Product End-of-Life Instructions

ALTIVAR PROCESS

Product Range

Marketing Model
ATV630D22N4, ATV630D15N4, ATV630D18N4, ATV630D11M3

Size in mm:
W x H x D : 211 x 546 x 232

Weight in g:
From 14150 to 17020 for the product range.
Weight is 17020 for ATV630D22N4 including packaging and batteries (weight of the battery is 3)
Operations recommended for the end of life treatment

There are several steps to process the products at the end of life so as to recover components, materials or energy:

Reuse ⇒ Separation for special treatment ⇒ Other Dismantling ⇒ Shredding

This product contains electrolytic capacitors which may cause electrical shock during the end of life treatment process. BEFORE SERVICING, REMOVE ALL POWER, WAIT 15 MINUTES.

The components of the products that optimize the recycling performances are listed, identified and located hereunder.
<table>
<thead>
<tr>
<th>Recommendation</th>
<th>Number on drawing</th>
<th>Components</th>
<th>Weight (g)</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating hazards</td>
<td>6</td>
<td>Electrolytic capacitors</td>
<td>685</td>
<td></td>
</tr>
<tr>
<td>Special treatment</td>
<td>1</td>
<td>Printed Circuit Board Assembly (PCBA) or power components</td>
<td>2365</td>
<td>8 PCBAs are included</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>Manganese Dioxide Lithium Coin Battery</td>
<td>3</td>
<td>The battery is located inside the Keypad</td>
</tr>
<tr>
<td>Other dismantling</td>
<td>3</td>
<td>Plastic part</td>
<td>3330</td>
<td>PC FR</td>
</tr>
<tr>
<td></td>
<td>4</td>
<td>Aluminium</td>
<td>2530</td>
<td>Heatsink</td>
</tr>
<tr>
<td></td>
<td>5</td>
<td>Steel</td>
<td>1760</td>
<td></td>
</tr>
</tbody>
</table>