Product Environmental Profile
VarplusCan capacitor - Low Voltage
Product overview
The main purpose of the VarplusCan capacitor is to compensate the reactive energy losses in electrical network.
This range consists of: 203 products from 1.0 Kvar to 57.1 Kvar, Voltage from 240 to 830 and frequency from 50 to 60 Hz
The representative product used for the analysis is VarplusCan Heavy Duty 30/36Kvar @ 50/60HZ 400V 3PH - BLRCH300A360B40
The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.
The environmental analysis was performed in conformity with ISO 14040.

Constituent materials
The mass of the product range is from 1329g and 5800g including packaging. It is 3829 g for the VarplusCan Heavy Duty 30/36KVAR @ 50/60HZ 400V 3PH - BLRCH300A360B40. The constituent materials are distributed as follows:

Substance assessment
Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2002/95/EC of 27 January 2003) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive.

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website. (http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page)

Manufacturing
The Varpluscan capacitor product range is manufactured at a Schneider Electric production site on which an ISO14001 certified environmental management system has been established.

Distribution
The weight and volume of the packaging have been optimized, based on the European Union's packaging directive.
The VarplusCan capacitor packaging weight is 629 g. It consists of paper combination.
Use
The products of the VarplusCan capacitor range do not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use.

The dissipated power depends on the conditions under which the product is implemented and used. This dissipated power is between 0.5 W and 28.5W for the VarplusCan capacitor product range. It is 15W for the referenced 30/36KVAR @ 50/60HZ 400V 3PH - BLRCH300A360B40. This thermal dissipation represents less than 0.05% of the power which passes through the product.

End of life
At end of life, the products in the VarplusCan capacitor have been optimized to decrease the amount of waste and allow recovery of the product components and materials.

This product range doesn’t need any special end-of-life treatment. According to countries’ practices this product can enter the usual end-of-life treatment process.

The recyclability potential of the products has been evaluated using the “ECO DEEE recyclability and recoverability calculation method” (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME). According to this method, the potential recyclability ratio is: 0%.

As described in the recyclability calculation method this ratio includes only metals and plastics which have proven industrial recycling processes.

Environmental impacts
Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modelling hypothesis and method:
- the calculation was performed on the Varpluscan capacitor 30/36KVAR @ 50/60HZ 400V 3PH - BLRCH300A360B40.
- product packaging: is included
- Installation components: no special components included.
- Scenario for the Use phase: this product range is included in the category Power Factor correction (assumed service life is 10 years and use scenario is: dissipation 15 W at 100% of nominal current and service uptimes: 50%).
- The geographical representative area for the assessment is the electrical power model used for calculation is European model.

End of life impacts are based on a worst case transport distance to the recycling plant (1000km)

Presentation of the product environmental impacts

<table>
<thead>
<tr>
<th>Environmental indicators</th>
<th>Unit</th>
<th>For give the name and commercial reference or description of the representative product</th>
</tr>
</thead>
<tbody>
<tr>
<td>S = M + D + I + U + E</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Raw Material Depletion</td>
<td>Y-1</td>
<td>2.25E-14 1.39E-14 6.26E-18 0.00E+00 8.54E-15 7.80E-18</td>
</tr>
<tr>
<td>Energy Depletion</td>
<td>MJ</td>
<td>8.07E+03 5.41E+02 4.589 0.00E+00 7.52E+03 5.72E+00</td>
</tr>
<tr>
<td>Water depletion</td>
<td>dm³</td>
<td>1.28E+03 1.91E+02 4.36E-01 0.00E+00 1.09E+03 5.43E-01</td>
</tr>
<tr>
<td>Global Warming</td>
<td>g–CO₂</td>
<td>4.09E+05 2.82E+04 3.63E+02 0.00E+00 3.80E+05 4.53E+02</td>
</tr>
<tr>
<td>Ozone Depletion</td>
<td>g–CFC-11</td>
<td>2.44E-02 3.21E-03 2.57E-04 0.00E+00 2.06E-02 3.20E-04</td>
</tr>
<tr>
<td>Air Toxicity</td>
<td>m³</td>
<td>7.24E+07 9.29E+06 6.85E+04 0.00E+00 6.30E+07 8.54E+04</td>
</tr>
<tr>
<td>Photochemical Ozone Creation</td>
<td>g–C2H4</td>
<td>1.41E-02 11.602 3.11E-01 0.00E+00 1.28E+02 3.87E-01</td>
</tr>
<tr>
<td>Air acidification</td>
<td>g–H⁺</td>
<td>5.69E+01 5.502 4.63E-02 0.00E+00 51.256 5.78E-02</td>
</tr>
<tr>
<td>Water Toxicity</td>
<td>dm³</td>
<td>1.19E+05 1.04E+04 45.43E 0.00E+00 1.08E+05 5.67E+01</td>
</tr>
<tr>
<td>Water Eutrophication</td>
<td>g–PO₄</td>
<td>5.07E+00 4.167 6.04E-03 0.00E+00 0.892 7.53E-03</td>
</tr>
<tr>
<td>Hazardous waste production</td>
<td>kg</td>
<td>7.28E+00 9.84E-01 1.35E-04 0.00E+00 6.298 1.69E-04</td>
</tr>
</tbody>
</table>

