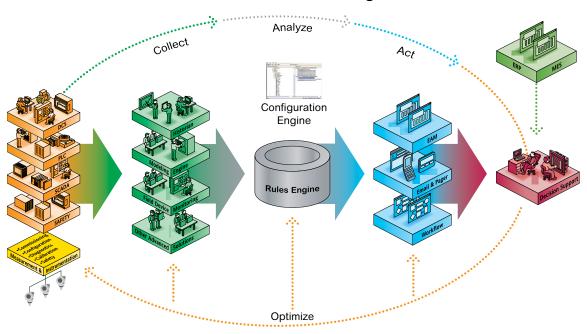
Avantis[®] Condition Manager[®] is a unique, intelligent, real-time condition management solution that collects and analyzes real-time diagnostics from all plant production assets. Avantis Condition Manager drives appropriate actions to improve overall asset performance and manage the corresponding operations, engineering and maintenance activities.



Avantis Condition Manager



by Schneider Electric

PRODUCT AT A GLANCE

- Connects the control, safety and maintenance environments of a plant
- Integrates to Avantis, our enterprise asset management solution as well as solutions such as IBM Maximo[®] and SAP/PM
- Assists in managing the complexity and risks in today's manufacturing environments
- Leverages large amounts of condition information available from devices, systems and process readings and alarms that come from all sources in the plant

Avantis Condition Manager provides early failure detection to increase asset availability, reduce costs and avoid unnecessary maintenance and downtime.

Deal with Complexity in Your Operations

Avantis Condition Manager deals with the complexity of your operations by supporting many devices and assets from different suppliers. The solution also helps organizations move from a reactive to a proactive maintenance environment by predicting and correcting issues before they affect the plant. Avantis Condition Manager is an integral part of the Foxboro[®] EVO[™] Control System, providing one of the critical links between operations and business systems — a fundamental element in delivering on the promise of Asset Performance Management.

In today's manufacturing environment, companies are constantly striving to meet growing production demands with current equipment and facilities while continuing to reduce costs in order to deliver the maximum return on assets (ROA). To accomplish this, organizations must find the optimum balance between availability and utilization, while fully addressing all of the risks (regulatory, environmental, health and safety) inherent to operating in today's complex environments.

To effectively manage within this requirement, there are four major challenges:

- 1. Moving to a proactive and predictive model for operations and maintenance
- 2. Dealing with complexity
- 3. Knowledge management and the complex issues of an aging workforce and staff turnover
- 4. Improving communication and coordination between operations, engineering, maintenance and the other business functions to ensure that all decisions are aligned to deliver the maximum return

Delivering this balanced and integrated view is the focus of the Asset Performance Management (APM) solution, where Condition Manager is one of the key enabling products that deliver directly to these challenges.

Real-time Condition Management

Avantis Condition Manager builds upon its award-winning technology to provide the collection of real-time condition data from an even broader range of plant data sources, and to interoperate with the full range of Schneider Electric and thirdparty applications supported through the application environment.

Avantis Condition Manager delivers a wide range of benefits:

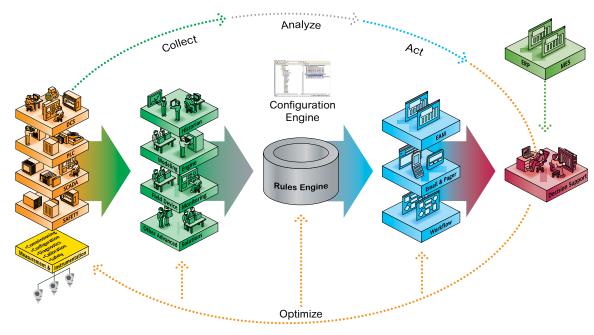
- Avoids unnecessary maintenance by moving to both Condition Based Maintenance (CBM) and a Reliability Centered model for Operations and Maintenance (RCO/RCM). Over 25% of maintenance done today is unnecessary and can introduce additional failure risks.
- Provides early failure detection to increase asset availability, reduce costs and avoid unnecessary downtime. Unplanned outages represent an average of 5% in lost production, where the impact is often much more significant.
- Supports continuous improvement through an integrated workflow management capability, ensuring accurate and consistent response to developing conditions.
- Provides operations, engineering and maintenance personnel with easy access to current asset information for better decision making.
- Collects and analyzes data on asset conditions to help optimize asset contribution over its full life cycle.
- Provides integration with the control, safety and maintenance environments.
- Leverages the latest Microsoft.NET technology to provide easy-to-use asset intelligence and business intelligence information.

