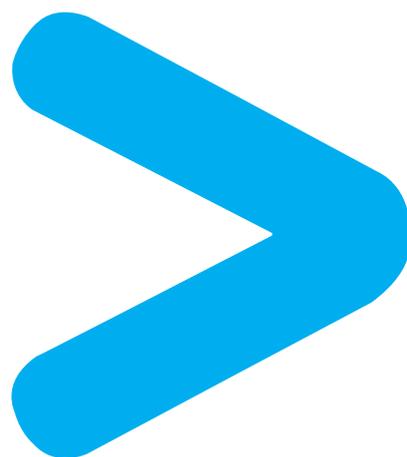
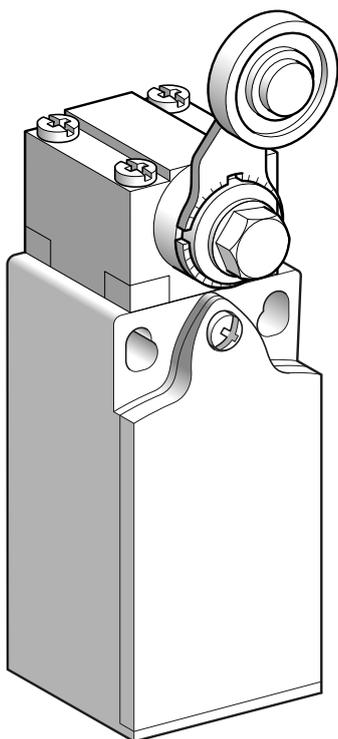


# Product Environmental Profile

**XCKN2118P20 Plastic Limit Switch**



# Product Environmental Profile - PEP

## Product overview

The main purpose of XCKN2118P20 and more generally of any plastic limit switch, installed in automated installations, is to transmit to the information system the information of presence, or absence, flow, positioning or end of travel.

The XCKN range consists in plastic limit switches with different mechanical actuators, and electrical contact blocks including two to three contacts.

The representative product used for the analysis is XCKN2118P20.

The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.

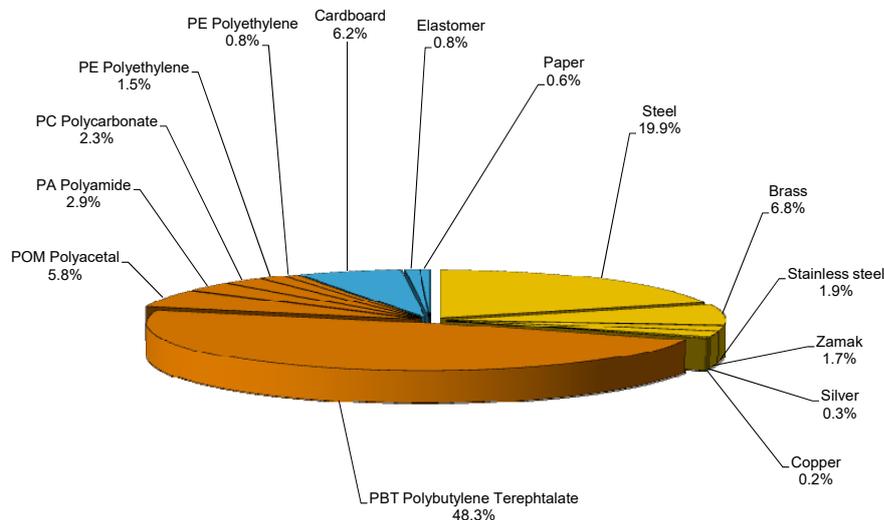
The environmental analysis was performed in conformity with ISO 14040.

For more information please contact us at: [global-green-sensors@schneider-electric.com](mailto:global-green-sensors@schneider-electric.com)

## Constituent materials

The mass of the product range is from 65 g to 120 g including packaging. It is 89 g for XCKN2118P20.

The constituent materials are distributed as follows for XCKN2118P20:



## Substance assessment

The representative product of this range is designed in conformity with the requirements of the RoHS directive (European Directive 2002/95/EC of 27 January 2003) and does not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive.

Details of ROHS and REACH substances information are available on the Schneider-Electric [Green Premium website](http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page) .  
(<http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page> )

## Manufacturing

XCKN2118P20 product is manufactured at a Schneider Electric production site on which an ISO14001 certified environmental management system has been established.

## Distribution

The weight and volume of the packaging have been optimized, based on the European Union's packaging directive. XCKN2118P20 packaging weight is 7.4 g (per product). It consists of cardboard, paper and polyethylene.

The product distribution flows have been optimised by setting up local distribution centres close to the market areas.

# Product Environmental Profile - PEP

## Use

The plastic limit switches range does not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use and do not need special maintenance operation.

## End of life

At end of life, the plastic limit switches have been optimized to decrease the amount of waste and allow recovery of the product components and materials.

This product range doesn't need any special end-of-life treatment. According to countries' practices this product can enter the usual end-of-life treatment process.

