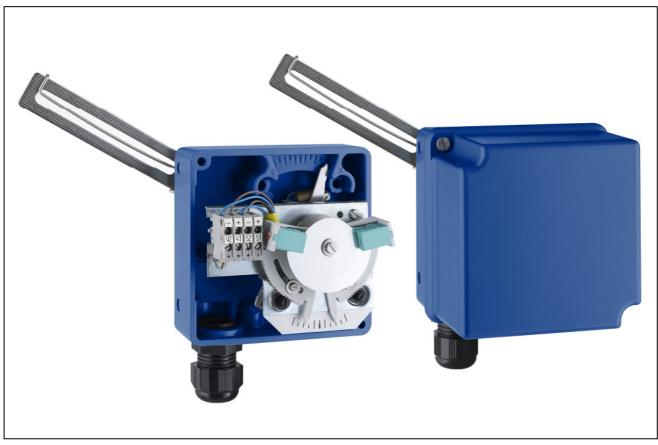
SGE985 Limit switch



Limit switch SGE985 serves as end position signaling of actuators and can be mounted to stroke actuators as well as to rotary actuators. It is constructed with inductive sensors or micro switches and signalizes exceeding or declining of two adjustable positions.

FEATURES

- Inductive limit switch according to DIN 19 234 rsp. NAMUR or three-wire system
- · Variable switching functions
- Precise switching points through adjustable transmission
- The switches can be set precisely, even with very small strokes – independently one of the other
- Designed for stroke valves
- Specially suitable for small strokes by using a movement amplification mechanism
- Robust design; low vibration effect in all directions

- Mounting according to DIN IEC 534 part 6 (NAMUR)
- Rotation adapter for angles up to 120 °
- Explosion protection:
 II 2 G Ex ib/ia IIB/IIC T4/T6 according to ATEX, class I, zone 0 or 1, groups IIC, IIB, IIA class I, division 1, groups A, B, C, D, acc. to CSA; Explosion protection according to CU TR
- EMC in accordance with international standards and laws (CE)



TECHNICAL DATA

In	n	-4
ш	μι	uι

Stroke up to 100 mm with standard attachment kit for diaphragm actuators; for larger stroke please consult us

Rotary angle up to 120 °with attachment kit for rotary actuators

Output Inductive Limit Switch, two-wire system Code S, T

Output 2 inductive proximity sensors acc. to DIN 19 234 resp. NAMUR for connection to a switching amplifier with intrinsically safe control circuit 1) 2) 3) Code S . . Sensors SJ3.5-N from Pepperl+Fuchs Code T . . Sensors SJ3.5-SN from Pepperl+Fuchs Code T + ECEP EP0094 . . Sensors SJ3.5-S1N from Pepperl+Fuchs

Current consumption

Vane clear > 3 mA Vane interposed < 1 mA

For control circuit with the following electrical values Supply voltage DC 8 V, R_i approx. 1 kΩ

 $\begin{tabular}{lll} Residual ripple ... &< 5 \% \\ internal inductance 160 μH \\ internal capacitance 20 nF \\ Perm. line resistance < 100 Ω \\ Switching differential 6 < 1 $\%$ \\ \end{tabular}$

Explosion protection⁷⁾ see page 3

Output Inductive limit switch, three-wire system Code U

 $\label{eq:control_problem} \begin{array}{lll} \text{Output} & \dots & 2 \text{ inductive proximity sensors,} \\ & \text{three-wire system, contact, PNP} \ ^{2)} \ ^{4)}, \ \text{LED indication} \\ & \text{Code T} & \dots & \text{Sensors SB3.5-E2 from Pepperl+Fuchs} \\ & \text{Supply voltage U}_{S} & \dots & \text{DC 10 to 30 V} \\ & \text{Residual ripples} & \dots & \pm 10 \ \%, \ \text{U}_{S} = 30 \ \text{V} \\ & \text{Switching frequency} & \dots & 2 \ \text{kHz} \\ \end{array}$

Output Limit switch assy. with micro switches Code V

Output 2 micro switches ^{2) 5)}
Code V . . Switch V4NT7UL from Saia Burgess

Connected load, alternating current
Switching capacity max. 250 VA
Switching voltage max. 50 V
Switching current with

