

Modicon TM2

Modules Configuration Programming Guide

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All pertinent state, regional, and local safety regulations must be observed when installing and using this product. For reasons of safety and to help ensure compliance with documented system data, only the manufacturer should perform repairs to components.

When devices are used for applications with technical safety requirements, the relevant instructions must be followed.

Failure to use Schneider Electric software or approved software with our hardware products may result in injury, harm, or improper operating results.

Failure to observe this information can result in injury or equipment damage.

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Safety Information



Important Information

NOTICE

Read these instructions carefully, and look at the equipment to become familiar with the device before trying to install, operate, service, or maintain it. The following special messages may appear throughout this documentation or on the equipment to warn of potential hazards or to call attention to information that clarifies or simplifies a procedure.



The addition of this symbol to a “Danger” or “Warning” safety label indicates that an electrical hazard exists which will result in personal injury if the instructions are not followed.



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

DANGER

DANGER indicates a hazardous situation which, if not avoided, **will result in** death or serious injury.

WARNING

WARNING indicates a hazardous situation which, if not avoided, **could result in** death or serious injury.

CAUTION

CAUTION indicates a hazardous situation which, if not avoided, **could result in** minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to physical injury.

PLEASE NOTE

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel. No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material.

A qualified person is one who has skills and knowledge related to the construction and operation of electrical equipment and its installation, and has received safety training to recognize and avoid the hazards involved.

About the Book



At a Glance

Document Scope

This document describes the configuration of the TM2 Input/Output modules. For further information, refer to the separate documents provided in the SoMachine online help.

Validity Note

This document has been updated for the release of SoMachine V4.1 SP2.

Related Documents

| Title of Documentation | Reference Number |
|---|---|
| Modicon M238 Logic Controller Programming Guide | EIO0000000384 (ENG); EIO0000000385 (FRE); EIO0000000386 (GER); EIO0000000388 (SPA); EIO0000000387 (ITA); EIO0000000389 (CHS) |
| Magelis XBTGC HMI Controller Programming Guide | EIO0000000632 (ENG); EIO0000000633 (FRE); EIO0000000634 (GER); EIO0000000635 (SPA); EIO0000000636 (ITA); EIO0000000637 (CHS) |
| Modicon TM2 Digital I/O Modules Hardware Guide | EIO0000000028 (ENG); EIO0000000029 (FRE); EIO0000000030 (GER); EIO0000000031 (SPA); EIO0000000032 (ITA); EIO0000000033 (CHS) |
| Modicon TM2 Analog I/O Modules Hardware Guide | EIO0000000034 (ENG); EIO0000000035 (FRE); EIO0000000036 (GER); EIO0000000037 (ITA); EIO0000000038 (SPA); EIO0000000039 (CHS) |

| Title of Documentation | Reference Number |
|--|---|
| Modicon TM2 High Speed Counter Modules Hardware Guide | EIO0000000022 (ENG); EIO0000000023 (FRE); EIO0000000024 (GER); EIO0000000025 (SPA); EIO0000000026 (ITA); EIO0000000027 (CHS) |
| Modicon TWDNOI10M3 AS-Interface Master Module Hardware Guide | EIO0000000608 (ENG); EIO0000000609 (FRE); EIO0000000610 (GER); EIO0000000611 (SPA); EIO0000000612 (ITA); EIO0000000613 (CHS) |

You can download these technical publications and other technical information from our website at <http://download.schneider-electric.com>

Product Related Information

WARNING

LOSS OF CONTROL

- The designer of any control scheme must consider the potential failure modes of control paths and, for certain critical control functions, provide a means to achieve a safe state during and after a path failure. Examples of critical control functions are emergency stop and overtravel stop, power outage and restart.
- Separate or redundant control paths must be provided for critical control functions.
- System control paths may include communication links. Consideration must be given to the implications of unanticipated transmission delays or failures of the link.
- Observe all accident prevention regulations and local safety guidelines.¹
- Each implementation of this equipment must be individually and thoroughly tested for proper operation before being placed into service.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

¹ For additional information, refer to NEMA ICS 1.1 (latest edition), "Safety Guidelines for the Application, Installation, and Maintenance of Solid State Control" and to NEMA ICS 7.1 (latest edition), "Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems" or their equivalent governing your particular location.

WARNING

UNINTENDED EQUIPMENT OPERATION

- Only use software approved by Schneider Electric for use with this equipment.
- Update your application program every time you change the physical hardware configuration.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Terminology Derived from Standards

The technical terms, terminology, symbols and the corresponding descriptions in this manual, or that appear in or on the products themselves, are generally derived from the terms or definitions of international standards.

In the area of functional safety systems, drives and general automation, this may include, but is not limited to, terms such as *safety*, *safety function*, *safe state*, *fault*, *fault reset*, *malfunction*, *failure*, *error*, *error message*, *dangerous*, etc.

Among others, these standards include:

| Standard | Description |
|--------------------------------|---|
| EN 61131-2:2007 | Programmable controllers, part 2: Equipment requirements and tests. |
| ISO 13849-1:2008 | Safety of machinery: Safety related parts of control systems. General principles for design. |
| EN 61496-1:2013 | Safety of machinery: Electro-sensitive protective equipment. Part 1: General requirements and tests. |
| ISO 12100:2010 | Safety of machinery - General principles for design - Risk assessment and risk reduction |
| EN 60204-1:2006 | Safety of machinery - Electrical equipment of machines - Part 1: General requirements |
| EN 1088:2008 ISO 14119:2013 | Safety of machinery - Interlocking devices associated with guards - Principles for design and selection |
| ISO 13850:2006 | Safety of machinery - Emergency stop - Principles for design |
| EN/IEC 62061:2005 | Safety of machinery - Functional safety of safety-related electrical, electronic, and electronic programmable control systems |
| IEC 61508-1:2010 | Functional safety of electrical/electronic/programmable electronic safety-related systems: General requirements. |
| IEC 61508-2:2010 | Functional safety of electrical/electronic/programmable electronic safety-related systems: Requirements for electrical/electronic/programmable electronic safety-related systems. |
| IEC 61508-3:2010 | Functional safety of electrical/electronic/programmable electronic safety-related systems: Software requirements. |

| Standard | Description |
|------------------|--|
| IEC 61784-3:2008 | Digital data communication for measurement and control: Functional safety field buses. |
| 2006/42/EC | Machinery Directive |
| 2004/108/EC | Electromagnetic Compatibility Directive |
| 2006/95/EC | Low Voltage Directive |

In addition, terms used in the present document may tangentially be used as they are derived from other standards such as:

| Standard | Description |
|------------------|--|
| IEC 60034 series | Rotating electrical machines |
| IEC 61800 series | Adjustable speed electrical power drive systems |
| IEC 61158 series | Digital data communications for measurement and control – Fieldbus for use in industrial control systems |

Finally, the term *zone of operation* may be used in conjunction with the description of specific hazards, and is defined as it is for a *hazard zone* or *danger zone* in the *EC Machinery Directive (EC/2006/42)* and *ISO 12100:2010*.

NOTE: The aforementioned standards may or may not apply to the specific products cited in the present documentation. For more information concerning the individual standards applicable to the products described herein, see the characteristics tables for those product references.

Chapter 1

I/O Configuration General Information

Introduction

This chapter provides the general information to configure I/O expansion modules.

What Is in This Chapter?

This chapter contains the following topics:

| Topic | Page |
|-------------------------------------|------|
| I/O Configuration General Practices | 12 |
| General Description | 13 |
| Adding an Expansion Module | 16 |
| Optional I/O Expansion Modules | 18 |

I/O Configuration General Practices

Match Software and Hardware Configuration

The I/O that may be embedded in your controller is independent of the I/O that you may have added in the form of I/O expansion. It is important that the logical I/O configuration within your program matches the physical I/O configuration of your installation. If you add or remove any physical I/O to or from the I/O expansion bus, update your application configuration (this is also true for any field bus devices you may have in your installation). Otherwise, there is the potential that the expansion bus or field bus will no longer function while the embedded I/O that may be present in your controller will continue to operate.

WARNING

UNINTENDED EQUIPMENT OPERATION

Update the configuration of your program each time you add or delete any type of I/O expansions on your I/O bus, or you add or delete any devices on your field bus.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Use the `GetRightBusStatus` function regularly to monitor the expansion bus status.

General Description

Introduction

The range of TM2 expansion modules includes:

- Digital expansion modules
- Analog expansion modules
- Communication expansion module
- Expert expansion modules

Digital Expansion Modules Features

The following table shows the digital expansion modules features:

| Module reference | Channels | Channel type | Voltage/current | Reference page |
|-----------------------|----------|---------------------------------|--------------------------------|--|
| Input Modules | | | | |
| TM2DAI8DT | 8 | Inputs | 120 Vac 7.5 mA | TM2DAI8DT (see page 22) |
| TM2DDI8DT | 8 | Inputs | 24 Vdc 7 mA | TM2DDI8DT (see page 23) |
| TM2DDI16DT | 16 | Inputs | 24 Vdc 7 mA | TM2DDI16DT (see page 24) |
| TM2DDI16DK | 16 | Inputs | 24 Vdc 5 mA | TM2DDI16DK (see page 26) |
| TM2DDI32DK | 32 | Inputs | 24 Vdc 5 mA | TM2DDI32DK (see page 28) |
| Output Modules | | | | |
| TM2DRA8RT | 8 | Outputs Relay | 30 Vdc/230 Vac 2 A max | TM2DRA8RT (see page 31) |
| TM2DRA16RT | 16 | Outputs Relay | 30 Vdc/230 Vac 2 A max | TM2DRA16RT (see page 32) |
| TM2DD08UT | 8 | Outputs Transistor sink | 24 Vdc 0.3 A max per output | TM2DD08UT (see page 34) |
| TM2DD08TT | 8 | Outputs Transistor source | 24 Vdc 0.5 A max per output | TM2DD08TT (see page 36) |
| TM2DDO16UK | 16 | Outputs Transistor sink | 24 Vdc 0.1 A max per output | TM2DDO16UK (see page 38) |
| TM2DDO16TK | 16 | Outputs Transistor source | 24 Vdc 0.4 A max per output | TM2DDO16TK (see page 40) |
| TM2DDO32UK | 32 | Outputs Transistor sink | 24 Vdc 0.1 A max per output | TM2DDO32UK (see page 42) |

| Module reference | Channels | Channel type | Voltage/current | Reference page |
|----------------------|----------|---------------------------------|---|---|
| TM2DDO32TK | 32 | Outputs Transistor source | 24 Vdc 0.4 A max per output | TM2DDO32TK (see page 45) |
| Mixed Modules | | | | |
| TM2DMM8DRT | 4 4 | Inputs Outputs Relay | 24 Vdc/7 mA 30 Vdc/230VAC 2 A max | TM2DMM8DRT (see page 48) |
| TM2DMM24DRF | 16 8 | Inputs Outputs Relay | 24 Vdc/7 mA 30 Vdc/230VAC 2 A max | TM2DMM24DRF (see page 49) |

