

Product Environmental Profile

M171 Perf. Display 27 I/Os Modbus, 2 SSR

M171 Performance Logic Controllers





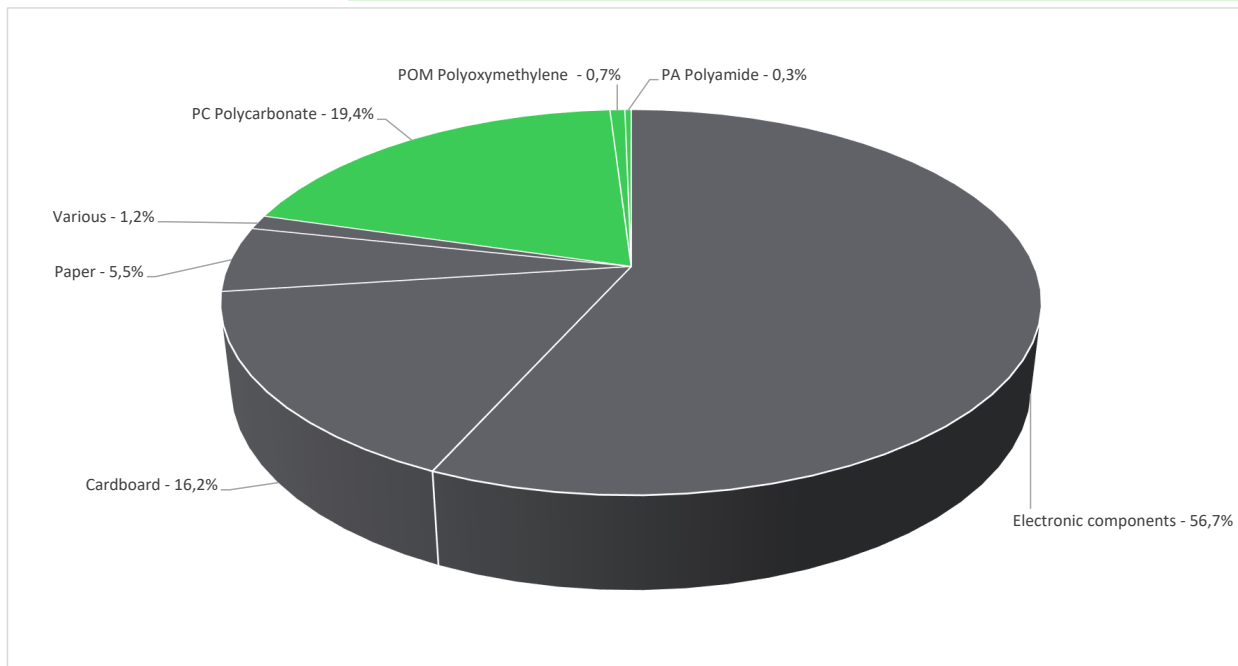
General information

Reference product	M171 Perf. Display 27 I/Os Modbus, 2 SSR - TM171PDM27S
Description of the product	TM171PDM27S is a Schneider Electric programmable logic controller part of M171 range, suitable for managing a wide range of HVAC/R, pumping and many other applications, from the simplex to the most complex. This controller is equipped with a LCD display. The products of the range are: M171 Performance logic controllers including four models that can be used to control from 3 up to 27 embedded I/O (digital and analog). Each controller includes a connection (through the CAN expansion bus or through Modbus SL) for a remote display.
Description of the range	The environmental impacts of this reference product are representative of the impacts of the other products of the range which are developed with a similar technology. The products of the range are: logic controllers, including four models that can be used to control from 3 up to 27 embedded I/O (digital and analog), designed for complete automation solutions for HVAC/R and Pumping machines, maximizing profitability within energy efficiency in HVAC applications.
Functional unit	To control simple and compact machines for HVAC/R applications, e.g. fans and water pumps through TRIAC high voltage output, with a power of 18W for a 100% of the time for 10 years.
Specifications are:	Built-in LCD display - 128x64 pixels 1 RS-485 1 CAN expansion bus 1 USB type A - USB type A female 1 USB type mini B - USB device port Mini-B 6 analog inputs 5 analog outputs 8 digital inputs + 1 high-speed counter 7 digital outputs Logic output current: 8 A for SPDT relays, 5 A for SPST relays and 0.5 A for solid state, isolated Logic input voltage: 24 V AC/DC and 48 V DC Logic input current: 2.5 mA