Ohmic resistance.....max. 5 A inductive resistance....max. 2 A Bulb, metal filament....max. 0.5 A

Connected load, direct current

Switching voltage	Ohmic load	Inductive load
max. 30 V	max. 5 A	max. 3 A
max. 50 V	max. 1 A	max. 1 A

Switching differential < 2.5 %

Response characteristic 6)

Gain	continuously adjustable
	from 1:1 to approx. 7:1
Switching point	
repeatability	< 0.2 %

Ambient conditions 7)

Temperature
Code S
Code T
Code T with EAC Cert −60 to 85 ℃ / −76 to 185 ℉
Code U
Code V
Relative humidity up to 100 %
Transport and
storage Temperature40 to 85 ℃ / -40 to 185 ℉
with EAC Cert
Protection class IP 65

The device can be operated at a class D1 location according to DIN IEC 654, part 1 ⁷⁾.

Mounting

For attaching to diaphragm actuators acc. to DIN IEC 534-6 (NAMUR) and to rotary actuators acc. to VDI/VDE 3845 Mounting orientation any

Electric connection

Line entry	. 1 cable gland M20x1.5
	(others with Adapter AD)
Cable diameter	. 6 to 12 mm (0.24 to 0.47 in)
Screw terminals	
	up to 2.5 mm ² (AWG 14)

Materials

Housing and cover	Aluminum (Alloy No. 230) finished with DD varnish
Control vanes	Aluminum
Setting mechanism	Fiber glass reinforced polyamide
Transmission shaft	1.4571
Mounting bracket	1.4301

Weight

SCEOSE	 annrov	0.6 ka	(1 3 lbc)
OULJOJ.	 applius.	U.U NU	TI.O IDOI

For the standard version Code S, one switching amplifier is required.
 For the security version Code T, a fail-safe amplifier for each inductive proximity sensor is required.

Operating mode min. (=low) / max. (=high) selectable by adjustment of switch vanes.

Operating mode normally closed circuit / normally open circuit selectable at switch amplifier output.

⁴⁾ Contact closed within the positive range.

⁵⁾ Contact open within the positive range.

For feedback lever effective length 117.5 mm (4.63 in), stroke 30 mm (1.28 in) and maximum gain.

For security version: lower Temperature limit –40 °, and operating location at a class D2 location. For this version a fail-safe amplifier for each inductive proximity sensor is required, e.g. Pepperl+Fuchs WE 77/Ex-SH-03

SAFETY REGULATIONS

ATEX Explosion protection

Inductive proximity sensor . Type SJ 3,5-N resp.

Type SJ 3,5-SN (security version)

Type of protection II 2 G Ex ib/ia IIB/IIC T4/T6

Certificate of conformity . . . PTB 02 ATEX 2153

(Option Limit switch)

For operation in certified intrinsically safe circuits with the following maximum values:

The certificate of conformity refers to the inductive sensor installed. Mounting conforms to the stipulations of the certificate and the mounting conditions.

CSA Explosion protection

Class I, zone 0 or 1, groups IIC, IIB, IIA Class I, division 1, groups A, B, C, D, acc. to CSA

CE marking

Electromagnetic compatibility 2004/108/EC

Low voltage regulations . . . w/o Ex: 73/23/EWG fulfilled

(with Ex: not applicable)

Electromagnetic compatibility EMC

Operating conditions Industrial environment Immunity according to

- NAMUR recommendation NE21 fulfilled

- EN 61 326 fulfilled - EN 61 000-6-2 fulfilled

Emission according to

- EN 55 011,

Group 1, Class A fulfilled - EN 61 000-6-2 fulfilled

Safety requirements

Safety Safety class III

as per DIN EN 61010-1 (DIN IEC 61010-1) (VDE 0411 part 1)

Overvoltage category 1
Internal fuses None

External fuses Limitation of power supplies for

fire protection has to be observed due to EN 61010-1

9.3. ff.

SWITCHING FUNCTIONS

The switching functions may be freely selected and set. The control vanes may be adjusted as desired in order to reach the wanted switching behavior. The illustration here shows the four basic settings and adjacent the respective switch behavior (gray = immersed vane).