Analog Expansion Modules Features

The following table shows the analog expansion modules features:

| Module reference | Channels | Channel type | Voltage/current | Reference page |
|-----------------------|----------|-------------------|---|--|
| Input Modules | | | | |
| TM2AMI2HT | 2 | High-level inputs | 0...10 Vdc 4...20 mA | TM2AMI2HT (see page 54) |
| TM2AMI2LT | 2 | Low-level inputs | Thermocouple type J,K,T | TM2AMI2LT (see page 56) |
| TM2AMI4LT | 4 | Inputs | 0...10 Vdc 0...20 mA PT100/1000 Ni100/1000 | TM2AMI4LT (see page 59) |
| TM2AMI8HT | 8 | Inputs | 0...20 mA 0...10 Vdc | TM2AMI8HT (see page 63) |
| TM2ARI8HT | 8 | Inputs | NTC / PTC | TM2ARI8HT (see page 66) |
| TM2ARI8LRJ | 8 | Inputs | PT100/1000 | TM2ARI8LRJ (see page 71) |
| TM2ARI8LT | 8 | Inputs | PT100/1000 | TM2ARI8LT (see page 75) |
| Output Modules | | | | |
| TM2AMO1HT | 1 | Outputs | 0...10 Vdc 4...20 mA | TM2AMO1HT (see page 79) |
| TM2AVO2HT | 2 | Outputs | +/- 10 Vdc | TM2AVO2HT (see page 81) |

| Module reference | Channels | Channel type | Voltage/current | Reference page |
|----------------------|----------|------------------|----------------------|----------------------------------|
| Mixed Modules | | | | |
| TM2AMM3HT | 2 | Inputs | 0...10 Vdc 4...20 mA | TM2AMM3HT (<i>see page 83</i>) |
| | 1 | Outputs | 0...10 Vdc 4...20 mA | |
| TM2AMM6HT | 4 | Inputs | 0...10 Vdc 4...20 mA | TM2AMM6HT (<i>see page 86</i>) |
| | 2 | Outputs | 0...10 Vdc 4...20 mA | |
| TM2ALM3LT | 2 | Low-level inputs | Thermo J,K,T, PT100 | TM2ALM3LT (<i>see page 90</i>) |
| | 1 | Outputs | 0...10 Vdc 4...20 mA | |

Expert Expansion Modules Features

The following table shows the expert expansion modules features:

| Module reference | Channels | Channel type | Refer to |
|------------------|----------|--------------|---|
| TM200HSC206DF | 2 | HSC | Expansion Module HSC (<i>see page 95</i>) |
| TM200HSC206DT | 2 | HSC | |

Communication Expansion Module Features

The following table shows the communication expansion module features:

| Reference module | Type | Refer to |
|------------------|---------------------|--|
| TWDNOI10M3 | AS-Interface Master | AS-Interface Configuration (<i>see Modicon M238 Logic Controller, Programming Guide</i>) |

Adding an Expansion Module

Procedure

To add an expansion module to your controller, select the expansion module in the **Hardware Catalog**, drag it to the **Devices tree**, and drop it on one of the highlighted nodes.

For more information on adding a device to your project, refer to:

- Using the Drag-and-drop Method (see *SoMachine, Programming Guide*)
- Using the Contextual Menu or Plus Button (see *SoMachine, Programming Guide*)

NOTE: To install physically a TM2 expansion I/O module, first install a TM2DOCKN adaptor module. However, the TM2DOCKN does not appear in the **Devices tree**.

I/O Configuration

To configure an expansion module, proceed as follows:

| Step | Action |
|------|--|
| 1 | In the Devices tree , double-click the expansion module you added. Result: The I/O Mapping tab is displayed. |
| 2 | For an analog expansion module, select the I/O Configuration tab. |

I/O Mapping Tab Description

Variables can be defined and named in the **I/O Mapping** tab. Additional information such as topological addressing is also performed in this tab.

The **I/O Mapping** tab contains these columns:

| Column | Description |
|----------------------|--|
| Variable | Lets you map the channel to a variable. Double-click the variable icon to enter the variable name; if it is a new variable, the variable is created. You can also map a channel to an existing variable using the variables. Click the ... button to access Input Assistant . New variables are automatically created on each channel according to the Automatic I/O mapping project option settings. |
| Mapping | An icon indicates if the channel is mapped to a new variable or an existing variable. |
| Channel | Name of the channel of the device |
| Address | Address of the channel |
| Type | Data type of the channel |
| Current Value | Current value of the channel, displayed in online mode |

| Column | Description |
|----------------------|---|
| Default Value | Double-click to change the default value. NOTE: The default value is applied to the I/O memory variable during certain states assumed by the controller. For more information on when and how the value is applied, see the Programming Guide of your controller. |
| Unit | Unit of the channel value |
| Description | Description of the channel. Double-click to enter a description. |

NOTE: Expansion I/Os are always physically updated by the MAST task.

I/O Configuration Tab Description

Digital expansion modules are configured using the **I/O Configuration** tab.

The **I/O Configuration** tab contains these columns:

| Column | Description | Editable |
|----------------------|------------------------------------|---|
| Parameter | Parameter name | No |
| Type | Parameter data type | No |
| Value | Value of the parameter | If the parameter is editable, double-click the field to select or to enter a value. |
| Default Value | Default parameter value | No |
| Unit | Unit value of the parameter | No |
| Description | Short description of the parameter | No |

NOTE: If a parameter is unavailable, the row is grayed.

Optional I/O Expansion Modules

Presentation

I/O expansion modules can be marked as optional in the configuration. The **Optional module** feature provides a more flexible configuration by the acceptance of the definition of modules that are not physically attached to the logic controller. Therefore, a single application can support multiple physical configurations of I/O expansion modules, allowing a greater degree of scalability without the necessity of maintaining multiple application files for the same application.

Without the **Optional module** feature, when the logic controller starts up the I/O expansion bus (following a power cycle, application download or initialization command), it compares the configuration defined in the application with the physical I/O modules attached to the I/O bus. Among other diagnostics made, if the logic controller determines that there are I/O modules defined in the configuration that are not physically present on the I/O bus, an error is detected and the I/O bus does not start.

With the **Optional module** feature, the logic controller ignores the absent I/O expansion modules that you have marked as optional, which then allows the logic controller to start the I/O expansion bus.

The logic controller starts the I/O expansion bus at configuration time (following a power cycle, application download, or initialization command) even if optional expansion modules are not physically connected to the logic controller.

The following module types can be marked as optional:

- TM3 I/O expansion modules
- TM2 I/O expansion modules

NOTE: TM3 Transmitter/Receiver modules (TM3XTRA1 and the TM3XREC1) and TMC4 cartridges cannot be marked as optional.

You must be fully aware of the implications and impacts of marking I/O modules as optional in your application, both when those modules are physically absent and present when running your machine or process. Be sure to include this feature in your risk analysis.

WARNING

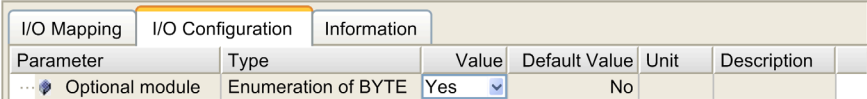
UNINTENDED EQUIPMENT OPERATION

Include in your risk analysis each of the variations of I/O configurations that can be realized marking I/O expansion modules as optional, and in particular the establishment of TM3 Safety modules (TM3S...) as optional I/O modules, and make a determination whether it is acceptable as it relates to your application.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Marking an I/O Expansion Module as Optional

To add an expansion module and mark it as optional in the configuration:

| Step | Action | | | | | | | | | | | | | | | | | | | | | |
|-------------------|--|-------------------|---------------|------|-------------|--|--|--|-----------|------|-------|---------------|------|-------------|--|-----------------|---------------------|-----|----|--|--|--|
| 1 | Add the expansion module to your controller. | | | | | | | | | | | | | | | | | | | | | |
| 2 | Double-click the expansion module in the Devices tree . | | | | | | | | | | | | | | | | | | | | | |
| 3 | Select the I/O Configuration tab | | | | | | | | | | | | | | | | | | | | | |
| 4 | In the Optional module line, select Yes in the Value column: <div style="border: 1px solid gray; padding: 5px; margin-top: 10px;">  <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="7">I/O Configuration</th> </tr> <tr> <th>Parameter</th> <th>Type</th> <th>Value</th> <th>Default Value</th> <th>Unit</th> <th>Description</th> <th></th> </tr> </thead> <tbody> <tr> <td>Optional module</td> <td>Enumeration of BYTE</td> <td>Yes</td> <td>No</td> <td></td> <td></td> <td></td> </tr> </tbody> </table> </div> | I/O Configuration | | | | | | | Parameter | Type | Value | Default Value | Unit | Description | | Optional module | Enumeration of BYTE | Yes | No | | | |
| I/O Configuration | | | | | | | | | | | | | | | | | | | | | | |
| Parameter | Type | Value | Default Value | Unit | Description | | | | | | | | | | | | | | | | | |
| Optional module | Enumeration of BYTE | Yes | No | | | | | | | | | | | | | | | | | | | |

Shared Internal ID Codes

Logic controllers identify expansion modules by a simple internal ID code. This ID code is not specific to each reference, but identifies the structure of the expansion module. Therefore, different references can share the same ID code.

You cannot have two modules with the same internal ID code declared as optional without at least one mandatory module placed between them.

This table groups the module references sharing the same internal ID code:

| Modules sharing the same internal ID code |
|---|
| TM2DDI16DT, TM2DDI16DK |
| TM2DRA16RT, TM2DDO16UK, TM2DDO16TK |
| TM2DDI8DT, TM2DAI8DT |
| TM2DRA8RT, TM2DDO8UT, TM2DDO8TT |
| TM2DDO32TK, TM2DDO32UK |
| TM3DI16K, TM3DI16/G |
| TM3DQ16R/G, TM3DQ16T/G, TM3DQ16TK, TM3DQ16U, TM3DQ16UG, TM3DQ16UK |
| TM3DQ32TK, TM3DQ32UK |
| TM3DI8/G, TM3DI8A |
| TM3DQ8R/G, TM3DQ8T/G, TM3DQ8U, TM3DQ8UG |
| TM3DM8R/G |
| TM3DM24R/G |
| TM3SAK6R/G |
| TM3SAF5R/G |
| TM3SAC5R/G |

| Modules sharing the same internal ID code |
|--|
| TM3SAFL5R/G |
| TM3AI2H/G |
| TM3AI4/G |
| TM3AI8/G |
| TM3AQ2/G |
| TM3AQ4/G |
| TM3AM6/G |
| TM3TM3/G |
| TM3TI4/G |
| TM3TI8T/G |

Chapter 2

TM2 Digital I/O Modules

Introduction

This chapter will help you to configure the TM2 digital I/O modules.

What Is in This Chapter?

This chapter contains the following topics:

| Topic | Page |
|-------------|------|
| TM2DAI8DT | 22 |
| TM2DDI8DT | 23 |
| TM2DDI16DT | 24 |
| TM2DDI16DK | 26 |
| TM2DDI32DK | 28 |
| TM2DRA8RT | 31 |
| TM2DRA16RT | 32 |
| TM2DDO8UT | 34 |
| TM2DDO8TT | 36 |
| TM2DDO16UK | 38 |
| TM2DDO16TK | 40 |
| TM2DDO32UK | 42 |
| TM2DDO32TK | 45 |
| TM2DMM8DRT | 48 |
| TM2DMM24DRF | 49 |

TM2DAI8DT

Introduction

This expansion module is an 8-point, 120 Vac input module with a terminal block.

For further hardware information, refer to TM2DAI8DT (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each input and the channel name.

| I/O Mapping | | Information | | | | | | |
|---------------|---------|-------------|---------|------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| Inputs | | | | | | | | |
| | | IB0 | %IB2 | BYTE | | | | |
| ixModule_1_I0 | | I0 | %IX2.0 | BOOL | | | | |
| ixModule_1_I1 | | I1 | %IX2.1 | BOOL | | | | |
| ixModule_1_I2 | | I2 | %IX2.2 | BOOL | | | | |
| ixModule_1_I3 | | I3 | %IX2.3 | BOOL | | | | |
| ixModule_1_I4 | | I4 | %IX2.4 | BOOL | | | | |
| ixModule_1_I5 | | I5 | %IX2.5 | BOOL | | | | |
| ixModule_1_I6 | | I6 | %IX2.6 | BOOL | | | | |
| ixModule_1_I7 | | I7 | %IX2.7 | BOOL | | | | |

| Channel | Type | Description |
|---------|------|---------------------|
| IB0 | BYTE | State of all inputs |
| I0 | BOOL | State of input 0 |
| ... | | ... |
| I7 | | State of input 7 |

For further generic descriptions, refer to I/O Mapping Tab Description (see page 16).

