

GENERAL NOTES

- TYPE 12 ENCLOSURE. FREE STANDING. CODE GAUGE STEEL. SEAMWELDED CONSTRUCTION.
- EXTERIOR DOOR HAS LOCKABLE HANDLE WITH 3-PT LATCH.
- FINISH: ANSI 61 GRAY POLYESTER SEMI GLOSS ELECTROSTATIC POWDER.
- RECOMMENDED CLEARANCES:
FRONT: 38 INCHES
- ALL BUS IS SILVER-PLATED COPPER, BASED ON 1000A PER SQ. IN. DENSITY.
- A FULL RATED NEUTRAL CONNECTION FOR EACH SOURCE AND THE LOAD IS OPTIONAL. WHEN PROVIDED IT IS IN ONE OF THE FOLLOWING FORMATS AS SPECIFIED BY THE CATALOG NO. NEUTRAL TYPE:
A. SOLID (COPPER BUS)
B. SWITCHED NEUTRAL POLE (SHOWN)
C. OVERLAPPING NEUTRAL POLE (NOT AVAILABLE ON 7ACUS/7ADUS UNITS)
- DESIGNED FOR FRONT ACCESS ONLY.
- FOR SPECIFIED TRANSFER SWITCH, REFER TO OPERATOR'S MANUAL PROVIDED WITH UNIT.

SPECIFICATIONS

- SERVICE VOLTAGE:
SYSTEM RATING: 450 AMPS, 500 AMPS, 600 AMPS, 700 AMPS, 800 AMPS, 3Ø, 4W OR 1Ø, 3W.
GROUND BUS- 200 AMPS
SHORT CIRCUIT RATING- 65,000 RMS SYM AMPERES @ 480V.
- BATTERY VOLTAGE: N/A
- NEUTRAL BUS: 100% RATED
- APPLICABLE LABELS: U.L. 891- SUITABLE ONLY FOR USE AS SERVICE EQUIPMENT.

CABLING NOTES

- ALL SIZES SUPPLIED STANDARD WITH MECHANICAL (SCREW TYPE) LUGS. (SEE AMP SIZE BELOW)
A. LUG MATERIAL: ALUMINUM ALLOY 6061-T6 WITH ELECTRO TIN PLATED FINISH.
B. SCREW MATERIAL: ALUMINUM ALLOY 6262-T9 WITH ELECTRO TIN PLATED FINISH.
C. UL LISTED, CSA CERTIFIED.
D. LUG SCREW TIGHTENING TORQUE PER UL 486B: 19 FT-LBS.
E. SUITABLE WIRE BENDING SPACE IS PROVIDED. (SEE AMP SIZE BELOW)
- OPTIONAL COPPER CRIMP LUGS MAY BE SUPPLIED. (SEE AMP SIZE BELOW)
A. LUG MATERIAL: HIGH CONDUCTIVITY WROUGHT COPPER FINISH, ELECTRO TIN PLATED.
B. UL LISTED, CSA CERTIFIED.
C. LUG MOUNTING HARDWARE TIGHTENING TORQUE: (REFER TO WITHSTAND CURRENT RATING LABEL PROVIDED ON EACH TRANSFER SWITCH).
D. SUITABLE WIRE BENDING SPACE IS PROVIDED. (SEE AMP SIZE BELOW)
- CONSULT FACTORY FOR OTHER TERMINATION REQUIREMENTS.