The examples are based on the following setting:

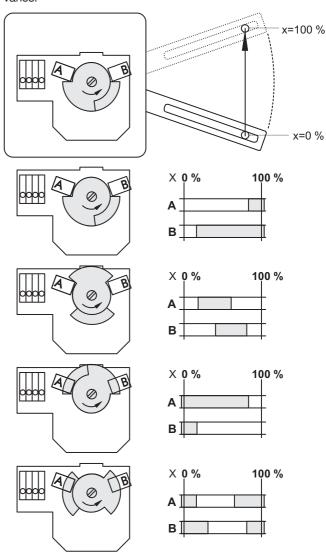
Mounting left = feedback level right; transmission is selected so that at stroke x from 0 to 100 % the guidance shaft travels through a rotary angle of 180 °.

Illustrated in resting position x = 0%.

2-wire technique: If control vane is immersed the initiator power circuit becomes high-ohmic.

3-wire technique: If control vane is immersed the contact is closed against plus.

Micro switch: Contact opens during passing of the control vanes.



¹⁾ National installation regulations must be observed.

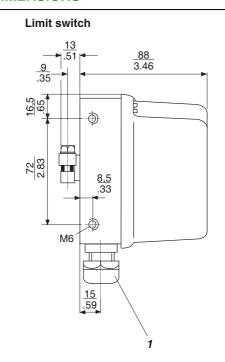
MODEL CODES SGE985

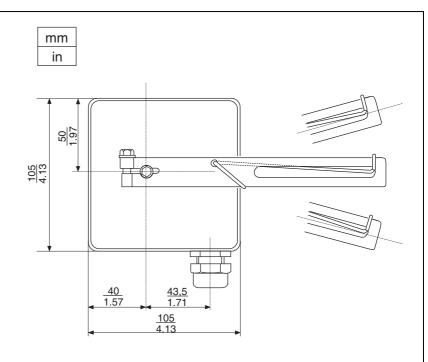
Limit switch	SGE985	170314
Version Inductive Limit Switch (Standard Version)	b)T n(b)U	
Cable Entry M20 x 1.5 With One Plastic Cable Gland, Color Gray	7	
Electrical certification II 2 G Ex ia IIC T6 acc. to ATEX CSA Approved For Intrinsic Safety Class I, Zone 0 or 1, Groups IIC, IIB, I Class I, Division 1, Groups A, B, C, D, Hazardous Locations Indoors Ar EAC Approved for Intrinsic Safety without	IIA and nd OutdoorsCAA	
Attachment kit Order as auxiliary	erface (for Version -T)	1 Q G
(b) Only available with Electrical certification: ZZZ		

MODEL CODES ACCESSORIES

MODEL CODES ACCESSORIES	
	EBZG
For diaphragm actuators with casting yoke acc. NAMUR(incl. standard Couple Lever)	
(for SRP981, SRI983, SMP981, SMI983, SGE985)	GN
For diaphragm actuators with pillar yoke acc. NAMUR(incl. standard Couple lever)	
(for SRP981, SRI983, SMP981, SMI983, SGE985)	FN
For rotary actuators, without flange, 3 drill holes 6.5 mm	
(for SRP981, SRI983, SRI986, SMP981, SMI983, SGE985)	PN
For rotary actuators, without flange, 4 threads M6 (e.g. for Petras actuators)	
(for SRP981, SRI983, SRI986, SMP981, SMI983, SGE985)	
For rotary actuators, with flange (for SRP981, SRI983, SRI986, SMP981, SMI983, SGE985)	JN
For rotary actuators acc. to VDI/VDE 3845, with shaft	75.1
(for SRP981, SRI983, SRI986, SMP981, SMI983, SGE985)	
For Masoneilan type Camflex II (for SRP981, SRI983, SRI986, SMP981, SMI983, SGE985)	
For Masoneilan type 37/38, Fisher Elliott type 656, 667 (for SRP981, SRI983, SGE985, SMI983, SM	
For Masoneilan type 87/88 (for SRP981, SRI983, SMP981, SMI983, SGE985)	
For Masoneilan VariPak (for SRP981, SRI983, SGE985, SMI983, SMP981)	
For IAL actuators (for SRP981, SRI983, SGE985, SMI983, SMP981)	VIN
Brackets VDI/VDE 3845 (A = 130 mm/5.12 in; B = 50 mm/1.97 in) (for SRP981, SRI983, SRI986, SGE985, SMI983, SMP981)	Ca
Brackets VDI/VDE 3845 (A = 80 mm/3.15 in; B = 30 mm/1.18 in)	03
(for SRP981, SRI983, SRI986, SGE985, SMI983, SMP981)	Ca
Brackets VDI/VDE 3845 (A = 80 mm/3.15 in; B = 20 mm/0.79 in)	02
(for SRP981, SRI983, SRI986, SGE985, SMI983, SMP981)	-C1
Couple Lever / Cam	
Standard (a = 72 mm) (for SRP981, SRI983, SRI986, SMP981, SMI983, SGE985)	
Extended (a = 91 mm) (for SRP981, SRI983, SRI986, SMP981, SMI983, SGE985)	
Inverse equal percentage cam for rotary actuators (for SRP981, SRI983, SRI986)	CN
Adapter	AD
Adapter 1/2" NPT to 3/4" NPT (stainless steel)	A3
Adapter M20 x 1.5 to G1/2" (internal thread) (stainless steel)	A8
Adapter M20 x 1.5 to 1/2" - 14 NPT (internal thread) (brass with nickel coating)	
Adapter M20 x 1.5 to 1/2" - 14 NPT (internal thread) (stainless steel)	
Adapter (plastic) M20 x 1.5 to PG13.5 (internal thread)	A9

