

Product Environmental Profile

Lexium Integrated Drive Lexium32i

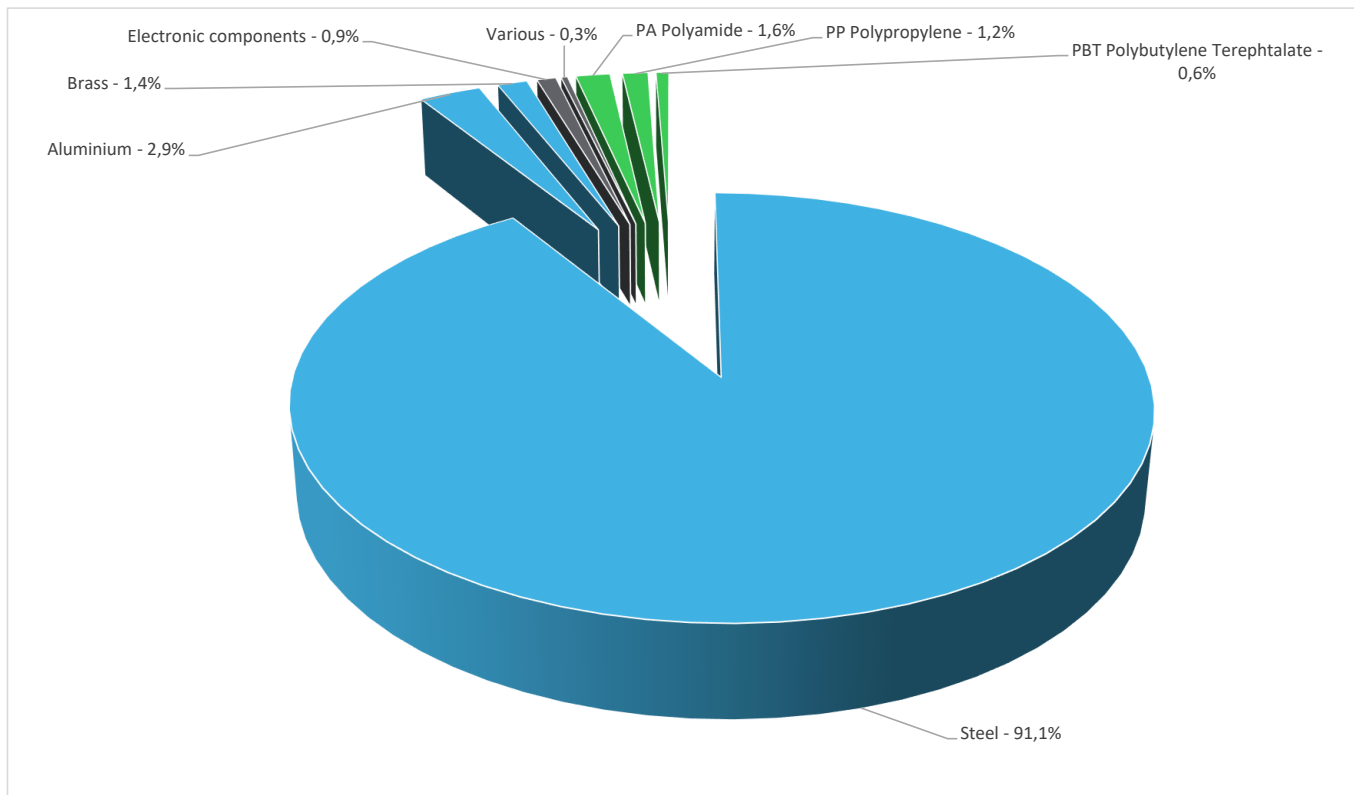


General information

Reference product	Lexium Integrated Drive Lexium32i - BMI0703T06A
Description of the product	The Lexium32i integrated drive controls servo motor speed, torque, and precise positioning within a compact unit for high-performance motion applications.
Description of the range	The environmental impacts of this reference product are representative of the impacts of the other products of the range which are developed with a similar technology. The Lexium 32i range integrates motor and drive in a single compact unit, covering power levels from 0.4 to 2.1 kW for high-precision applications. It relies on BMI motors, available in multiple flange sizes, torque ratings, and encoder or brake variants, providing strong modularity. The three control unit options support CANopen/CANmotion, EtherCAT, and PROFINET, enabling integration into various machine architectures. The Safe Torque Off (SIL3) function enhances safety and reduces engineering time. Overall, the system offers flexibility, space savings, and simplified installation.
Functional unit	Other switchgear and controlgear solutions mentioned in the scope (e.g. fuses TC32, all-or-nothing relays TC94, Measuring relays and protection equipment TC95), apply the general rules of PCR and mention in the accompanying report the functional unit, the reference product characteristics, the reference lifetime and the use scenario which are applied consistently with the relevant IEC technical standards.
Specifications are:	Maximum mechanical speed: 8000 rpm [Us] Supply voltage: 115 to 230 V - 15 to 10% Supply voltage limits: 100 to 40 V Number of power phases: Single-phase Power frequency: 50/60 Hz - ±5% Power frequency limits: 47.5 to 3 Hz EMC filter: Built-in

