Product Environmental Profile

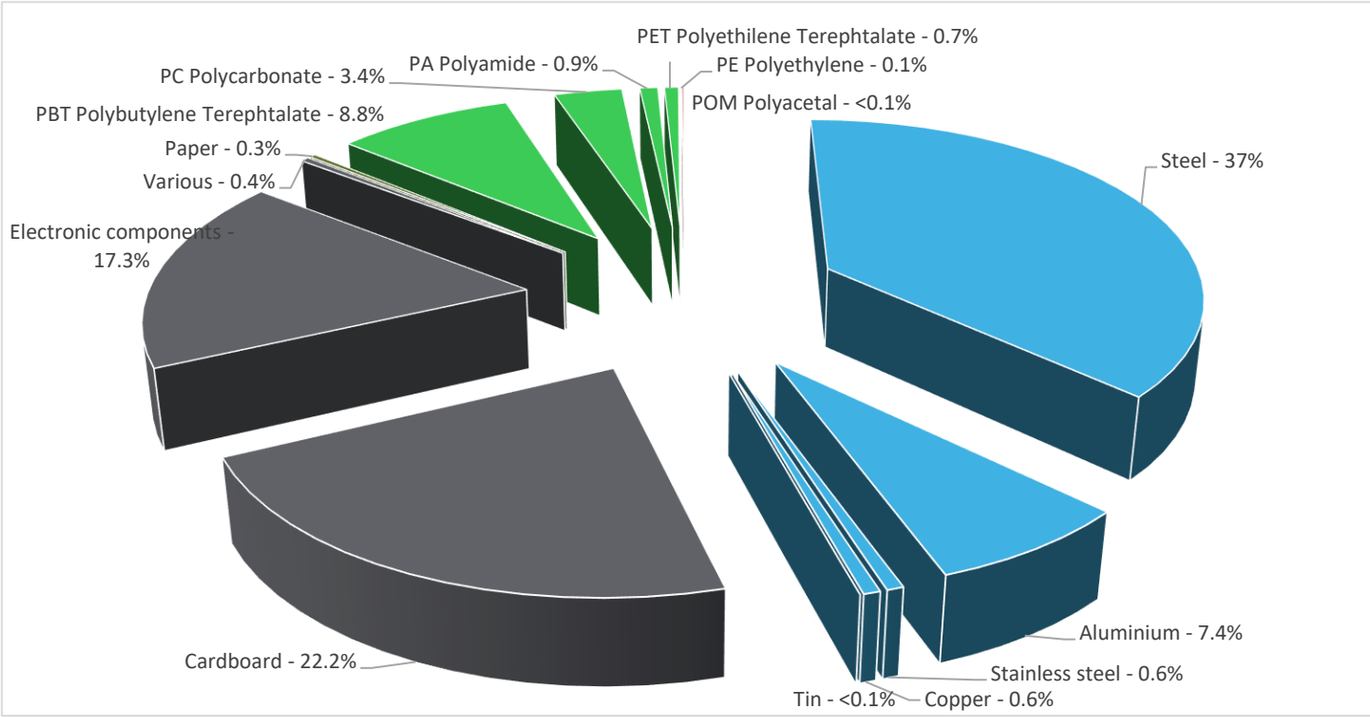
ILM62 Connexion Module

General information

Representative product	ILM62 Connexion Module - ILM62CM20A000
Description of the product	The ILM62 Connexion Module supplies the ILM62 Servo Modules with DC voltage from the DC bus via a hybrid cable or via a power cable (Daisy Chain wiring). Additionally, the ILM62 Connexion Module provides the Inverter Enable and sercos interface.
Functional unit	to supply the ILM62 Servo Modules with DC voltage & provide the Inverter Enable and Sercos Interface 100% of the time for 20 years

Constituent materials

Reference product mass	2900 g	including the product, its packaging and additional elements and accessories



	Plastics	13.9%
	Metals	45.6%
	Others	40.2%

Substance assessment

Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2011/65/EU of 8 June 2011) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