Optimize Operations and Maintenance

Operations and maintenance personnel routinely make asset-related decisions which directly affect the company's production and business goals. Stockholder equity, quality control, lean manufacturing and customer satisfaction are all impacted by these decisions. That is why arming your operations and maintenance employees with current asset information is so important. Avantis Condition Manager provides the critical link to your real-time plant floor data, making relevant information available to the people who need it in order to keep your organization profitable.

Collect, Analyze, Act

Avantis Condition Manager employs a "Collect, Analyze, Act" architecture to gather, process and disseminate information that is reviewed in its complete context (versus isolated pieces of data) and acted upon across the organization, bringing together operations, maintenance and engineering to solve any issues efficiently and effectively. Figure 1 provides a visual representation of the Collect, Analyze, Act architecture.



Avantis Condition Manager

> Figure 1. Avantis Condition Manager Architecture

Collect

Starting at the "Collect" level, Avantis Condition Manager facilitates the consistent, timely collection of a wide range of equipment- and process-related data that is of central importance to understanding asset status and condition. The data collected can be real-time, near-time or offline/ historical. Data can be captured from a wide range of sources, including plant historians, direct feeds from intelligent instrumentation and basic monitoring offerings such as fluid and vibration analysis as well as more complex condition sources such as model-based Equipment Health, Advanced Process Control and Loop Tuning solutions. Avantis Condition Manager employs a standards based approach, allowing you to collect data from virtually any source.

For sustained and continuous performance improvement, it is critical to capture performance trends, issues, actions and results on an ongoing basis to facilitate the required analysis. Avantis Condition Manager provides a comprehensive and powerful asset registry where this information is captured and stored and can then be viewed by any of the operational groups. The registry also allows it to capture and disseminate key asset reliability information in support of CBM and RCO/ RCM initiatives.

Analyze

At the heart of Avantis Condition Manager is a Multi-Variable Expert System. This rules-based engine provides the context and knowledge management from single variable through full active model support. The analysis can be based on the rules and conditions provided with Condition Manager and can be extended with customer-defined algorithms or models to take advantage of the condition information and tools already available in your organization. Rule sets are created through a powerful set of wizards that guide you through the analysis.

Act

Once the challenge has been properly identified and analyzed, the "Act" element of the architecture leverages a comprehensive workflow engine. This element provides automated communication across all key groups and individuals and is provided through a variety of mediums including e-mail and pager notifications. The actions can include simple warnings and notifications, automated work requests or complex multi-step workflows involving multiple departments in the organization. The solution also fully supports escalations, tracking and audit trails reporting. This is a critical element of any organization's continuous improvement and quality initiatives.

Integration with Critical Plant Systems

Avantis Condition Manager can tie the condition information (and required actions) with any of the critical plant systems and business solutions. In the plant environment, this includes integration with the Control/PLC/SCADA and Safety solutions, where access to key information is provided through the operator console. Operator visualization is seamless. Data is presented through the operator interface, where key information such as asset performance trends, maintenance history and operational specifications are presented to the operator directly on their screen.

The operator can also initiate and track inspection or service work, and have a direct view of relevant operations and maintenance events as they are captured and reported by Condition Manager. This technology is easily installed with most HMI applications, including Foxboro FoxView[®] and Wonderware[®] InTouch[®]. Avantis Condition Manager also integrates critical business solutions including your EAM/CMMS, ERP and Business Intelligence systems. For example, the "Act" component can drive a work request/work order in your EAM/CMMS solution and/or update a KPI/ Metric in your Business Intelligence solution.

Configuration

The patented Avantis Condition Manager Configuration tool provides the linking mechanism between the Asset Registry and a wide range of plant information sources. It empowers the process engineer to link and configure the monitoring parameters for equipment and measurement points, define the analysis to be applied, and define the required actions/workflow resulting from the analysis.

The Configurator lists, on one screen, the plant floor information points and the plant's assets, as seen in the asset registry. It offers an intuitive drag and drop wizard-based environment, which facilitates the set up of simple or complex conditions across single or multiple assets and measurement points.

