

Presentation

The resistor enables the Altivar 312 drive to operate while braking to a standstill or during slowdown braking, by dissipating the braking energy.

Two types of resistor are available:

- Enclosed model (IP 20 casing) designed to comply with the EMC standard and protected by a temperature-controlled switch or thermal overload relay. This model enables maximum transient braking torque. The resistors are designed to be mounted on the outside of the enclosure, but should not inhibit natural cooling. Air inlets and outlets must not be obstructed in any way. The air must be free of dust, corrosive gas and condensation.
- Non-protected model (IP 00) for lower power ratings only.

Applications

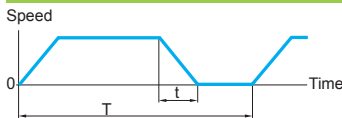
Machines with high inertia, driving loads and machines with fast cycles.

General characteristics

| Type of braking resistor | | | VW3 A7 723 to VW3 A7 725 | VW3 A7 701 to VW3 A7 705 |
|--|-----------------------------|----|---|--|
| Ambient air temperature around the device | Operation | °C | 40 | 0...+ 50 |
| | Storage | °C | - 25...+ 70 | |
| Degree of protection of the casing | | | IP 00 | IP 20 |
| Thermal protection | | | None | Via temperature-controlled switch or via the drive |
| Temperature controlled switch (1) | Tripping temperature | °C | – | 120 |
| | Max. voltage - max. current | | – | 250 V ~ - 1 A |
| | Min. voltage - min. current | | – | 24 V ~ - 0.1 A |
| | Maximum switch resistance | mΩ | – | 60 |
| Operating factor for the dynamic brake transistors | | | The average power that can be dissipated at 40°C from the resistor into the casing is determined for a load factor during braking that corresponds to most common applications. The dynamic brake transistor is sized so that it can tolerate: - The nominal motor power continuously - 150% of the nominal motor power for 60 s | |

(1) The switch must be connected in the sequence (use for signalling or in line contactor control).

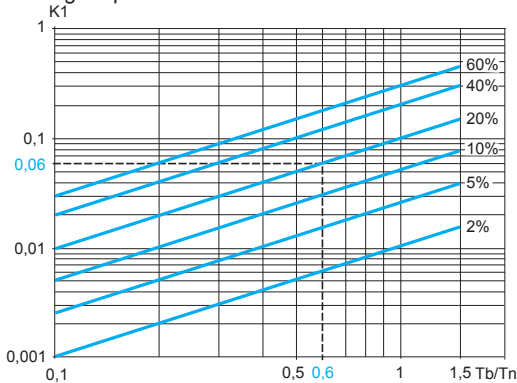
Load factor and determining the nominal power



Load factor: $\frac{t}{T}$
 t: braking time in s
 T: cycle time in s

Chart 1

Graph of the average power as a function of the braking torque for a load factor



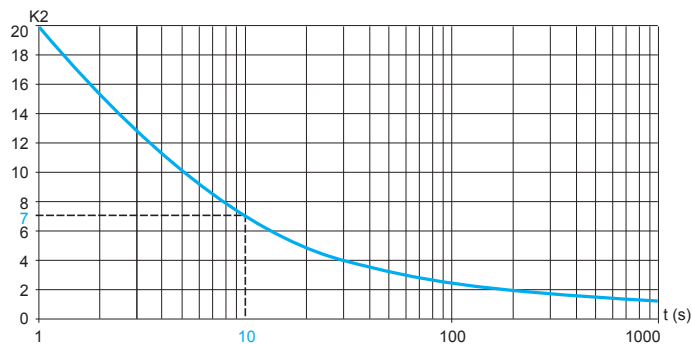
Example:
 Motor power Pm = 4 kW
 Motor efficiency h = 0.85
 Braking torque Tb = 0.6 Tn
 Braking time t = 10 s
 Cycle time T = 50 s
 Load factor fm = $\frac{t}{T}$ = 20%

Use chart 1 to determine coefficient K1 corresponding to a braking torque of 0.6 Tn and a load factor of 20%:
K1 = 0.06

The average power that can be dissipated at 40°C from the resistor into the casing is determined for a load factor during braking that corresponds to most common applications. This load factor is defined in the table above. For a specific application (example: handling), the nominal power of the resistor must be redefined incorporating the new load factor.