TM2DDI8DT

Introduction

This expansion module is an 8-point, 24 Vdc input module with a terminal block.

For further hardware information, refer to TM2DDI8DT (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each input and the channel name.

| I/O Mapping | | Information | | | | | | |
|---------------|---------|-------------|---------|------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| Inputs | | | | | | | | |
| | | IB0 | %IB3 | BYTE | | | | |
| ixModule_2_I0 | | I0 | %IX3.0 | BOOL | | | | |
| ixModule_2_I1 | | I1 | %IX3.1 | BOOL | | | | |
| ixModule_2_I2 | | I2 | %IX3.2 | BOOL | | | | |
| ixModule_2_I3 | | I3 | %IX3.3 | BOOL | | | | |
| ixModule_2_I4 | | I4 | %IX3.4 | BOOL | | | | |
| ixModule_2_I5 | | I5 | %IX3.5 | BOOL | | | | |
| ixModule_2_I6 | | I6 | %IX3.6 | BOOL | | | | |
| ixModule_2_I7 | | I7 | %IX3.7 | BOOL | | | | |

| Channel | Type | Description |
|---------|------|---------------------|
| IB0 | BYTE | State of all inputs |
| I0 | BOOL | State of input 0 |
| ... | | ... |
| I7 | | State of input 7 |

For further generic descriptions, refer to I/O Mapping Tab Description (see page 16).

TM2DDI16DT

Introduction

This expansion module is a 16-point, 24 Vdc input module with a terminal block.

For further hardware information, refer to TM2DDI16DT (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each input and the channel name.

| I/O Mapping | | Information | | | | | | |
|----------------|---------|-------------|---------|------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| Inputs | | | | | | | | |
| | | IW0 | %IW2 | WORD | | | | |
| ixModule_3_I0 | | I0 | %IX4.0 | BOOL | | | | |
| ixModule_3_I1 | | I1 | %IX4.1 | BOOL | | | | |
| ixModule_3_I2 | | I2 | %IX4.2 | BOOL | | | | |
| ixModule_3_I3 | | I3 | %IX4.3 | BOOL | | | | |
| ixModule_3_I4 | | I4 | %IX4.4 | BOOL | | | | |
| ixModule_3_I5 | | I5 | %IX4.5 | BOOL | | | | |
| ixModule_3_I6 | | I6 | %IX4.6 | BOOL | | | | |
| ixModule_3_I7 | | I7 | %IX4.7 | BOOL | | | | |
| ixModule_3_I8 | | I8 | %IX5.0 | BOOL | | | | |
| ixModule_3_I9 | | I9 | %IX5.1 | BOOL | | | | |
| ixModule_3_I10 | | I10 | %IX5.2 | BOOL | | | | |
| ixModule_3_I11 | | I11 | %IX5.3 | BOOL | | | | |
| ixModule_3_I12 | | I12 | %IX5.4 | BOOL | | | | |
| ixModule_3_I13 | | I13 | %IX5.5 | BOOL | | | | |
| ixModule_3_I14 | | I14 | %IX5.6 | BOOL | | | | |
| ixModule_3_I15 | | I15 | %IX5.7 | BOOL | | | | |

| Channel | Type | Description |
|---------|------|---------------------|
| IW0 | WORD | State of all inputs |
| I0 | BOOL | State of input 0 |
| ... | | ... |
| I15 | | State of input 15 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2DDI16DK

Introduction

This expansion module is a 16-point, 24 Vdc input module with a HE10 connector.

For further hardware information, refer to TM2DDI16DK (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each input and the channel name.

| I/O Mapping | | Information | | | | | | |
|----------------|---------|-------------|---------|------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| Inputs | | IW0 | %IW3 | WORD | | | | |
| ixModule_4_I0 | | I0 | %IX6.0 | BOOL | | | | |
| ixModule_4_I1 | | I1 | %IX6.1 | BOOL | | | | |
| ixModule_4_I2 | | I2 | %IX6.2 | BOOL | | | | |
| ixModule_4_I3 | | I3 | %IX6.3 | BOOL | | | | |
| ixModule_4_I4 | | I4 | %IX6.4 | BOOL | | | | |
| ixModule_4_I5 | | I5 | %IX6.5 | BOOL | | | | |
| ixModule_4_I6 | | I6 | %IX6.6 | BOOL | | | | |
| ixModule_4_I7 | | I7 | %IX6.7 | BOOL | | | | |
| ixModule_4_I8 | | I8 | %IX7.0 | BOOL | | | | |
| ixModule_4_I9 | | I9 | %IX7.1 | BOOL | | | | |
| ixModule_4_I10 | | I10 | %IX7.2 | BOOL | | | | |
| ixModule_4_I11 | | I11 | %IX7.3 | BOOL | | | | |
| ixModule_4_I12 | | I12 | %IX7.4 | BOOL | | | | |
| ixModule_4_I13 | | I13 | %IX7.5 | BOOL | | | | |
| ixModule_4_I14 | | I14 | %IX7.6 | BOOL | | | | |
| ixModule_4_I15 | | I15 | %IX7.7 | BOOL | | | | |

| Channel | Type | Description |
|---------|------|---------------------|
| IW0 | WORD | State of all inputs |
| I0 | BOOL | State of input 0 |
| ... | | ... |
| I15 | | State of input 15 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2DDI32DK



































































Introduction

This expansion module is a 32-point, 24 Vdc input module with a HE10 connector.

For further hardware information, refer to TM2DDI32DK (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each input and the channel name.

| I/O Mapping | | Information | | | | | | |
|--|---|-------------|---------|-------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
|  Inputs | | | | | | | | |
|  | | ID0 | %ID2 | DWORD | | | | |
|  ixModule_5_I0 |  | I0 | %IX8.0 | BOOL | | | | |
|  ixModule_5_I1 |  | I1 | %IX8.1 | BOOL | | | | |
|  ixModule_5_I2 |  | I2 | %IX8.2 | BOOL | | | | |
|  ixModule_5_I3 |  | I3 | %IX8.3 | BOOL | | | | |
|  ixModule_5_I4 |  | I4 | %IX8.4 | BOOL | | | | |
|  ixModule_5_I5 |  | I5 | %IX8.5 | BOOL | | | | |
|  ixModule_5_I6 |  | I6 | %IX8.6 | BOOL | | | | |
|  ixModule_5_I7 |  | I7 | %IX8.7 | BOOL | | | | |
|  ixModule_5_I8 |  | I8 | %IX9.0 | BOOL | | | | |
|  ixModule_5_I9 |  | I9 | %IX9.1 | BOOL | | | | |
|  ixModule_5_I10 |  | I10 | %IX9.2 | BOOL | | | | |
|  ixModule_5_I11 |  | I11 | %IX9.3 | BOOL | | | | |
|  ixModule_5_I12 |  | I12 | %IX9.4 | BOOL | | | | |
|  ixModule_5_I13 |  | I13 | %IX9.5 | BOOL | | | | |
|  ixModule_5_I14 |  | I14 | %IX9.6 | BOOL | | | | |
|  ixModule_5_I15 |  | I15 | %IX9.7 | BOOL | | | | |
|  ixModule_5_I16 |  | I16 | %IX1... | BOOL | | | | |
|  ixModule_5_I17 |  | I17 | %IX1... | BOOL | | | | |
|  ixModule_5_I18 |  | I18 | %IX1... | BOOL | | | | |
|  ixModule_5_I19 |  | I19 | %IX1... | BOOL | | | | |
|  ixModule_5_I20 |  | I20 | %IX1... | BOOL | | | | |
|  ixModule_5_I21 |  | I21 | %IX1... | BOOL | | | | |
|  ixModule_5_I22 |  | I22 | %IX1... | BOOL | | | | |
|  ixModule_5_I23 |  | I23 | %IX1... | BOOL | | | | |
|  ixModule_5_I24 |  | I24 | %IX1... | BOOL | | | | |
|  ixModule_5_I25 |  | I25 | %IX1... | BOOL | | | | |
|  ixModule_5_I26 |  | I26 | %IX1... | BOOL | | | | |
|  ixModule_5_I27 |  | I27 | %IX1... | BOOL | | | | |
|  ixModule_5_I28 |  | I28 | %IX1... | BOOL | | | | |
|  ixModule_5_I29 |  | I29 | %IX1... | BOOL | | | | |
|  ixModule_5_I30 |  | I30 | %IX1... | BOOL | | | | |
|  ixModule_5_I31 |  | I31 | %IX1... | BOOL | | | | |

| Channel | Type | Description |
|---------|------|---------------------|
| ID0 | WORD | State of all inputs |
| I0 | BOOL | State of input 0 |
| ... | | ... |
| I31 | | State of input 31 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2DRA8RT

Introduction

This expansion module is an 8-point relay output module with a terminal block.

For further hardware information, refer to TM2DRA8RT (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each output and the channel name.

| I/O Mapping | | Information | | | | | | |
|--|---------|---------------|---------|--------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| <div style="border: 1px solid black; padding: 2px;"> Outputs </div> | | | | | | | | |
| | | QB0 | %QB2 | BYTE | | | | |
| | | qxModule_6_Q0 | Q0 | %QX2.0 | BOOL | | | |
| | | qxModule_6_Q1 | Q1 | %QX2.1 | BOOL | | | |
| | | qxModule_6_Q2 | Q2 | %QX2.2 | BOOL | | | |
| | | qxModule_6_Q3 | Q3 | %QX2.3 | BOOL | | | |
| | | qxModule_6_Q4 | Q4 | %QX2.4 | BOOL | | | |
| | | qxModule_6_Q5 | Q5 | %QX2.5 | BOOL | | | |
| | | qxModule_6_Q6 | Q6 | %QX2.6 | BOOL | | | |
| | | qxModule_6_Q7 | Q7 | %QX2.7 | BOOL | | | |

| Channel | Type | Default Value | Description |
|---------|------|---------------|-----------------------------|
| QB0 | BYTE | - | Command byte of all outputs |
| Q0 | BOOL | - | Command bit of output 0 |
| ... | | TRUE FALSE | ... |
| Q7 | | - | Command bit of output 7 |

For further generic descriptions, refer to I/O Mapping Tab Description (see page 16).

TM2DRA16RT



































Introduction

This expansion module is a 16-point relay output module with a terminal block.

For further hardware information, refer to TM2DRA16RT (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each output and the channel name.

| I/O Mapping | | Information | | | | | | |
|--|---|-------------|---------|------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
|  Outputs | | | | | | | | |
|  | | QW0 | %QW2 | WORD | | | | |
|  qxModule_7_Q0 |  | Q0 | %QX4.0 | BOOL | | | | |
|  qxModule_7_Q1 |  | Q1 | %QX4.1 | BOOL | | | | |
|  qxModule_7_Q2 |  | Q2 | %QX4.2 | BOOL | | | | |
|  qxModule_7_Q3 |  | Q3 | %QX4.3 | BOOL | | | | |
|  qxModule_7_Q4 |  | Q4 | %QX4.4 | BOOL | | | | |
|  qxModule_7_Q5 |  | Q5 | %QX4.5 | BOOL | | | | |
|  qxModule_7_Q6 |  | Q6 | %QX4.6 | BOOL | | | | |
|  qxModule_7_Q7 |  | Q7 | %QX4.7 | BOOL | | | | |
|  qxModule_7_Q8 |  | Q8 | %QX5.0 | BOOL | | | | |
|  qxModule_7_Q9 |  | Q9 | %QX5.1 | BOOL | | | | |
|  qxModule_7_... |  | Q10 | %QX5.2 | BOOL | | | | |
|  qxModule_7_... |  | Q11 | %QX5.3 | BOOL | | | | |
|  qxModule_7_... |  | Q12 | %QX5.4 | BOOL | | | | |
|  qxModule_7_... |  | Q13 | %QX5.5 | BOOL | | | | |
|  qxModule_7_... |  | Q14 | %QX5.6 | BOOL | | | | |
|  qxModule_7_... |  | Q15 | %QX5.7 | BOOL | | | | |

| Channel | Type | Default Value | Description |
|---------|------|---------------|-----------------------------|
| QW0 | WORD | - | Command byte of all outputs |
| Q0 | BOOL | - | Command bit of output 0 |
| ... | | TRUE | ... |
| Q15 | | FALSE | Command bit of output 15 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2DDO8UT


































Introduction

This expansion module is an 8-point transistor sink output module with a terminal block.

