

Installation Instructions

Product Range

ML2144 Custom Timber Solution

Description

The Medilec ML2144 Series is a medical service panel system for patient treatment areas of hospitals, and medical and dental practices.

The system has been specifically designed to be installed onto a surface mount MDF enclosure or similar material.

Enclosure Requirements

When designing and manufacturing the MDF enclosure there are certain guidelines to meet, which are:

- A. MDF material thickness 18mm (min)
- B. Enclosure height (internal) 155mm (min)
- C. Enclosure depth (internal) 55mm (min)

If services are to run within the enclosure, rather than the wall, then the minimum internal height and depth dimensions may need to increase.

Mounting Bracket Installation

The brackets should be screwed to the rear of the MDF enclosure prior to the enclosure being mounted to the wall. Ensure they are facing the correct way with the bracket nut insert body facing the wall.

Prior to the brackets being installed onto the MDF enclosure, each bracket requires a corresponding cut-out on the front face of the enclosure for the grid assembly to fit within. As a guide, the width and height of the internal punch-out of each bracket is the minimum cut-out dimension.

Bracket	Cut-out
ML2144/1	120mm(h) x 103mm(w)
ML2144/2	120mm(h) x 175mm(w)
ML2144/3	120mm(h) x 247mm(w)
ML2144/4	120mm(h) x 319mm(w)

For the fascias to be aligned correctly, it is critical that the brackets are properly installed. As a guide, the outer dimensions of the brackets are the same as the fascias, therefore butt the brackets together if requiring the fascias to be butted together.

Grid Installation

The metal grid plate is mounted to the mounting bracket via four height adjustable screws, which are fixed to each corner of the grid.

If the adjustable screws are not already installed onto the grid, then place each of the screws into the 4.5mm holes located in the corners of the grid. The brass nuts are then wound up hard against the head of the screw, making sure the nuts have been assembled the correct way to allow the screws to freely rotate.

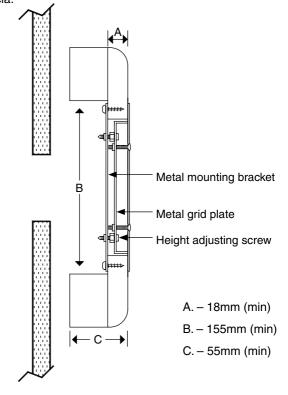
The grid is placed onto the mounting bracket and the height adjuster screws are screwed into the four nuts on each corner of the bracket. Adjust the grid height so that the front lip of the grid sits just below the front face of the MDF enclosure.

2000 Series Accessories Installation

Each 2000 Series accessory is installed onto the grid with two screws, which are backed off slightly to allow the accessories to move from side to side.

Fascia Installation

The fascia is installed to the grid with four countersunk screws. A slight adjustment to the positioning of the 2000 Series accessories may be necessary to align them with the cut-outs within the fascia.



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