Constituent materials

Reference product mass 7958 g including the product, its packaging, additional elements and accessories



Plastics	3,4%
Metals	95,4%
Others	1,2%

Substance assessment

Details of ROHS and REACH substances information are available on the Schneider-Electric website

<https://www.se.com>



Additional environmental information

End Of Life	Recyclability potential:	94%	The recyclability rate was calculated from the recycling rates of each material making up the product based on REEECYLAB tool developed by Ecosystem, for components/materials not covered by the tool, data from the EIME database and the related PSR was taken. If no data was found a conservative assumption was used (0% recyclability).
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Environmental impacts

Reference service life time	10 years		
Product category	Other equipments - Active product		
Life cycle of the product	The manufacturing, the distribution, the installation, the use and the end of life were taken into consideration in this study.		
Electricity consumption	The electricity consumed during manufacturing processes is considered for each part of the product individually, the final assembly generates a negligible consumption.		
Installation elements	This product does not require any installation operations.		
Use scenario	The use scenario is: - Active phase: consumed power 149 W during 50% uptime - Standby phase: consumed power 16 W during 20% uptime - Off phase: consumed power 0 W during 30% uptime - 24 hours per day, during 10 years		
Time representativeness	The collected data are representative of the year 2026.		
Technological representativeness	The Modules of Technologies such as material production, manufacturing processes and transport technology used in the PEP analysis (LCA EIME in the case) are similar and representative of the actual type of technologies used to make the product.		
Geographical representativeness	Final assembly site	Use phase	
	Germany	Europe (88%), Asia(12%)	
Energy model used	[A1 - A3]	[A5]	[B6]
	Electricity mix; Consumption mix; Low voltage; 2022; Germany, DE	No energy used	Electricity mix; Consumption mix; Low voltage; 2022; Europe, EU-27 Electricity mix; Production mix; low voltage; 2022; Asia Pacific, APAC Electricity mix; Consumption mix; Low voltage; 2022; Germany, DE
			[C1 - C4]
			Global, European and French datasets are used.

Detailed results of the optional indicators mentioned in PCRed4 are available in the LCA report and on demand in a digital format - Country Customer Care Center - <http://www.se.com/contact>

Mandatory Indicators		Lexium Integrated Drive Lexium32i - BMI0703T06A						
Impact indicators	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to climate change	kg CO2 eq	4,34E+00	3,09E+00	0,00E+00	0,00E+00	0,00E+00	1,25E+00	-3,28E+00
Contribution to climate change-fossil	kg CO2 eq	4,80E+00	3,55E+00	0,00E+00	0,00E+00	0,00E+00	1,25E+00	-3,26E+00
Contribution to climate change-biogenic	kg CO2 eq	-4,62E-01	-4,68E-01	0,00E+00	0,00E+00	0,00E+00	5,74E-03	-1,57E-02
Contribution to climate change-land use and land use change	kg CO2 eq	1,33E-06	9,22E-08	0,00E+00	0,00E+00	0,00E+00	1,23E-06	0,00E+00
Contribution to ozone depletion	kg CFC-11 eq	1,71E-07	1,19E-07	0,00E+00	0,00E+00	0,00E+00	5,13E-08	-4,79E-07
Contribution to acidification	mol H+ eq	2,16E-02	1,56E-02	0,00E+00	0,00E+00	0,00E+00	5,99E-03	-1,87E-02
Contribution to eutrophication, freshwater	kg P eq	1,46E-05	9,27E-06	0,00E+00	0,00E+00	0,00E+00	5,33E-06	-5,77E-06
Contribution to eutrophication, marine	kg N eq	3,21E-03	2,53E-03	0,00E+00	0,00E+00	0,00E+00	6,83E-04	-1,87E-03
Contribution to eutrophication, terrestrial	mol N eq	3,63E-02	2,84E-02	0,00E+00	0,00E+00	0,00E+00	7,96E-03	-2,17E-02
Contribution to photochemical ozone formation - human health	kg COVNM eq	1,13E-02	8,87E-03	0,00E+00	0,00E+00	0,00E+00	2,46E-03	-7,51E-03
Contribution to resource use, minerals and metals	kg Sb eq	5,79E-06	5,13E-06	0,00E+00	0,00E+00	0,00E+00	6,64E-07	-9,37E-04
Contribution to resource use, fossils	MJ	1,10E+02	8,65E+01	0,00E+00	0,00E+00	0,00E+00	2,40E+01	-7,37E+01
Contribution to water use	m3 eq	9,81E-01	7,86E-01	0,00E+00	0,00E+00	0,00E+00	1,94E-01	-1,28E+00