S Condition Manager Configuration Wizard - Trigger Rules						
Select the interval at which the point(s) should be monitored, the interval to update the EAM System and the rules which trigger these updates. Multiple real time points are evaluated using expressions.						
OPC (Ole for Process Control) real-time point			😨 Conditio	n Manager Configurator		
OPC server URL:	opcda://BILLL01/0PCSample.0pcDa20Server/{b028e06e-		be.	Tools Help		
OPC item:	Static/Simple Types/Int	ble Types/Int		<u> </u>		
Value to use:	Real	▼ 2		ta Source - Real Time Points Entity - Statistics		
Run time settings				⊕ Complex Data ⊕ CPX ⊕ Dynamic		⁻
RTP Scanning interval:	1 minute	🔁 Condition Manager	Configuration W	/izard - Action Properties		≟⊶∰ Equipment 11400 Boiler-50,000 Lb/Hr/ Gas Fired/ Water Tube ≟-എ Equipment 11430 Centrifugal Pump 100GPM/60FT HD(*)
Update interval:	Immediate	Specify the activities to perform when an action state has been triggered. The same information will be used in all actions to provide context.				Less 1001 (Numeric(Numeric:Random)) E- 4 Equipment 11450 Centrifugal Pump 100GPM/60FTHD Less 1002
Trigger generation rule	Static Simple Types Int	- Work Order	Template: Description:	Work Order Template 1	-	⊑_ ∦ ⊗ 1002
Rule:	Simple Expressions			Work Order created from CM Monitor		
Expression name:	Count Events (Totals all th Count Conditions (Conditio	C Work Request		🔽 No Standing Work		
Record Normal Statistics:	Threshold (Conditions (Condition Threshold (Condition Moni User Defined Expression Simple Expressions	Equipment activity record	Template: Description:	(Select A Value)		
Step 3 of 5	<back< td=""><td>BizTalk alert</td><td>Receive port: Operation:</td><td>(Select A Value) (Select A Value)</td><td><u>×</u></td><td></td></back<>	BizTalk alert	Receive port: Operation:	(Select A Value) (Select A Value)	<u>×</u>	
			•••••••••••••••	J(Jelect A Value)		¢ >
		Email alert	Address:	blenson@test.com		Iocalhost 4/18/2008 1:39:31 PM 00 00:01:54
			Subject:	CM Rule Triggered		
			Description:	Monitored equipment 10000001 triggered C event. Value read from equipment > 0.	M A	
		Reissue Interval	Interval:	8 hours	•	
		Step 5 of 5	<	Back Next Cancel	Finish	

> Figure 2. Configuration Environment with Asset Registry

Figure 2 provides a view of the configuration environment, including the main configuration panel, which is one of the panels in the wizard series and provides a view of the asset that is being monitored as stored in the asset registry. In this case, Condition Manager links a simple temperature reading to a critical motor, where the combination of temperature, vibration and RPM information can be used to determine if a problem exists or what action is required. The left side of the configuration screen shows the available data sources, detailing a selection of the many supported sources.

Leveraging Advanced Technology

Avantis Condition Manager leverages the latest Microsoft.NET technology with intuitive graphics, providing easy-to-use asset intelligence information. Data is gathered 24 hours a day from plant floor assets, data historians and other real-time, near-time and offline data sources. Web Services technology integrates the condition management capabilities with the enterprise solutions (EAM, ERP, MES), communicating work requests and event information between these solutions.

The Open Web Services approach is also used for the integration of the Asset Registry and workflow engine to the other plant solutions (such as Control/Safety) from Schneider Electric and other providers, as well as links to other EAM/CMMS and ERP solutions.

Extending the Solution

Condition Manager is a key element of the overall Asset Performance Management strategy, providing the central management and communication role. This comprehensive architecture allows your organization to start at a simple level looking simply at key information on critical assets, while providing the path and infrastructure for a comprehensive Asset Performance Management solution. The open architecture allows you to get additional value from the solutions you already have in place, and then extend the value with solutions from Schneider Electric and our strategic partners.

Implementation Know-How: The Key To Success

As with any technology solution, success depends on effective implementation. Avantis has the depth of knowledge and breadth of plant experience necessary to ensure that the condition management solution you select drives the maximum benefit and ROA at the operational management and business management levels. Our approach begins with a structured assessment that allows us to jointly understand the challenges, the opportunities, the potential ROI and the most appropriate strategy to achieve the maximum value in a timely and cost-effective manner.