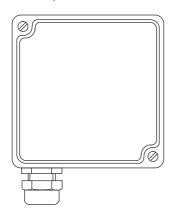
DIMENSIONS



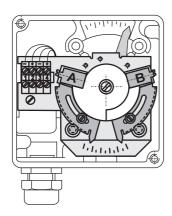


1 Line entry via screwed gland

Limit switch, front view



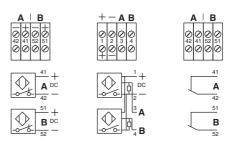
Limit switch, front view, cover removed



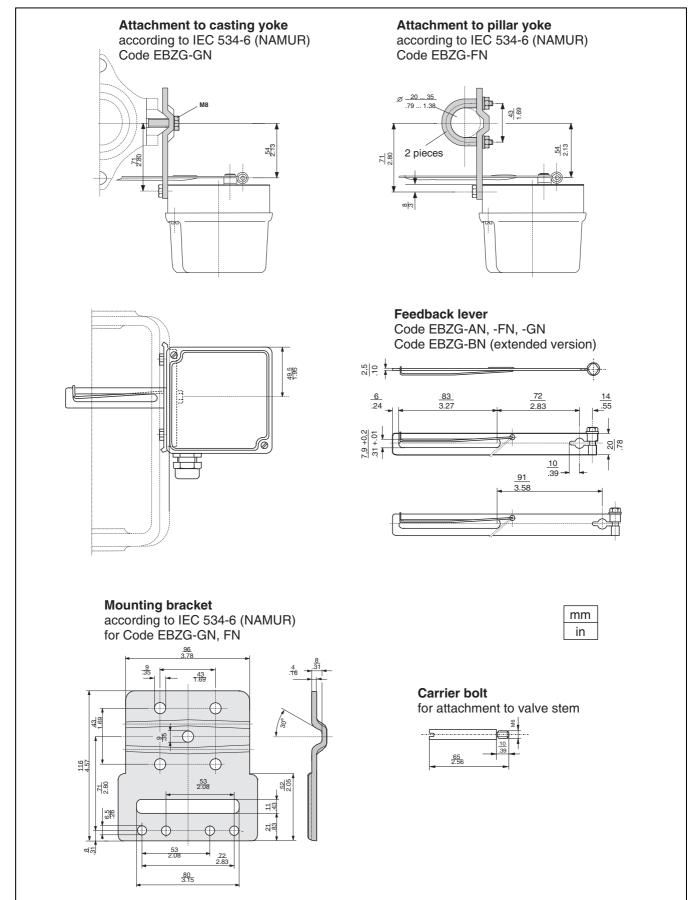
Probe **A**: 1 - / 2 + Probe **B**: 3 - / 4 +