Data from HRB4945800_00 EIME calculation

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 4.0 and with its database version v11.0.

The Using phase is the life cycle phase which has the greatest impact on the majority of environmental indicators.
System approach
Optimize energy consumption, increase power availability, insure efficiency and productivity

**Increasing available power**
A high power factor optimizes an electrical installation by allowing better use of the components. The power available at the secondary of a MV/LV transformer can therefore be increased by fitting power factor correction equipment on the low voltage side.

The table opposite shows the increased available power at the transformer output through improvement of the Power Factor from 0.7 to 1.

<table>
<thead>
<tr>
<th>Power factor</th>
<th>Increased available power</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.7</td>
<td>0%</td>
</tr>
<tr>
<td>0.8</td>
<td>+14%</td>
</tr>
<tr>
<td>0.85</td>
<td>+21%</td>
</tr>
<tr>
<td>0.9</td>
<td>+29%</td>
</tr>
<tr>
<td>0.95</td>
<td>+36%</td>
</tr>
<tr>
<td>1</td>
<td>+43%</td>
</tr>
</tbody>
</table>

**Reducing installation size**
Installing power factor correction equipment allows conductor cross-section to be reduced, since less current is absorbed by the compensated installation for the same active power.

The opposite table shows the multiplying factor for the conductor cross-section with different power factor values.

<table>
<thead>
<tr>
<th>Power factor</th>
<th>Cable cross-section multiplying factor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>0.8</td>
<td>1.25</td>
</tr>
<tr>
<td>0.85</td>
<td>1.67</td>
</tr>
<tr>
<td>0.9</td>
<td>2.00</td>
</tr>
</tbody>
</table>

As the products of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction in an assembly or an installation subject to this Directive. Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.
Glossary

Raw Material Depletion (RMD) This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.

Energy Depletion (ED) This indicator gives the quantity of energy consumed, whether it be from fossil, hydroelectric, nuclear or other sources. This indicator takes into account the energy from the material produced during combustion. It is expressed in MJ.

Water Depletion (WD) This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm³.

Global Warming (GW) The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth’s surface being absorbed by certain gases known as "greenhouse-effect" gases. The effect is quantified in gram equivalent of CO₂.

Ozone Depletion (OD) This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.

Air Toxicity (AT) This indicator represents the air toxicity in a human environment. It takes into account the usually accepted concentrations for several gases in the air and the quantity of gas released over the life cycle. The indication given corresponds to the air volume needed to dilute these gases down to acceptable concentrations.

Photochemical Ozone Creation (POC) This indicator quantifies the contribution to the "smog" phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of ethylene (C₂H₄).

Air Acidification (AA) The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H⁺.

Water Toxicity (WT) This indicator represents the water toxicity. It takes into account the usually accepted concentrations for several substances in water and the quantity of substances released over the life cycle. The indication given corresponds to the water volume needed to dilute these substances down to acceptable concentrations.

Hazardous Waste Production (HWP) This indicator calculates the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.

PEP achieved with Schneider-Electric TT01 V5 and TT02 V15 procedures in compliance with ISO14040 series standards
PEP established according to PEPecopassport PCR : PEP-PCR-ed 2-EN-2011 12 09 rules

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