Chart 2

Permissible resistor overload as a function of time (characteristic curve)



Use chart 2 to determine coefficient K2 corresponding to a braking time of 10 seconds.
K2 = 7

The nominal power of the resistor (Pn) must be greater than:

$$P_n = P_m \times K_1 \times \eta \left(1 + \frac{1}{K_2 \times f_m} \right) = 4.10^3 \times 0.06 \times 0.8 \left(1 + \frac{1}{7 \times 0.2} \right) = 350 \text{ W}$$



VW3 A7 723



VW3 A7 701

| For drives | Minimum resistor value (1) Ω | Ohmic value Ω | Average power available at | | Reference | Weight kg |
|--|---|-------------------------|----------------------------|-----------|-------------------|--------------|
| | | | 40°C (2) W | 50°C W | | |
| Non-protected braking resistors | | | | | | |
| ATV 312H018M2...H075M2 | 40 | 100 | 32 | 28 | VW3 A7 723 | 0.600 |
| ATV 312HU11M2, HU15M2 | 27 | | | | | |
| ATV 312H018M3...H075M3 | 40 | | | | | |
| ATV 312HU11M3, HU15M3 | 27 | | | | | |
| ATV 312H037N4...H075N4 | 80 | | | | | |
| ATV 312HU11N4...HU22N4 | 54 | | | | | |
| ATV 312H075S6 | 96 | | | | | |
| ATV 312HU15S6, HU22S6 | 64 | | | | | |
| ATV 312HU30N4 | 55 | 100 | 40 | 35 | VW3 A7 725 | 0.850 |
| ATV 312HU40N4 | 36 | | | | | |
| ATV 312HU40S6 | 44 | | | | | |
| ATV 312HU22M2, ATV 312HU22M3 | 25 | 68 | 32 | 28 | VW3 A7 724 | 0.600 |
| ATV 312HU30M3 | 16 | | | | | |
| Protected braking resistors | | | | | | |
| ATV 312H018M2...H075M2 | 40 | 100 | 58 | 50 | VW3 A7 701 | 2.000 |
| ATV 312HU11M2, HU15M2 | 27 | | | | | |
| ATV 312H018M3...H075M3 | 40 | | | | | |
| ATV 312HU11M3, HU15M3 | 27 | | | | | |
| ATV 312H037N4...H075N4 | 80 | | | | | |
| ATV 312HU11N4...HU22N4 | 54 | | | | | |
| ATV 312HU22M2, ATV 312HU22M3 | 25 | 60 | 115 | 100 | VW3 A7 702 | 2.400 |
| ATV 312HU30M3 | 16 | | | | | |
| ATV 312HU30N4 | 55 | 100 | 58 | 50 | VW3 A7 701 | 2.000 |
| ATV 312HU40N4 | 36 | | | | | |
| ATV 312HU55N4 | 29 | 60 | 115 | 100 | VW3 A7 702 | 2.400 |
| ATV 312HU75N4 | 19 | | | | | |
| ATV 312HU55S6 | 34 | | | | | |
| ATV 312HU75S6 | 23 | | | | | |
| ATV 312HU40M3 | 16 | 28 | 231 | 200 | VW3 A7 703 | 3.500 |
| ATV 312HD11N4, HD15N4 | 20 | | | | | |
| ATV 312HD11S6, HD15S6 | 24 | | | | | |
| ATV 312HU55M3, HU75M3 | 8 | 15 | 1154 | 1000 | VW3 A7 704 | 11.000 |
| ATV 312HD11M3, HD15M3 | 5 | 10 (3) | 1154 | 1000 | VW3 A7 705 | 11.000 |

(1) Depends on the drive rating.

(2) Power that can be dissipated by the resistor at the maximum temperature of 115°C, corresponding to a maximum temperature rise of 75°C in a 40°C environment.

(3) Ohmic value obtained as a function of the connection described in the resistor operating instructions.