Product End-of-Life Instructions

ALTIVAR PROCESS / MACHINES

Product Range

Marketing Model
ATV630D90N4, ATV630D55N4, ATV650D75N4, ATV630D30M3, ATV630D37M3, ATV630D45M3, ATV930D30M3,
ATV930D37M3, ATV930D45M3, ATV930D55N4, ATV930D75N4, ATV930D90N4

Size in mm:
W x H x D : 293 x 930 x 330

Weight in g:
From 27500 to 57500 for the product range.
Weight is 57500 for ATV630D90N4 including packaging and batteries (weight of the battery is 3)
Operations recommended for the end of life treatment

There are several steps to process the products at the end of life so as to recover components, materials or energy:

Reuse ⇔ Separation for special treatment ⇔ Other Dismantling ⇔ Shredding

This product contains electrolytic capacitors which may cause electrical shock during the end of life treatment process. BEFORE SERVICING, REMOVE ALL POWER, WAIT 15 MINUTES.

The components of the products that optimize the recycling performances are listed, identified and located hereunder.
<table>
<thead>
<tr>
<th>Recommendation</th>
<th>Number on drawing</th>
<th>Components</th>
<th>Weight (g)</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating hazards</td>
<td>6</td>
<td>Electrolytic capacitors</td>
<td>123</td>
<td>DC Choke</td>
</tr>
<tr>
<td>Special treatment</td>
<td>1</td>
<td>Printed Circuit Board Assembly (PCBA) or power components</td>
<td>2357</td>
<td>8 PCBAs are included</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>Manganese Dioxide Lithium Coin Battery</td>
<td>3</td>
<td>The battery is located inside the Keypad</td>
</tr>
<tr>
<td>Other dismantling</td>
<td>3</td>
<td>Plastic part</td>
<td>5068</td>
<td>PC FR, Housing, Chassis</td>
</tr>
<tr>
<td></td>
<td>4</td>
<td>Aluminium</td>
<td>10104</td>
<td>Heatsink</td>
</tr>
<tr>
<td></td>
<td>5</td>
<td>Steel</td>
<td>22564</td>
<td>_</td>
</tr>
</tbody>
</table>

**Note:**

- Coin battery inside