

Product Environmental Profile

Lexium ILS Stepper Mot 24 36V CANopen

Integrated drives ILS with stepper motors

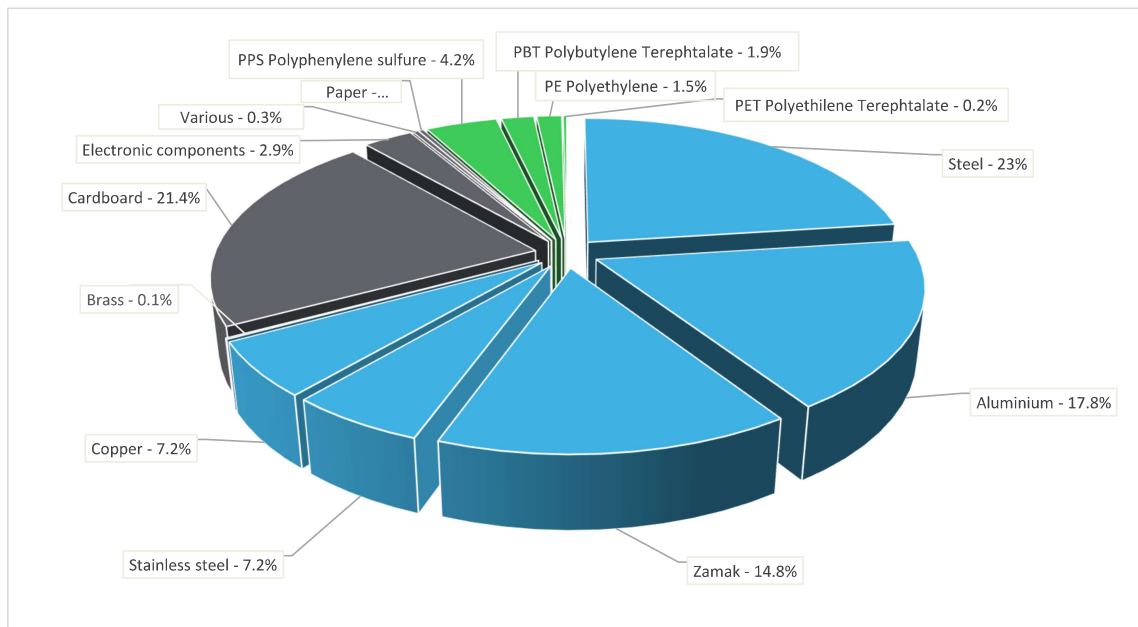


General information

Reference product	Lexium ILS Stepper Mot 24 36V CANopen - ILS1F852PB1A0
Description of the product	This is an integrated drive with a stepper motor, without gearbox, without holding brake. The feedback is given by an index pulse. Its nominal speed is 100rpm at 24VDC, 200rpm at 36VDC. Its nominal torque is 4.0Nm. It embeds 4 signals which can be used as input or output.
Description of the range	The environmental impacts of this reference product are representative of the impacts of the other products of the range which are developed with a similar technology. This range consists of integrated drives ILS with stepper motors with ratings from 3.8A to 5A for operation on 24 V to 36 V, DC-Supply with gearboxes.
Functional unit	To coordinate and synchronize motion control with stepper, servo or burshless DC motor with an active mode 40% of the time with a power consumption of 32W, in stand-by mode 30% of the time with a power consumption of 15W, and in off mode 30% of the time with zero power consumption, over a period of 10 years.
Specifications are:	Nominal Speed : 100 rpm 24 V, 200 rpm 36V Nominal Torque; 4 N.m Discrete output voltage; 23...25V Max. mechnaical speed: 1500 rpm Max. radial force: 100 N

Constituent materials

Reference product mass 3.32 kg including the product, its packaging, additional elements and accessories



Plastics	7.9%
Metals	67.2%
Others	25.0%

Substance assessment

Details of ROHS and REACH substances information are available on the Schneider-Electric website
<https://www.se.com>