As the products of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website

http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page

Additional environmental information

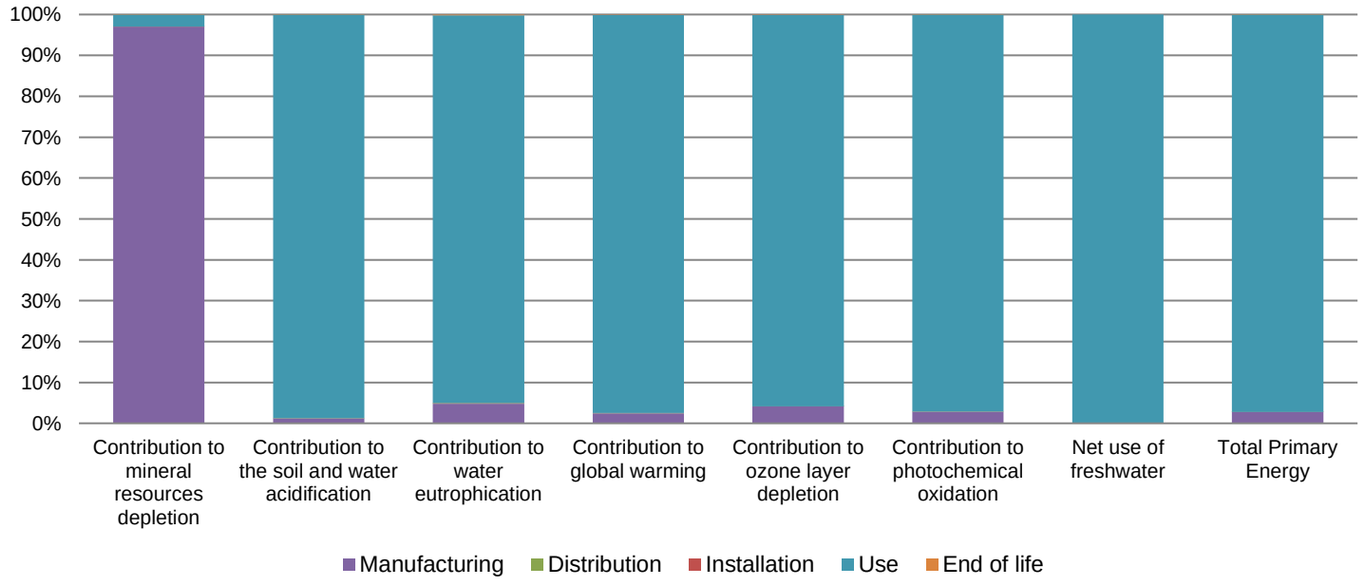
The ILM62 Connexion Module presents the following relevent environmental aspects	
Manufacturing	Manufactured at a Schneider Electric production site ISO14001 certified
Distribution	Weight and volume of the packaging optimized, based on the European Union's packaging directive Packaging weight is 697 g, consisting of cardboard (92.40%), paper (0.80%), polyethylene film (0.80%), polycarbonate (CD) (2%), and connectors & cable set (4%)
Installation	The ILM62CM does not require a specific installation
Use	The product does not require special maintenance operations.
End of life	End of life optimized to decrease the amount of waste and allow recovery of the product components and materials This product contains electronic card (937g), electrolytic capacitors (35g), and cable (12g) that should be separated from the stream of waste so as to optimize end-of-life treatment. The location of these components and other recommendations are given in the End of Life Instruction document which is available on the Schneider-Electric Green Premium website http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page Recyclability potential: **53%** Based on “ECO’DEEE recyclability and recoverability calculation method” (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

Environmental impacts

Reference life time	20 years			
Installation elements	The ILM62CM does not require a specific installation			
Use scenario	The product is in active mode 100% of the time with a power use of 10W for 20 years			
Geographical representativeness	Europe			
Technological representativeness	The ILM62 Connexion Module supplies the ILM62 Servo Modules with DC voltage from the DC bus via a hybrid cable or via a power cable (Daisy Chain wiring). Additionally, the ILM62 Connexion Module provides the Inverter Enable and sercos interface.			
Energy model used	**Manufacturing**	**Installation**	**Use**	**End of life**
	Energy model used: Germany	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27