For further hardware information, refer to TM2DDO8UT (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each output and the channel name.

| I/O Mapping | | Information | | | | | | |
|--|---|-------------|---------|------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
|  Outputs | | | | | | | | |
|  | | QW0 | %QW2 | WORD | | | | |
|  qxModule_7_Q0 |  | Q0 | %QX4.0 | BOOL | | | | |
|  qxModule_7_Q1 |  | Q1 | %QX4.1 | BOOL | | | | |
|  qxModule_7_Q2 |  | Q2 | %QX4.2 | BOOL | | | | |
|  qxModule_7_Q3 |  | Q3 | %QX4.3 | BOOL | | | | |
|  qxModule_7_Q4 |  | Q4 | %QX4.4 | BOOL | | | | |
|  qxModule_7_Q5 |  | Q5 | %QX4.5 | BOOL | | | | |
|  qxModule_7_Q6 |  | Q6 | %QX4.6 | BOOL | | | | |
|  qxModule_7_Q7 |  | Q7 | %QX4.7 | BOOL | | | | |
|  qxModule_7_Q8 |  | Q8 | %QX5.0 | BOOL | | | | |
|  qxModule_7_Q9 |  | Q9 | %QX5.1 | BOOL | | | | |
|  qxModule_7_... |  | Q10 | %QX5.2 | BOOL | | | | |
|  qxModule_7_... |  | Q11 | %QX5.3 | BOOL | | | | |
|  qxModule_7_... |  | Q12 | %QX5.4 | BOOL | | | | |
|  qxModule_7_... |  | Q13 | %QX5.5 | BOOL | | | | |
|  qxModule_7_... |  | Q14 | %QX5.6 | BOOL | | | | |
|  qxModule_7_... |  | Q15 | %QX5.7 | BOOL | | | | |

| Channel | Type | Default Value | Description |
|---------|------|---------------|-----------------------------|
| QB0 | BYTE | - | Command byte of all outputs |
| Q0 | BOOL | - | Command bit of output 0 |
| ... | | TRUE | ... |
| Q7 | | FALSE | Command bit of output 7 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2DDO8TT



































Introduction

This expansion module is an 8-point transistor source output module with a terminal block.

For further hardware information, refer to TM2DDO8TT (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each output and the channel name.

| I/O Mapping | | Information | | | | | | |
|--|---|-------------|---------|------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
|  Outputs | | | | | | | | |
|  | | QW0 | %QW2 | WORD | | | | |
|  qxModule_7_Q0 |  | Q0 | %QX4.0 | BOOL | | | | |
|  qxModule_7_Q1 |  | Q1 | %QX4.1 | BOOL | | | | |
|  qxModule_7_Q2 |  | Q2 | %QX4.2 | BOOL | | | | |
|  qxModule_7_Q3 |  | Q3 | %QX4.3 | BOOL | | | | |
|  qxModule_7_Q4 |  | Q4 | %QX4.4 | BOOL | | | | |
|  qxModule_7_Q5 |  | Q5 | %QX4.5 | BOOL | | | | |
|  qxModule_7_Q6 |  | Q6 | %QX4.6 | BOOL | | | | |
|  qxModule_7_Q7 |  | Q7 | %QX4.7 | BOOL | | | | |
|  qxModule_7_Q8 |  | Q8 | %QX5.0 | BOOL | | | | |
|  qxModule_7_Q9 |  | Q9 | %QX5.1 | BOOL | | | | |
|  qxModule_7_... |  | Q10 | %QX5.2 | BOOL | | | | |
|  qxModule_7_... |  | Q11 | %QX5.3 | BOOL | | | | |
|  qxModule_7_... |  | Q12 | %QX5.4 | BOOL | | | | |
|  qxModule_7_... |  | Q13 | %QX5.5 | BOOL | | | | |
|  qxModule_7_... |  | Q14 | %QX5.6 | BOOL | | | | |
|  qxModule_7_... |  | Q15 | %QX5.7 | BOOL | | | | |

| Channel | Type | Default Value | Description |
|---------|------|---------------|-----------------------------|
| QB0 | BYTE | - | Command byte of all outputs |
| Q0 | BOOL | - | Command bit of output 0 |
| ... | | TRUE | ... |
| Q7 | | FALSE | Command bit of output 7 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2DDO16UK

Introduction

This expansion module is a 16-point transistor sink output module with a HE10 connector.

For further hardware information, refer to TM2DDO16UK (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each output and the channel name.

| I/O Mapping | | Information | | | | | | |
|-----------------|---------|-------------|---------|------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| Outputs | | | | | | | | |
| | | QW0 | %QW2 | WORD | | | | |
| qxModule_10_... | | Q0 | %QX4.0 | BOOL | | | | |
| qxModule_10_... | | Q1 | %QX4.1 | BOOL | | | | |
| qxModule_10_... | | Q2 | %QX4.2 | BOOL | | | | |
| qxModule_10_... | | Q3 | %QX4.3 | BOOL | | | | |
| qxModule_10_... | | Q4 | %QX4.4 | BOOL | | | | |
| qxModule_10_... | | Q5 | %QX4.5 | BOOL | | | | |
| qxModule_10_... | | Q6 | %QX4.6 | BOOL | | | | |
| qxModule_10_... | | Q7 | %QX4.7 | BOOL | | | | |
| qxModule_10_... | | Q8 | %QX5.0 | BOOL | | | | |
| qxModule_10_... | | Q9 | %QX5.1 | BOOL | | | | |
| qxModule_10_... | | Q10 | %QX5.2 | BOOL | | | | |
| qxModule_10_... | | Q11 | %QX5.3 | BOOL | | | | |
| qxModule_10_... | | Q12 | %QX5.4 | BOOL | | | | |
| qxModule_10_... | | Q13 | %QX5.5 | BOOL | | | | |
| qxModule_10_... | | Q14 | %QX5.6 | BOOL | | | | |
| qxModule_10_... | | Q15 | %QX5.7 | BOOL | | | | |

| Channel | Type | Default Value | Description |
|---------|------|---------------|-----------------------------|
| QW0 | WORD | - | Command byte of all outputs |
| Q0 | BOOL | - | Command bit of output 0 |
| ... | | TRUE | ... |
| Q15 | | FALSE | Command bit of output 15 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2DDO16TK



































Introduction

This expansion module is a 16-point transistor source output module with a HE10 connector.

For further hardware information, refer to TM2DDO16TK (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each output and the channel name.

| I/O Mapping | | Information | | | | | | |
|---|---|-------------|---------|------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
|  Outputs | | | | | | | | |
|  | | QW0 | %QW2 | WORD | | | | |
|  qxModule_11_Q0 |  | Q0 | %QX4.0 | BOOL | | | | |
|  qxModule_11_Q1 |  | Q1 | %QX4.1 | BOOL | | | | |
|  qxModule_11_Q2 |  | Q2 | %QX4.2 | BOOL | | | | |
|  qxModule_11_Q3 |  | Q3 | %QX4.3 | BOOL | | | | |
|  qxModule_11_Q4 |  | Q4 | %QX4.4 | BOOL | | | | |
|  qxModule_11_Q5 |  | Q5 | %QX4.5 | BOOL | | | | |
|  qxModule_11_Q6 |  | Q6 | %QX4.6 | BOOL | | | | |
|  qxModule_11_Q7 |  | Q7 | %QX4.7 | BOOL | | | | |
|  qxModule_11_Q8 |  | Q8 | %QX5.0 | BOOL | | | | |
|  qxModule_11_Q9 |  | Q9 | %QX5.1 | BOOL | | | | |
|  qxModule_11_... |  | Q10 | %QX5.2 | BOOL | | | | |
|  qxModule_11_... |  | Q11 | %QX5.3 | BOOL | | | | |
|  qxModule_11_... |  | Q12 | %QX5.4 | BOOL | | | | |
|  qxModule_11_... |  | Q13 | %QX5.5 | BOOL | | | | |
|  qxModule_11_... |  | Q14 | %QX5.6 | BOOL | | | | |
|  qxModule_11_... |  | Q15 | %QX5.7 | BOOL | | | | |

| Channel | Type | Default Value | Description |
|---------|------|---------------|-----------------------------|
| QW0 | WORD | - | Command byte of all outputs |
| Q0 | BOOL | - | Command bit of output 0 |
| ... | | TRUE | ... |
| Q15 | | FALSE | Command bit of output 15 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2DDO32UK

Introduction

This expansion module is a 32-point transistor sink output module with a HE10 connector.

For further hardware information, refer to TM2DDO32UK (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each output and the channel name.

| I/O Mapping | | Information | | | | | | |
|---|---------|-------------|---------|-------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| <div style="border: 1px solid gray; padding: 2px;"> Outputs </div> | | | | | | | | |
| | | QD0 | %QD2 | DWORD | | | | |
| | | Q0 | %QX8.0 | BOOL | | | | |
| | | Q1 | %QX8.1 | BOOL | | | | |
| | | Q2 | %QX8.2 | BOOL | | | | |
| | | Q3 | %QX8.3 | BOOL | | | | |
| | | Q4 | %QX8.4 | BOOL | | | | |
| | | Q5 | %QX8.5 | BOOL | | | | |
| | | Q6 | %QX8.6 | BOOL | | | | |
| | | Q7 | %QX8.7 | BOOL | | | | |
| | | Q8 | %QX9.0 | BOOL | | | | |
| | | Q9 | %QX9.1 | BOOL | | | | |
| | | Q10 | %QX9.2 | BOOL | | | | |
| | | Q11 | %QX9.3 | BOOL | | | | |
| | | Q12 | %QX9.4 | BOOL | | | | |
| | | Q13 | %QX9.5 | BOOL | | | | |
| | | Q14 | %QX9.6 | BOOL | | | | |
| | | Q15 | %QX9.7 | BOOL | | | | |
| | | Q16 | %QX1... | BOOL | | | | |
| | | Q17 | %QX1... | BOOL | | | | |
| | | Q18 | %QX1... | BOOL | | | | |
| | | Q19 | %QX1... | BOOL | | | | |
| | | Q20 | %QX1... | BOOL | | | | |
| | | Q21 | %QX1... | BOOL | | | | |
| | | Q22 | %QX1... | BOOL | | | | |
| | | Q23 | %QX1... | BOOL | | | | |
| | | Q24 | %QX1... | BOOL | | | | |
| | | Q25 | %QX1... | BOOL | | | | |
| | | Q26 | %QX1... | BOOL | | | | |
| | | Q27 | %QX1... | BOOL | | | | |
| | | Q28 | %QX1... | BOOL | | | | |
| | | Q29 | %QX1... | BOOL | | | | |
| | | Q30 | %QX1... | BOOL | | | | |
| | | Q31 | %QX1... | BOOL | | | | |

| Channel | Type | Default Value | Description |
|---------|-------|---------------|-----------------------------|
| QD0 | DWORD | - | Command byte of all outputs |
| Q0 | BOOL | - | Command bit of output 0 |
| ... | | TRUE | ... |
| Q31 | | FALSE | Command bit of output 31 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2DDO32TK

Introduction

This expansion module is a 32-point transistor source output module with a HE10 connector

For further hardware information, refer to TM2DDO32TK (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each output and the channel name.

| I/O Mapping | | Information | | | | | | |
|-----------------|---------|-------------|---------|-------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| Outputs | | | | | | | | |
| | | QD0 | %QD3 | DWORD | | | | |
| qxModule_13_... | | Q0 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q1 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q2 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q3 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q4 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q5 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q6 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q7 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q8 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q9 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q10 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q11 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q12 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q13 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q14 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q15 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q16 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q17 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q18 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q19 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q20 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q21 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q22 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q23 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q24 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q25 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q26 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q27 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q28 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q29 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q30 | %QX1... | BOOL | | | | |
| qxModule_13_... | | Q31 | %QX1... | BOOL | | | | |

| Channel | Type | Default Value | Description |
|---------|-------|---------------|-----------------------------|
| QD0 | DWORD | - | Command byte of all outputs |
| Q0 | BOOL | - | Command bit of output 0 |
| ... | | TRUE | ... |
| Q31 | | FALSE | Command bit of output 31 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2DMM8DRT

Introduction

This expansion module is a 4-point input/4-point output module with a terminal block.