**Additional environmental information**

End Of Life	Recyclability potential:	85%	The recyclability rate was calculated from the recycling rates of each material making up the product based on REEECY*LAB tool developed by Ecosystem, for components/materials not covered by the tool, data from the EIME database and the related PSR was taken. If no data was found a conservative assumption was used (0% recyclability).
--------------------	--------------------------	------------	---

**Environmental impacts**

Reference service life time	10 years		
Product category	Other equipments - Active product		
Life cycle of the product	The manufacturing, the distribution, the installation, the use and the end of life were taken into consideration in this study		
Electricity consumption	The electricity consumed during manufacturing processes is considered for each part of the product individually, the final assembly generates a negligible consumption		
Installation elements	The product does not require any installation operations.		
Use scenario	The product is in active mode 40% of the time with a power consumption of 32W, in stand-by mode 30% of the time with a power consumption of 15W, and in off mode 30% of the time with zero power consumption, over a period of 10 years.		
Time representativeness	The collected data are representative of the year 2026		
Technological representativeness	The Modules of Technologies such as material production, manufacturing processes and transport technology used in the PEP analysis (LCA EIME in the case) are similar and representative of the actual type of technologies used to make the product.		
Geographical representativeness	Final assembly site	Use phase	
	Lahr, Germany	Europe	
Energy model used	[A1 - A3]	[A5]	[B6]
	Electricity Mix; Low voltage; 2020; Germany, DE	No energy used	Electricity Mix; Low voltage; 2020; Germany, DE Electricity Mix; Low voltage; 2020; United Kingdom, GB Electricity Mix; Low voltage; 2020; Europe, EU-27
			[C1 - C4]
			Global, European and French datasets are used.

Detailed results of the optional indicators mentioned in PCRd4 are available in the LCA report and on demand in a digital format - Country Customer Care Center - <http://www.se.com/contact>

Mandatory Indicators		Lexium ILS Stepper Mot 24 36V CANopen - ILS1F852PB1A0						
Impact indicators	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to climate change	kg CO2 eq	5.35E+02	3.96E+01	4.91E+00	1.76E+00	4.85E+02	3.53E+00	-1.80E+01
Contribution to climate change-fossil	kg CO2 eq	5.15E+02	4.01E+01	4.91E+00	8.28E-01	4.66E+02	3.52E+00	-1.67E+01
Contribution to climate change-biogenic	kg CO2 eq	2.03E+01	0*	0*	9.32E-01	1.99E+01	1.26E-02	-1.34E+00
Contribution to climate change-land use and land use change	kg CO2 eq	2.14E-05	3.62E-06	0*	0*	1.67E-05	1.06E-06	0.00E+00
Contribution to ozone depletion	kg CFC-11 eq	1.81E-05	9.24E-06	4.32E-06	1.07E-08	4.36E-06	1.23E-07	-2.64E-06
Contribution to acidification	mol H+ eq	3.52E+00	2.96E-01	2.02E-02	2.42E-03	3.19E+00	1.44E-02	-1.34E-01
Contribution to eutrophication, freshwater	kg P eq	5.84E-04	1.71E-04	5.73E-07	1.77E-05	3.87E-04	7.80E-06	-3.49E-05
Contribution to eutrophication, marine	kg N eq	3.67E-01	3.71E-02	9.19E-03	1.05E-03	3.17E-01	2.87E-03	-8.80E-03
Contribution to eutrophication, terrestrial	mol N eq	6.81E+00	4.09E-01	9.97E-02	7.55E-03	6.26E+00	3.28E-02	-1.04E-01
Contribution to photochemical ozone formation - human health	kg COVNM eq	1.19E+00	1.35E-01	3.32E-02	1.74E-03	1.01E+00	9.01E-03	-3.81E-02
Contribution to resource use, minerals and metals	kg Sb eq	7.30E-03	5.77E-03	0*	0*	1.52E-03	1.23E-06	-2.88E-03
Contribution to resource use, fossils	MJ	9.41E+03	6.43E+02	6.09E+01	7.75E+00	8.65E+03	4.10E+01	-3.10E+02
Contribution to water use	m3 eq	6.60E+01	4.11E+01	2.48E-01	7.26E-02	2.40E+01	5.39E-01	-6.59E+00