Constituent materials

Reference product mass	570 g	including the product, its packaging, additional elements and accessories
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Plastics	20,4%
Metals	0,0%
Others	79,6%



Substance assessment

Details of ROHS and REACH substances information are available on the Schneider-Electric website

<https://www.se.com>



Additional environmental information

End Of Life	Recyclability potential:	0%	The recyclability rate was calculated from the recycling rates of each material making up the product based on REECY*LAB tool developed by Ecosystem, for components/materials not covered by the tool, data from the EIME database and the related PSR was taken. If no data was found a conservative assumption was used (0% recyclability).
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Environmental impacts

Reference service life time	10 years				
Product category	Other equipments - Active product				
Life cycle of the product	The manufacturing, the distribution, the installation, the use and the end of life were taken into consideration in this study.				
Electricity consumption	The electricity consumed during manufacturing processes is considered for each part of the product individually, the final assembly generates a negligible consumption.				
Installation elements	The installation requires cables.				
Use scenario	The product is in active mode 100% of the time with a power use of 18W, for 10 years.				
Time representativeness	The collected data are representative of the year 2025.				
Technological representativeness	The Modules of Technologies such as material production, manufacturing processes and transport technology used in the PEP analysis (LCA EIME in the case) are similar and representative of the actual type of technologies used to make the product.				
Geographical representativeness	Final assembly site		Use phase		End-of-life
	Belluno, Italy		Rest of the World		Rest of the World
Energy model used	[A1 - A3]		[A5]	[B6]	[C1 - C4]
	Electricity Mix; Low voltage; 2020; Italy, IT		Electricity Mix; Low voltage; 2020; Asia Pacific, APAC	Electricity Mix; Low voltage; 2020; Asia Pacific, APAC	Global, European and French datasets are used.
			Electricity Mix; Low voltage; 2020; Brazil, BR	Electricity Mix; Low voltage; 2020; Brazil, BR	
			Electricity Mix; Low voltage; 2020; Europe, EU-27	Electricity Mix; Low voltage; 2020; Europe, EU-27	
			Electricity Mix; Low voltage; 2020; Turkey, TR	Electricity Mix; Low voltage; 2020; Turkey, TR	
			Electricity Mix; Low voltage; 2020; United States, US	Electricity Mix; Low voltage; 2020; United States, US	

Detailed results of the optional indicators mentioned in PCRd4 are available in the LCA report and on demand in a digital format - Country Customer Care Center - <http://www.se.com/contact>

Mandatory Indicators		M171 Perf. Display 27 I/Os Modbus, 2 SSR - TM171PDM27S						
Impact indicators	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to climate change	kg CO2 eq	7,92E+02	4,43E+01	2,12E-01	0*	7,46E+02	1,35E+00	0,00E+00
Contribution to climate change-fossil	kg CO2 eq	7,83E+02	4,43E+01	2,12E-01	0*	7,37E+02	1,35E+00	0,00E+00
Contribution to climate change-biogenic	kg CO2 eq	9,08E+00	0*	0*	0*	9,14E+00	0*	0,00E+00
Contribution to climate change-land use and land use change	kg CO2 eq	1,82E-04	1,82E-04	0*	0*	0*	0*	0,00E+00
Contribution to ozone depletion	kg CFC-11 eq	9,54E-06	6,21E-06	0*	0*	3,33E-06	1,08E-09	0,00E+00
Contribution to acidification	mol H+ eq	4,45E+00	2,20E-01	1,42E-03	0*	4,23E+00	9,10E-04	0,00E+00
Contribution to eutrophication, freshwater	kg P eq	1,21E-03	1,32E-04	0*	0*	1,08E-03	7,35E-06	0,00E+00
Contribution to eutrophication, marine	kg N eq	5,17E-01	2,99E-02	6,68E-04	0*	4,86E-01	4,55E-04	0,00E+00
Contribution to eutrophication, terrestrial	mol N eq	7,11E+00	3,23E-01	7,33E-03	0*	6,77E+00	4,63E-03	0,00E+00
Contribution to photochemical ozone formation - human health	kg COVNM eq	1,67E+00	9,37E-02	1,86E-03	0*	1,58E+00	1,12E-03	0,00E+00
Contribution to resource use, minerals and metals	kg Sb eq	1,29E-02	1,27E-02	0*	0*	1,75E-04	0*	0,00E+00
Contribution to resource use, fossils	MJ	1,59E+04	4,92E+02	2,96E+00	0*	1,54E+04	1,62E+00	0,00E+00
Contribution to water use	m3 eq	6,76E+01	1,90E+01	0*	1,14E-02	4,85E+01	4,20E-02	0,00E+00