Compulsory indicators	ILM62 Connexion Module - ILM62CM20A000

Impact indicators	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to mineral resources depletion	kg Sb eq	2.53E-03	2.46E-03	0*	0*	7.46E-05	0*
Contribution to the soil and water acidification	kg SO_2 eq	3.63E+00	4.26E-02	1.71E-03	0*	3.58E+00	1.03E-03
Contribution to water eutrophication	kg PO_4^{3-} eq	2.28E-01	1.08E-02	3.93E-04	0*	2.16E-01	4.59E-04
Contribution to global warming	kg CO_2 eq	8.82E+02	2.16E+01	3.74E-01	0*	8.58E+02	1.35E+00
Contribution to ozone layer depletion	kg CFC11 eq	5.84E-05	2.40E-06	0*	0*	5.59E-05	5.58E-08
Contribution to photochemical oxidation	kg C_2H_4 eq	2.03E-01	5.63E-03	1.22E-04	0*	1.97E-01	8.89E-05
Resources use	**Unit**	Total	Manufacturing	Distribution	Installation	Use	End of Life
Net use of freshwater	m3	3.11E+03	0*	0*	0*	3.11E+03	0*
Total Primary Energy	MJ	1.76E+04	4.89E+02	5.29E+00	0*	1.71E+04	4.58E+00



Optional indicators	ILM62 Connexion Module - ILM62CM20A000						
Impact indicators	**Unit**	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to fossil resources depletion	MJ	1.00E+04	2.78E+02	5.26E+00	0*	9.74E+03	4.27E+00
Contribution to air pollution	m³	4.06E+04	3.58E+03	1.59E+01	0*	3.69E+04	3.22E+01
Contribution to water pollution	m³	3.81E+04	2.56E+03	6.15E+01	0*	3.54E+04	6.36E+01
Resources use	**Unit**	Total	Manufacturing	Distribution	Installation	Use	End of Life
Use of secondary material	kg	5.98E-01	5.98E-01	0*	0*	0*	0*
Total use of renewable primary energy resources	MJ	2.20E+03	1.83E+01	0*	0*	2.18E+03	0*
Total use of non-renewable primary energy resources	MJ	1.54E+04	4.71E+02	5.28E+00	0*	1.50E+04	4.58E+00
Use of renewable primary energy excluding renewable primary energy used as raw material	MJ	2.19E+03	5.06E+00	0*	0*	2.18E+03	0*
Use of renewable primary energy resources used as raw material	MJ	1.33E+01	1.33E+01	0*	0*	0*	0*
Use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	1.54E+04	4.59E+02	5.28E+00	0*	1.50E+04	4.58E+00
Use of non renewable primary energy resources used as raw material	MJ	1.18E+01	1.18E+01	0*	0*	0*	0*
Use of non renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*
Use of renewable secondary fuels	MJ	0.00E+00	0*	0*	0*	0*	0*
Waste categories	**Unit**	Total	Manufacturing	Distribution	Installation	Use	End of Life
Hazardous waste disposed	kg	2.96E+01	2.50E+01	0*	3.42E-02	4.48E-01	4.18E+00

Non hazardous waste disposed	kg	3.21E+03	6.36E+00	0*	0*	3.20E+03	0*
Radioactive waste disposed	kg	2.14E+00	6.03E-03	0*	0*	2.14E+00	0*
Other environmental information	**Unit**	Total	Manufacturing	Distribution	Installation	Use	End of Life
Materials for recycling	kg	2.09E+00	2.57E-01	0*	6.63E-01	0*	1.17E+00
Components for reuse	kg	0.00E+00	0*	0*	0*	0*	0*
Materials for energy recovery	kg	3.77E-01	2.81E-02	0*	4.93E-04	0*	3.48E-01
Exported Energy	MJ	0.00E+00	0*	0*	0*	0*	0*

** represents less than 0.01% of the total life cycle of the reference flow*

Life cycle assessment performed with EIME version EIME v5.7.0.3, database version 2016-11 in compliance with ISO14044.

The use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators (based on compulsory indicators).

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

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Verifier accreditation N°	VH33		
Date of issue	10/2018	*Information and reference documents*	www.pep-ecopassport.org
		Validity period	5 years

Independent verification of the declaration and data, in compliance with ISO 14025 : 2010

Internal External X

The PCR review was conducted by a panel of experts chaired by Philippe Osset (SOLINNEN)

PEP are compliant with XP C08-100-1 :2014

The elements of the present PEP cannot be compared with elements from another program.

Document in compliance with ISO 14025 : 2010 « Environmental labels and declarations. Type III environmental declarations »

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