Connecting block

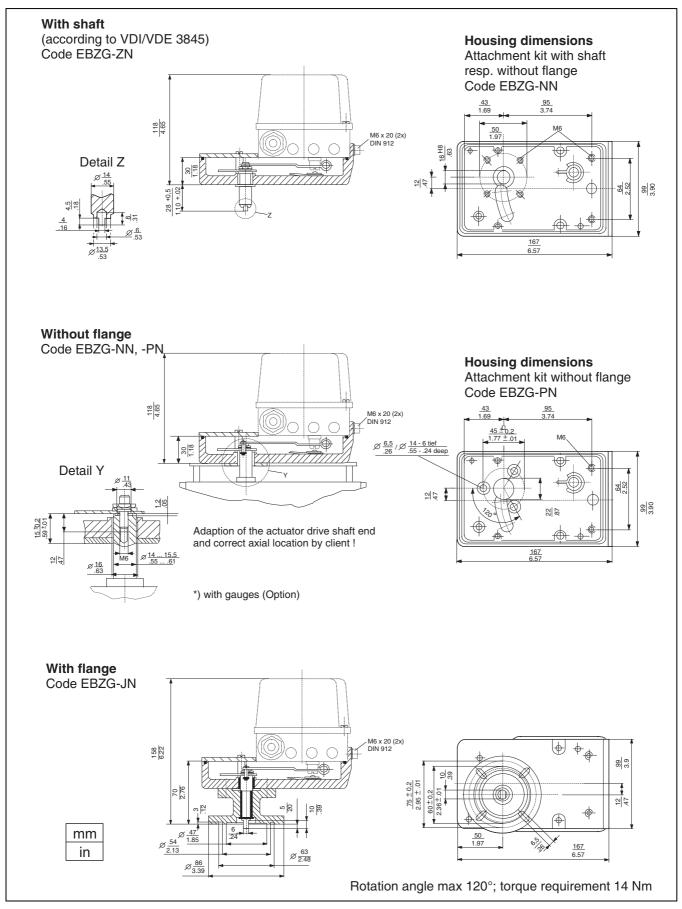
2 wire technique 3 wire technique micro switch



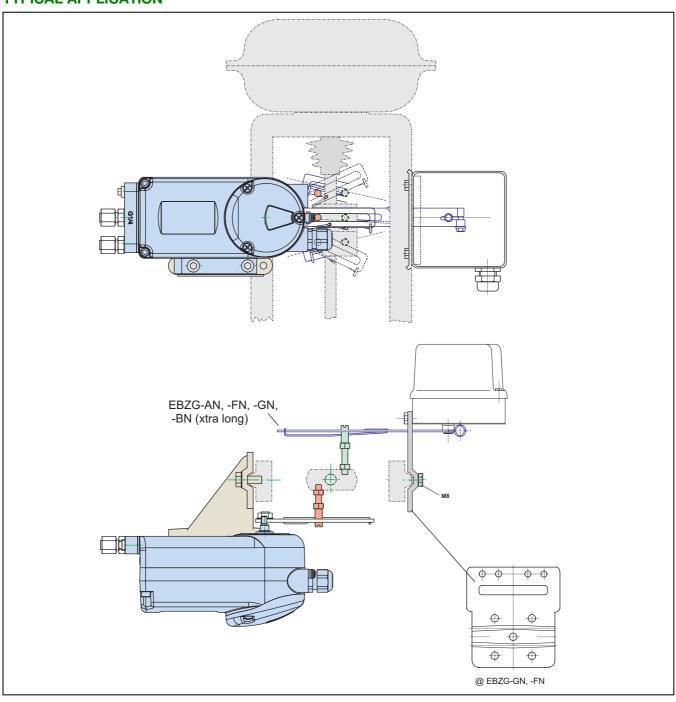
ATTACHMENT KIT FOR DIAPHRAGM ACTUATORS



ATTACHMENT KIT FOR ROTARY ACTUATORS



TYPICAL APPLICATION



Schneider Electric Systems USA, Inc. 38 Neponset Avenue Foxboro, MA 02035 United States of America http://www.schneider-electric.com Global Customer Support Inside U.S.: 1-866-746-6477 Outside U.S.:1-508-549-2424 https://pasupport.schneider-electric.com Copyright 2010-2019 Schneider Electric Systems USA, Inc. All rights reserved.

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