Inventory flows Indicators		Lexium ILS Stepper Mot 24 36V CANopen - ILS1F852PB1A0						
Inventory flows	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to renewable primary energy used as energy	MJ	9.11E+03	5.49E+01	0*	1.07E+00	9.05E+03	5.57E+00	-1.12E+01
Contribution to renewable primary energy used as raw material	MJ	2.77E+00	2.77E+00	0*	0*	0*	0*	1.29E+01
Contribution to total renewable primary energy	MJ	9.11E+03	5.77E+01	0*	1.07E+00	9.05E+03	5.57E+00	1.72E+00
Contribution to non renewable primary energy used as energy	MJ	9.40E+03	6.32E+02	6.09E+01	7.75E+00	8.65E+03	4.10E+01	-3.10E+02
Contribution to non renewable primary energy used as raw material	MJ	1.15E+01	1.15E+01	0*	0*	0*	0*	0.00E+00
Contribution to total non renewable primary energy	MJ	9.41E+03	6.43E+02	6.09E+01	7.75E+00	8.65E+03	4.10E+01	-3.10E+02
Contribution to use of secondary material	kg	1.18E+00	1.18E+00	0*	0*	0*	0*	0.00E+00
Contribution to use of renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*	0.00E+00
Contribution to use of non renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*	0.00E+00
Contribution to net use of fresh water	m³	1.57E+00	9.58E-01	5.78E-03	5.38E-03	5.84E-01	1.62E-02	-1.53E-01
Contribution to hazardous waste disposed	kg	1.32E+02	1.02E+02	0*	2.07E-02	3.06E+01	1.25E-01	-2.27E+02
Contribution to non hazardous waste disposed	kg	1.22E+02	4.04E+01	0*	3.61E-01	7.95E+01	1.98E+00	-2.18E+01
Contribution to radioactive waste disposed	kg	4.08E-02	2.11E-02	9.74E-04	5.23E-05	1.85E-02	1.27E-04	-1.53E-02
Contribution to components for reuse	kg	0.00E+00	0*	0*	0*	0*	0*	0.00E+00
Contribution to materials for recycling	kg	3.41E+00	6.03E-01	0*	5.95E-01	0*	2.22E+00	0.00E+00
Contribution to materials for energy recovery	kg	0.00E+00	0*	0*	0*	0*	0*	0.00E+00
Contribution to exported energy	MJ	4.00E-02	2.31E-03	0*	3.16E-02	0*	6.08E-03	0.00E+00

* represents less than 0.01% of the total life cycle of the reference flow

Contribution to biogenic carbon content of the product kg of C 0.00E+00

Contribution to biogenic carbon content of the associated packaging kg of C 2.04E-01

* The calculation of the biogenic carbon is based on the Ademe for the Cardboard (28%), EN16485 for Wood (39,52%), and APESA/RECORD for Paper (37,8%)

Mandatory Indicators		Lexium ILS Stepper Mot 24 36V CANopen - ILS1F852PB1A0							
Impact indicators	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to climate change	kg CO2 eq	4.85E+02	0*	0*	0*	0*	0*	4.85E+02	0*
Contribution to climate change-fossil	kg CO2 eq	4.66E+02	0*	0*	0*	0*	0*	4.66E+02	0*
Contribution to climate change-biogenic	kg CO2 eq	1.99E+01	0*	0*	0*	0*	0*	1.99E+01	0*
Contribution to climate change-land use and land use change	kg CO2 eq	1.67E-05	0*	0*	0*	0*	0*	1.67E-05	0*
Contribution to ozone depletion	kg CFC-11 eq	4.36E-06	0*	0*	0*	0*	0*	4.36E-06	0*
Contribution to acidification	mol H+ eq	3.19E+00	0*	0*	0*	0*	0*	3.19E+00	0*
Contribution to eutrophication, freshwater	kg P eq	3.87E-04	0*	0*	0*	0*	0*	3.87E-04	0*
Contribution to eutrophication marine	kg N eq	3.17E-01	0*	0*	0*	0*	0*	3.17E-01	0*
Contribution to eutrophication, terrestrial	mol N eq	6.26E+00	0*	0*	0*	0*	0*	6.26E+00	0*
Contribution to photochemical ozone formation - human health	kg COVNM eq	1.01E+00	0*	0*	0*	0*	0*	1.01E+00	0*
Contribution to resource use, minerals and metals	kg Sb eq	1.52E-03	0*	0*	0*	0*	0*	1.52E-03	0*
Contribution to resource use, fossils	MJ	8.65E+03	0*	0*	0*	0*	0*	8.65E+03	0*
Contribution to water use	m3 eq	2.40E+01	0*	0*	0*	0*	0*	2.40E+01	0*

