## Product End-of-Life Instructions

ALTIVAR 61 90 - 800 kW ALTIVAR 71 90 - 630 kW

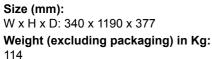
**Product Range** 

ALTIVAR 61 90 - 800 kW ALTIVAR 71 90 - 630 kW

Marketing Model

ATV61HC16N4 and all models of Product Family: ALTIVAR 61 90 - 800 kW ATV71HC13N4 and all models of Product Family: ALTIVAR 71 90 - 630 kW











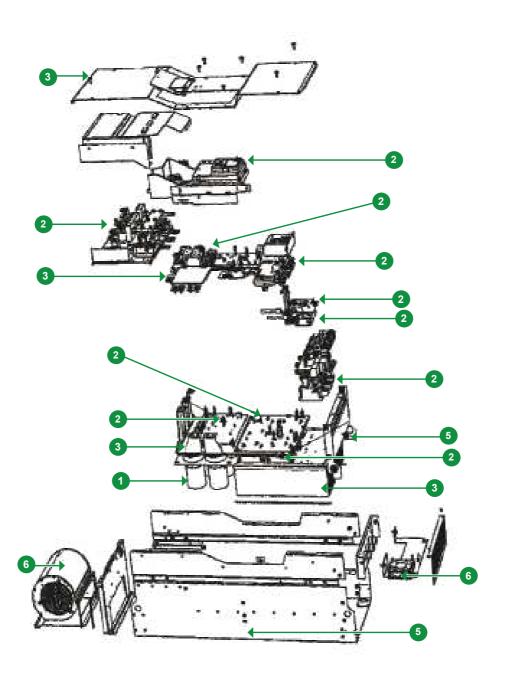
## Operations recommended for the end of life treatment

There are several steps to process the products at the end of life so as to recover components, materials or energy:

Reuse ⇒ Depollution ⇒ Dismantling ⇒ Shredding

The components of the products that are recommended to be depolluted (according to the WEEE 2002/96/EC list) or that are recommended to be re-used or dismantled so as to improve the material recovery or that lead to some hazards are listed, identified and located hereunder.

This ATV71 contains electrolytic capacitors which may cause <u>electrical shock</u> during the end of life treatment process. BEFORE SERVICING, REMOVE ALL POWER and <u>WAIT 15 MINUTES</u>.



Types of Components	Number on drawing	Components description	Total mass per types (Kg)
Components listed for operating hazards	1	Electrolytic Capacitors	1
Components listed for reuse	None	None	None
Components listed for depollution	1	Electrolytic Capacitors	1
	2	Printed Circuit Board Assemblies (PCBA) + Cables (not shown)	3
	3	Aluminium (heatsink)	20
	4	Copper and alloys	10
	5	Steel	36
Other components and parts listed for Shredding operations	6	Miscellaneous	43

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The version of the Guide used to create the document: End of Life Instruction Drafting Guide of Schneider Electric version V1.

Publication : Schneider Electric