For further hardware information, refer to TM2DMM8DRT (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each input and output with the channel name.

| I/O Mapping | | Information | | | | | | |
|----------------|---------|-------------|---------|------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| Inputs | | | | | | | | |
| | | IB0 | %IB2 | BYTE | | | | |
| ixModule_14_I0 | | I0 | %IX2.0 | BOOL | | | | |
| ixModule_14_I1 | | I1 | %IX2.1 | BOOL | | | | |
| ixModule_14_I2 | | I2 | %IX2.2 | BOOL | | | | |
| ixModule_14_I3 | | I3 | %IX2.3 | BOOL | | | | |
| Outputs | | | | | | | | |
| | | QB0 | %QB6 | BYTE | | | | |
| qxModule_14_Q0 | | Q0 | %QX6.0 | BOOL | | | | |
| qxModule_14_Q1 | | Q1 | %QX6.1 | BOOL | | | | |
| qxModule_14_Q2 | | Q2 | %QX6.2 | BOOL | | | | |
| qxModule_14_Q3 | | Q3 | %QX6.3 | BOOL | | | | |

| Channel | Type | Default Value | Description | |
|---------|------|---------------|--------------------|-----------------------------|
| Inputs | IB0 | BYTE | - | State of all inputs |
| | I0 | BOOL | - | State of input 0 |
| | ... | | | ... |
| | I3 | | | State of input 3 |
| Outputs | QB0 | BYTE | - | Command byte of all outputs |
| | Q0 | BOOL | - TRUE FALSE | Command bit of output 0 |
| | ... | | | ... |
| | Q3 | | | Command bit of output 3 |

For further generic descriptions, refer to I/O Mapping Tab Description (see page 16).

TM2DMM24DRF

Introduction

This expansion module is a 16-point input/8-point output module with a wire-clamp terminal block. For further hardware information, refer to TM2DDMM24DRF (see *Modicon TM2, Digital I/O Modules, Hardware Guide*).

I/O Mapping Tab

This table identifies the addresses of each input and output with the channel name.

| I/O Mapping | | Information | | | | | | |
|---|---------|------------------|---------|--------|---------------|------|-------------|--|
| Channels | | | | | | | | |
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| <div style="border: 1px solid gray; padding: 2px;"> Inputs </div> | | | | | | | | |
| | | ID0 | %IW2 | WORD | | | | |
| | | ixModule_15_I0 | I0 | %IX4.0 | BOOL | | | |
| | | ixModule_15_I1 | I1 | %IX4.1 | BOOL | | | |
| | | ixModule_15_I2 | I2 | %IX4.2 | BOOL | | | |
| | | ixModule_15_I3 | I3 | %IX4.3 | BOOL | | | |
| | | ixModule_15_I4 | I4 | %IX4.4 | BOOL | | | |
| | | ixModule_15_I5 | I5 | %IX4.5 | BOOL | | | |
| | | ixModule_15_I6 | I6 | %IX4.6 | BOOL | | | |
| | | ixModule_15_I7 | I7 | %IX4.7 | BOOL | | | |
| | | ixModule_15_I8 | I8 | %IX5.0 | BOOL | | | |
| | | ixModule_15_I9 | I9 | %IX5.1 | BOOL | | | |
| | | ixModule_15_I... | I10 | %IX5.2 | BOOL | | | |
| | | ixModule_15_I... | I11 | %IX5.3 | BOOL | | | |
| | | ixModule_15_I... | I12 | %IX5.4 | BOOL | | | |
| | | ixModule_15_I... | I13 | %IX5.5 | BOOL | | | |
| | | ixModule_15_I... | I14 | %IX5.6 | BOOL | | | |
| | | ixModule_15_I... | I15 | %IX5.7 | BOOL | | | |
| <div style="border: 1px solid gray; padding: 2px;"> Outputs </div> | | | | | | | | |
| | | QB0 | %QB7 | BYTE | | | | |
| | | qxModule_15_... | Q0 | %QX7.0 | BOOL | | | |
| | | qxModule_15_... | Q1 | %QX7.1 | BOOL | | | |
| | | qxModule_15_... | Q2 | %QX7.2 | BOOL | | | |
| | | qxModule_15_... | Q3 | %QX7.3 | BOOL | | | |
| | | qxModule_15_... | Q4 | %QX7.4 | BOOL | | | |
| | | qxModule_15_... | Q5 | %QX7.5 | BOOL | | | |
| | | qxModule_15_... | Q6 | %QX7.6 | BOOL | | | |
| | | qxModule_15_... | Q7 | %QX7.7 | BOOL | | | |

| Channel | | Type | Default Value | Description |
|---------|-----|------|--------------------|-----------------------------|
| Inputs | IW0 | WORD | - | State of all inputs |
| | I0 | BOOL | - | State of input 0 |
| | ... | | | ... |
| | I15 | | | State of input 15 |
| Outputs | QB0 | BYTE | - | Command byte of all outputs |
| | Q0 | BOOL | - TRUE FALSE | Command bit of output 0 |
| | ... | | | ... |
| | Q7 | | | Command bit of output 7 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

Chapter 3

TM2 Analog I/O Modules

Introduction

This chapter will help you to configure the TM2 analog I/O modules.

What Is in This Chapter?

This chapter contains the following topics:

| Topic | Page |
|-------------------------------|------|
| TM2AMI2HT | 54 |
| TM2AMI2LT | 56 |
| TM2AMI4LT | 59 |
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TM2AMI2HT

Introduction

This expansion module is a 2-point input module with a terminal block.

For further hardware information, refer to TM2AMI2HT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE

INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

I/O Configuration Tab

This table allows configuring the inputs.

| I/O Mapping I/O Configuration Information | | | | | | |
|---|---------------------|----------|---------------|------|---------------|--|
| Parameter | Type | Value | Default Value | Unit | Description | |
| Inputs | | | | | | |
| IW0 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value | |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value | |
| IW1 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value | |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value | |

For each input, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|------------|----------------------------------|---------------|--|
| Type | | Not used 0- 10 V 4 - 20 mA | Not used | This identifies the mode of the channel. |
| Scope | | Normal Customized | Normal | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower measurement limit. |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper measurement limit. |
| | Customized | -32768...32767 | 32767 | |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
|----------|---------|---------|---------|------|---------------|------|-------------|
| Inputs | | | | | | | |
| | | IW0 | %IW5 | INT | | | |
| | | IW1 | %IW6 | INT | | | |

| Channel | Type | Description |
|---------|------|------------------------------|
| IW0 | INT | Current value of the input 0 |
| IW1 | INT | Current value of the input 1 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2AMI2LT

Introduction

This expansion module is a 2-point input thermocouple module with a terminal block.

For further hardware information, refer to TM2AMI2LT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE

INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

I/O Configuration Tab

This table allows configuring the inputs.

| I/O Mapping | | I/O Configuration | | Information | | |
|-------------|---------------------|-------------------|---------------|-------------|---------------|--|
| Parameter | Type | Value | Default Value | Unit | Description | |
| Inputs | | | | | | |
| IW0 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value | |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value | |
| IW1 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value | |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value | |

For each input, you can define:




| Parameter | | Value | Default Value | Description |
|-----------|---------------------|---|---------------------|--|
| Type | | Not used Thermocouple K Thermocouple J Thermocouple T | Not used | This identifies the mode of the channel. |
| Scope | | Normal Customized Celsius (0.1 °C) Fahrenheit (0.1 °F) | Normal | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower measurement limit. |
| | Celsius (0.1 °C) | See the table below | See the table below | |
| | Fahrenheit (0.1 °F) | | | |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper measurement limit. |
| | Celsius (0.1 °C) | See the table below | See the table below | |
| | Fahrenheit (0.1 °F) | | | |
| | Customized | -32768...32767 | 32767 | |

| Scope | Normal | | Celsius (0.1 °C) | | Fahrenheit (0.1 °F) | |
|----------------|---------|---------|------------------|---------|---------------------|---------|
| | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum |
| Thermocouple K | 0 | 4095 | -2700 | 13700 | -4540 | 24980 |
| Thermocouple J | 0 | 4095 | -2000 | 7600 | -3280 | 14000 |
| Thermocouple T | 0 | 4095 | -2700 | 4000 | -4540 | 7520 |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping I/O Configuration Information | | | | | | | |
|--|---------|---------|---------|------|---------------|------|-------------|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
|  Inputs | | | | | | | |
|  | | IW0 | %IW5 | INT | | | |
|  | | IW1 | %IW6 | INT | | | |

| Channel | Type | Description |
|---------|------|------------------------------|
| IW0 | INT | Current value of the input 0 |
| IW1 | INT | Current value of the input 1 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2AMI4LT

Introduction

This expansion module is a 4-point input module, current, voltage and temperature, with a terminal block.

NOTE: All inputs used must be of the same type (voltage, current, or temperature).