NOTES 450-600 AMPS

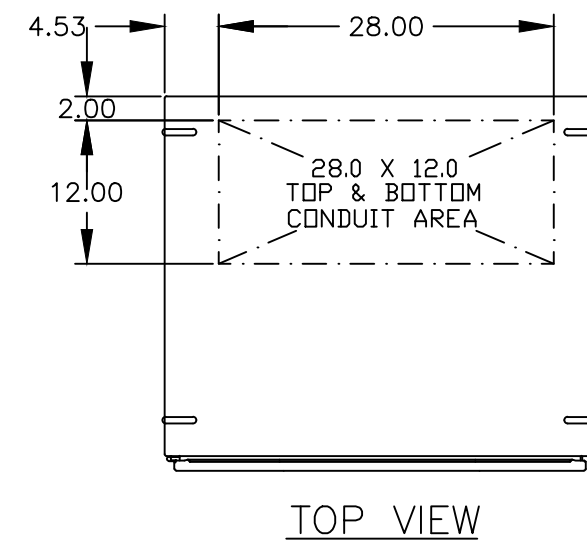
- SUPPLIED WITH STANDARD MECHANICAL (SCREW TYPE) LUGS ON THE LOAD BUS STABS. ONE (1) LUG PER PHASE AND NEUTRAL SUITABLE FOR CONNECTION OF TWO (2) 1/0 - 600MCM CU/AL CABLE (SEE NOTE "A" BELOW).
A. SUITABLE WIRE BENDING SPACE IS PROVIDED FOR UP TO TWO (2) 600MCM CABLES PER TERMINAL PER NEC.
- OPTIONAL COPPER CRIMP LUGS MAY BE SUPPLIED. UP TO TWO (2) TWO HOLE, LONG BARREL CU CRIMP LUGS RATED FOR UP TO 600MCM. (REFER TO CRIMP LUG INSTALLATION DATA PROVIDED WITH UNIT FOR FULL INSTALLATION DETAILS).
A. SUITABLE WIRE BENDING SPACE IS PROVIDED FOR UP TO TWO (2) 600MCM CABLES PER TERMINAL PER NEC.
- GROUND IS SUPPLIED WITH MECHANICAL (SCREW TYPE) LUGS SUITABLE FOR:
(6) 1/0 - 600MCM CU/AL CABLE
- NORMAL & EMERGENCY IS SUPPLIED WITH MECHANICAL (SCREW TYPE) LUGS SUITABLE FOR:
(3) 3/0 AWG TO 500 MCM PER Ø AND NEUTRAL.

NOTES 700-800 AMPS

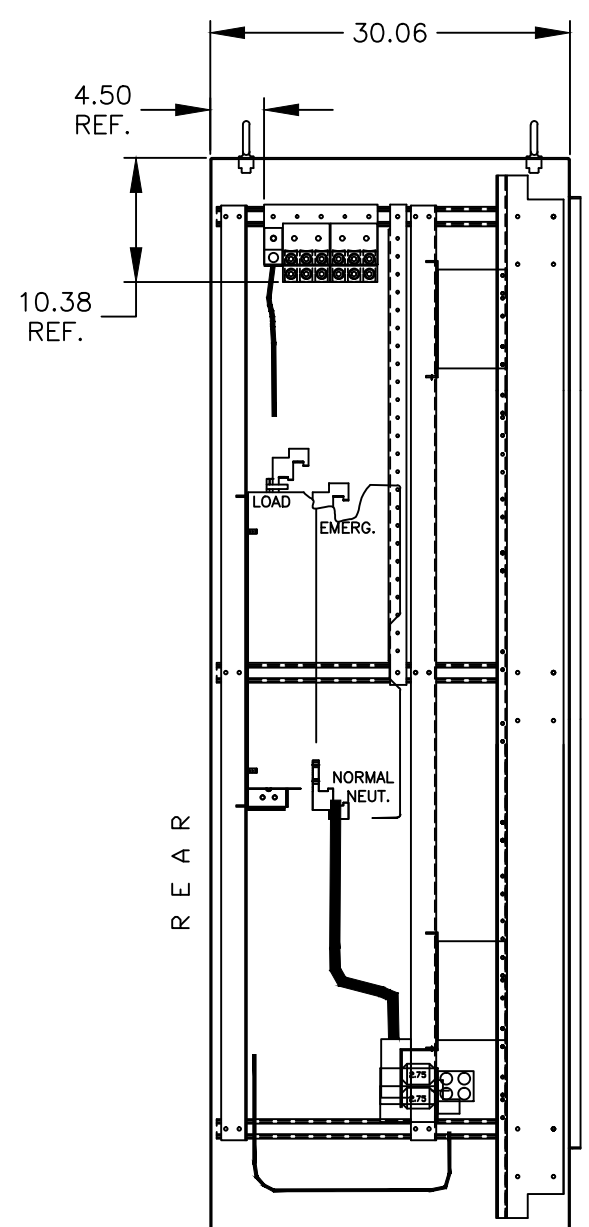
- SUPPLIED WITH STANDARD MECHANICAL (SCREW TYPE) LUGS ON THE LOAD BUS STABS ONE (1) LUG PER PHASE AND NEUTRAL EACH SUITABLE FOR CONNECTION OF FOUR (4) 1/0 AWG - 600MCM CU/AL CABLE (SEE NOTE "A" BELOW).
A. SUITABLE WIRE BENDING SPACE IS PROVIDED FOR UP TO FOUR (4) 600MCM CABLES PER TERMINAL PER NEC.
- OPTIONAL COPPER CRIMP LUGS MAY BE SUPPLIED. UP TO FOUR (4) TWO HOLE, LONG BARREL CU CRIMP LUGS RATED FOR UP TO 600MCM. (REFER TO CRIMP LUG INSTALLATION DATA PROVIDED WITH UNIT FOR FULL INSTALLATION DETAILS).
A. SUITABLE WIRE BENDING SPACE IS PROVIDED FOR UP TO FOUR (4) 600MCM CABLES PER TERMINAL PER NEC.
- GROUND IS SUPPLIED WITH MECHANICAL (SCREW TYPE) LUGS SUITABLE FOR:
(12) 1/0 - 600MCM CU/AL CABLE
- NORMAL & EMERGENCY IS SUPPLIED WITH MECHANICAL (SCREW TYPE) LUGS SUITABLE FOR:
(3) 3/0 AWG TO 500 MCM PER Ø AND NEUTRAL.

