NOTE 1: 1. (4) 5/00/13 Diameter holes (2 each side) provided in floor angles to be used as provisions for bolting or welding of OEM frame to foundation.

2. OEM to provide support at the front of the left and right front half of angles. 4.09/120 Diameter hole is provided in the side rails for the purpose.

3. (6) 1/2-13 x 1.00 Diameter threaded inserts are provided on each side of the OEM frame to allow OEM means for bolting on site sheets or other structural members.

4. (4) 5/00/13 Diameter holes are provided in rear of frame to allow OEM means of bolting on side compartments or other structures. Holes are located at 22.34/568, 7.16/182, and 7.3/19.

5. Existing hardware for bolting bell housing in place is located at elevations 3.00/78, 20.75/527, and 38.50/978. OEM to provide (6) 5/00/13 Diameter clearance holes in any structure attaching to the rear of the frame.

6. Refer to drawing 46027-761 for Top Level Assembly. This drawing is for assembly purposes and is not intended for customer distribution.

7. 1/2-13 x 1.00/25 Diameter deep tapped hole.

8. Discharge chain for VT.

NOTE 2: OEM ONE HIGH CRADLE LOWER AUX-VT

NOTE 3: (9) Places each side marked.

NOTE 4: 22.34/568 Diameter hole is provided in the side rails for the purpose.

NOTE 5: 6.06/154 Diameter hole is provided in the side rails for the purpose.

NOTE 6: 7.00/177 Diameter hole is provided in the side rails for the purpose.

NOTE 7: 5.00/125 Diameter hole is provided in the side rails for the purpose.

NOTE 8: 10.00/254 Diameter hole is provided in the side rails for the purpose.