For further hardware information, refer to TM2AMI4LT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE

INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

I/O Configuration Tab

This table allows configuring the inputs.

| I/O Mapping I/O Configuration Information | | | | | |
|---|---------------------|----------|---------------|------|-------------------|
| Parameter | Type | Value | Default Value | Unit | Description |
| Mode | Enumeration of BYTE | Voltage | Voltage | | Mode |
| Inputs | | | | | |
| IW0 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(0...4095) | 0 | 0 | | Minimum value |
| Maximum | INT(0...4095) | 4095 | 4095 | | Maximum value |
| Lower Limit | INT(0...0) | 0 | 0 | | Lower limit value |
| Upper Limit | INT(0...0) | 0 | 0 | | Upper limit value |
| IW1 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(0...4095) | 0 | 0 | | Minimum value |
| Maximum | INT(0...4095) | 4095 | 4095 | | Maximum value |
| Lower Limit | INT(0...0) | 0 | 0 | | Lower limit value |
| Upper Limit | INT(0...0) | 0 | 0 | | Upper limit value |
| IW2 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(0...4095) | 0 | 0 | | Minimum value |
| Maximum | INT(0...4095) | 4095 | 4095 | | Maximum value |
| Lower Limit | INT(0...0) | 0 | 0 | | Lower limit value |
| Upper Limit | INT(0...0) | 0 | 0 | | Upper limit value |
| IW3 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(0...4095) | 0 | 0 | | Minimum value |
| Maximum | INT(0...4095) | 4095 | 4095 | | Maximum value |
| Lower Limit | INT(0...0) | 0 | 0 | | Lower limit value |
| Upper Limit | INT(0...0) | 0 | 0 | | Upper limit value |

For each input, you can define:





| Parameter | | Value | Default Value | Description |
|-----------|---------------------|---|---------------------|--|
| Mode | | Voltage Current Temperature | Voltage | This identifies the mode of all channels. |
| Type | | Not used 0...10 V 0...20 mA PT100 PT1000 NI100 NI1000 | Not used | This identifies the type of the channel. If 'Voltage' mode is enabled, then the type 'Not used' and '0...10V' are available. If 'Current' mode is enabled, then the type 'Not used' and '0...20 mA' are available. If 'Temperature' mode is enabled, then the type 'Not used', 'PT100', 'PT1000', 'NI100' and 'NI1000' are available. |
| Scope | | Not used Normal Customized Resistance (Ohm) Celsius (0.1 °C) Fahrenheit (0.1 °F) | Not used | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower measurement limit. |
| | Celsius (0.1 °C) | See the table below | See the table below | |
| | Fahrenheit (0.1 °F) | | | |
| | Resistance (Ohm) | | | |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper measurement limit. |
| | Celsius (0.1 °C) | See the table below | See the table below | |
| | Fahrenheit (0.1 °F) | | | |
| | Resistance (Ohm) | | | |
| | Customized | -32768...32767 | 32767 | |

| Scope | Normal | | Resistance (Ohm) | | Celsius (0.1 °C) | | Fahrenheit (0.1 °F) | |
|--------|---------|---------|------------------|---------|------------------|---------|---------------------|---------|
| | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum |
| PT100 | 0 | 4095 | 18 | 314 | -2000 | 6000 | -3280 | 11120 |
| PT1000 | 0 | 4095 | 184 | 3138 | -2000 | 6000 | -3280 | 11120 |
| NI100 | 0 | 4095 | 74 | 199 | -500 | 1500 | -580 | 3020 |
| NI1000 | 0 | 4095 | 742 | 1987 | -500 | 1500 | -580 | 3020 |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping | | | | | | | |
|---|---------|---------|---------|------|---------------|------|-------------|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
| Inputs | | | | | | | |
|  | | IW0 | %IW5 | INT | | | |
|  | | IW1 | %IW6 | INT | | | |
|  | | IW2 | %IW7 | INT | | | |
|  | | IW3 | %IW8 | INT | | | |

| Channel | Type | Description |
|---------|------|------------------------------|
| IW0 | INT | Current value of the input 0 |
| IW1 | INT | Current value of the input 1 |
| IW2 | INT | Current value of the input 2 |
| IW3 | INT | Current value of the input 3 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2AMI8HT

Introduction

This expansion module is an 8-point input module, current, and voltage, with a terminal block.

NOTE: All inputs used must be of the same type (voltage or current).

For further hardware information, refer to TM2AMI8HT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE

INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

I/O Configuration Tab

This table allows configuring the inputs.

| I/O Mapping I/O Configuration Information | | | | | |
|---|---------------------|----------|---------------|------|---------------|
| Parameter | Type | Value | Default Value | Unit | Description |
| Type | Enumeration of BYTE | 0 – 10 V | 0 – 10 V | | Mode |
| Inputs | | | | | |
| IW0 | | | | | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...1023) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 1023 | 1023 | | Maximum value |
| IW1 | | | | | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...1023) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 1023 | 1023 | | Maximum value |
| IW2 | | | | | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...1023) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 1023 | 1023 | | Maximum value |
| IW3 | | | | | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...1023) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 1023 | 1023 | | Maximum value |
| IW4 | | | | | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...1023) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 1023 | 1023 | | Maximum value |
| IW5 | | | | | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...1023) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 1023 | 1023 | | Maximum value |
| IW6 | | | | | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...1023) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 1023 | 1023 | | Maximum value |
| IW7 | | | | | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...1023) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 1023 | 1023 | | Maximum value |

For each input, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|------------|---------------------------------|---------------|--|
| Type | | Not used 0- 10 V 0- 20 mA | Not used | This identifies the mode of all channels. |
| Scope | | Normal Customized | Normal | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower measurement limit. |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 1023 | 1023 | Specifies the upper measurement limit. |
| | Customized | -32768...32767 | 32767 | |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping I/O Configuration Information | | | | | | | |
|---|---------|---------|---------|------|---------------|------|-------------|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
| [-] Inputs | | | | | | | |
| | | IW0 | %IW5 | INT | | | |
| | | IW1 | %IW6 | INT | | | |
| | | IW2 | %IW7 | INT | | | |
| | | IW3 | %IW8 | INT | | | |
| | | IW4 | %IW9 | INT | | | |
| | | IW5 | %IW10 | INT | | | |
| | | IW6 | %IW11 | INT | | | |
| | | IW7 | %IW12 | INT | | | |

| Channel | Type | Description |
|---------|------|------------------------------|
| IW0 | INT | Current value of the input 0 |
| ... | ... | ... |
| IW7 | INT | Current value of the input 7 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2ARI8HT

Introduction

This expansion module is an 8-point input module, temperature, with a terminal block.

For further hardware information, refer to TM2ARI8HT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE

INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

NTC Probe

The temperature (T_m) varies in relation to the resistance (r) following the equation below:

$$T_m(r) = \frac{1}{\frac{1}{T} + \frac{1}{B} \ln \left[\frac{r}{R} \right]}$$

Where:

- T_m = temperature measured by the probe, in Kelvin
- r = physical value of the resistance in Ohm
- R = reference resistance in Ohm at temperature T
- T = reference temperature in Kelvin
- B = sensitivity of the NTC probe in Kelvin

R , T , and B must be greater or equal to 1.

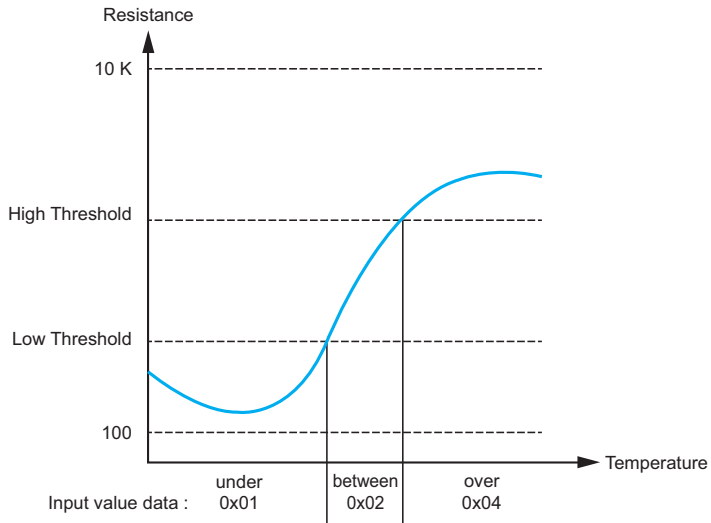
If the resistance is selected as unit, the displayed value is equal to the probe resistance.

NOTE: 25 °C = 77 °F = 298.15 K

PTC Probe

This table shows the read value according to the resistance value:

| Resistance Value | Read Value |
|-----------------------------|------------|
| Less than low threshold | 1 |
| Between threshold | 2 |
| Greater than high threshold | 4 |



I/O Configuration Tab

This table allows configuring the inputs.

| I/O Mapping | | I/O Configuration | | | Information | |
|----------------|---------------------|-------------------|---------------|--|-------------|--|
| Parameter | Type | Value | Default Value | Unit | Description | |
| Inputs | | | | | | |
| IW0 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | Unit | | |
| Scope | Enumeration of BYTE | Not used | Not used | Unit | | |
| Minimum | INT(-32768...32767) | -32768 | -32768 | Minimum value | | |
| Maximum | INT(-32768...32767) | 32767 | 32767 | Maximum value | | |
| Rref | UNIT(1...65535) | 330 | 330 | Reference resistance in Ohm at reference temperature | | |
| Tref | INT(1...65000) | 29815 | 29815 | Reference temperature value in Kelvin (0.01 K) | | |
| Beta | INT(1...32767) | 3569 | 3569 | Sensitivity of the probe | | |
| High threshold | INT(1501...10000) | 3100 | 3100 | Activation threshold | | |
| Low threshold | INT(100...3099) | 1500 | 1500 | Reactivation threshold | | |
| IW1 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | Unit | | |
| Scope | Enumeration of BYTE | Not used | Not used | Unit | | |
| Minimum | INT(-32768...32767) | -32768 | -32768 | Minimum value | | |
| Maximum | INT(-32768...32767) | 32767 | 32767 | Maximum value | | |
| Rref | UNIT(1...65535) | 330 | 330 | Reference resistance in Ohm at reference temperature | | |
| Tref | INT(1...65000) | 29815 | 29815 | Reference temperature value in Kelvin (0.01 K) | | |
| Beta | INT(1...32767) | 3569 | 3569 | Sensitivity of the probe | | |
| High threshold | INT(1501...10000) | 3100 | 3100 | Activation threshold | | |
| Low threshold | INT(100...3099) | 1500 | 1500 | Reactivation threshold | | |
| IW2 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | Unit | | |
| Scope | Enumeration of BYTE | Not used | Not used | Unit | | |
| Minimum | INT(-32768...32767) | -32768 | -32768 | Minimum value | | |
| Maximum | INT(-32768...32767) | 32767 | 32767 | Maximum value | | |
| Rref | UNIT(1...65535) | 330 | 330 | Reference resistance in Ohm at reference temperature | | |
| Tref | INT(1...65000) | 29815 | 29815 | Reference temperature value in Kelvin (0.01 K) | | |
| Beta | INT(1...32767) | 3569 | 3569 | Sensitivity of the probe | | |
| High threshold | INT(1501...10000) | 3100 | 3100 | Activation threshold | | |
| Low threshold | INT(100...3099) | 1500 | 1500 | Reactivation threshold | | |
| IW3 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | Unit | | |
| Scope | Enumeration of BYTE | Not used | Not used | Unit | | |
| Minimum | INT(-32768...32767) | -32768 | -32768 | Minimum value | | |

For each input, you can define:










| Parameter | | Value | Default Value | Description |
|---|------------|---|---|--|
| Type | | Not used NTC PTC | Not used | This identifies the mode of the channel. |
| Scope | | Normal Customized Resistance (Ohm) Celsius (0.1 °C) Fahrenheit (0.1 °F) | Normal for NTC type Resistance (Ohm) for PTC type | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower measurement limit. |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 1023 | 1023 | Specifies the upper measurement limit. |
| | Customized | -32768...32767 | 32767 | |
| Rref (used only with NTC probe) | | 1...65535 | 330 | Reference resistance in Ohm at temperature Tref |
| Tref (used only with NTC probe) | | 1...65000 | 29815 | Reference temperature value in Kelvin (0.01 K) |
| Beta (used only with NTC probe) | | 1...32767 | 3569 | Sensitivity of NTC probe in Kelvin (0.01 K) |
| High threshold (used only with PTC probe) | | 100...10000 | 3100 | Activation threshold |
| Low threshold (used only with PTC probe) | | 100...10000 | 1500 | Reactivation threshold |

| Scope | Resistance (Ohm) | | Celsius (0.1 °C) | | Fahrenheit (0.1 °F) | |
|-------|------------------|---------|------------------|---------|---------------------|---------|
| | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum |
| NTC | 100 | 10000 | -789 | 2114 | -1101 | 4125 |
| PTC | 100 | 10000 | - | - | - | - |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping | | | | | | | |
|--|---------|---------|---------|------|---------------|------|-------------|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
|  Inputs | | | | | | | |
|  | | IW0 | %IW5 | INT | | | |
|  | | IW1 | %IW6 | INT | | | |
|  | | IW2 | %IW7 | INT | | | |
|  | | IW3 | %IW8 | INT | | | |
|  | | IW4 | %IW9 | INT | | | |
|  | | IW5 | %IW10 | INT | | | |
|  | | IW6 | %IW11 | INT | | | |
|  | | IW7 | %IW12 | INT | | | |

| Channel | Type | Description |
|---------|------|------------------------------|
| IW0 | INT | Current value of the input 0 |
| ... | ... | ... |
| IW7 | INT | Current value of the input 7 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2ARI8LRJ

Introduction

This expansion module is an 8-point output module, temperature, with RJ11 connectors.