CIRCUIT BREAKER: ITEM 52U & 52G

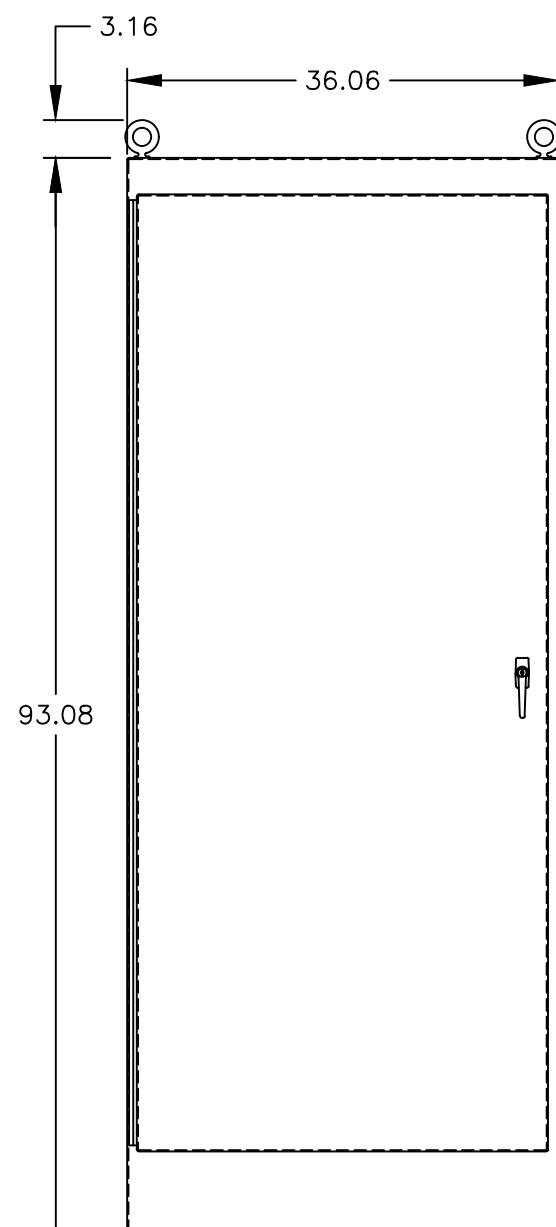
SQUARE "D" 80% RATED, TYPE "MJL", 800AF/450AT, 800AF/500AT, 800AF/600AT, 800AF/700AT, 800AF/800AT MOLDED CASE, ELECTRONIC TRIP.