Inventory flows Indicators		Lexium Integrated Drive Lexium32i - BMI0703T06A						
Inventory flows	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to renewable primary energy used as energy	MJ	7,52E+00	5,48E+00	0,00E+00	0,00E+00	0,00E+00	2,04E+00	-6,78E-01
Contribution to renewable primary energy used as raw material	MJ	6,59E+00	6,59E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to total renewable primary energy	MJ	1,41E+01	1,21E+01	0,00E+00	0,00E+00	0,00E+00	2,04E+00	-6,78E-01
Contribution to non renewable primary energy used as energy	MJ	1,07E+02	8,34E+01	0,00E+00	0,00E+00	0,00E+00	2,40E+01	-7,37E+01
Contribution to non renewable primary energy used as raw material	MJ	3,02E+00	3,02E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to total non renewable primary energy	MJ	1,10E+02	8,65E+01	0,00E+00	0,00E+00	0,00E+00	2,40E+01	-7,37E+01
Contribution to use of secondary material	kg	1,99E-02	1,99E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to use of renewable secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to use of non renewable secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to net use of fresh water	m³	2,42E-02	1,84E-02	0,00E+00	0,00E+00	0,00E+00	5,87E-03	-2,98E-02
Contribution to hazardous waste disposed	kg	1,12E-01	7,96E-02	0,00E+00	0,00E+00	0,00E+00	3,28E-02	-7,42E+01
Contribution to non hazardous waste disposed	kg	4,91E+00	3,88E+00	0,00E+00	0,00E+00	0,00E+00	1,03E+00	-3,01E+00
Contribution to radioactive waste disposed	kg	7,62E-04	6,80E-04	0,00E+00	0,00E+00	0,00E+00	8,17E-05	-1,57E-03
Contribution to components for reuse	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to materials for recycling	kg	8,34E-01	1,83E-02	0,00E+00	0,00E+00	0,00E+00	8,15E-01	0,00E+00
Contribution to materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to exported energy	MJ	8,36E-03	3,16E-04	0,00E+00	0,00E+00	0,00E+00	8,04E-03	0,00E+00

* represents less than 0.01% of the total life cycle of the reference flow

Contribution to biogenic carbon content of the product	kg of C	0,00E+00
Contribution to biogenic carbon content of the associated packaging	kg of C	5,89E-01

* The calculation of the biogenic carbon is based on the Ademe for the Cardboard (28%), EN16485 for Wood (39,52%), and APESA/RECORD for Paper (37,8%)

Mandatory Indicators		Lexium Integrated Drive Lexium32i - BMI0703T06A							
Impact indicators	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to climate change	kg CO2 eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to climate change-fossil	kg CO2 eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to climate change-biogenic	kg CO2 eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to climate change-land use and land use change	kg CO2 eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to ozone depletion	kg CFC-11 eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to acidification	mol H+ eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to eutrophication, freshwater	kg P eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to eutrophication marine	kg N eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to eutrophication, terrestrial	mol N eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to photochemical ozone formation - human health	kg COVNM eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to resource use, minerals and metals	kg Sb eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to resource use, fossils	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to water use	m3 eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0

Inventory flows Indicators		Lexium Integrated Drive Lexium32i - BMI0703T06A							
Inventory flows	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to use of renewable primary energy excluding renewable primary energy used as raw material	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to use of renewable primary energy resources used as raw material	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to total use of renewable primary energy resources	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to use of non renewable primary energy resources used as raw material	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to total use of non-renewable primary energy resources	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to use of secondary material	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to use of renewable secondary fuels	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to use of non renewable secondary fuels	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to net use of freshwater	m³	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to hazardous waste disposed	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to non hazardous waste disposed	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to radioactive waste disposed	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to components for reuse	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to materials for recycling	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to materials for energy recovery	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to exported energy	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0

* represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version v6.2.5-6, database version 2024-01 in compliance with ISO14044, EF3.1 method is applied, for biogenic carbon storage, assessment methodology -1/1 is used

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range, ratios to apply can be provided upon request

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Registration number :	ENVPEP1312017_V2	Drafting rules	PEP-PCR-ed4-2021 09 06
Date of issue	04-2026	Supplemented by	PSR-0005-ed3.1-EN-2023 06 06
		Information and reference documents	www.pep-ecopassport.org
		Validity period	5 years
Independent verification of the declaration and data, in compliance with ISO 14021 : 2016			
Internal	X	External	
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)			
PEPs are compliant with NF C08-100-1:2022 and EN 50693:2019 or NF E38-500 :2022			
The components of the present PEP may not be compared with components from any other program.			
Document complies with ISO 14021:2016 "Environmental labels and declarations. Type II environmental declarations"			

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