For further hardware information, refer to TM2ARI8LRJ (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE

INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

I/O Configuration Tab

This table allows configuring the inputs.

| I/O Mapping | | I/O Configuration | | Information | |
|-------------|---------------------|-------------------|---------------|-------------|---------------|
| Parameter | Type | Value | Default Value | Unit | Description |
| Inputs | | | | | |
| IW0 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW1 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW2 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW3 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW4 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW5 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |

For each input, you can define:











| Parameter | | Value | Default Value | Description |
|-----------|---------------------|---|---------------------|--|
| Type | | Not used PT100 PT1000 | Not used | This identifies the mode of the channel. |
| Scope | | Not used Normal Customized Celsius (0.1 °C) Fahrenheit (0.1 °F) | Not used | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower measurement limit. |
| | Celsius (0.1 °C) | See the table below | See the table below | |
| | Fahrenheit (0.1 °F) | | | |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper measurement limit. |
| | Celsius (0.1 °C) | See the table below | See the table below | |
| | Fahrenheit (0.1 °F) | | | |
| | Customized | -32768...32767 | 32767 | |

| Scope | Normal | | Celsius (0.1 °C) | | Fahrenheit (0.1 °F) | |
|--------|---------|---------|------------------|---------|---------------------|---------|
| | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum |
| PT100 | 0 | 4095 | -2000 | 6000 | -3280 | 11120 |
| PT1000 | 0 | 4095 | -500 | 2000 | -580 | 3920 |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping | | | | | | | |
|--|---------|---------|---------|------|---------------|------|-------------|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
|   Inputs | | | | | | | |
|  | | IW0 | %IW5 | INT | | | |
|  | | IW1 | %IW6 | INT | | | |
|  | | IW2 | %IW7 | INT | | | |
|  | | IW3 | %IW8 | INT | | | |
|  | | IW4 | %IW9 | INT | | | |
|  | | IW5 | %IW10 | INT | | | |
|  | | IW6 | %IW11 | INT | | | |
|  | | IW7 | %IW12 | INT | | | |

| Channel | Type | Description |
|---------|------|------------------------------|
| IW0 | INT | Current value of the input 0 |
| ... | ... | ... |
| IW7 | INT | Current value of the input 7 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2ARI8LT

Introduction

This expansion module is an 8-point input module, temperature, with 2 terminal blocks.

For further hardware information, refer to TM2ARI8LT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE

INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

I/O Configuration Tab

This table allows configuring the inputs.

| I/O Mapping | | I/O Configuration | | Information | |
|--|---------------------|-------------------|---------------|-------------|---------------|
| Parameter | Type | Value | Default Value | Unit | Description |
| <div style="background-color: #ffff00; padding: 2px;">Inputs</div> | | | | | |
| IW0 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW1 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW2 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW3 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW4 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW5 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |
| IW6 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...32767) | -32768 | -32768 | | Minimum value |
| Maximum | INT(-32768...32767) | 32767 | 32767 | | Maximum value |

For each input, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|---------------------|---|---------------------|--|
| Type | | Not used PT100 PT1000 | Not used | This identifies the mode of the channel. |
| Scope | | Not used Normal Customized Celsius (0.1 °C) Fahrenheit (0.1 °F) | Not used | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower measurement limit. |
| | Celsius (0.1 °C) | See the table below | See the table below | |
| | Fahrenheit (0.1 °F) | | | |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper measurement limit. |
| | Celsius (0.1 °C) | See the table below | See the table below | |
| | Fahrenheit (0.1 °F) | | | |
| | Customized | -32768...32767 | 32767 | |

| Scope | Normal | | Celsius (0.1 °C) | | Fahrenheit (0.1 °F) | |
|--------|---------|---------|------------------|---------|---------------------|---------|
| | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum |
| PT100 | 0 | 4095 | -2000 | 6000 | -3280 | 11120 |
| PT1000 | 0 | 4095 | -500 | 2000 | -580 | 3920 |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping | | | | | | | |
|-------------|---------|---------|---------|------|---------------|------|-------------|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
| Inputs | | | | | | | |
| | | IW0 | %IW5 | INT | | | |
| | | IW1 | %IW6 | INT | | | |
| | | IW2 | %IW7 | INT | | | |
| | | IW3 | %IW8 | INT | | | |
| | | IW4 | %IW9 | INT | | | |
| | | IW5 | %IW10 | INT | | | |
| | | IW6 | %IW11 | INT | | | |
| | | IW7 | %IW12 | INT | | | |

| Channel | Type | Description |
|---------|------|------------------------------|
| IW0 | INT | Current value of the input 0 |
| ... | ... | ... |
| IW7 | INT | Current value of the input 7 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2AMO1HT

Introduction

This expansion module is a 1-point output module with a terminal block.

For further hardware information, refer to TM2AMO1HT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE







INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

I/O Configuration Tab

This table allows configuring the output.

| I/O Mapping I/O Configuration Information | | | | | | |
|---|---------------------|----------|---------------|------|---------------|--|
| Parameter | Type | Value | Default Value | Unit | Description | |
| [-]  Outputs | | | | | | |
| [-]  QW0 | | | | | | |
|  Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
|  Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
|  Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value | |
|  Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value | |

For the output, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|------------|----------------------------------|---------------|--|
| Type | | Not used 0- 10 V 4 - 20 mA | Not used | This identifies the mode of the channel. |
| Scope | | Normal Customized | Normal | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower limit. |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper limit. |
| | Customized | -32768...32767 | 32767 | |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping I/O Configuration Information | | | | | | | |
|---|---------|---------|---------|------|---------------|------|-------------|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
| Outputs | | | | | | | |
| | | QW0 | %QW2 | INT | | | |

| Channel | Type | Default Value | Description |
|---------|------|----------------|------------------------------|
| QW0 | INT | -32768...32767 | Command word of the output 0 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2AVO2HT

Introduction

This expansion module is a 2-point output module with a terminal block.

For further hardware information, refer to TM2AVO2HT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE

INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

I/O Configuration Tab

This table allows configuring the outputs.

| I/O Mapping I/O Configuration Information | | | | | | |
|---|---------------------|----------|---------------|------|---------------|--|
| Parameter | Type | Value | Default Value | Unit | Description | |
| Outputs | | | | | | |
| QW0 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...2047) | -2048 | -2048 | | Minimum value | |
| Maximum | INT(-2048...32767) | 2047 | 2047 | | Maximum value | |
| QW1 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...2047) | -2048 | -2048 | | Minimum value | |
| Maximum | INT(-2048...32767) | 2047 | 2047 | | Maximum value | |




For each output, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|------------|--------------------------|---------------|--|
| Type | | Not used -10...10 Vdc | Not used | This identifies the mode of the channel. |
| Scope | | Normal Customized | Normal | This identifies the range of values for the channel. |
| Minimum | Normal | -2048 | -2048 | Specifies the lower limit. |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 2047 | 2047 | Specifies the upper limit. |
| | Customized | -32768...32767 | 32767 | |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping | | | | | | | |
|---|---------|---------|---------|------|---------------|------|-------------|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
|  Outputs | | | | | | | |
|  | | QW0 | %QW3 | INT | | | |
|  | | QW1 | %QW4 | INT | | | |

| Channel | Type | Default Value | Description |
|---------|------|----------------|------------------------------|
| QW0 | INT | -32768...32767 | Command word of the output 0 |
| QW1 | INT | -32768...32767 | Command word of the output 1 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2AMM3HT

Introduction

This expansion module is a 2-point input/1-point output module with a terminal block.

For further hardware information, refer to TM2AMM3HT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE

INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

I/O Configuration Tab

This table allows configuring the inputs and the outputs.

| I/O Mapping | | I/O Configuration | | Information | |
|--------------|---------------------|-------------------|---------------|-------------|---------------|
| Parameter | Type | Value | Default Value | Unit | Description |
| [-] Inputs | | | | | |
| [-] IW0 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value |
| [-] IW1 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value |
| [-] Outputs | | | | | |
| [-] QW0 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value |

For each input, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|------------|-----------------------------------|---------------|--|
| Type | | Not used 0...10 V 4...20 mA | Not used | This identifies the mode of the channel. |
| Scope | | Normal Customized | Normal | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower measurement limit. |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper measurement limit. |
| | Customized | -32768...32767 | 32767 | |

For each output, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|------------|----------------------------------|---------------|--|
| Type | | Not used 0- 10 V 4 - 20 mA | Not used | This identifies the mode of the channel. |
| Scope | | Normal Customized | Normal | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower limit. |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper limit. |
| | Customized | -32768...32767 | 32767 | |

NOTE: When the value set by the controller is lower than the configured range, the analog output of the module configured in 4...20 mA can be lower than 4 mA.

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping | | I/O Configuration | Information | | | | | |
|-------------|---------|-------------------|-------------|------|---------------|------|-------------|--|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description | |
| Inputs | | | | | | | | |
| | | IW0 | %IW1 | INT | | | | |
| | | IW1 | %IW2 | INT | | | | |
| Outputs | | | | | | | | |
| | | QW0 | %QW1 | INT | | | | |

| Channel | | Type | Default Value | Description |
|---------|-----|------|----------------|------------------------------|
| Inputs | IW0 | INT | - | Current value of the input 0 |
| | IW1 | INT | - | Current value of the input 1 |
| Outputs | QW0 | INT | -32768...32767 | Command word of the output 0 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2AMM6HT

Introduction

This expansion module is a 4-point input/2-point output module with 2 terminal blocks.

For further hardware information, refer to TM2AMM6HT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

| |
|---|
| <i>NOTICE</i> |
| INOPERABLE EQUIPMENT Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel. Failure to follow these instructions can result in equipment damage. |

I/O Configuration Tab

This table allows configuring the inputs and the outputs.

| I/O Mapping I/O Configuration Information | | | | | | |
|---|---------------------|----------|---------------|------|---------------|--|
| Parameter | Type | Value | Default Value | Unit | Description | |
| Inputs | | | | | | |
| IW0 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value | |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value | |
| IW1 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value | |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value | |
| IW2 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value | |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value | |
| IW3 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value | |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value | |
| Outputs | | | | | | |
| QW0 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value | |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value | |
| QW1 | | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode | |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit | |
| Minimum | INT(-32768...4095) | 0 | 0 | | Minimum value | |
| Maximum | INT(0...32767) | 4095 | 4095 | | Maximum value | |

For each input, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|------------|----------------------------------|---------------|--|
| Type | | Not used 0- 10 V 4 - 20 mA | Not used | This identifies the mode of the channel. |
| Scope | | Normal Customized | Normal | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower measurement limit. |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper measurement limit. |
| | Customized | -32768...32767 | 32767 | |

For each output, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|------------|----------------------------------|---------------|--|
| Type | | Not used 0- 10 V 4 - 20 mA | Not used | This identifies the mode of the channel. |
| Scope | | Normal Customized | Normal | This identifies the range of values for the channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower limit. |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper limit. |
| | Customized | -32768...32767 | 32767 | |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping | | I/O Configuration | Information | | | | |
|----------------|---------|-------------------|-------------|------|---------------|------|-------------|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
| Inputs | | | | | | | |
| | | IW0 | %IW3 | INT | | | |
| | | IW1 | %IW4 | INT | | | |
| | | IW2 | %IW5 | INT | | | |
| | | IW3 | %IW6 | INT | | | |
| Outputs | | | | | | | |
| | | QW0 | %QW2 | INT | | | |
| | | QW1 | %QW3 | INT | | | |

| Channel | | Type | Default Value | Description |
|---------|-----|------|----------------|------------------------------|
| Inputs | IW0 | INT | - | Current value of the input 0 |
| | ... | ... | ... | ... |
| | IW3 | INT | - | Current value of the input 3 |
| Outputs | QW0 | INT | -32768...32767 | Command word of the output 0 |
| | QW1 | INT | -32768...32767 | Command word of the output 1 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

TM2ALM3LT

Introduction

This expansion module is a 2-point input/1-point output module with a terminal block and accepts thermocouple and resistance thermometer signals.

