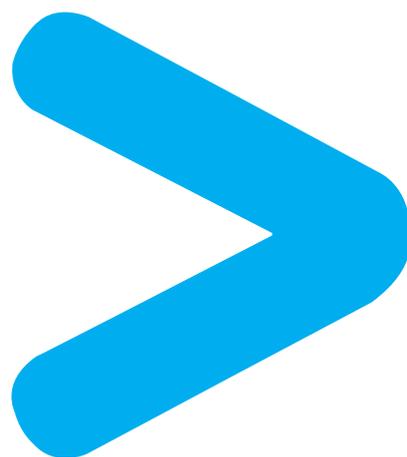
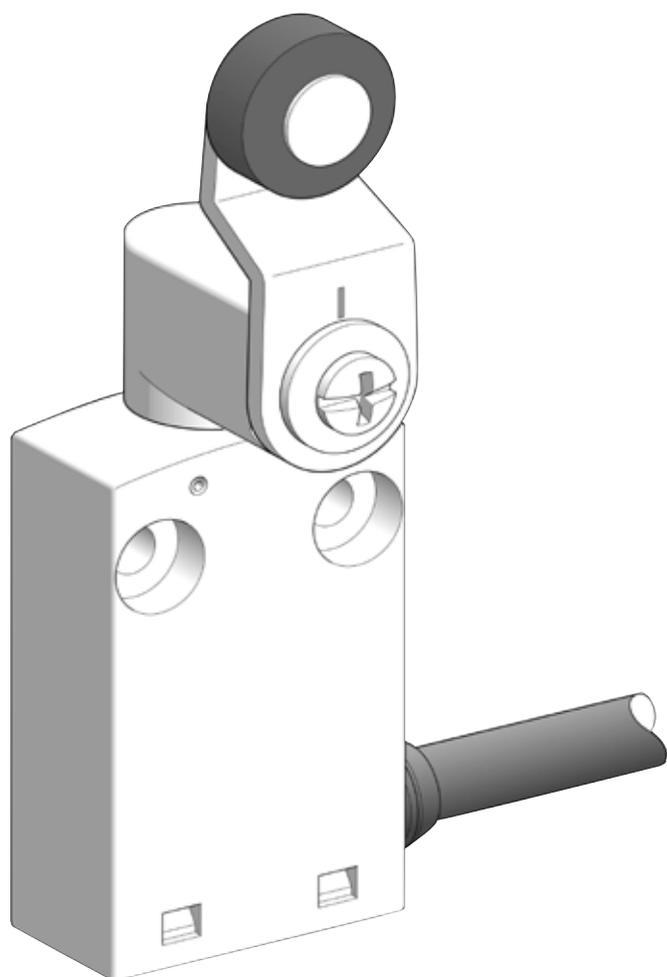


Product Environmental Profile

XCMN2115L1 Plastic Limit Switch



Telemecanique

Sensors

Product Environmental Profile - PEP

Product overview

The main purpose of XCMN2115L1 and more generally of any limit switch, installed in automated installations, is to transmit to the control system the information of presence or absence, flow, positioning or end of travel.

This range consists in plastic limit switches with different mechanical actuators, and electrical contact blocks including two to four contacts.

The representative product used for the analysis is XCMN2115L1.

The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.

The environmental analysis was performed in conformity with ISO 14040.

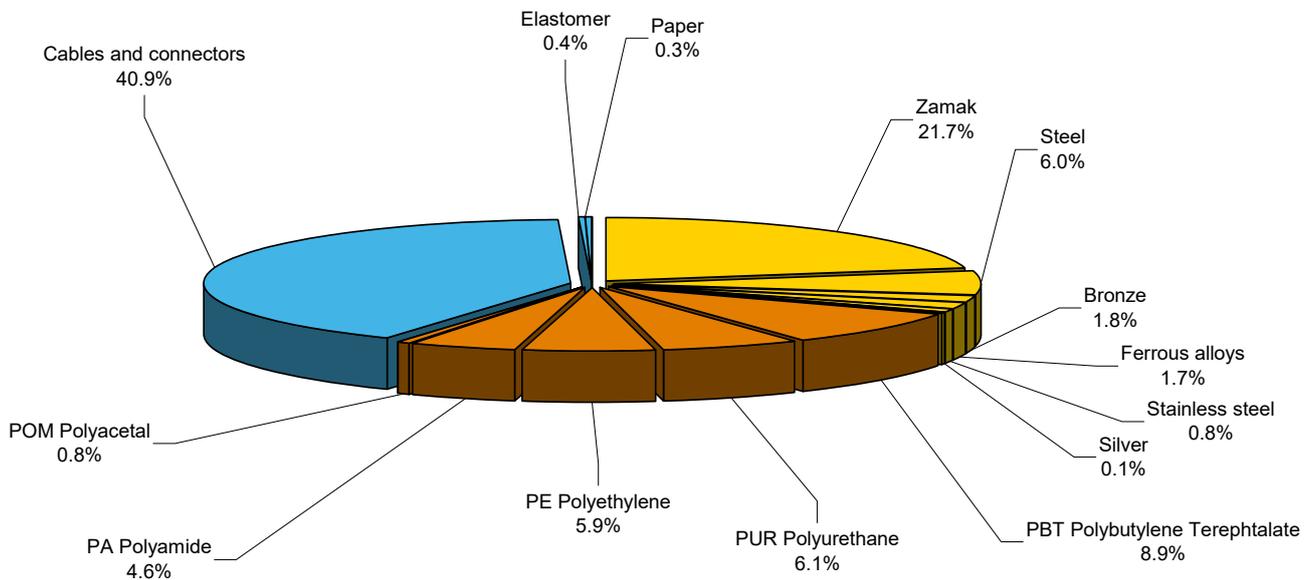
For impact information of other products in the range please contact us at:

global-green-sensors@schneider-electric.com

Constituent materials

The mass of the product range is from 65 g and 160 g including packaging. It is 150 g for XCM2115L1.

The constituent materials are distributed as follows:



Substance assessment

The representative product of this range XCMN2115L1 is designed in conformity with the requirements of the RoHS directive (European Directive 2002/95/EC of 27 January 2003) and does not contain, or only contains in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive.

Manufacturing

XCMN product range is manufactured at a Schneider Electric production site on which an ISO14001 certified environmental management system has been established.

Distribution

The weight and volume of the packaging have been optimized, based on the European Union's packaging directive.

XCMN2115L1 packaging weight is 10 g. It consists of polyethylene and paper.

Use

The limit switches range does not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use and does not need special maintenance operation.

End of life

At end of life, the products XCMN products have been optimized to decrease the amount of waste and allow recovery of the product components and materials.

The products of this range contain an external electrical cable that should be separated from the stream of waste so as to optimize end-of-life treatment by special treatments. The location of these components and other recommendations are given in the End of Life Instruction document which is available for this product range.

The recyclability potential of the products has been evaluated using the "ECO DEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

According to this method, the potential recyclability ratio is: 34%.

As described in the recyclability calculation method this ratio includes only metals and plastics which have proven industrial recycling processes.

Environmental impacts

Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modeling hypothesis and method:

- the calculation was performed on XCMN2115L1
- product packaging: is included
- installation components: no special components included
- scenario for the Use phase: this product range is included in the category 3: (assumed service life is 20 years and no energy consumption in use scenario).

End of life impacts are based on a worst case transport distance to the recycling plant (1,000km) and the here-after mentioned environmental impacts are valid for a product sold in the European area.

Presentation of the product environmental impacts

Environmental indicators	Unit	For XCMN2115L1					
		S = M + D + I + U + E	M	D	I	U	E
Raw Material Depletion	Y-1	1.66E-14	1.66E-14	7.31E-19	0.00E+00	0.00E+00	3.32E-19
Energy Depletion	MJ	1.84E+01	1.76E+01	5.36E-01	0.00E+00	0.00E+00	2.44E-01
Water depletion	dm ³	1.71E+01	1.70E+01	5.09E-02	0.00E+00	0.00E+00	2.31E-02
Global Warming	g≈CO ₂	1.06E+03	9.98E+02	4.25E+01	0.00E+00	0.00E+00	1.93E+01
Ozone Depletion	g≈CFC-11	6.39E-04	5.95E-04	3.00E-05	0.00E+00	0.00E+00	1.36E-05
Air Toxicity	m ³	5.82E+05	5.70E+05	8.00E+03	0.00E+00	0.00E+00	3.63E+03
Photochemical Ozone Creation	g≈C ₂ H ₄	4.92E-01	4.39E-01	3.63E-02	0.00E+00	0.00E+00	1.65E-02
Air acidification	g≈H ⁺	2.99E-01	2.91E-01	5.41E-03	0.00E+00	0.00E+00	2.46E-03
Water Toxicity	dm ³	2.52E+02	2.44E+02	5.31E+00	0.00E+00	0.00E+00	2.41E+00
Water Eutrophication	g≈PO ₄	7.36E-02	7.26E-02	7.06E-04	0.00E+00	0.00E+00	3.21E-04
Hazardous waste production	kg	6.52E-02	6.51E-02	1.58E-05	0.00E+00	0.00E+00	7.17E-06

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 4.1, and with its database version 11.

The manufacturing phase is the life cycle phase which has the greatest impact on the environmental indicators.

System approach

As almost all products of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