Inventory flows Indicators			M171 Perf. Display 27 I/Os Modbus, 2 SSR - TM171PDM27S					
Inventory flows	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to renewable primary energy used as energy	MJ	3,28E+03	3,47E+01	0*	0*	3,24E+03	0*	0,00E+00
Contribution to renewable primary energy used as raw material	MJ	1,13E+00	1,13E+00	0*	0*	0*	0*	0,00E+00
Contribution to total renewable primary energy	MJ	3,28E+03	3,58E+01	0*	0*	3,24E+03	0*	0,00E+00
Contribution to non renewable primary energy used as energy	MJ	1,59E+04	4,84E+02	2,96E+00	0*	1,54E+04	1,62E+00	0,00E+00
Contribution to non renewable primary energy used as raw material	MJ	8,27E+00	8,27E+00	0*	0*	0*	0*	0,00E+00
Contribution to total non renewable primary energy	MJ	1,59E+04	4,92E+02	2,96E+00	0*	1,54E+04	1,62E+00	0,00E+00
Contribution to use of secondary material	kg	1,01E-01	1,01E-01	0*	0*	0*	0*	0,00E+00
Contribution to use of renewable secondary fuels	MJ	0,00E+00	0*	0*	0*	0*	0*	0,00E+00
Contribution to use of non renewable secondary fuels	MJ	0,00E+00	0*	0*	0*	0*	0*	0,00E+00
Contribution to net use of fresh water	m³	1,57E+00	4,39E-01	0*	2,66E-04	1,13E+00	9,78E-04	0,00E+00
Contribution to hazardous waste disposed	kg	2,26E+02	2,06E+02	0*	0*	1,95E+01	3,26E-01	0,00E+00
Contribution to non hazardous waste disposed	kg	1,34E+02	1,12E+01	0*	1,25E-01	1,23E+02	1,36E-01	0,00E+00
Contribution to radioactive waste disposed	kg	2,61E-02	4,77E-03	5,30E-06	0*	2,13E-02	6,95E-06	0,00E+00
Contribution to components for reuse	kg	0,00E+00	0*	0*	0*	0*	0*	0,00E+00
Contribution to materials for recycling	kg	2,34E-02	2,34E-02	0*	0*	0*	0*	0,00E+00
Contribution to materials for energy recovery	kg	0,00E+00	0*	0*	0*	0*	0*	0,00E+00
Contribution to exported energy	MJ	1,01E-05	1,01E-05	0*	0*	0*	0*	0,00E+00

* represents less than 0.01% of the total life cycle of the reference flow

Contribution to biogenic carbon content of the product	kg of C	0,00E+00
Contribution to biogenic carbon content of the associated packaging	kg of C	3,79E-02

* The calculation of the biogenic carbon is based on the Ademe for the Cardboard (28%), EN16485 for Wood (39,52%), and APESA/RECORD for Paper (37,8%)