For further hardware information, refer to TM2ALM3LT (see *Modicon TM2, Analog I/O Modules, Hardware Guide*).

If you have physically wired the analog channel for a voltage signal and you configure the channel for a current signal in SoMachine, you may damage the analog circuit.

NOTICE

INOPERABLE EQUIPMENT

Verify that the physical wiring of the analog circuit is compatible with the software configuration for the analog channel.

Failure to follow these instructions can result in equipment damage.

I/O Configuration Tab

This table allows configuring the inputs and the outputs.

| I/O Mapping | | I/O Configuration | | Information | |
|-------------|---------------------|-------------------|---------------|-------------|---------------|
| Parameter | Type | Value | Default Value | Unit | Description |
| Inputs | | | | | |
| IW0 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(0...4095) | 0 | 0 | | Minimum value |
| Maximum | INT(0...4095) | 4095 | 4095 | | Maximum value |
| IW1 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(0...4095) | 0 | 0 | | Minimum value |
| Maximum | INT(0...4095) | 4095 | 4095 | | Maximum value |
| Outputs | | | | | |
| QW0 | | | | | |
| Type | Enumeration of BYTE | Not used | Not used | | Range mode |
| Scope | Enumeration of BYTE | Not used | Not used | | Unit |
| Minimum | INT(0...4095) | 0 | 0 | | Minimum value |
| Maximum | INT(0...4095) | 4095 | 4095 | | Maximum value |

For each input, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|---------------------|---|---------------------|--|
| Type | | Not used PT100 Thermocouple K Thermocouple J Thermocouple T | Not used | This identifies the mode of a channel. |
| Scope | | Normal Customized Celsius (0.1 °C) Fahrenheit (0.1 °F) | Normal | This identifies the range of values for a channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower measurement limit. |
| | Celsius (0.1 °C) | See the table below | See the table below | |
| | Fahrenheit (0.1 °F) | | | |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper measurement limit. |
| | Celsius (0.1 °C) | See the table below | See the table below | |
| | Fahrenheit (0.1 °F) | | | |
| | Customized | -32768...32767 | .32767 | |

| Scope | Normal | | Celsius (0.1 °C) | | Fahrenheit (0.1 °F) | |
|----------------|---------|---------|------------------|---------|---------------------|---------|
| | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum |
| Thermocouple K | 0 | 4095 | -2700 | 13700 | -4540 | 24980 |
| Thermocouple J | 0 | 4095 | -2000 | 7600 | -3280 | 14000 |
| Thermocouple T | 0 | 4095 | -2700 | 4000 | -4540 | 7520 |
| PT100 | 0 | 4095 | -1000 | 5000 | -1480 | 9320 |

For each output, you can define:

| Parameter | | Value | Default Value | Description |
|-----------|------------|----------------------------------|---------------|--|
| Type | | Not used 0- 10 V 4 - 20 mA | Not used | This identifies the mode of a channel. |
| Scope | | Normal Customized | Normal | This identifies the range of values for a channel. |
| Minimum | Normal | 0 | 0 | Specifies the lower limit. |
| | Customized | -32768...32767 | -32768 | |
| Maximum | Normal | 4095 | 4095 | Specifies the upper limit. |
| | Customized | -32768...32767 | 32767 | |

For further generic descriptions, refer to I/O Configuration Tab Description ([see page 17](#)).

I/O Mapping Tab

This identifies the addresses of each input and the channel name:

| I/O Mapping I/O Configuration Information | | | | | | | |
|---|---------|---------|---------|------|---------------|------|-------------|
| Variable | Mapping | Channel | Address | Type | Default Value | Unit | Description |
| [-] Inputs | | | | | | | |
| | | IW0 | %IW1 | INT | | | |
| | | IW1 | %IW2 | INT | | | |
| [-] Outputs | | | | | | | |
| | | QW0 | %QW1 | INT | | | |

| Channel | Type | Default Value | Description | |
|---------|------|---------------|----------------|------------------------------|
| Inputs | IW0 | INT | - | Current value of the input 0 |
| | IW1 | INT | - | Current value of the input 1 |
| Outputs | QW0 | INT | -32768...32767 | Command word of the output 0 |

For further generic descriptions, refer to I/O Mapping Tab Description ([see page 16](#)).

Analog I/O Modules Diagnostic

Introduction

The operating status of each I/O channel is given by the diagnostic bytes in the **I/O Mapping** tab:

- IBStatusIWx for input channel x
- IBStatusQWx for output channel x

Diagnostic bytes are available for the following modules:

- TM2AMM3HT
- TM2ALM3LT
- TM2AMI2HT
- TM2AMO1HT

NOTE: If the **Status Enabled** parameter in the **I/O Configuration** tab is deactivated, it is possible to update the value of the diagnostic bytes by calling the `TM3_GetModuleInternalStatus` function.

For more information about `TM3_GetModuleInternalStatus` function:

- Refer to *M241 Controller PLCSystem Library Guide* for Modicon M241 Logic Controller.
- Refer to *M251 Controller PLCSystem Library Guide* for Modicon M251 Logic Controller.

Input Diagnostic Byte Description

This table describes the IBStatusIWx diagnostic byte:

| Byte value | Description |
|------------|---|
| 0 | Normal |
| 1 | Undefined |
| 2 | Undefined |
| 3 | Configuration error detected |
| 4 | External power supply error detected |
| 5 | Wiring error detected (high limit exceeded) |
| 6 | Wiring error detected (low limit exceeded) |
| 7 | General hardware error detected |
| 8...255 | Undefined |

Output Diagnostic Byte Description

This table describes the IBStatusQWx diagnostic byte:

| Byte value | Description |
|------------|--------------------------------------|
| 0 | Normal |
| 1 | Undefined |
| 2 | Undefined |
| 3 | Configuration error detected |
| 4 | External power supply error detected |
| 5 | Undefined |
| 6 | Undefined |
| 7 | General hardware error detected |
| 8...255 | Undefined |

Chapter 4

TM2 Expert Modules

TM200HSC206DF and TM200HSC206DT

Overview

The TM200HSC206DT and TM200HSC206DF HSC modules can be used to add HSC functionality to your system, and also provide additional counting modes (period meter and ratio).

Use the `GetRightBusStatus` function regularly to monitor the expansion bus configuration status.

Access the Configuration Menu

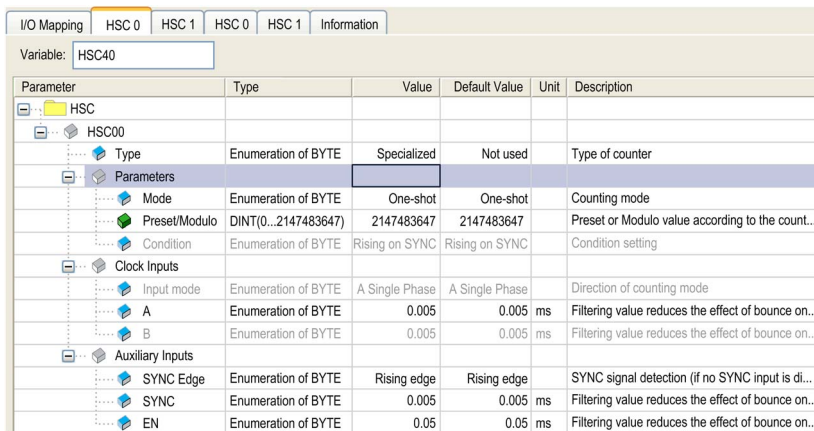
NOTE: Before accessing the configuration menu, add a TM200HSC206DT or a TM200HSC206DF module in the SoMachine software.

This table shows how to access the HSC configuration menu:

| Step | Description |
|------|---|
| 1 | Double-click the added module node in the Devices tree . |
| 2 | Select the HSC x tab corresponding to the channel you want to configure. |

HSC Configuration Window

This figure is a sample HSC configuration window used to configure the HSC:



| Step | Action |
|------|--|
| 1 | Select the value of the HSCxx type parameter. |
| 2 | If necessary, change the instance name in the Variable field. |
| 3 | Refer to Specialized Type Overview for configuring the different parameters. |

Chapter 5

TM2 Communication Module

TWDNOI10M3

Introduction

This expansion module is an AS-Interface master module.

To configure the TWDNOI10M3 expansion module, refer to AS-Interface Configuration (see *Modicon M238 Logic Controller, Programming Guide*).



B

BOOL

(*boolean*) A basic data type in computing. A `BOOL` variable can have one of these values: 0 (`FALSE`), 1 (`TRUE`). A bit that is extracted from a word is of type `BOOL`; for example, `%MW10.4` is a fifth bit of memory word number 10.

byte

A type that is encoded in an 8-bit format, ranging from 00 hex to FF hex.

C

control network

A network containing logic controllers, SCADA systems, PCs, HMI, switches, ...

Two kinds of topologies are supported:

- flat: all modules and devices in this network belong to same subnet.
- 2 levels: the network is split into an operation network and an inter-controller network.

These two networks can be physically independent, but are generally linked by a routing device.

D

digital I/O

(*digital input/output*) An individual circuit connection at the electronic module that corresponds directly to a data table bit. The data table bit holds the value of the signal at the I/O circuit. It gives the control logic digital access to I/O values.

DWORD

(*double word*) Encoded in 32-bit format.

E

expansion bus

An electronic communication bus between expansion I/O modules and a controller.

expansion I/O module

(*expansion input/output module*) Either a digital or analog module that adds additional I/O to the base controller.

F

function

A programming unit that has 1 input and returns 1 immediate result. However, unlike FBs, it is directly called with its name (as opposed to through an instance), has no persistent state from one call to the next and can be used as an operand in other programming expressions.

Examples: boolean (AND) operators, calculations, conversions (BYTE_TO_INT)

H

HE10

Rectangular connector for electrical signals with frequencies below 3 MHz, complying with IEC 60807-2.

HSC

(high-speed counter)

I

I/O

(input/output)

INT

(integer) A whole number encoded in 16 bits.

M

MAST

A processor task that is run through its programming software. The MAST task has 2 sections:

- **IN:** Inputs are copied to the IN section before execution of the MAST task.
- **OUT:** Outputs are copied to the OUT section after execution of the MAST task.

S

source output

A wiring arrangement in which the output electronic module provides current to the device. A source output is referenced to +24 Vdc.

T**task**

A group of sections and subroutines, executed cyclically or periodically for the MAST task or periodically for the FAST task.

A task possesses a level of priority and is linked to inputs and outputs of the controller. These I/O are refreshed in relation to the task.

A controller can have several tasks.

terminal block

(*terminal block*) The component that mounts in an electronic module and provides electrical connections between the controller and the field devices.

V**variable**

A memory unit that is addressed and modified by a program.

W**WORD**

A type encoded in a 16-bit format.



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