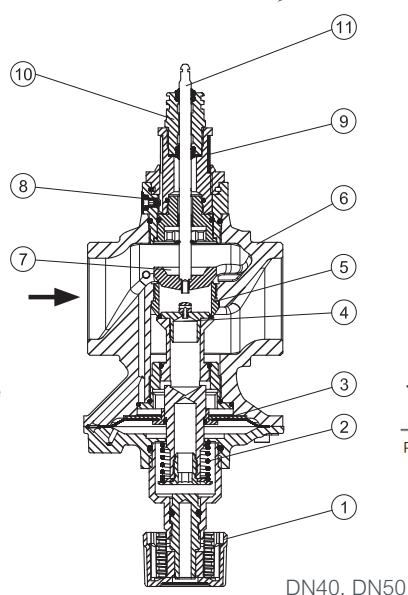
SpaceLogic DN10 to DN32

1. Spindle
2. Stuffing box
3. Pointer
4. Control valve's cone
5. Membrane
6. Main spring
7. Hollow cone (pressure controller)
8. Vulcanized seat (pressure controller)



SpaceLogic DN40 to DN100

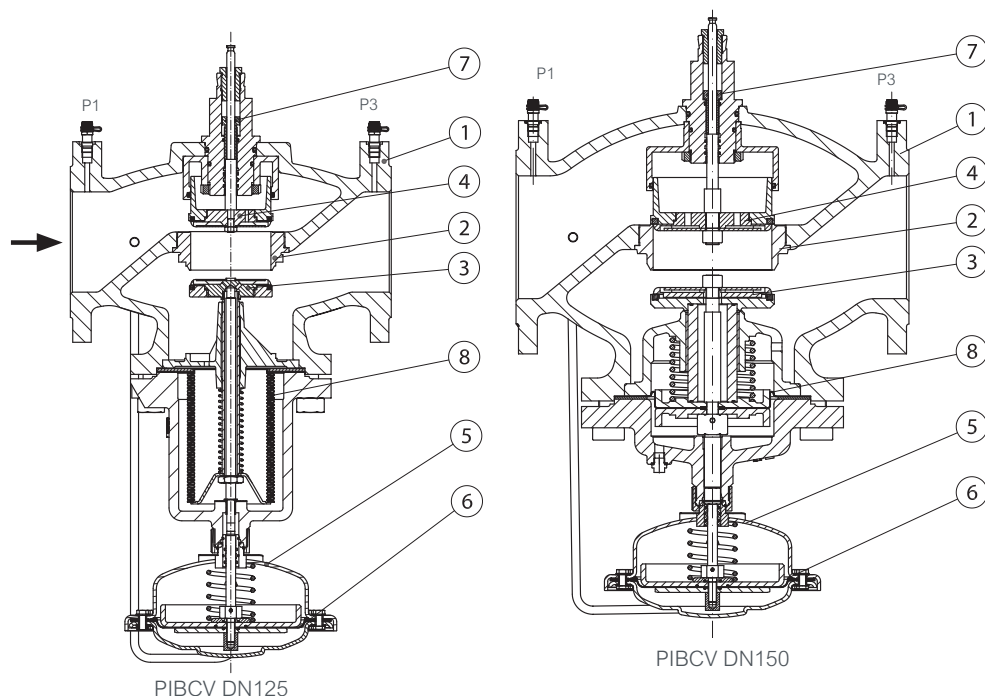
1. Shut off handle
2. Main spring
3. Membrane
4. DP cone
5. Seat
6. Valve body
7. Control valves cone
8. Locking screw
9. Scale
10. Stuffing box
11. Spindle



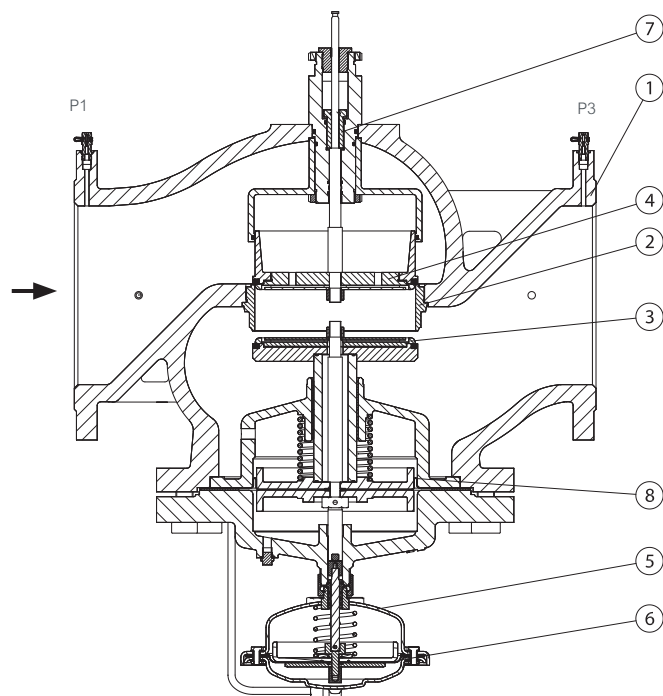
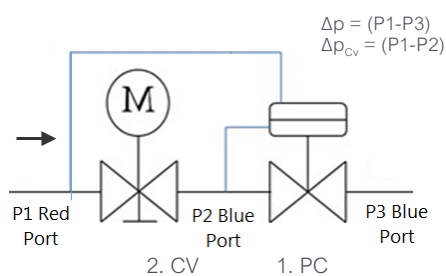
DN65...DN100

SpaceLogic DN125...DN150

1. Valve body
2. Valve seat
3. PC cone
4. CV cone
5. Controller casting
6. Rolling diaphragm
7. Adjusting screw
8. Bellow for pressure relief on PC cone

**SpaceLogic DN200 ...DN250**

1. Valve body
2. Valve seat
3. PC cone
4. CV cone
5. Controller casting
6. Rolling diaphragm
7. Adjusting screw
8. Bellow for pressure relief on PC cone



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