Wiring Instructions

Cord Clamp

Switch Socket Assy

Body

Cable Seal

Cable Nut

Green to terminal E

Blue (Black) to terminal N

Neon wired for Power On

Brown (Red) to terminal L

Neon wired for Power Available
### Recommended Flexible Cord Sizes

<table>
<thead>
<tr>
<th>Catalogue No</th>
<th>Diameter (mm)</th>
<th>Cord Size Range</th>
<th>Motor Racing</th>
<th>Max Current</th>
</tr>
</thead>
<tbody>
<tr>
<td>56SPO310</td>
<td>MIN 6.8</td>
<td>.075mm² ORDINARY DUTY</td>
<td>M50</td>
<td>10A</td>
</tr>
<tr>
<td></td>
<td>MAX 10.6</td>
<td>1.0mm² HEAVY DUTY</td>
<td></td>
<td></td>
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<tr>
<td>56SPO315</td>
<td>MIN 7.4</td>
<td>1.5mm² ORDINARY DUTY</td>
<td>M50</td>
<td>15A</td>
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<tr>
<td></td>
<td>MAX 10.6</td>
<td>1.5mm² HEAVY DUTY</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Recommended Wire Strip Lengths

![Recommended Wire Strip Lengths](image)

### WIRING DETAIL AND ASSEMBLY

1. Strip insulated wires from cores as shown.
2. Slip cable lock nut, cable seal and plug body over the flexible cable.
3. Connect the earth wire (green/yellow striped or all green) to earth terminal marked E with green indication.
4. Connect brown (or red) wire to active terminal marked L.
5. Connect blue (or black) wire to neutral terminal marked N.
6. Flip up the cord clamp around the outer sheath of the cable and tighten screw (Note: there must be 10mm of sheath beyond the end of the cord clamp.
7. Check neon connection is in the desired position.
8. Double check the wires are fitted to the correct terminals as illustrated and the terminal screws are tight.
9. Place the switch socket assembly into the body and tighten screws.
10. Slip the cable seal and cable lock nut down the cable, and then tighten the cable lock nut to ensure a proper seal of the cable into the plug body.

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