Mandatory Indicators			M171 Perf. Display 27 I/Os Modbus, 2 SSR - TM171PDM27S						
Impact indicators	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to climate change	kg CO2 eq	7,46E+02	0*	0*	0*	0*	0*	7,46E+02	0*
Contribution to climate change-fossil	kg CO2 eq	7,37E+02	0*	0*	0*	0*	0*	7,37E+02	0*
Contribution to climate change-biogenic	kg CO2 eq	9,14E+00	0*	0*	0*	0*	0*	9,14E+00	0*
Contribution to climate change-land use and land use change	kg CO2 eq	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to ozone depletion	kg CFC-11 eq	3,33E-06	0*	0*	0*	0*	0*	3,33E-06	0*
Contribution to acidification	mol H+ eq	4,23E+00	0*	0*	0*	0*	0*	4,23E+00	0*
Contribution to eutrophication, freshwater	kg P eq	1,08E-03	0*	0*	0*	0*	0*	1,08E-03	0*
Contribution to eutrophication marine	kg N eq	4,86E-01	0*	0*	0*	0*	0*	4,86E-01	0*
Contribution to eutrophication, terrestrial	mol N eq	6,77E+00	0*	0*	0*	0*	0*	6,77E+00	0*
Contribution to photochemical ozone formation - human health	kg COVNM eq	1,58E+00	0*	0*	0*	0*	0*	1,58E+00	0*
Contribution to resource use, minerals and metals	kg Sb eq	1,75E-04	0*	0*	0*	0*	0*	1,75E-04	0*
Contribution to resource use, fossils	MJ	1,54E+04	0*	0*	0*	0*	0*	1,54E+04	0*
Contribution to water use	m3 eq	4,85E+01	0*	0*	0*	0*	0*	4,85E+01	0*

Inventory flows Indicators		M171 Perf. Display 27 I/Os Modbus, 2 SSR - TM171PDM27S							
Inventory flows	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to use of renewable primary energy excluding renewable primary energy used as raw material	MJ	3,24E+03	0*	0*	0*	0*	0*	3,24E+03	0*
Contribution to use of renewable primary energy resources used as raw material	MJ	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to total use of renewable primary energy resources	MJ	3,24E+03	0*	0*	0*	0*	0*	3,24E+03	0*
Contribution to use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	1,54E+04	0*	0*	0*	0*	0*	1,54E+04	0*
Contribution to use of non renewable primary energy resources used as raw material	MJ	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to total use of non-renewable primary energy resources	MJ	1,54E+04	0*	0*	0*	0*	0*	1,54E+04	0*
Contribution to use of secondary material	kg	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to use of renewable secondary fuels	MJ	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to use of non renewable secondary fuels	MJ	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to net use of freshwater	m³	1,13E+00	0*	0*	0*	0*	0*	1,13E+00	0*
Contribution to hazardous waste disposed	kg	1,95E+01	0*	0*	0*	0*	0*	1,95E+01	0*
Contribution to non hazardous waste disposed	kg	1,23E+02	0*	0*	0*	0*	0*	1,23E+02	0*
Contribution to radioactive waste disposed	kg	2,13E-02	0*	0*	0*	0*	0*	2,13E-02	0*
Contribution to components for reuse	kg	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to materials for recycling	kg	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to materials for energy recovery	kg	0*	0*	0*	0*	0*	0*	0*	0*
Contribution to exported energy	MJ	0*	0*	0*	0*	0*	0*	0*	0*

* represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version v6.2.5-6, database version 2024-01 in compliance with ISO14044, EF3.1 method is applied, for biogenic carbon storage, assessment methodology -1/1 is used

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range, ratios to apply can be provided upon request

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Registration number :	ENVPEP1710005_V2	Drafting rules	PCR-ed4-2021 09 06
Date of issue	12-2025	Supplemented by	No PSR
		Information and reference documents	www.pep-ecopassport.org
		Validity period	5 years
Independent verification of the declaration and data, in compliance with ISO 14021 : 2016			
Internal X External			
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)			
PEPs are compliant with XP C08-100-1:2016 and EN 50693:2019 or NF E38-500 :2022			
The components of the present PEP may not be compared with components from any other program.			
Document complies with ISO 14021:2016 "Environmental labels and declarations. Type II environmental declarations"			

Schneider Electric Industries SAS
Country Customer Care Center
<http://www.se.com/contact>
Head Office
35, rue Joseph Monier
CS 30323
F- 92500 Rueil Malmaison Cedex
RCS Nanterre 954 503 439
Capital social 928 298 512 €

www.se.com

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