Inventory flows Indicators		Lexium ILS Stepper Mot 24 36V CANopen - ILS1F852PB1A0								
Inventory flows	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]	
Contribution to use of renewable primary energy excluding renewable primary energy used as raw material	MJ	9.05E+03	0*	0*	0*	0*	0*	9.05E+03	0*	
Contribution to use of renewable primary energy resources used as raw material	MJ	0*	0*	0*	0*	0*	0*	0*	0*	
Contribution to total use of renewable primary energy resources	MJ	9.05E+03	0*	0*	0*	0*	0*	9.05E+03	0*	
Contribution to use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	8.65E+03	0*	0*	0*	0*	0*	8.65E+03	0*	
Contribution to use of non renewable primary energy resources used as raw material	MJ	0*	0*	0*	0*	0*	0*	0*	0*	
Contribution to total use of non-renewable primary energy resources	MJ	8.65E+03	0*	0*	0*	0*	0*	8.65E+03	0*	
Contribution to use of secondary material	kg	0*	0*	0*	0*	0*	0*	0*	0*	
Contribution to use of renewable secondary fuels	MJ	0*	0*	0*	0*	0*	0*	0*	0*	
Contribution to use of non renewable secondary fuels	MJ	0*	0*	0*	0*	0*	0*	0*	0*	
Contribution to net use of freshwater	m³	5.84E-01	0*	0*	0*	0*	0*	5.84E-01	0*	
Contribution to hazardous waste disposed	kg	3.06E+01	0*	0*	0*	0*	0*	3.06E+01	0*	
Contribution to non hazardous waste disposed	kg	7.95E+01	0*	0*	0*	0*	0*	7.95E+01	0*	
Contribution to radioactive waste disposed	kg	1.85E-02	0*	0*	0*	0*	0*	1.85E-02	0*	
Contribution to components for reuse	kg	0*	0*	0*	0*	0*	0*	0*	0*	
Contribution to materials for recycling	kg	0*	0*	0*	0*	0*	0*	0*	0*	
Contribution to materials for energy recovery	kg	0*	0*	0*	0*	0*	0*	0*	0*	
Contribution to exported energy	MJ	0*	0*	0*	0*	0*	0*	0*	0*	

* represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version v6.2.5-6, database version 2024-01 in compliance with ISO14044, EF3.1 method is applied, for biogenic carbon storage, assessment methodology -1/1 is used

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range, ratios to apply can be provided upon request

Registration number :	ENVPEP1411002_V3	Drafting rules	PCR-4-ed4-2021 09 06
Date of issue	24/03/2026	Supplemented by	PSR-0005-ed3.1-EN-2023 12 08
		Information and reference documents	www.pep-ecopassport.org
		Validity period	5 years
Independent verification of the declaration and data, in compliance with ISO 14021 : 2016			
Internal	X	External	
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)			
PEPs are compliant with XP C08-100-1:2016 and EN 50693:2019 or NF E38-500 :2022			
The components of the present PEP may not be compared with components from any other program.			
Document complies with ISO 14021:2016 "Environmental labels and declarations. Type II environmental declarations"			

Schneider Electric Industries SAS
 Country Customer Care Center
<http://www.se.com/contact>
 Head Office
 35, rue Joseph Monier
 CS 30323
 F- 92500 Rueil Malmaison Cedex
 RCS Nanterre 954 503 439
 Capital social 928 298 512 €