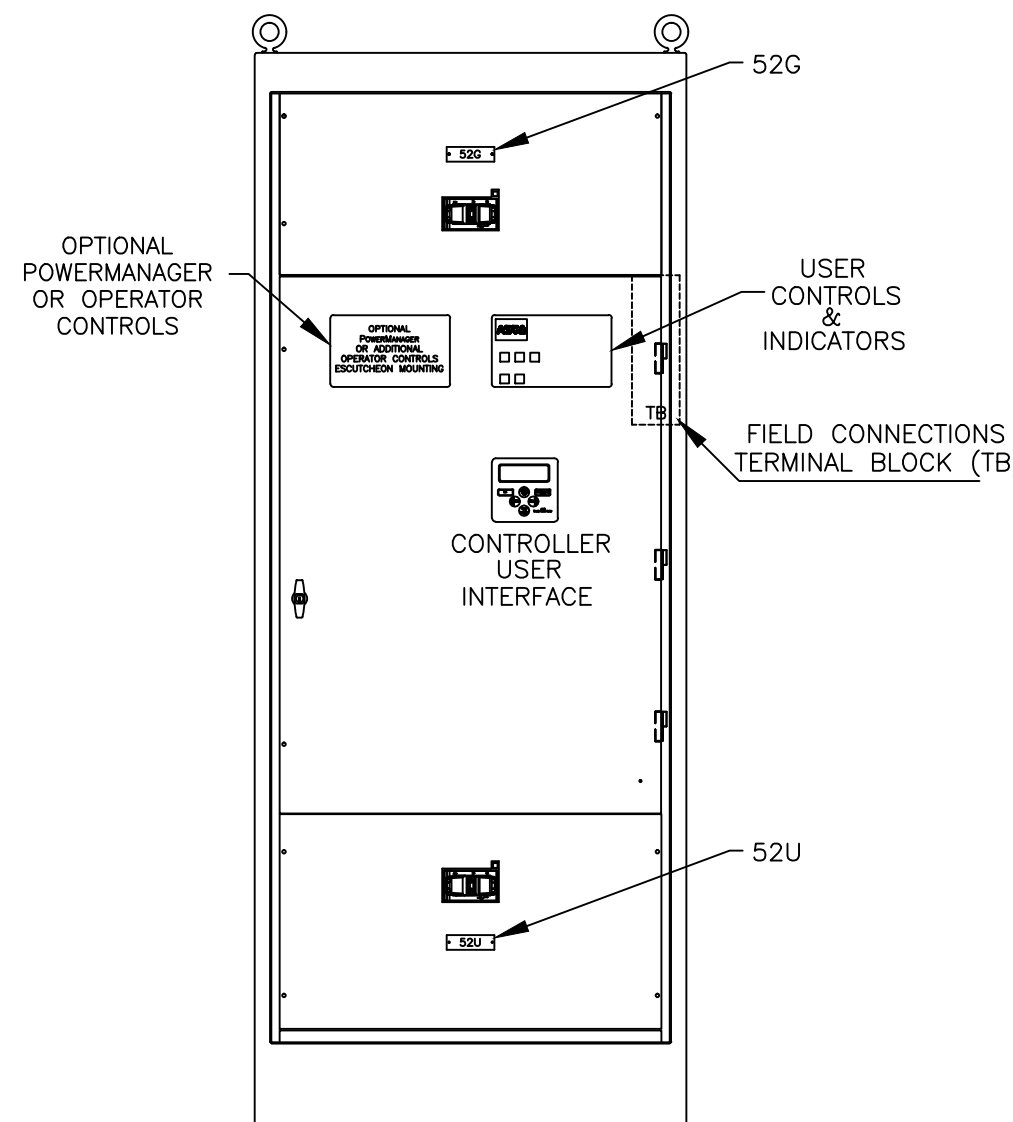
TOP VIEW



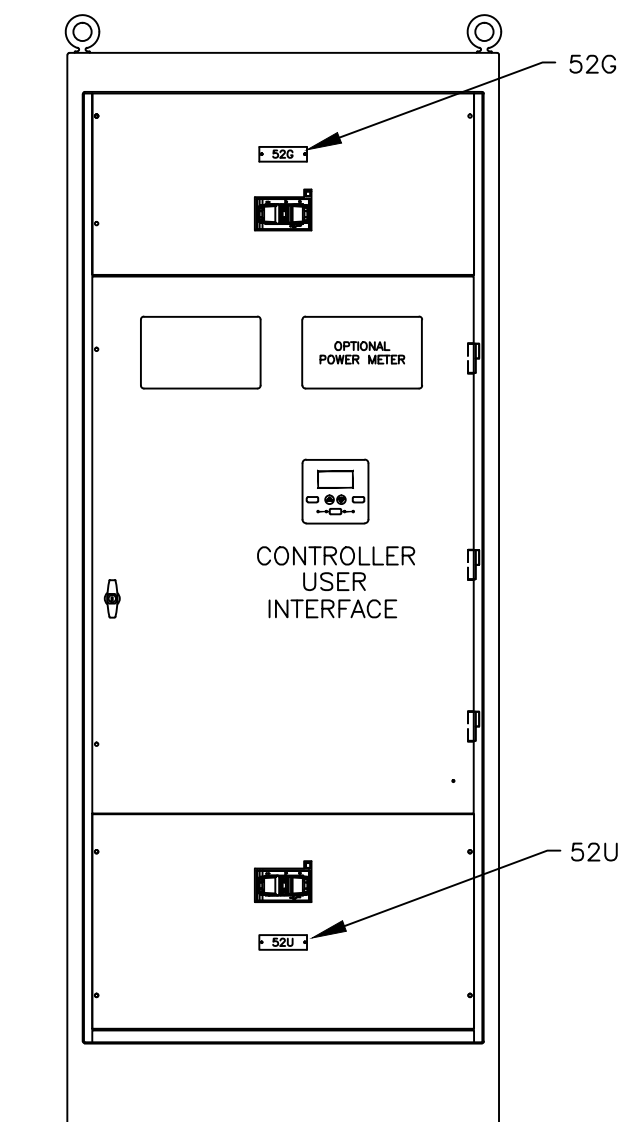
SIDE SECTION VIEW



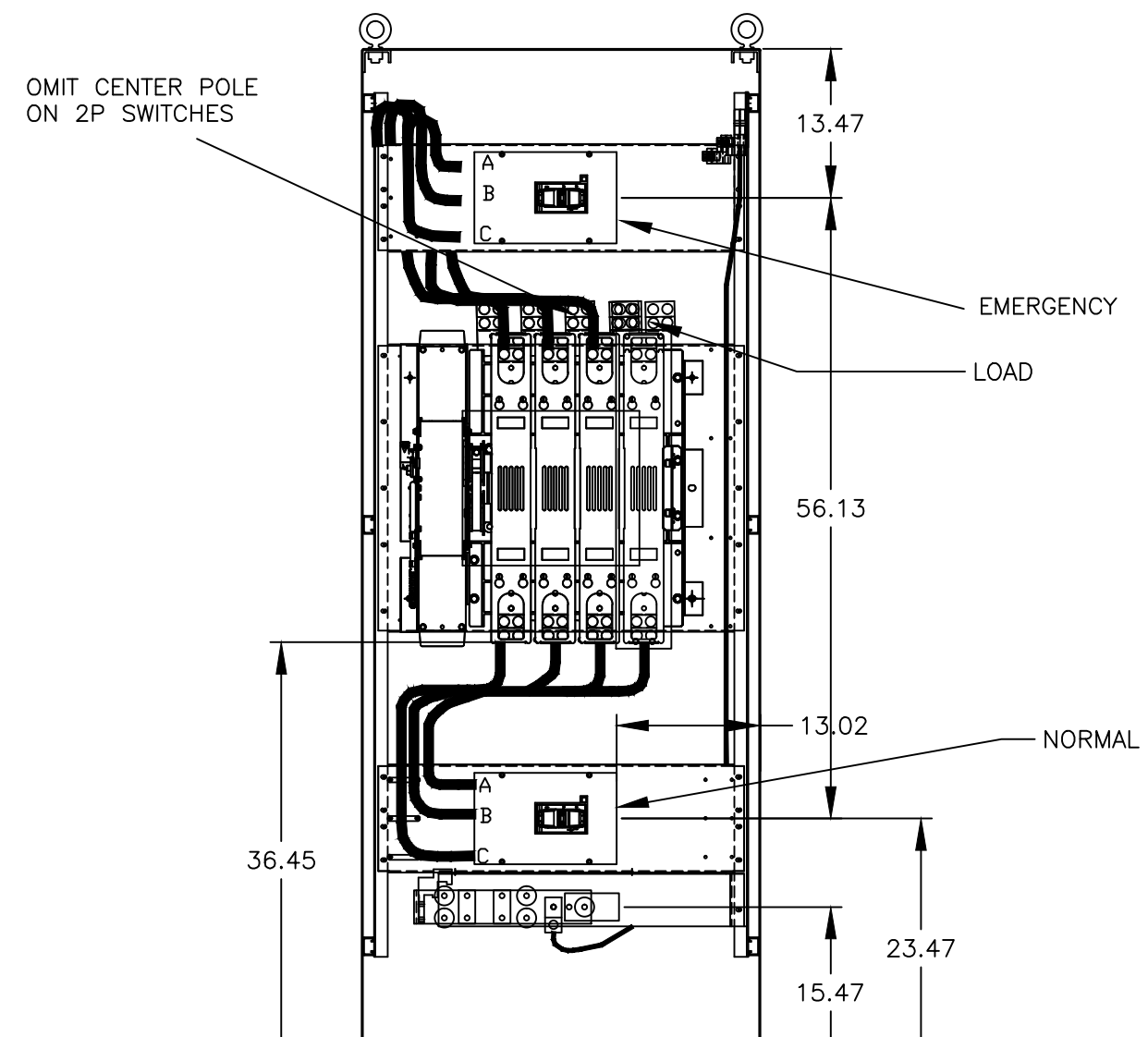
FRONT VIEW



FRONT VIEW WITHOUT DOOR
7000 SERIES

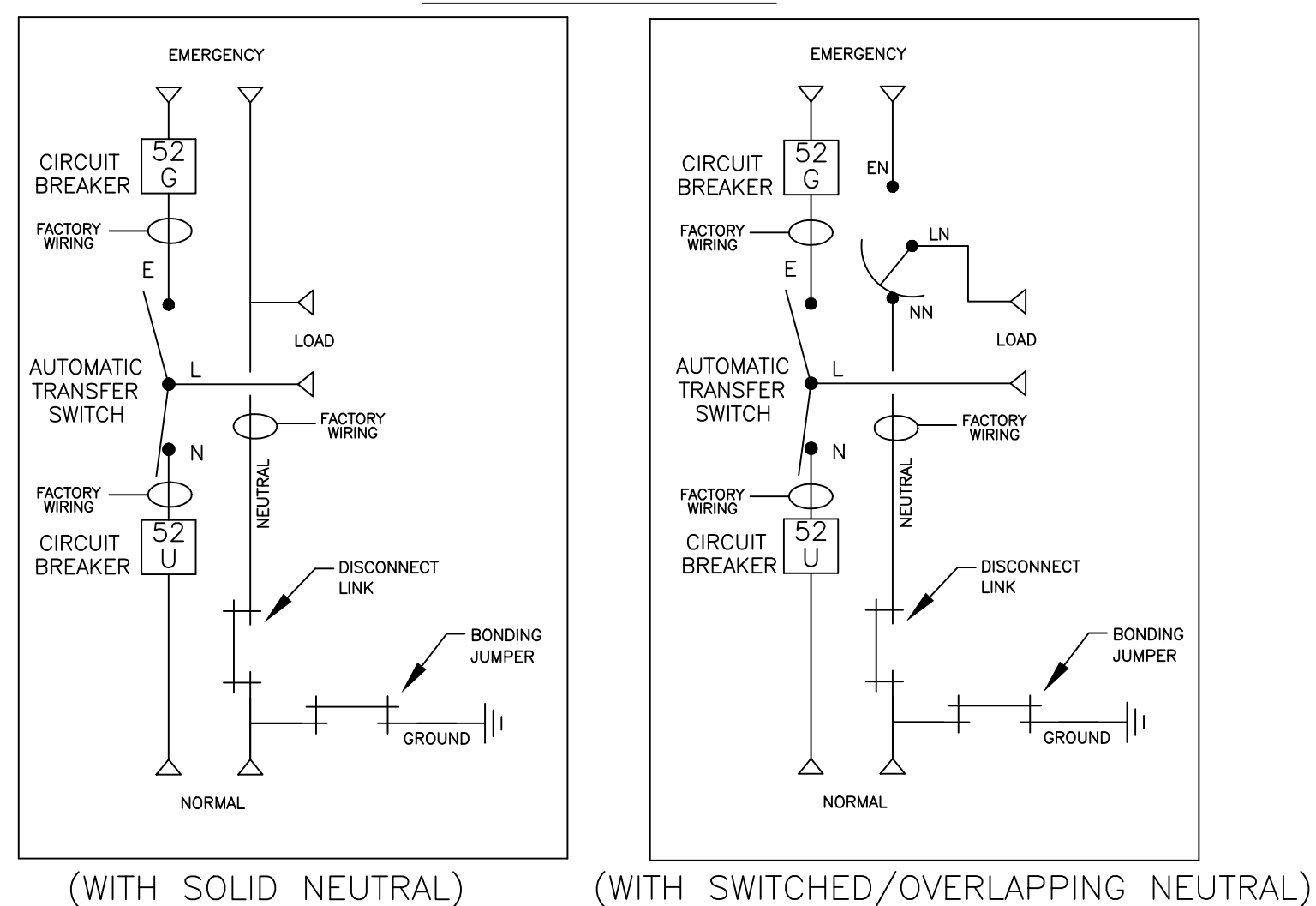