The recyclability potential of the products has been evaluated using the "ECO DEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

According to this method, the potential recyclability ratio is: 30%.

As described in the recyclability calculation method this ratio includes only metals and plastics which have proven industrial recycling processes.

## Environmental impacts

Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modeling hypothesis and method:

- the calculation was performed on XCKN2118P20

- product packaging: is included

- installation components: no special components included

- scenario for the Use phase: this product range is included in the category 3: (assumed service life is 20 years and no energy consumption in the use scenario).

End of life impacts are based on a worst case transport distance to the recycling plant (1,000km).

### Presentation of the product environmental impacts

Environmental indicators	Unit	For XCKN2118P20					
		S = M + D + I + U + E	M	D	I	U	E
Air Acidification	kg H+ eq	1.1E-04	1.0E-04	3.8E-06	0.0E+00	0.0E+00	8.3E-07
Air toxicity	m <sup>3</sup>	1.8E+05	1.8E+05	5.7E+03	0.0E+00	0.0E+00	1.2E+03
Energy Depletion	MJ	1.1E+01	1.1E+01	2.7E-01	0.0E+00	0.0E+00	6.3E-02
Global Warming Potential	kg CO <sub>2</sub> eq.	5.5E-01	5.3E-01	1.9E-02	0.0E+00	0.0E+00	4.5E-03
Hazardous Waste Production	kg	1.1E-02	1.1E-02	2.4E-08	0.0E+00	0.0E+00	5.5E-09
Ozone Depletion Potential	kg CFC-11 eq.	7.3E-08	7.3E-08	3.7E-11	0.0E+00	0.0E+00	8.5E-12
Photochemical Ozone Creation Potential	kg C <sub>2</sub> H <sub>4</sub> eq.	5.7E-04	5.7E-04	4.8E-06	0.0E+00	0.0E+00	1.0E-06
Raw Material Depletion	Y-1	3.6E-14	3.6E-14	4.0E-19	0.0E+00	0.0E+00	9.1E-20
Water Depletion	dm <sup>3</sup>	3.6E+00	3.6E+00	2.0E-03	0.0E+00	0.0E+00	4.6E-04
Water Eutrophication	kg PO <sub>4</sub> <sup>3-</sup> eq.	5.8E-05	5.7E-05	3.6E-08	0.0E+00	0.0E+00	8.3E-09
Water Toxicity	m <sup>3</sup>	3.1E-01	3.0E-01	8.3E-03	0.0E+00	0.0E+00	1.9E-03

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 5, and with its database version 2013-02.

## System approach

As almost all products of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

## Glossary

<b>Raw Material Depletion (RMD)</b>	This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.
<b>Energy Depletion (ED)</b>	This indicator gives the quantity of energy consumed, whether it be from fossil, hydroelectric, nuclear or other sources. This indicator takes into account the energy from the material produced during combustion. It is expressed in MJ.
<b>Water Depletion (WD)</b>	This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm <sup>3</sup> .
<b>Global Warming (GW)</b>	The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth's surface being absorbed by certain gases known as "greenhouse-effect" gases. The effect is quantified in gram equivalent of CO <sub>2</sub> .
<b>Ozone Depletion (OD)</b>	This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.
<b>Air Toxicity (AT)</b>	This indicator represents the air toxicity in a human environment. It takes into account the usually accepted concentrations for several gases in the air and the quantity of gas released over the life cycle. The indication given corresponds to the air volume needed to dilute these gases down to acceptable concentrations.
<b>Photochemical Ozone Creation (POC)</b>	This indicator quantifies the contribution to the "smog" phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of ethylene (C <sub>2</sub> H <sub>4</sub> ).
<b>Air Acidification (AA)</b>	The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H <sup>+</sup> .
<b>Water Toxicity (WT)</b>	This indicator represents the water toxicity. It takes into account the usually accepted concentrations for several substances in water and the quantity of substances released over the life cycle. The indication given corresponds to the water volume needed to dilute these substances down to acceptable concentrations.
<b>Hazardous Waste Production (HWP)</b>	This indicator calculates the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.

<i>Registration number</i>	ENVPEP1306065_V2	<i>Drafting rules</i>	PCR PEPecopassport 2010 :1.0
<i>Date of review</i>	11/2017	<i>Date of issue</i>	07/2013
<i>Validity period</i>	4 years	<i>Information and reference documents</i>	<a href="http://www.pep-ecopassport.org">www.pep-ecopassport.org</a>

<b>Independant verification of the declaration and data</b>	
Internal	X
External	
<p><i>The elements of the present PEP cannot be compared with elements form another program.</i></p> <p><i>Documents in compliance with ISO 14021:2016 "Environmental labels and declarations – Self-declared environmental claims (Type II environmental labelling)"</i></p>	

### Schneider Electric Industries SAS

35, rue Joseph Monier  
CS 30323  
F- 92506 Rueil Malmaison Cedex  
RCS Nanterre 954 503 439  
Capital social 896 313 776 €

[www.schneider-electric.com](http://www.schneider-electric.com)

Published by: Schneider Electric