

# Product End-of-Life Instructions

Product Range: *Push Button Panels*

Marketing Model/Name: LON System-M PB MF-IR 4-fold

MTN881651

624219

46015-494

MTN881401

623319

46015-474

MTN881451

623419

46015-479

MTN881501

623819

46015-484

MTN881601

624119

46015-489

617144

617119

617125

627544

627519

627514

627560

617244

617219

617225

627644

627619

627614

627660

617444

617419

617425

627844

627819

627814

627860

620944

620919

620925

623444

623414

623460

MTN880701

MTN880711

MTN880721

MTN880731

MTN880741

MTN880751

46015-524

46015-525

46015-526

46015-527

46015-528

46015-529

**Purpose:**

The product family must be disposed according to the legislation of the country. This document is intended for use by end of life recyclers or treatment facilities. It provides the basic information to assure an appropriate end of life treatment for the components and materials of the product.

**Note :**

This product family *is* in the scope of EU directive 2002/96/EC, Waste Electrical and Electronic Equipment (WEEE).

### *Photo of Product Environmental Family*



Size in mm :

H x L x D in mm: **Ex: 55 x 20 x 55**

Weight in g : **26.5 g**

# Operations recommended for the end of life treatment

There are several steps to process the products at the end of life so as to recover components, materials or energy :  
 Reuse → Separation for special treatment → Other dismantling → Shredding.

**The components of the products that optimize the recycling performances are listed, identified and located hereunder.**

*If appropriate, precise also if there is a hazard for operators or for the environment during the EOL operations and give recommendations to avoid hazards (electrical shocks, SF6 leakage etc.) see the EOLI drafting Guide*

## Visual Location Identification and location plan of particular components of representative product

The diagram shows the following components and their callouts:

- 4: Plastic, Label (1/2)**: Points to a small white rectangular label.
- 4: Plastic, See thru lens (2/2)**: Points to a clear plastic lens.
- 3: Plastic, Push butt. key(1/3)**: Points to a white plastic key on the upper cover.
- 3: Plastic, Upper cover (2/3)**: Points to the main white plastic upper housing.
- 1: PCBA assembly (1/1)**: Points to the green printed circuit board assembly.
- 2: Metal part, Clamping spring (1/1)**: Points to a metal component on the bottom of the PCBA.
- 3: Plastic, Body (3/3)**: Points to the black plastic base housing.

Use the appropriate items and suppress the others.

Recommendation	Number on drawing	Components	Weight (g)	Comment
Operating hazards	1	Printed circuit board (1x) [1]	6.5	
Reuse				
Special treatment	2	Metal parts (1x) [1]	2	
Other dismantling	3	Plastic parts (3x) [3,4,5]	16	
Other shredding	4	Plastic parts (2x) [1,2]	1.7	

**Schneider Electric SA**

43-45, boulevard Franklin Roosevelt  
F-92500 Rueil-Malmaison Cedex (France)  
Tel.: +33 (0) 1 41 29 70 00  
www.schneider-electric.com

The version of the Guide used to create the document: End of Life  
Instruction Drafting Guide of Schneider Electric version V~~X~~

ENVEOLI120104EN

Publication date : xx/xx/xxxx