FRONT VIEW WITHOUT DOOR
300 SERIES



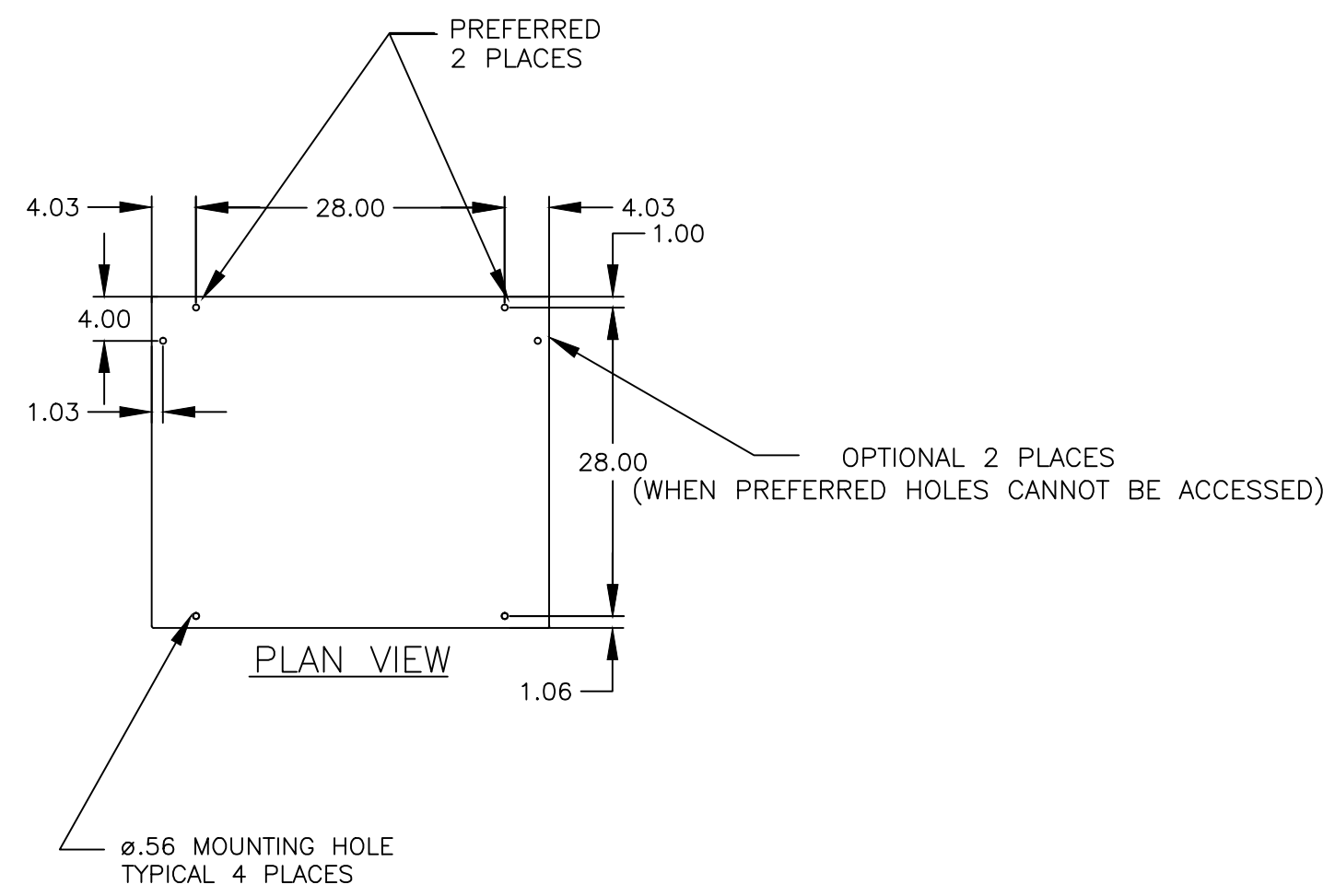
FRONT ELEVATION

ONE LINE DIAGRAMS



(WITH SOLID NEUTRAL)

(WITH SWITCHED/OVERLAPPING NEUTRAL)



PLAN VIEW

C	250868	SM	RN	
	SEE ECN			
B	248043	RN		
	SEE ECN			
A	237804	RBR	RN	07/02/12
	SEE ECN			
-	225441	SV	RN	12/11/09
	NEW ISSUE			

PROJECT NAME:		REV. TO SHEET	ECN NO.	BY	APP.	DATE	
OUTLINE		MOUNTING					
HAUS/HAPS 450A-800A, MJL SE BRKR ON NORM., MJL BRKR ON EMERG.							
TYPE 12 90 X 36 X 30							
BY	DATE	MANUFACTURING TOLERANCES TO BE IN ACCORDANCE WITH ASCO PROCEDURE MP-1-003. FOR PLASTIC PARTS SEE MP-1-005		ASSEM. REF. NO.	COMPUTER GENERATED DRAWING		
DRAWN BY	SV	12/24/09			SCALE 1/16" = 1" SIZE	DS	
CHECKED	RN		PROPERTY OF ASCO POWER TECHNOLOGIES. USE PERMITTED FOR OUR WORK ONLY. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.		DWG. NO.	882322-004	
PROJECT APPROVAL					REV. C	ECN NO. 250868	
FINAL APPROVAL					ASCO	ASCO POWER TECHNOLOGIES, L.P. FLORHAM PARK, NEW JERSEY 07932 U.S.A.	
						SHEET	1 OF 1